

PRODUCT DATA SHEET

4234 DOUBLE SIDED ADHESIVE FOAM TAPE

TECHNICAL CHARACTERISTICS	
Carrier	polyethylene foam
Adhesive	acrylic
Liner	siliconised PP blue
TECHNICAL FEATURES	
Thickness	~ 0,8 [mm]
Colour	black
Density	90kg/m ³
Working temperature	-30 to +90°C
Adhesion to steel (100mm/min; α: 90°)	> 6,5 N/cm
Static shear (1kg, 1in ² , R.T.)	> 24 hours
Methods test	AFERA
Shelf life at temperature 20 to 30°C and relative humidity of 50%	12 months
SIZE	
Length	66 [m]
Width	On customer demand [mm]

RECCOMENDATIONS

The optimal temperature application of the tape is between + 10°C and + 40°C. At lower temperatures it reduces the flexibility tape and the initial adhesion of the tape.

Bonded elements must be dry and clean. To clean the surfaces to be bonding use chemical type CLEANER, if you need to increase the adhesion, use PRIMER.

Bonded element evenly pressed against the force of hands using a roller or other pressure element, the preferred pressure force of about 10kg/ 2,5cm². 100% bonded again after 24 hours.

The above technical information is presented based on the average laboratory tests and can not be used as binding technical data for design purposes, they should not be used as a basis for granting the guarantee. The user is fully responsible for the decision to use the product and for its installation. Before using it is recommended to analyse the product features considering the type of combined materials, the state of its surface and application conditions