



RVT70HSTNWC00-B

IPS RGB 7.0" LCD TFT Datasheet

Rev.1.0

2020-08-15

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally Black/IPS	/
Size	7.0	Inch
Viewing Direction	Free	/
Outside Dimensions (W × H × D)	179.96 x 119.00 x 8.15	mm ³
Active Area (W × H)	154.21 × 85.92	mm ²
Pixel Pitch (W × H)	0.1506 × 0.1432	mm ²
Resolution	1024 (RGB) × 600	/
Brightness	850	cd/m ²
LCD Interface Type	RGB	/
Color Depth	16.7 M	/
Pixel Arrangement	RGB Vertical Stripe	/
LCD Driver	EK79001HK+EK73215BCGA	/
With/Without Touch	With Projected Capacitive Touch Panel	/
CTP Driver	ILI2132A	/
Touch Interface	USB /I2C/Optional UART	/
Bonding Technology	Optical Bonding	/
Weight	TBD	g

Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.

REVISION RECORD

REVNO.	REVDATE	CONTENTS	REMARKS
1.0	2020-08-15	Initial Release	

CONTENTS

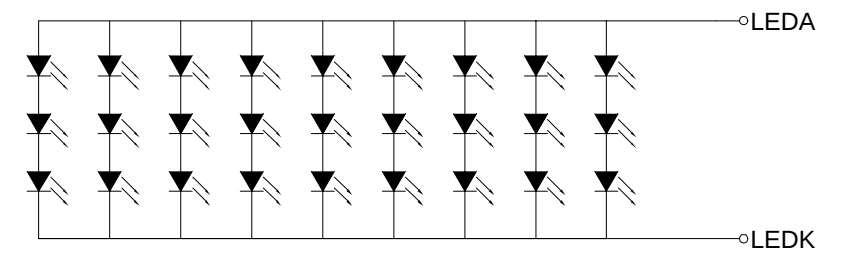
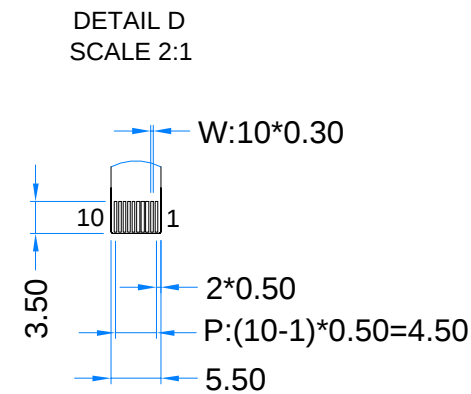
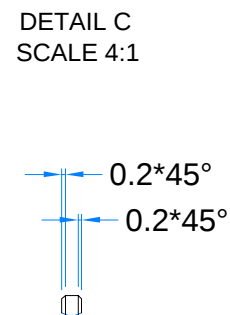
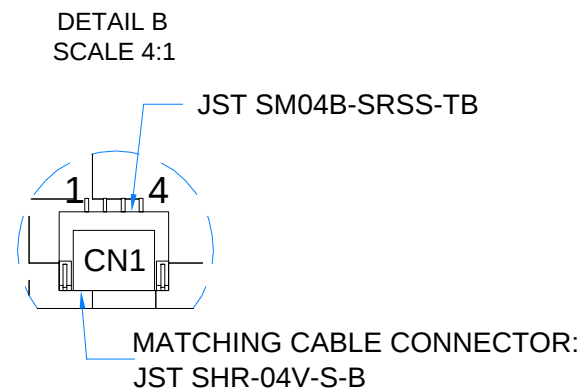
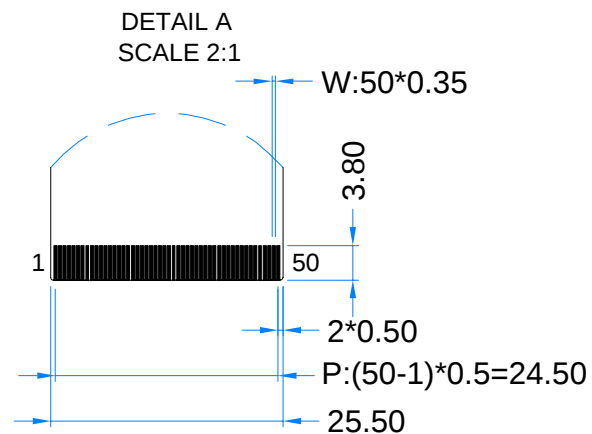
