



RAYSTAR

曜凌光電股份有限公司

住址: 42878 台中市大雅区科雅路 25 號 5F WEB: <http://www.Raystar-Optronics.com>
5F., No.25, Keya Rd., Daya Dist., Taichung E-mail: sales@raystar-optronics.com
City 428, Taiwan Tel:886-4-2565-0761 Fax : 886-4-2565-0760

RFA180F-ALW-DNN

SPECIFICATION

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>

Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0 A	2017/11/17 2019/12/05		First issue Modify Summary Add Uniformity.

Contents

1.Module Classification Information

2.Summary

3.General Specification

4.Interface

5.Contour Drawing

6.Absolute Maximum Ratings

7.Electrical Characteristics

8.Data Color Coding

9.Optical Characteristics

10.Reliability

11.Other

1.Module Classification Information

R	F	A	18	0F	-	A	L	W	-	D	N	N
1	2	3	4	5	-	6	7	8	-	9	10	11

Item	Description	
1	R : Raystar Optonics Inc.	
2	Display Type : F→TFT Type, J→ Custom TFT	
3	Solution: A: 128x160 B:320x234 C:320x240 D:480x234 E:480x272 F:800x480 G:640x480 H:1024x600 I:320x480 J:240x320 K:1280x800 L:240x400 M:1024x768 N:128x128 O:480x800 P:640x320 Q:800x600 S:480x128 T:800x320	
4	Display Size : 1.8" TFT	
5	Version Code.	
6	Model Type: A : TFT LCD E : TFT+FR+CONTROL BOARD J : TFT+FR+A/D BOARD N : TFT+FR+A/D BOARD+CONTROL BOARD S : TFT+FR+POWER BOARD (DC TO DC) 1 : TFT+CONTROL BOARD	6 : TFT+FR H : TFT+D/V BOARD I : TFT+FR+D/V BOARD B : TFT+POWER BD
7	Polarizer Type, Temperature range, View direction	I→Transmissive, W. T, 6:00 ; C→Transmissive, N. T, 6:00 L→Transmissive, W.T,12:00 ; F→Transmissive, N.T,12:00 Y→Transmissive,W.T, IPS TFT ; A→Transmissive, N.T, IPS TFT Z→Transmissive, W.T, O-TFT R→Transmissive, Super W.T, O-TFT N→Transmissive, Super W.T, 6:00; Q→Transmissive, Super W.T, 12:00 V→Transmissive, Super W.T, VA TFT
8	Backlight	W : LED, White H : LED, High Light White F : CCFL, White
9	Driver Method	D: Digital A: Analog L : LVDS M:MIPI
10	Interface	N : without control board A : 8Bit B : 16Bit S:SPI Interface R: RS232 U:USB I: I2C
11	TS	N : Without TS S : resistive touch panel C : capacitive touch panel capacitive touch panel (G-F-F) G : capacitive touch panel(G-G)

2.Summary

RF18F is a color active matrix thin film transistor (TFT) liquid crystal display with polarizer. This model is composed of amorphous silicon TFT as a switching device. It is a transmissive type display operating in the normally white mode.

This TFT LCD has a 1.77-inch diagonally measured active display area with 384 x 160 dot (128 vertical by 160 horizontal pixel) resolution. Each pixel is divided into Red, Green, Blue dots which are arranged in vertical stripes.

RAYSTAR OPTRONICS

3.General Specifications

- Size: 1.77 inch
- Dot Matrix: 128 x RGB x 160(TFT) dots
- Module dimension: 34.0(W) x 45.83(H) x 2.65(D) mm
- Active area: 28.03 x 35.04 mm
- Dot pitch: 0.073 x 0.219 mm
- LCD type: TFT, Normally White, Transmissive
- View Direction: 6 o'clock
- Gray Scale Inversion Direction: 12 o'clock
- Aspect Ratio: Portrait
- IC: ST7735S
- Backlight Type: LED, Normally White
- With /Without TP: Without TP
- Surface: Anti-Glare

