3.5×3.5mm, UVC 275nm+UVA 395nm LED

Surface Mount Sterilization LED



Technical Data Sheet

Features:

- High optical output power
- Long life and low light attenuation
- Environmental protection, energy saving and high reliability
- Durable, shock-proof, easy to design, suitable for multifield applications
- Built-in UVC wavelength chip, unique design and application more widely

Applications:

- Disinfection Sterilization.
- Ozone generator.
- QA equipment.
- Ultraviolet detection \ communication technology
- Air sterilization, water sterilization
- Medical treatment and skin disease treatment

Part No.	Emitting Color	Lens Color		
C3535DUVC-QB-Q5-D	UVC+UVA	Quartz glass		

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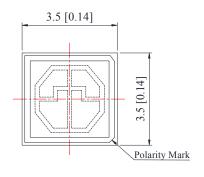
3.5×3.5mm, UVC 275nm+UVA 395nm LED

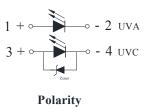
Surface Mount Sterilization LED

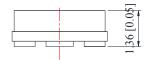


Technical Data Sheet

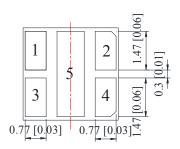
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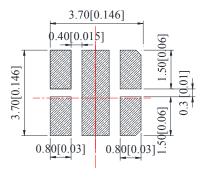






Recommended Soldering Pad Dimensions





Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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.Absolute Maximum Ratings at Ta=25 $^{\circ}$ C

Parameters	Symbol		Max.	Unit	
DC Forward Current	UVA I	UVA I _F		mA	
	UVC I	F	50	mA	
Junction Temperature	Та		90	$^{\circ}$	
Operating Temperature Range	T _{opr}		-40°C to +80°C		
Storage Temperature Range	T _{stg}		-40°C to +100°C		
Soldering Temperature	T _{sld}		260°C for 5 Seconds		

Electrical Optical Characteristics at Ta=25 $^{\circ}$ C

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Radiant flux	Фе	3	5		mW	IF=40mA
Viewing Angle	2θ _{1/2}		120		Deg	IF=40mA
Peak Emission Wavelength	λр	270	275	280	nm	IF=40mA
Spectral Line Half-Width	$\triangle \lambda$		10		nm	IF=40mA
Thermal Resistance Junction To Board	RØJ-B		10		°C/W	IF=40mA
Forward Voltage	VF	5.5	6.0	7.0	V	IF=40mA
Reverse Current	IR			10	μΑ	VR=5V

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Radiant flux	Фе	20.0	40.0		mW	IF=100mA
Viewing Angle	2θ _{1/2}		120		Deg	IF=100mA
Peak Emission Wavelength	λр	390	395	400	nm	IF=100mA
Spectral Line Half-Width	$\triangle \lambda$		10		nm	IF=100mA
Thermal Resistance Junction To Board	ROJ-B		8		°C/W	IF=100mA
Forward Voltage	VF	2.8	3.2	3.6	V	IF=100mA
Reverse Current	IR			10	μΑ	VR=5V

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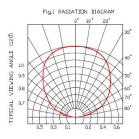
Surface Mount Sterilization LED

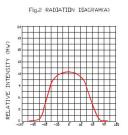


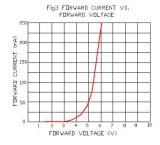
Technical Data Sheet

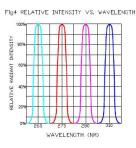
Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)

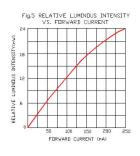
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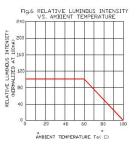




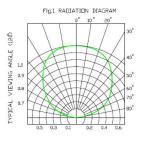


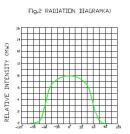


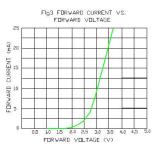


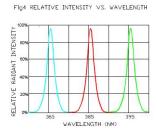


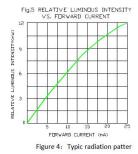
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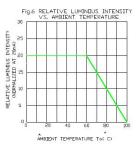