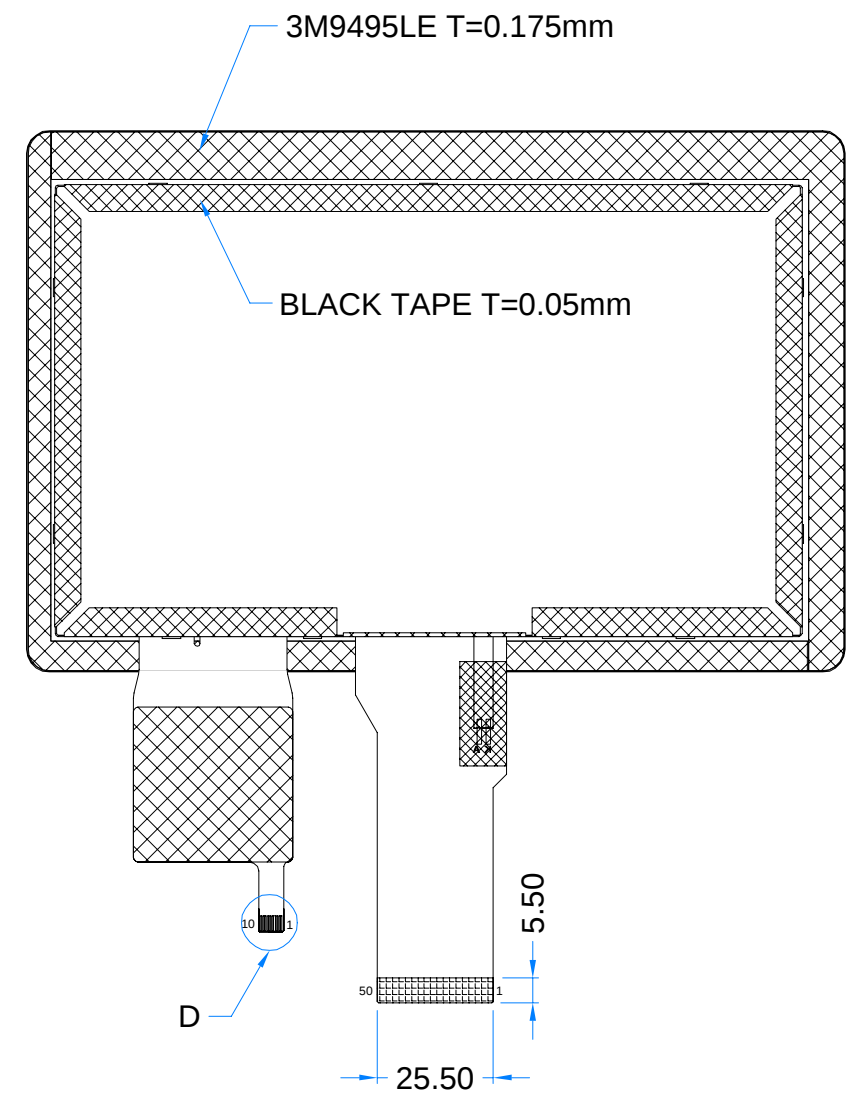
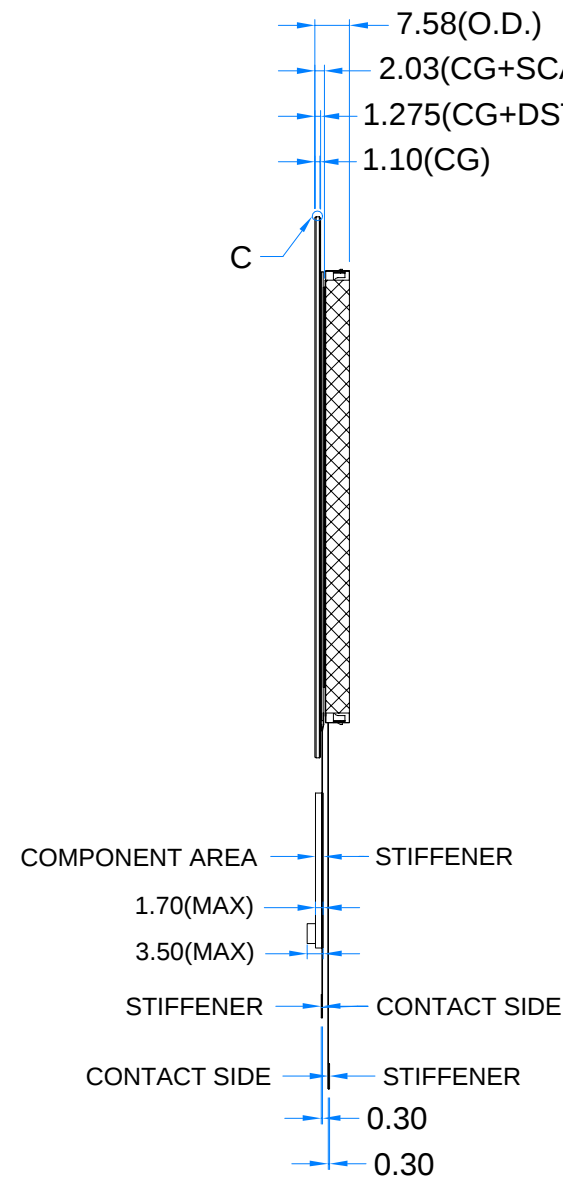
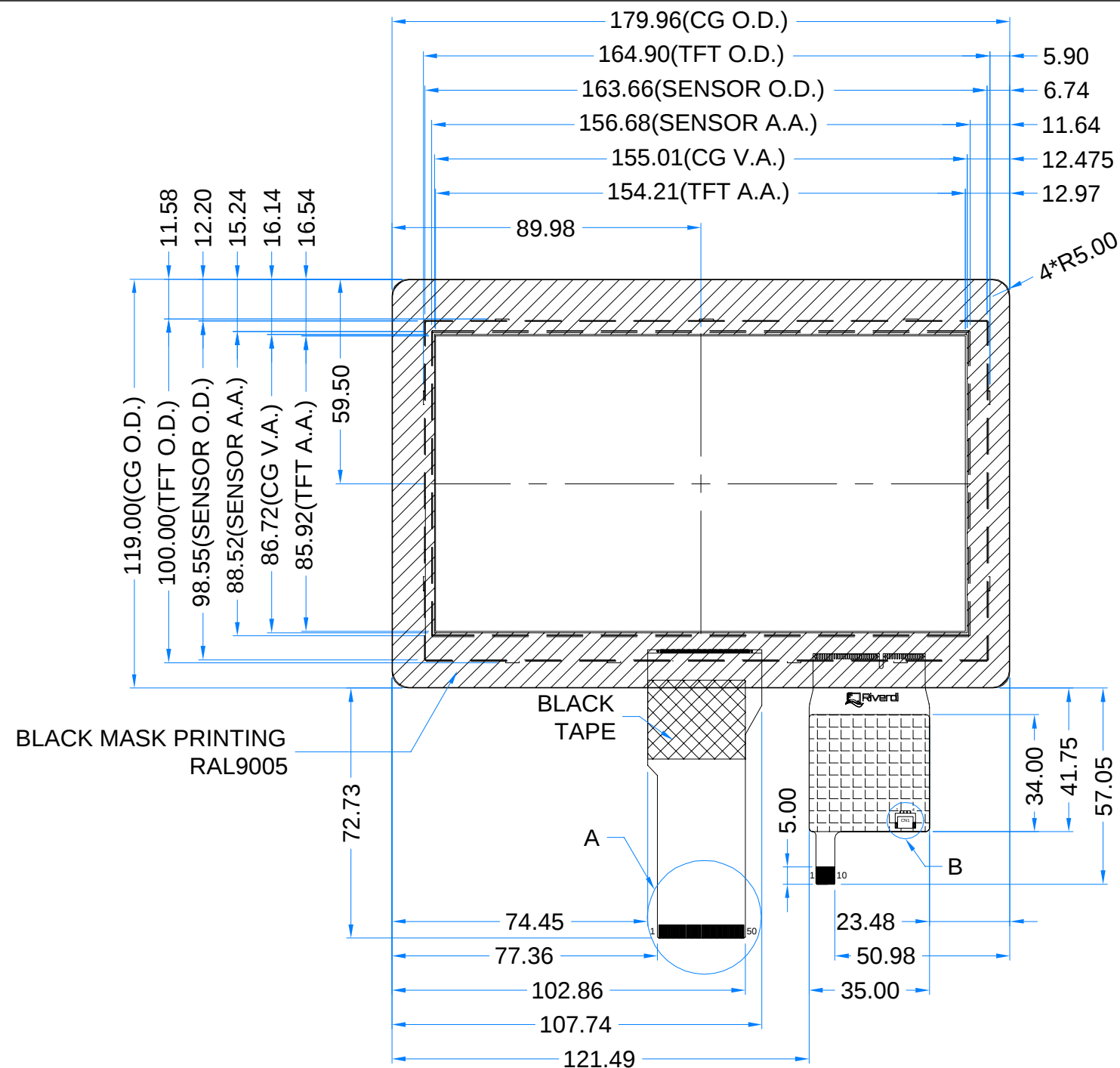
REVISION RECORD.....	2
CONTENTS	2
1 MODULE CLASSIFICATION INFORMATION	3
2 MODULE DRAWING.....	4
3 ABSOLUTE MAXIMUM RATINGS.....	5
4 ELECTRICAL CHARACTERISTICS.....	5
5 BACKLIGHT DRIVING CONDITIONS	5
6 POWER CONSUMPTION	6
7 ELECTRO-OPTICAL CHARACTERISTICS	6
8 BLOCK DIAGRAM	8
9 INTERFACE DESCRIPTION	9
9.1 TFT assignment.....	9
9.2 Touch panel assignment.....	11
9.3 CON1 assignment	11
10 TIMING CHARACTERISTIC	11
10.1 Horizontal input timing	11
10.2 Vertical input timing.....	12
10.3 Parallel RGB timing characteristic	12
10.3.1 DE MODE	12
10.3.2 HV MODE – Horizontal input timing.....	12
10.3.3 HV MODE – Vertical input timing	12
10.3.4 Power On/Off sequence	13
11 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS	13
11.1 Mechanical characteristics	13
11.2 Electrical characteristics	13
12 INSPECTION	14
12.1 Inspection condition.....	14
12.2 Inspection standard.....	15
13 RELIABILITY TEST.....	17
14 LEGAL INFORMATION	18