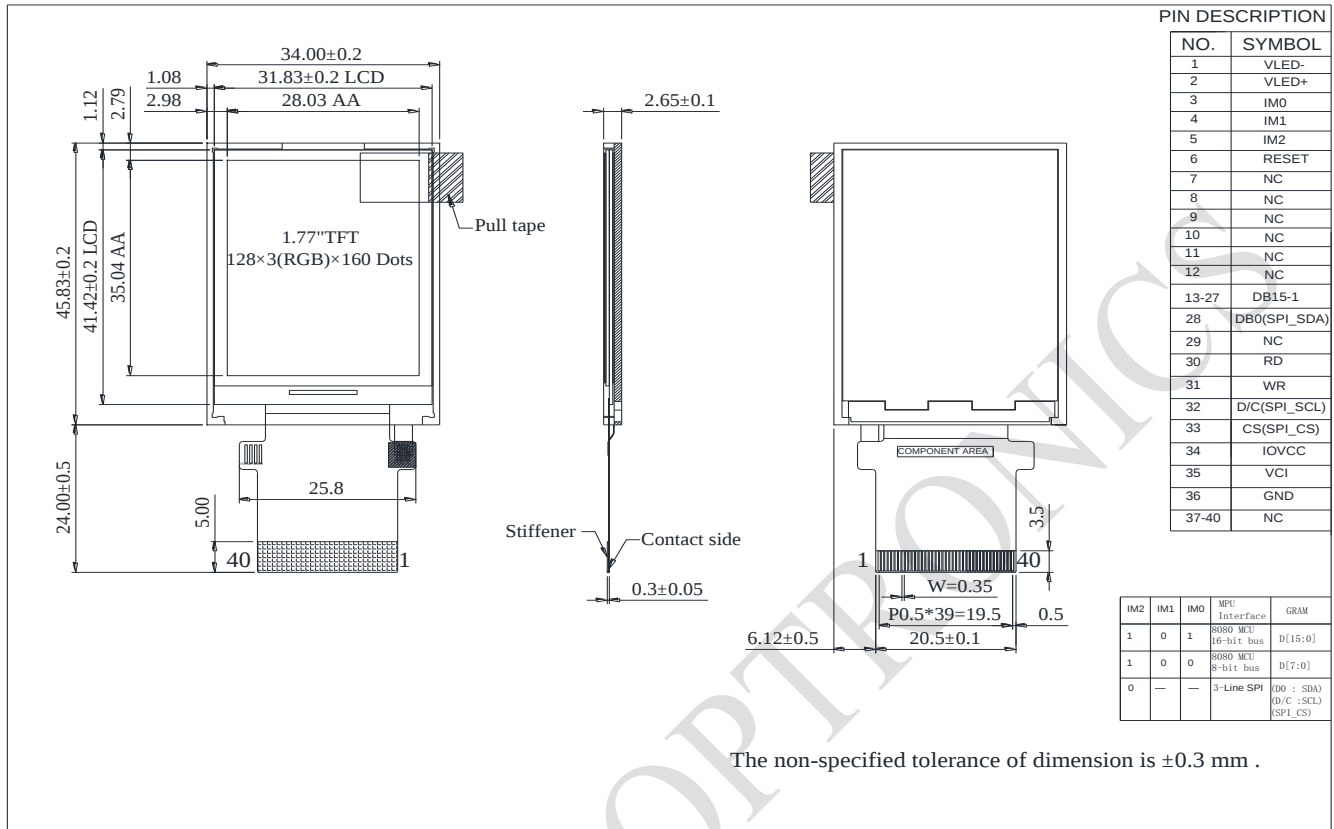
*Color tone slight changed by temperature and driving voltage.