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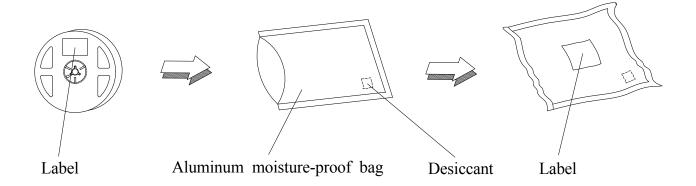
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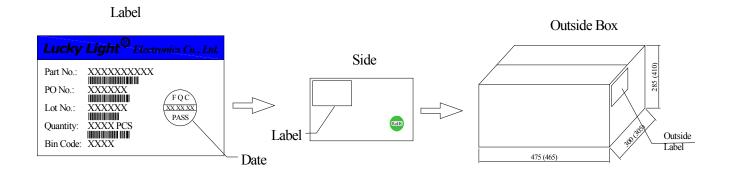


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Packing & Label Specifications:

Moisture Resistant Packaging:





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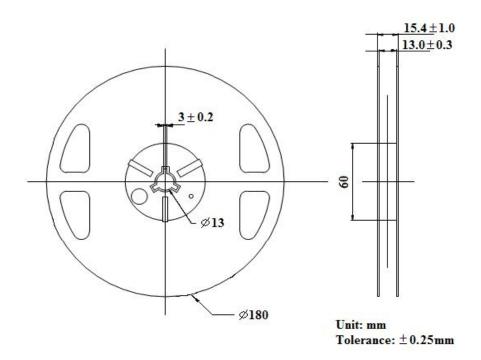
3.5×3.5mm, UVC 275nm+UVA 395nm LED

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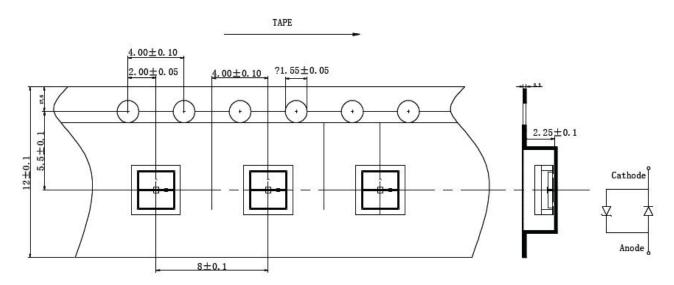
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Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 1000 PCS per reel.



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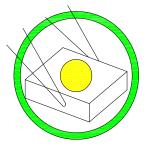


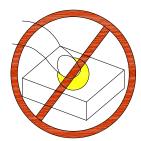
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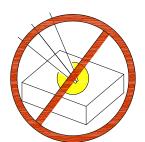
CAUTIONS

1. Handling Precautions:

- 1.1 Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2 Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3 Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









1.4 Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage:

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5 The LEDs should be used within 24 hours after opening the package.
- 2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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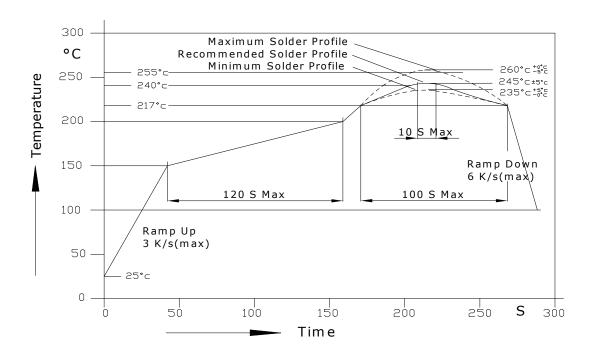




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3. Soldering Condition:

3.1 Pb-free solder temperature profile.



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 3.5 Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max. (Max. two times)			

3.6 Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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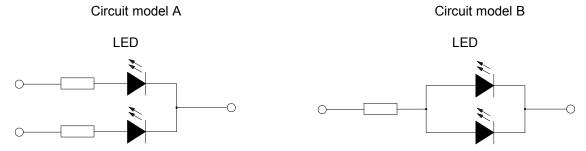
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4. Drive Method:

4.1 An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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