1 MODULE CLASSIFICATION INFORMATION

RV	T	70	H	S	T	N	W	C	00	B
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.

1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard
3.	DISPLAY SIZE	70 – 7.0”
4.	MODEL SERIAL NO.	H – High Brightness, IPS
5.	RESOLUTION	S – 1024 x 600 px
6.	INTERFACE	T– TFT LCD, RGB
7.	FRAME	N – No Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	C – With Capacitive Touch Panel
10.	VERSION	00 – (00-99)
11.	BONDING TECHNOLOGY	B – Optical Bonding

Revision:	Changes:	Date:
1.0	Initial Case	2020.08.07



LED Diagram Circuit

TFT NOTES:
1. LCD TYPE: TRANSMISSIVE, NORMALLY BLACK,IPS
2. RESOLUTION: 1024x600
3. VIEWING ANGLE: FREE
4. LCD DRIVER:EK79001HK+EK73215BCGA
5. OPERATING VOLTAGE: 3.3V
6. BACKLIGHT: 27 LEDS WHITE, Vf = 9.6V, If = 270mA

TP NOTES:
1. TP STRUCTURE: G+G
2. CG THICKNESS: 1.10 mm
3. DRIVER IC: ILI2132A
4. INTERFACE: USB /I2C/OPTIONAL UART
3. OPERATING VOLTAGE: 3.3V(CTP I2C); 5.0V(CTP USB)

GENERAL NOTES:
1. MODULE SURFACE LUMINANCE: 850 cd/m²
2. OPATICAL BONDING
3. OPERATING TEMPERATURE: -20°C ~ 70°C
4. STORAGE TEMPERATURE: -30°C ~ 80°C
5. WITHOUT INDIVIDUAL TOLERANCE: ±0.3mm
6. RoHS COMPLIANT

PN: RVT70HSTNWC00-B

SN:

DRAWN: M.Natywa

CHECKED: Carol Gao

APPR:

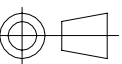


2020.08.07

1:1.66

[mm]

ISO A3



P. 1 of 1

3 ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT
Power for Circuit Driving	VDD	-0.3	3.96	V
	AVDD	-0.5	14.85	V
	VGH	-0.3	40	V
	VGL	-20.0	0.3	V
Operating Temperature	T _{OP}	-20	70	°C
Storage Temperature	T _{ST}	-30	80	°C
Storage Humidity (@ 25 ± 5°C)	H _{ST}	10	-	% RH
Operating Ambient Humidity (@ 25 ± 5°C)	H _{OP}	10	-	% RH

Note. The following are maximum values. If exceeded it may cause operation or damage to the unit.

4 ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Supply Voltage for Module	DVDD	3.0	3.3	3.6	V	
	VGH	17	18	19	V	
	VGL	-6.6	-6.0	-5.4	V	
	AVDD	9.4	9.6	9.8	V	
	VCOM	3.6	3.8	4.0	V	
Input Signal Voltage	VIH	0.7DVDD	-	DVDD	V	Note 1
	VIL	0	-	0.3DVDD	V	
Current of Power Supply	IDD	-	30	45	mA	DVDD=3.3V
	IADD	-	35	45	mA	AVDD=9.6V
	IGH	-	0.5	1	uA	VGH=18V
	IGL	-	0.5	1	mA	VGL=-6V

Note 1. STHL, STHR, OEH, L/R, CPH1~CPH3, STVD, STVU, OEV, CKV, U/D.

5 BACKLIGHT DRIVING CONDITIONS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Backlight Driving Voltage	V _F	9.0	9.6	10.2	V	
Backlight Driving Current	I _F	-	270	-	mA	
Backlight Power Consumption	W _{BL}	-	2592	-	mW	
Life Time	-	-	50,000	-		Note 1

Note 1. If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

6 POWER CONSUMPTION

PARAMETER	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	NOTE
Gate on Power Current	IVGH	VGH=18V	-	0.5	1	mA	Note 1
Gate off Power Current	IVGL	VGL=-6 V	-	0.5	1	mA	
Digital Power Current	IDVDD	DVDD=3.3V	-	30	45	mA	
Analog Power Current	IAVDD	AVDD=9.6 V	-	35	45	mA	
Total Power Consumption	PC		-	447	604	mW	

Note 1. Typ. Specification : Gray-level test Pattern

Max. Specification: Black test Pattern



256 gray pattern



Black Pattern

7 ELECTRO-OPTICAL CHARACTERISTICS

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of Φ and θ equal to 0°.

ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	REMARK	NOTE
Response Time		Tr+Tf	$\theta=0^\circ$ $\phi=0^\circ$ $T_a=25^\circ\text{C}$	-	35	-	ms	FIG 1.	4
Contrast Ratio		Cr		-	800	-	---	FIG 2.	1
Luminance Uniformity		δ WHITE		-	75	-	%	FIG 2.	3
Surface Luminance		Lv		-	850		cd/m ²	FIG 2.	2
Viewing Angle Range		θ	$\phi = 90^\circ$	-	85	-	deg	FIG 3.	6
			$\phi = 270^\circ$	-	85	-	deg	FIG 3.	
			$\phi = 0^\circ$	-	85	-	deg	FIG 3.	
			$\phi = 180^\circ$	-	85	-	deg	FIG 3.	
CIE (x, y) Chromaticity	Red	x	$\theta=0^\circ$ $\phi=0^\circ$ $T_a=25^\circ\text{C}$	0.578	0.618	0.658	FIG 2.		5
		y		0.489	0.329	0.369			
	Green	x		0.376	0.416	0.456			
		y		0.493	0.533	0.573			
	Blue	x		0.071	0.111	0.151			
		y		0.108	0.148	0.188			
	White	x		0.270	0.310	0.350			
		y		0.290	0.330	0.370			

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

$$L_v = \text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}$$

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, T_r) and from black to white (Decay Time, T_f). For additional information see Figure 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 3.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 1. The definition of response time

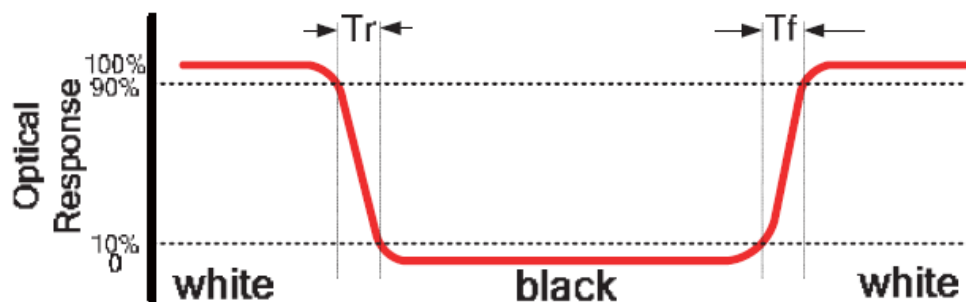


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A : 5 mm
 B : 5 mm
 H,V : Active Area
 Light spot size $\varnothing=5\text{mm}$, 500mm distance from the LCD surface to detector lens
 measurement instrument is TOPCON's luminance meter BM-5

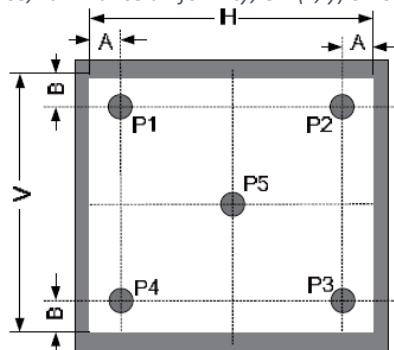
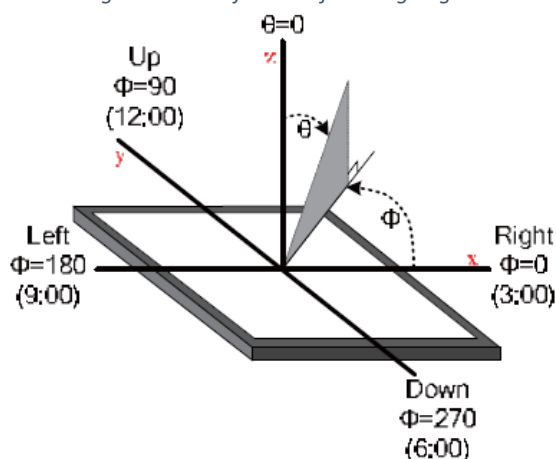
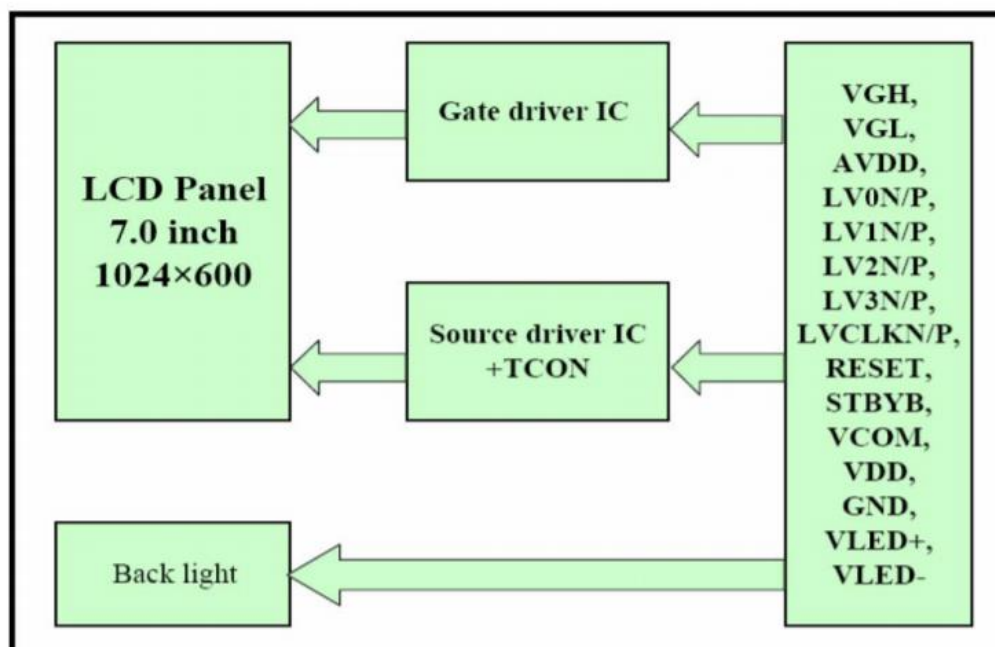