4.Interface

4.1. LCM PIN Definition

Pin	Symbol	I/O	Function	Remark															
1	VLED-	P	Back light cathode																
2	VLED+	P	Back light anode																
3	IM0	I	- MCU Parallel Interface Type Selection -If Not Used, Please Fix this Pin at VDDI or DGND Level.																
4	IM1																		
			<table><tr><th>IM1</th><th>IM0</th><th>Parallel Interface</th></tr><tr><td>0</td><td>0</td><td>MCU 8-bit Parallel</td></tr><tr><td>0</td><td>1</td><td>MCU 16-bit Parallel</td></tr><tr><td>1</td><td>0</td><td>MCU 9-bit Parallel</td></tr><tr><td>1</td><td>1</td><td>MCU 18-bit Parallel</td></tr></table>		IM1	IM0	Parallel Interface	0	0	MCU 8-bit Parallel	0	1	MCU 16-bit Parallel	1	0	MCU 9-bit Parallel	1	1	MCU 18-bit Parallel
IM1	IM0		Parallel Interface																
0	0	MCU 8-bit Parallel																	
0	1	MCU 16-bit Parallel																	
1	0	MCU 9-bit Parallel																	
1	1	MCU 18-bit Parallel																	
5	IM2	I	MCU Parallel Interface Bus and Serial Interface select IM2='1', Parallel Interface IM2='0', Serial Interface																
6	RESET	P	Reset signal																
7-12	NC	-	No Connect																
13-28	DB15-DB0(SPI_SDA)	I/O	DB15:0] are used as MCU parallel interface data bus. -DBis the serial input/output signal in serial interface mode. -In serial interface, DB15:1] are not used and should be fixed at VDDI or DGND level.																
29	NC	-	No Connect																
30	RD	I	Read Enable in 8080 MCU Parallel Interface. -If not used, please fix this pin at VDDI or DGND level.																
31	WR	I	Serial clock -Write Enable in MCU Parallel Interface. -If not used, please fix this pin at VDDI or DGND level.																
32	D/C(SPI_SCL)	I	-Display data/command Selection Pin in MCU Interface. -D/CX='1': Display Data or Parameter. -D/CX='0': Command Data. -In Serial Interface, this is used as SCL. -If not used, please fix this pin at VDDI or DGND level.																
33	CS(SPI_CS)	I	Chip enable																
34	IOVCC	P	Interface Operation Voltage																
35	VCI	P	Analog Supply Voltage																
36	GND	P	Ground																
37-40	NC	-	No Connect																

5. Contour Drawing



6. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

7. Electrical Characteristics

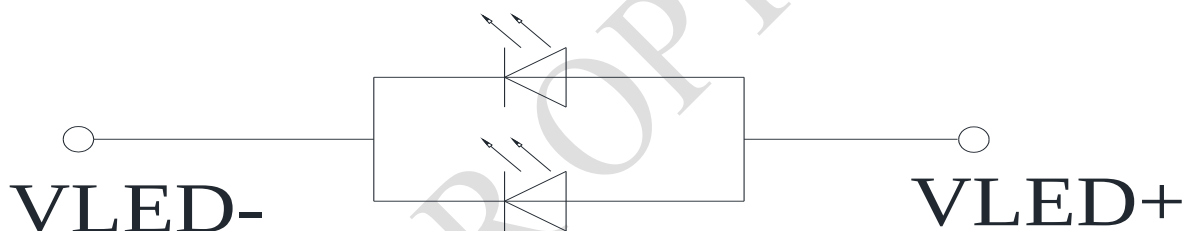
7.1. Operating conditions:

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Analog	VCI	—	2.5	2.75	4.8	V
Interface Operation Voltage	IOVCC	—	1.65	1.8	3.7	V
Supply LCM current	ICI(mA)	—	-	0.9	2	mA

7.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current		-	40	-	mA	
Power Consumption			128	-	mW	
LED voltage	VBL+	2.9	3.2	3.4	V	Note 1
LED Life Time		-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : $T_a = 25\text{ }^{\circ}\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

