



BN 1015

Slotted flat countersunk head thread cutting screws

with tapping screw thread type 1

Steel case-hardened 450 HV

zinc plated blue



ISO 4042

Quenched and tempered fasteners ≥ 360 HV and tempered case-hardened fasteners with electroplated coatings: Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.



Countersunk must be designed according to the corresponding standard!

hole-Ø: approximate data; the final hole diameters should be determined by performance tests.

Article#	d ₁	d ₂ max.	k~	n	t min.	Ø - Ø	L
1381350	ST 2,2	4,3	1,3	0,6	0,4	1,8	6,5
1381369	ST 2,9	5,5	1,7	0,8	0,5	2,5	6,5
1381377							9,5
1398652							13
1381385	ST 3,5	6,8	2,1	1	0,6	3	9,5
1381393							13
1398768	ST 3,9	7,5	2,3	1	0,7	3,5	9,5
1381407							16
1381415							19
1381431	ST 4,2	8,1	2,5	1,2	0,75	3,8	13