Figure 3. The definition of viewing angle



8 BLOCK DIAGRAM



9 INTERFACE DESCRIPTION

9.1 TFT assignment

PIN NO.	SYMBOL	I/O	DESCRIPTION	NOTES
1	VLED+	P	Power for LED Backlight (Anode)	
2	VLED+	P	Power for LED Backlight (Anode)	
3	VLED-	P	Power for LED Backlight (Cathode)	
4	VLED-	P	Power for LED Backlight (Cathode)	
5	GND	P	Ground	
6	VCOM	I	Common Voltage	
7	DVDD	P	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync Input	
11	HS	I	Horizontal Sync Input	
12	B7	I	Blue Data (MSB)	
13	B6	I	Blue Data	
14	B5	I	Blue Data	
15	B4	I	Blue Data	
16	B3	I	Blue Data	
17	B2	I	Blue Data	
18	B1	I	Blue Data	Note 2
19	B0	I	Blue Data (LSB)	Note 2
20	G7	I	Green Data (MSB)	
21	G6	I	Green Data	
22	G5	I	Green Data	
23	G4	I	Green Data	
24	G3	I	Green Data	
25	G2	I	Green Data	
26	G1	I	Green Data	Note 2
27	G0	I	Green Data (LSB)	Note 2
28	R7	I	Red Data (MSB)	
29	R6	I	Red Data	
30	R5	I	Red Data	
31	R4	I	Red Data	
32	R3	I	Red Data	
33	R2	I	Red Data	
34	R1	I	Red Data	Note 2
35	R0	I	Red Data (LSB)	Note 2
36	GND	P	Ground	
37	DCLK	P	Sample Clock	
38	GND	P	Ground	
39	L/R	I	Left/Right Selection	Note 4,5
40	U/D	I	Up/Down Selection	Note 4,5
41	VGH	P	Gate ON Voltage	
42	VGL	P	Gate OFF Voltage	
43	AVDD	P	Power for Analog Circuit	

44	RESET	I	Global Reset Pin	Note 6
45	NC	-	No Connection	
46	VCOM	I	Common Voltage	
47	DITHUB	I	Dithering Function	Note 7
48	GND	I	Ground	
49	NC	-	No Connection	
50	NC	-	No Connection	

I: input, O:output, P:Power

Note 1. DE/SYNC mode select. Normally pull high.
When select DE mode, MODE="1", VS and HS must pull high.

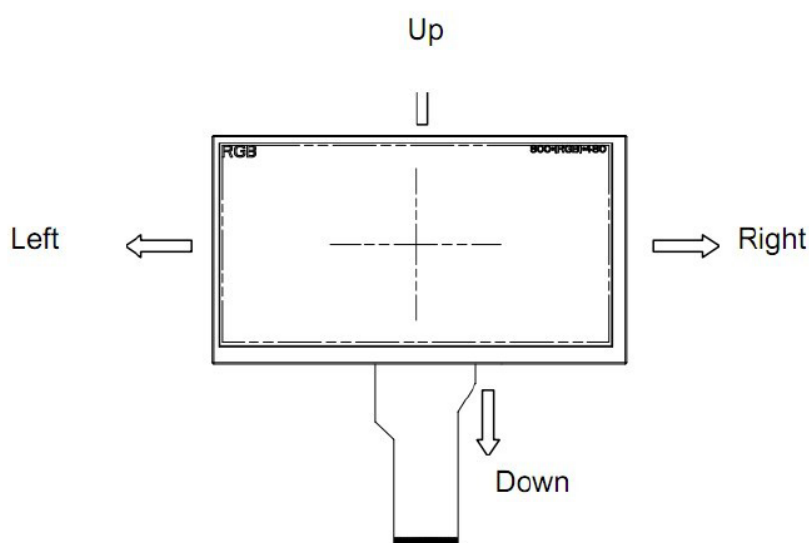
Note 2. When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.

Note 3. Data shall be latched at the falling edge of DCLK.

Note 4. Selection of scanning mode:

SETTING OF SCAN CONTROL INPUT		SCANNING DIRECTION
U/D	L/R	
GND	DVDD	Up to down, left to right
DVDD	GND	Down to up, right to left
GND	GND	Up to down, right to left
DVDD	DVDD	Down to up, left to right

Note 5. Definition of scanning direction, refer to the figure as below:



Note 6. Global reset pin. Active low to enter reset state, Suggest to connect with an RC reset circuit for stability. Normally pull high.

Note 7. Dithering function enable control, normally pull high.
When DITHUB="1", Disable internal dithering function.
When DITHUB="0", Enable internal dithering function.

9.2 Touch panel assignment

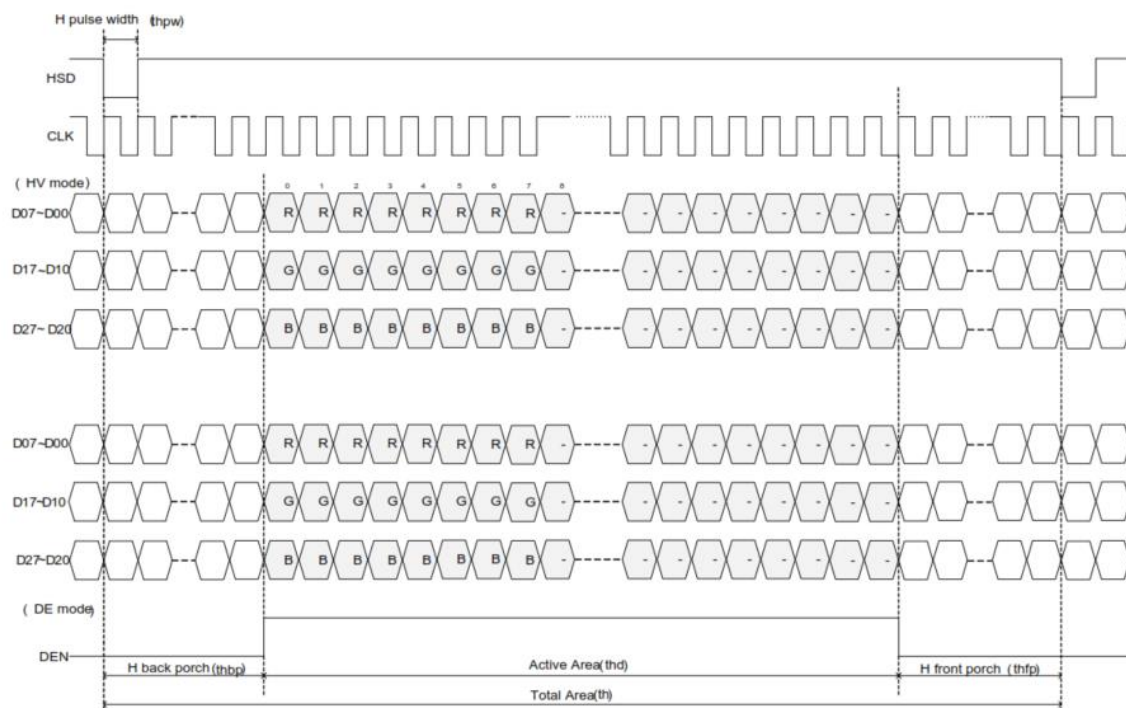
PIN NO.	SYMBOL	DESCRIPTION
1	USB_GND	USB_Ground
2	USB_VDD	USB_Power for CTP, 5.0V
3	USB_D-	USB_Data Signal -
4	USB_D+	USB_Data Signal +
5	I2C_GND	I2C_Ground
6	I2C_VDD	I2C_Power for CTP, 3.3 V
7	I2C_RST	I2C_Reset Pin
8	I2C_SCL	I2C_Clock Input
9	I2C_INT	I2C_Interrupt Signal from CTP
10	I2C_SDA/TXD	I2C_Data Signal