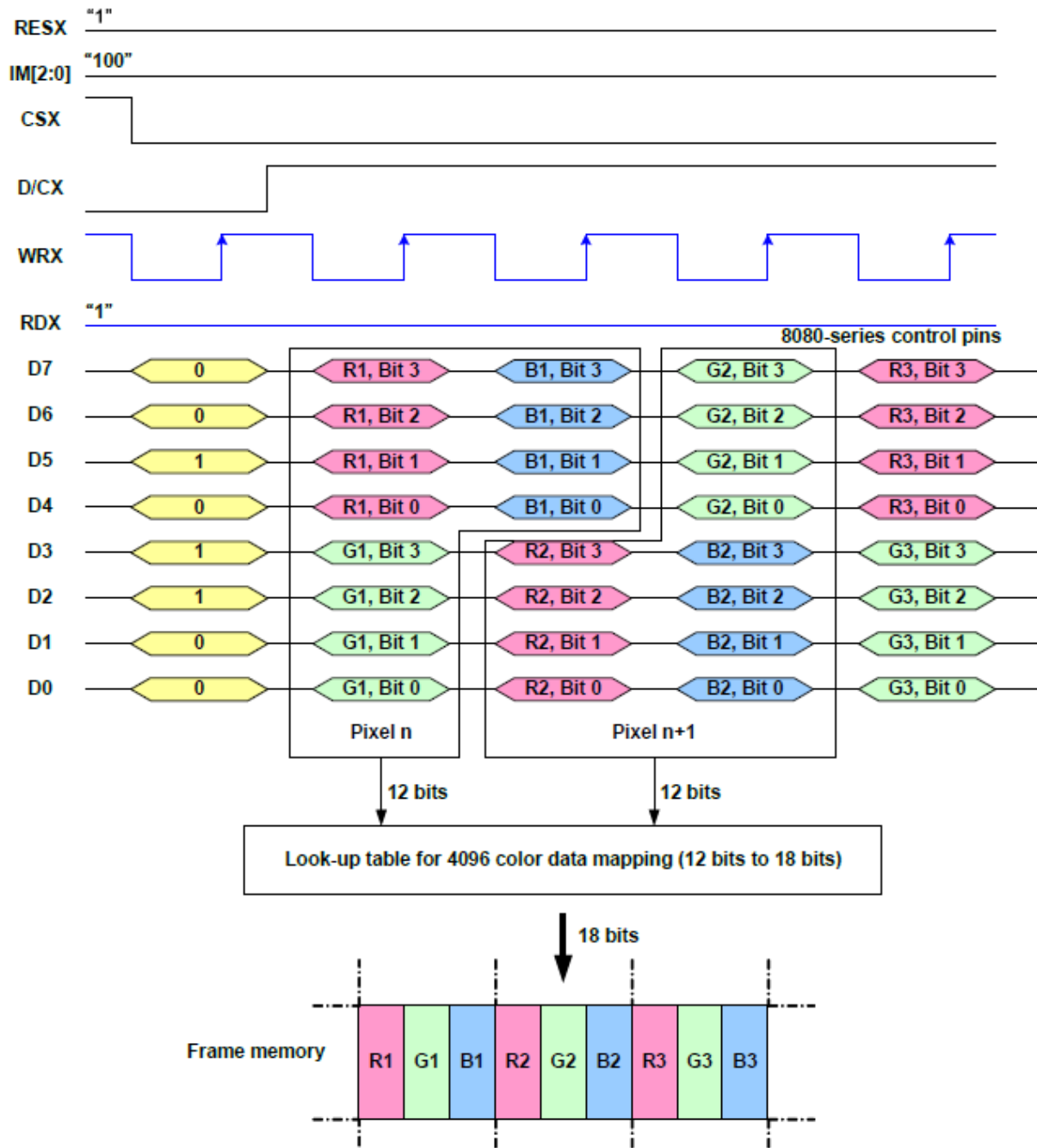
8.Data Color Coding

8.1. 8-bit Parallel Interface (IM2, IM1, IM0= "100")

Different display data formats are available for three Colors depth supported by listed below.

- 4k Colors, RGB 4,4,4-bit Input.
- 65k Colors, RGB 5,6,5-bit Input.
- 262k Colors, RGB 6,6,6-bit Input.

