

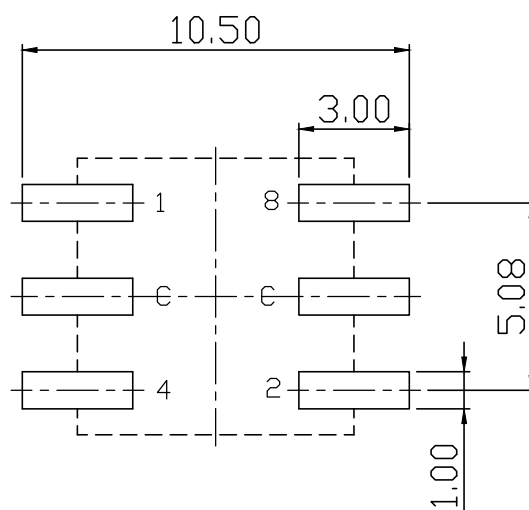
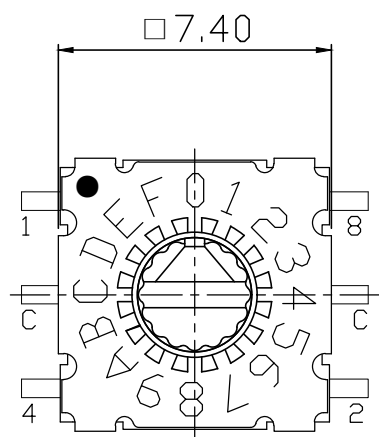
DATA SHEET

SUNGMUN CODE : MSSR-16S-TR

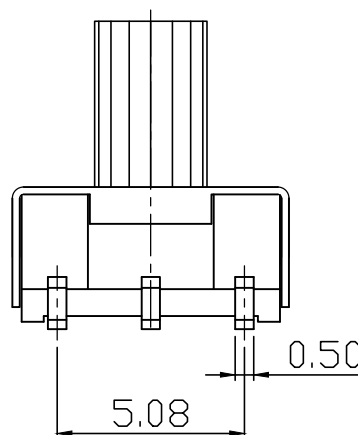
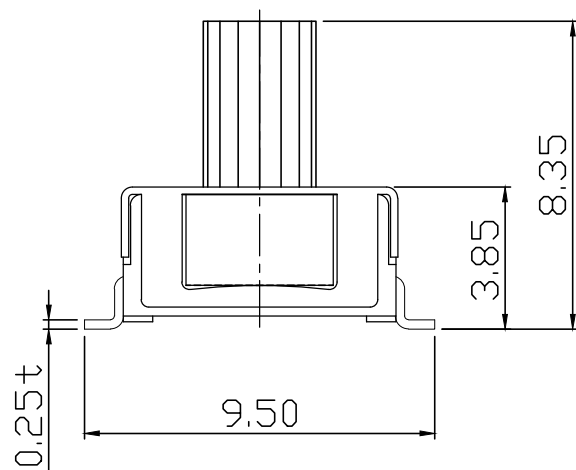
DESCRIPTION : MINI ROTARY DIP SWITCH

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P.C.B DIMENSION
(TOP VIEW)



SPECIFICATION

1. Operating Voltage : 42V
(None-Switching : 400mA)
(Switching : 100mA)
2. Contact Resistance : 80mΩ Max
3. Insulation Resistance : 100MΩ Min
4. Operating Force : 120gf.cm ±30 Max
5. Life Cycle : 25,000 steps
6. Sealing : Comparable IP67

		Real Coded				
		C	1	2	4	8
10 P o s i t i o n	0	●				
	1	●	●			
	2	●		●		
	3	●	●	●		
	4	●			●	
	5	●	●		●	
	6	●		●	●	
	7	●	●	●	●	
	8	●				●
	9	●	●			●
16 P o s i t i o n	A	●		●		●
	B	●	●	●		●
	C	●			●	●
	D	●	●		●	●
	E	●		●	●	●
	F	●	●	●	●	●

APPD	CHKD	D'SGD	TITLE: MINI ROTARY DIP SWITCH	
J.P. ROH	S.M. PARK	Y.N. JEON 2018.11.09	MODEL NO. MSSR-16S	REV 0
SUNGMUN ELECTRONICS CO., LTD.				