9.3 CON1 assignment

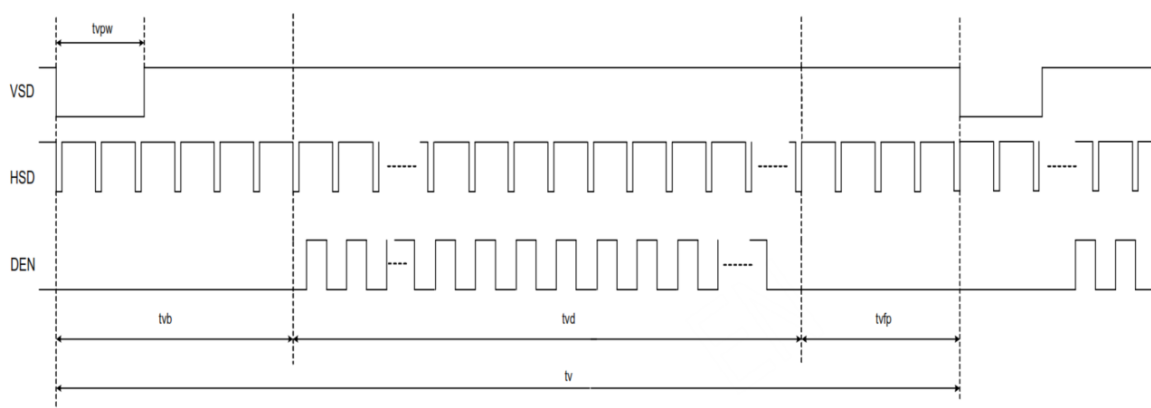
PIN NO.	SYMBOL	DESCRIPTION
1	USB_VDD	USB_Power for CTP, 5.0V
2	USB_D-	USB_Data Signal -
3	USB_D+	USB_Data Signal +
4	USB_GND	USB_Ground

10 TIMING CHARACTERISTIC

10.1 Horizontal input timing



10.2 Vertical input timing



10.3 Parallel RGB timing characteristic

10.3.1 DE MODE

PARAMETER	SYMBOL	VALUE			UNIT
		MIN.	TYP.	MAX.	
DCLK frequency (Frame rate 60Hz)	fclk	40.8	51.2	67.2	MHz
Horizontal display area	thd	1024			DCLK
HSYNC period time	th	1114	1344	1400	DCLK
HSYNC blanking	thb+thfp	90	320	376	DCLK
Vertical display area	tvd	600			H
VSYSN period time	tv	610	635	800	H
VSYSN blanking	tvb+tvfp	10	85	200	H

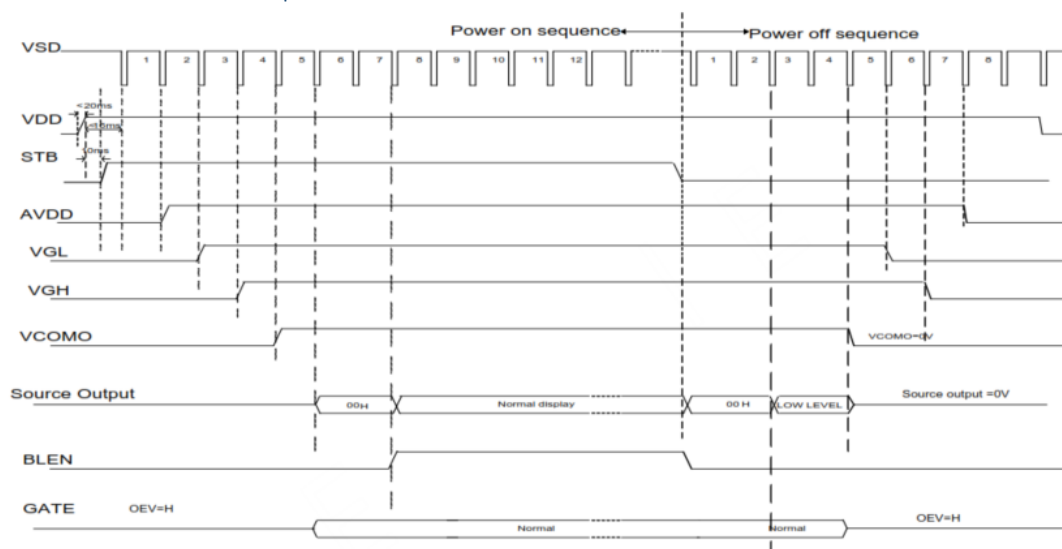
10.3.2 HV MODE – Horizontal input timing

PARAMETER	SYMBOL	VALUE			UNIT
		MIN.	TYP.	MAX.	
Horizontal display area	thd	1024			DCLK
DCLK frequency (frame rate 60Hz)	fclk	44.9	51.2	63	MHz
1 Horizontal Line	th	1200	1344	1400	DCLK
HSYNC pulse width	thpw	1	-	140	DCLK
HSYNC back porch	thbp	160	160	160	DCLK
HSYNC front porch	thfp	16	160	216	DCLK

10.3.3 HV MODE – Vertical input timing

PARAMETER	SYMBOL	VALUE			UNIT
		MIN.	TYP.	MAX.	
Vertical display area	tvd	600			H
VSYSN period time	tv	624	635	750	H
VSYSN pulse width	tvpw	1	-	20	H
VSYSN back porch	tvb	23	23	23	H
VSYSN front porch	tVfp	1	12	127	H