8-bit Data Bus for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH= "03h"



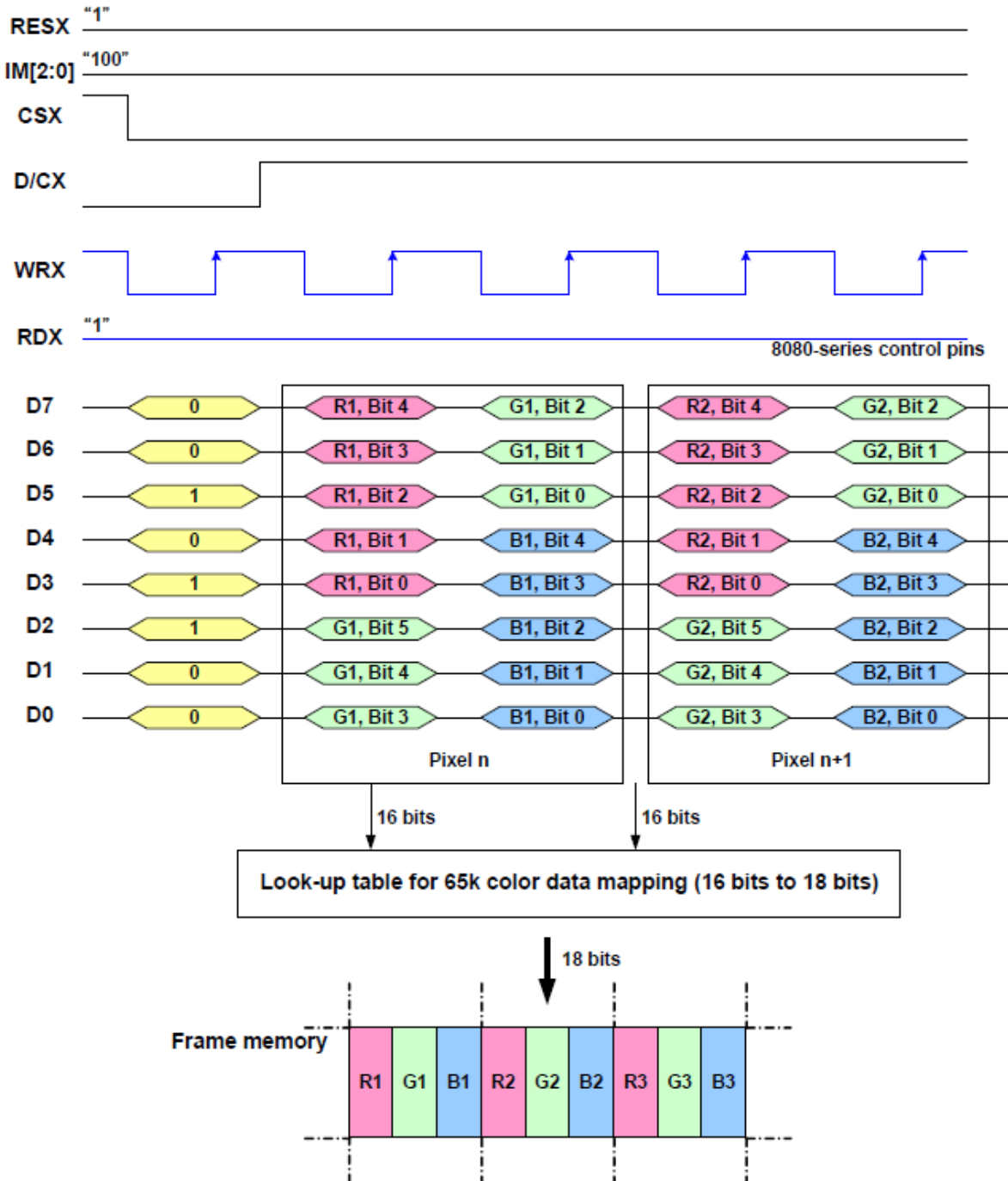
Note1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 3, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-timetransfer is used to transmit 1 pixel data with the 12-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

8-bit Data Bus for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH= "05h"

