



Short Machine Taps

Unified Coarse and Fine thread ANSI B 1.1

Maschi macchina corti

filettatura unificata, serie grossa e fina ANSI B1.1



≈ **DIN 352** **Form D** **HSS-G** **Tol. 2B**

UNC / UNF

Nominal Diameter S	L 1	L 2	D 2	Ø	Art.-No.
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UNC

UNC 1/4 x 20	50	19	6.0	4.9	63314
UNC 5/16 x 18	56	22	6.0	4.9	63316
UNC 3/8 x 16	70	24	7.0	5.5	63318
UNC 7/16 x 14	70	24	8.0	6.2	63320
UNC 1/2 x 13	75	29	9.0	7.0	63322
UNC 9/16 x 12	80	30	11.0	9.0	63324
UNC 5/8 x 11	80	32	12.0	9.0	63326
UNC 3/4 x 10	95	40	14.0	11.0	63330
UNC 7/8 x 9	100	40	18.0	14.5	63334
UNC 1" x 8	110	50	18.0	14.5	63338

UNF

UNF 1/4 x 28	50	18	6.0	4.9	64314
UNF 5/16 x 24	56	22	6.0	4.9	64316
UNF 3/8 x 24	63	22	7.0	5.5	64318
UNF 7/16 x 20	63	22	8.0	6.2	64320
UNF 1/2 x 20	75	24	9.0	7.0	64322
UNF 9/16 x 18	80	28	11.0	9.0	64324
UNF 5/8 x 18	80	28	12.0	9.0	64326
UNF 3/4 x 16	95	32	14.0	11.0	64330
UNF 7/8 x 14	100	36	18.0	14.5	64334
UNF 1" x 12	110	40	18.0	14.5	64338

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through holes
- for thread cutting by hand and machine

Applicazione:

per uso universale

- Materiali con buona trucidibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per fori passanti
- per uso manuale e con macchina