10.3.4 Power On/Off sequence



11 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

11.1 Mechanical characteristics

DESCRIPTION	SPECIFICATION	REMARK
Touch Panel Size	7.0 inch	UxTouch
Outline Dimension of CTP	179.96 mm x 119.00 mm	UxTouch
Product Thickness	2.45 mm	UxTouch
Glass Thickness	1.1 mm	UxTouch
CTP View Area	155.01 mm x 86.72 mm	UxTouch
Sensor Active Area	156.68 mm x 88.52 mm	UxTouch
Structure type	Glass + Glass	UxTouch
Surface Hardness	6H	UxTouch

11.2 Electrical characteristics

DESCRIPTION	SPECIFICATION
Operating Voltage	DC 5.0 V (USB) DC 3.3 V (I ² C)
Power Consumption (IDD)	Active Mode 90 mA Sleep Mode 10 mA
Interface	USB / I ² C / Optional UART
Linearity	+/-1.5mm
Controller	ILI2132A
I2C address	0x82
Resolution	1024x 600

12 INSPECTION

Standard acceptance/rejection criteria for TFT module.

12.1 Inspection condition

Ambient conditions:

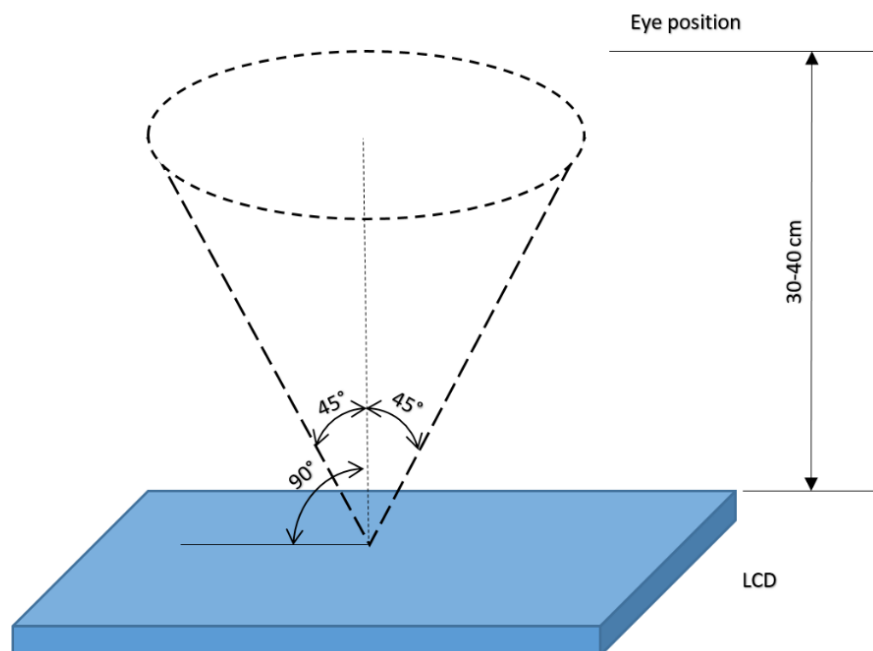
- Temperature: $25 \pm 2^{\circ}\text{C}$
- Humidity: $(60 \pm 10)\% \text{RH}$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

$35 \pm 5 \text{cm}$ between inspector bare eye and LCD.

Viewing Angle:

U/D: $45^{\circ}/45^{\circ}$, L/R $45^{\circ}/45^{\circ}$



12.2 Inspection standard

Item	Criterion																																	
Black spots, white spots, light leakage, Foreign Particle (round Type)	$D = \frac{(x + y)}{2}$ *Spots density: 10 mm <table><tr><th colspan="2">3.5" ≤ Size ≤ 5"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D ≤ 0.15 mm</td><td>Ignored</td></tr><tr><td>0.15 mm < D ≤ 0.30 mm</td><td>N≤3</td></tr><tr><td>0.3mm < D</td><td>Not allowed</td></tr></table> <table><tr><th colspan="2">Size =7"</th></tr><tr><th>Average Diameter</th><th>Qualified Qty</th></tr><tr><td>D ≤ 0.2 mm</td><td>Ignored</td></tr><tr><td>0.2 mm < D ≤ 0.3 mm</td><td>N≤3</td></tr><tr><td>0.5mm < D</td><td>Not allowed</td></tr></table>	3.5" ≤ Size ≤ 5"		Average Diameter	Qualified Qty	D ≤ 0.15 mm	Ignored	0.15 mm < D ≤ 0.30 mm	N≤3	0.3mm < D	Not allowed	Size =7"		Average Diameter	Qualified Qty	D ≤ 0.2 mm	Ignored	0.2 mm < D ≤ 0.3 mm	N≤3	0.5mm < D	Not allowed													
3.5" ≤ Size ≤ 5"																																		
Average Diameter	Qualified Qty																																	
D ≤ 0.15 mm	Ignored																																	
0.15 mm < D ≤ 0.30 mm	N≤3																																	
0.3mm < D	Not allowed																																	
Size =7"																																		
Average Diameter	Qualified Qty																																	
D ≤ 0.2 mm	Ignored																																	
0.2 mm < D ≤ 0.3 mm	N≤3																																	
0.5mm < D	Not allowed																																	
LCD black spots, white spots, light leakage (line Type)	*Spots density: 10 mm <table><tr><th colspan="3">3.5" ≤ Size ≤ 5"</th></tr><tr><th>Length/mm</th><th>Width/mm</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W≤ 0.03</td><td>Ignored</td></tr><tr><td>L ≤ 3.0</td><td>0.03< W ≤ 0.05</td><td>2</td></tr><tr><td>L ≤ 3.0</td><td>0.05 < W ≤ 0.1</td><td>1</td></tr><tr><td>3.0 < L</td><td>0.1< W</td><td>Not allowed</td></tr></table> <table><tr><th colspan="3">Size =7"</th></tr><tr><th>Length</th><th>Width</th><th>Qualified Qty</th></tr><tr><td>-</td><td>W ≤ 0.05</td><td>Ignored</td></tr><tr><td>L ≤ 5.0</td><td>0.05< W ≤ 0.1</td><td>3</td></tr><tr><td>5.0 < L</td><td>0.10< W</td><td>Not allowed</td></tr></table>	3.5" ≤ Size ≤ 5"			Length/mm	Width/mm	Qualified Qty	-	W≤ 0.03	Ignored	L ≤ 3.0	0.03< W ≤ 0.05	2	L ≤ 3.0	0.05 < W ≤ 0.1	1	3.0 < L	0.1< W	Not allowed	Size =7"			Length	Width	Qualified Qty	-	W ≤ 0.05	Ignored	L ≤ 5.0	0.05< W ≤ 0.1	3	5.0 < L	0.10< W	Not allowed
3.5" ≤ Size ≤ 5"																																		
Length/mm	Width/mm	Qualified Qty																																
-	W≤ 0.03	Ignored																																
L ≤ 3.0	0.03< W ≤ 0.05	2																																
L ≤ 3.0	0.05 < W ≤ 0.1	1																																
3.0 < L	0.1< W	Not allowed																																
Size =7"																																		
Length	Width	Qualified Qty																																
-	W ≤ 0.05	Ignored																																
L ≤ 5.0	0.05< W ≤ 0.1	3																																
5.0 < L	0.10< W	Not allowed																																
Bright/Dark Dots	<table><tr><th colspan="2">3.5" ≤ Size ≤ 5"</th></tr><tr><th>item</th><th>Qualified Qty</th></tr><tr><td>Bright Dots</td><td>N≤1</td></tr><tr><td>Dark Dots</td><td>N≤2</td></tr><tr><td>Total Bright and Dark Dots</td><td>N≤3</td></tr></table> <table><tr><th colspan="2">Size =7"</th></tr><tr><th>item</th><th>Qualified Qty</th></tr><tr><td>Bright Dots</td><td>N≤2</td></tr><tr><td>Dark Dots</td><td>N≤3</td></tr><tr><td>Total Bright and Dark Dots</td><td>N≤4</td></tr></table>	3.5" ≤ Size ≤ 5"		item	Qualified Qty	Bright Dots	N≤1	Dark Dots	N≤2	Total Bright and Dark Dots	N≤3	Size =7"		item	Qualified Qty	Bright Dots	N≤2	Dark Dots	N≤3	Total Bright and Dark Dots	N≤4													
3.5" ≤ Size ≤ 5"																																		
item	Qualified Qty																																	
Bright Dots	N≤1																																	
Dark Dots	N≤2																																	
Total Bright and Dark Dots	N≤3																																	
Size =7"																																		
item	Qualified Qty																																	
Bright Dots	N≤2																																	
Dark Dots	N≤3																																	
Total Bright and Dark Dots	N≤4																																	