There is 1 pixel (3 sub-pixels) per 2-byte



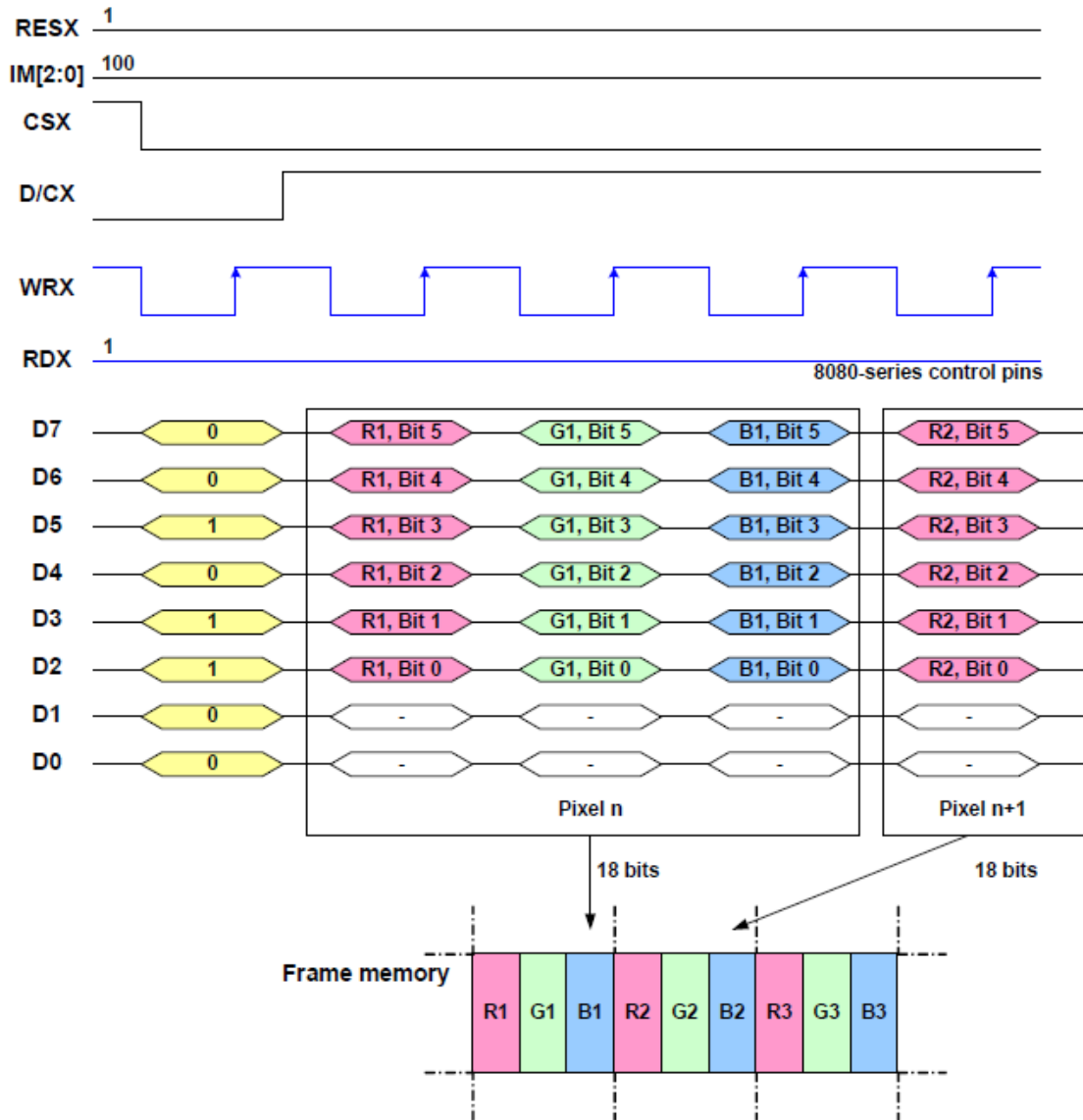
Note1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Green and MSB=Bit 4, LSB=Bit 0 for Red and Blue data.

Note 2: 2-times transfer is used to transmit 1 pixel data with the 16-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

8-bit Data Bus for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH= "06h"

There is 1 pixel (3 sub-pixels) per 3-bytes.