1. Style:

This specification describes "7.4X7.4 size of Mini Rotary Dip Switch" which is M series.

1.1 Operating / Storage Temperature Range : -60°C ~ +125°C

2. Rating:

2.1 None-Switching : 400 mA, DC 42V

2.2 Switching : 100 mA, DC 42V

3. Type of Actuation : Rotating

4. Electrical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
4-1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product.
4-2	Contact Resistance	① To be measured between the two terminals associated with each switch pole. ② Measurements shall be made with a 1kHz shall current contact resistance meter.	80mΩ max. (initial)
4-3	Insulation Resistance	250V DC	100 MΩ min.
4-4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame for 1 minute.	There shall be no breakdown or flashover.

5. Mechanical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
5-1	Operation Force	Operating direction shall be clockwise or counter clockwise direction	120gf•cm ±30 max
5-2	Operation Life	Measurements shall be made following the test set forth below: 1)100mA, 42V DC resistive load 2)Rate of operation: 15~20 cycles/ minute 3)Step of operation: 25,000 steps	1)As shown in item 4-3,4-4 2)Contact Resistance: 200mΩ max 3)Final-after test

6. Environmental Characteristics

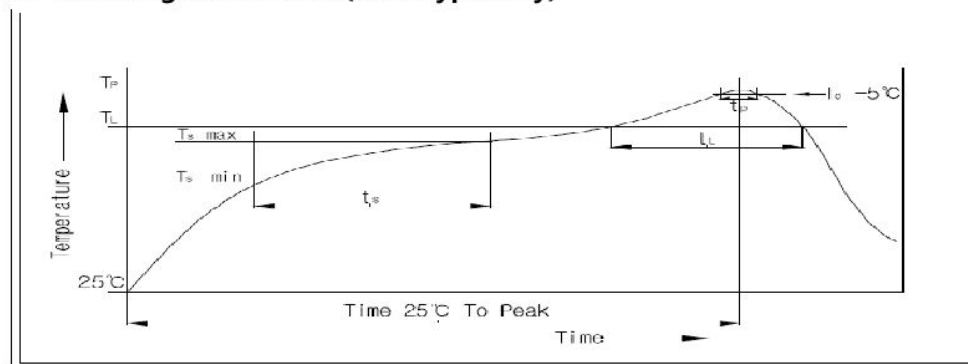
ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
6-1	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -60°C ±3°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-2	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 125°C ±2°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-3	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40°C ±2°C 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4-4, 5-1 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10 MΩ min

7. This item is "RoHS" Compliant

8. Manual Soldering : Max 350°C, 3 sec.

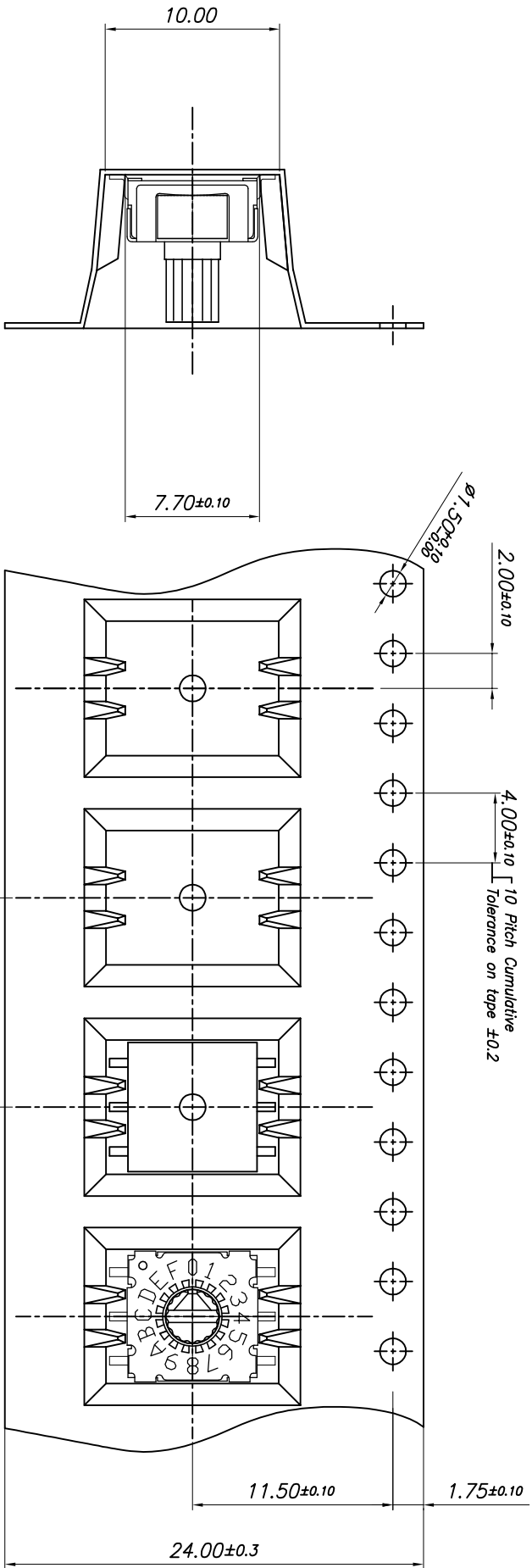
9. Wave Soldering : Max 280°C, 5 sec.