Item	Criterion
Clear spots	Size < 5"
	Average Diameter
	Qualified Qty
	D < 0.2 mm
	Ignored
	0.2 mm < D < 0.3 mm
	3
	0.3 mm < D < 0.5 mm
	2
	0.5 mm < D
	0
	Size >= 5"
	Average Diameter
	Qualified Qty
	D < 0.2 mm
	Ignored
	0.2 mm < D < 0.3 mm
	4
	0.3 mm < D < 0.5 mm
	2
	0.5 mm < D
	0
*Spots density: 10 mm	
Polarizer bubbles	3.5" ≤ Size ≤ 5"
	Average Diameter
	Qualified Qty
	D ≤ 0.2 mm
	Ignored
	0.2 mm < D ≤ 0.3 mm
	2
	0.3 mm < D ≤ 0.5 mm
	1
	0.5 mm < D
	0
	Total Q'ty
	3
	Size >= 5"
	Average Diameter
	Qualified Qty
	D < 0.25 mm
	Ignored
	0.25 mm < D < 0.5 mm
	3
	0.5 mm < D
	0
Touch panel spot	Size >= 5"
	Average Diameter
	Qualified Qty
	D < 0.25 mm
	Ignored
	0.25 mm < D < 0.5 mm
	4
	0.5 mm < D
	0
Touch panel White line Scratch	Size >= 5"
	Length
	Width
	Qualified Qty
	-
	W < 0.03
	Ignored
	L < 5.0
	0.03 < W < 0.05
	2
	-
	0.05 < W
	0

13 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION
1	High Temperature Storage	80°C/120 hours
2	Low Temperature Storage	-30°C/120 hours
3	High Temperature Operating	70 °C /120 hours
4	Low Temperature Operating	-20°C/120 hours
5	High Temperature and High Humidity	Humidity 40°C, 90%RH, 120Hrs
6	Thermal Cycling Test (No operation)	-20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour
7	Damp Proof Test	40°C, 90%RH/120 hours
8	Vibration Test	Frequency :10~55 HZ; Stroke :1.5mm; Sweep:10HZ~55HZ~10HZ; 2 hours for each direction of X, Y, Z(6 hours for total)
9	Package Drop Test	Height: 60 cm 1 corner,3 edges,6 surfaces
10	ESD Test	Air: ±2 KV , Human Body Mode, 100 pF /1500 Ω

Note 1. Sample quantity for each test item is 5 ~ 10 pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

14 LEGAL INFORMATION

Riverdi grants the guarantee for the proper operation of the goods for a period of 12 months from the date of possession of the goods. If as a consequence of performing the obligation resulting from this guarantee the customer received a good free of defect instead of the defective good, then the period for the effectiveness of the guarantee shall commence anew from the moment the customer receives the good free of defects. Information about device is the property of Riverdi and may be the subject of patents pending or granted. It is not allowed to copy or disclosed this document without prior written permission.

Riverdi endeavors to ensure that the all contained information in this document is correct but does not accept liability for any error or omission. Riverdi products are in developing process and published information may be not up to date. Riverdi reserves the right to update and makes changes to Specifications or written material without prior notice at any time. It is important to check the current position with Riverdi.

Images and graphics used in this document are only for illustrative the purpose. All images and graphics are possible to be displayed on the range products of Riverdi, however the quality may vary. Riverdi is no liable to the buyer or to any third party for any indirect, incidental, special, consequential, punitive or exemplary damages (including without limitation lost profits, lost savings, or loss of business opportunity) relating to any product, service provided or to be provided by Riverdi, or the use or inability to use the same, even if Riverdi has been advised of the possibility of such damages.

Riverdi products are not fault tolerant nor designed, manufactured or intended for use or resale as on line control equipment in hazardous environments requiring fail-safe performance, such as in the operation of nuclear facilities, aircraft navigation or communication systems, air traffic control, direct life support machines or weapons systems in which the failure of the product could lead directly to death, personal injury or severe physical or environmental damage ('High-Risk Activities'). Riverdi and its suppliers specifically disclaim any expressed or implied warranty of fitness for High-Risk Activities. Using Riverdi products and devices in 'High-Risk Activities' and in any other application is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Riverdi from any and all damages, claims or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Riverdi intellectual property rights.

