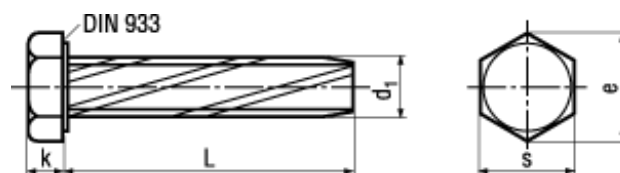




DIN 7513 A

450 HV



BN 1221

Hex head thread cutting screws

type A, with metric thread

Steel case-hardened 450 HV

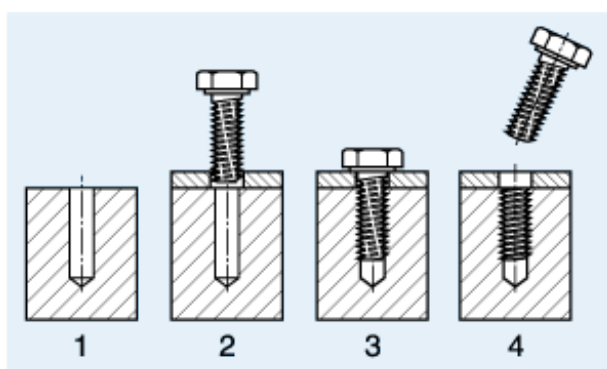
zinc plated blue

- ~ČSN 021226-9



ISO 4042

Quenched and tempered fasteners ≥ 360 HV and tempered case-hardened fasteners with electroplated coatings: Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.



1. Drill or die-cast the pilot hole.
2. The screw cuts its own internal thread in the pilot hole.
3. The self cutting screw is tightened. The pilot hole depth must be aligned (chips).
4. After the self-tapping screw is removed, the internal thread is clearly visible.

Article#	d ₁	k	s	e min.	Bore Ø H11	L
1420984	M5	3,5	8	8,79	4,5	10
1420992						12
1421018						16
1421026						20
1421042	M6	4	10	11,05	5,5	12
1421050						16
1421069						20
1421077						25
1421085	M8	5,3	13	14,38	7,4	16
1421093						20
1421107						25
1421115						30