10. Reflow Soldering Conditions: (SMD type only)



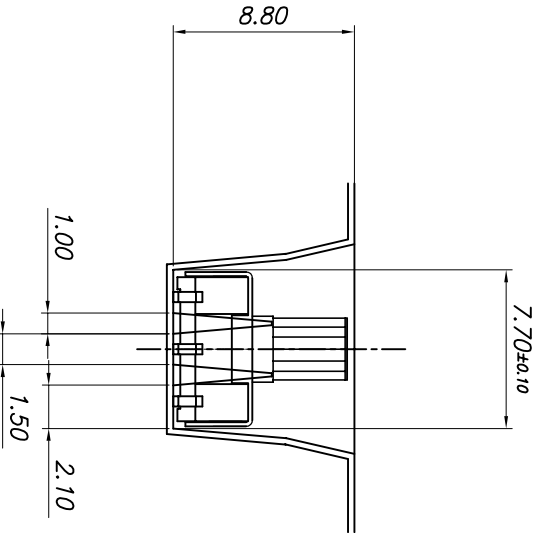
10-1 Condition for Soldering

Profile Feature	Pb-Free Assembly
Average Ramp-UP Rate(T_S max to T_P)	3°C/second max
Preheat	
- Temperature Min(T_S min)	150°C
- Temperature Max(T_S max)	200°C
- Time (t_S min to t_S max)	60-180seconds
Time maintained above:	
- Temperature (T_L)	217°C
- Time (t_L)	60-150seconds
Peak/Classification Temperature(T_P)	260°C +0°C/ -5°C
Time within 5°C of actual Peak Temperature(T_P)	Min 30 seconds
Ramp-Down Rate	6°C/sec max
Time 25°C to Peak Temperature	8 minutes max



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. 10 SPROCKET HOLE PITCH CUMULATIVE TOL ± 0.2
2. CAMBER NOT TO EXCEED 1mm IN 100mm.
3. MATERIAL : BLACK CONDUCTIVE POLYSTYRENE.
4. A_0 & B_0 MEASURED ON A PLANE 0.3mm ABOVE THE BOTTOM OF THE POCKET.
5. K_0 MEASURED FROM A PLANE ON THE INSIDE BOTTOM OF THE POCKET TO THE TOP SURFACE OF THE CARRIER.
6. POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE.
7. ALL DIMENSIONS ARE IN MILLIMETERS.
8. IN CONER R0.3, OUT CONTER R0.2



Units(pcs)
1,300

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS				TITLE			
DECIMALS	TOLERANCE	ANGULAR	± °	SCALE	NDN	SCALE	
X.XX ±0.13				DATE	2009.07.29		
X.XX ±0.10				DRAWN	DESIGNED	CHECKED	APPROVED
DO NOT SCALE DRAWING				H. S. LEE	L. S. SHW	L. P. ROH	K. I. LEE
UNIT	mm						
THIRD ANGLE PROJECTION							
				Reel Packing			
				Rotary Dip Switch			
				SMD(MSSR Type)			
				SUNG MUN ELECTRONICS, LTD.			