Note1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-times transfer is used to transmit 1 pixel data with the 18-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

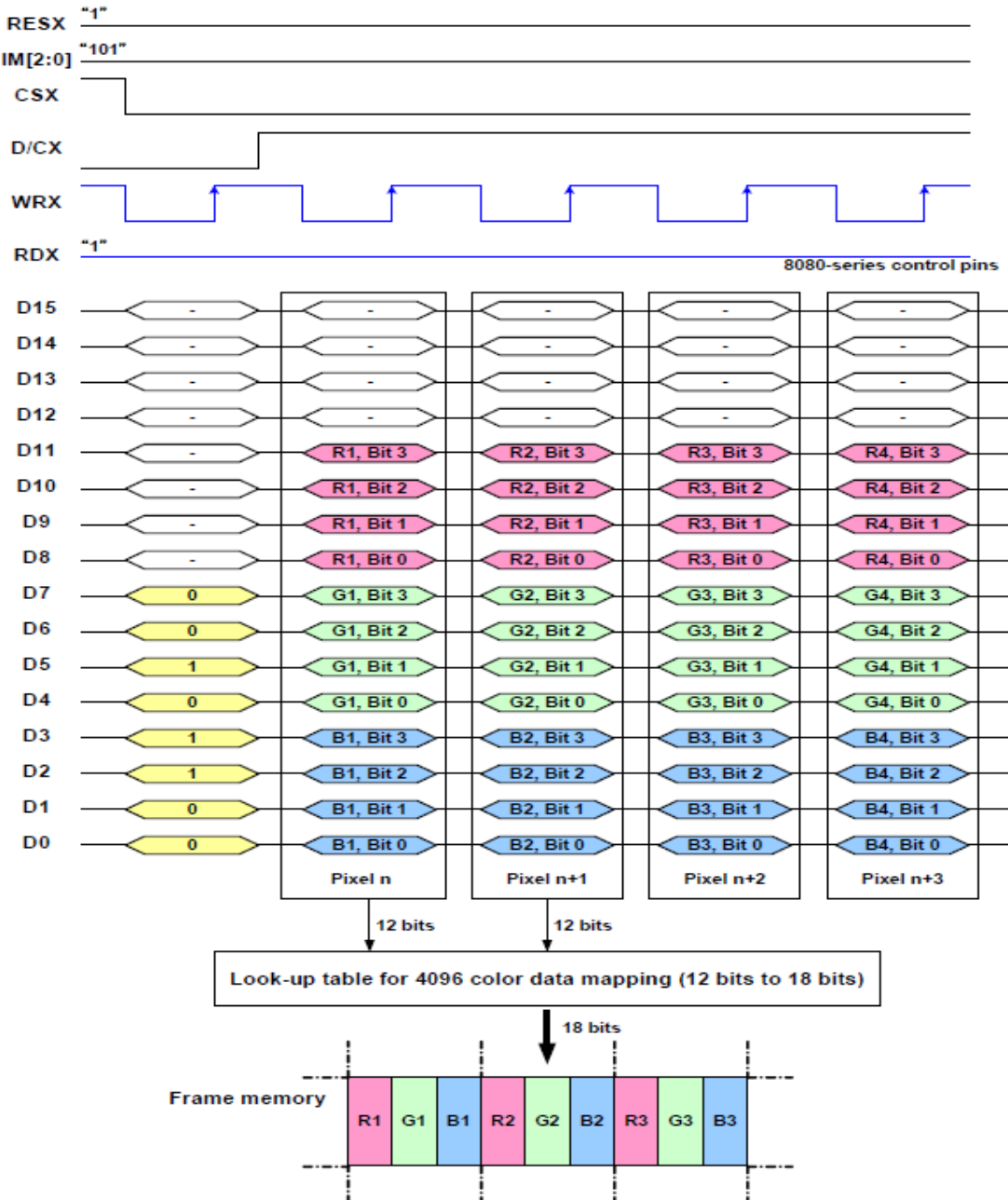
8.2. 16-Bit Parallel Interface (IM2,IM1, IM0= "101")

Different display data formats are available for three colors depth supported by listed below.

- 4k Colors, RGB 4,4,4-bit Input
- 65k Colors, RGB 5,6,5-bit Input
- 262k Colors, RGB 6,6,6-bit Input

16-bit Data Bus for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH= "03h"

There is 1 pixel (3 sub-pixels) per 1 byte

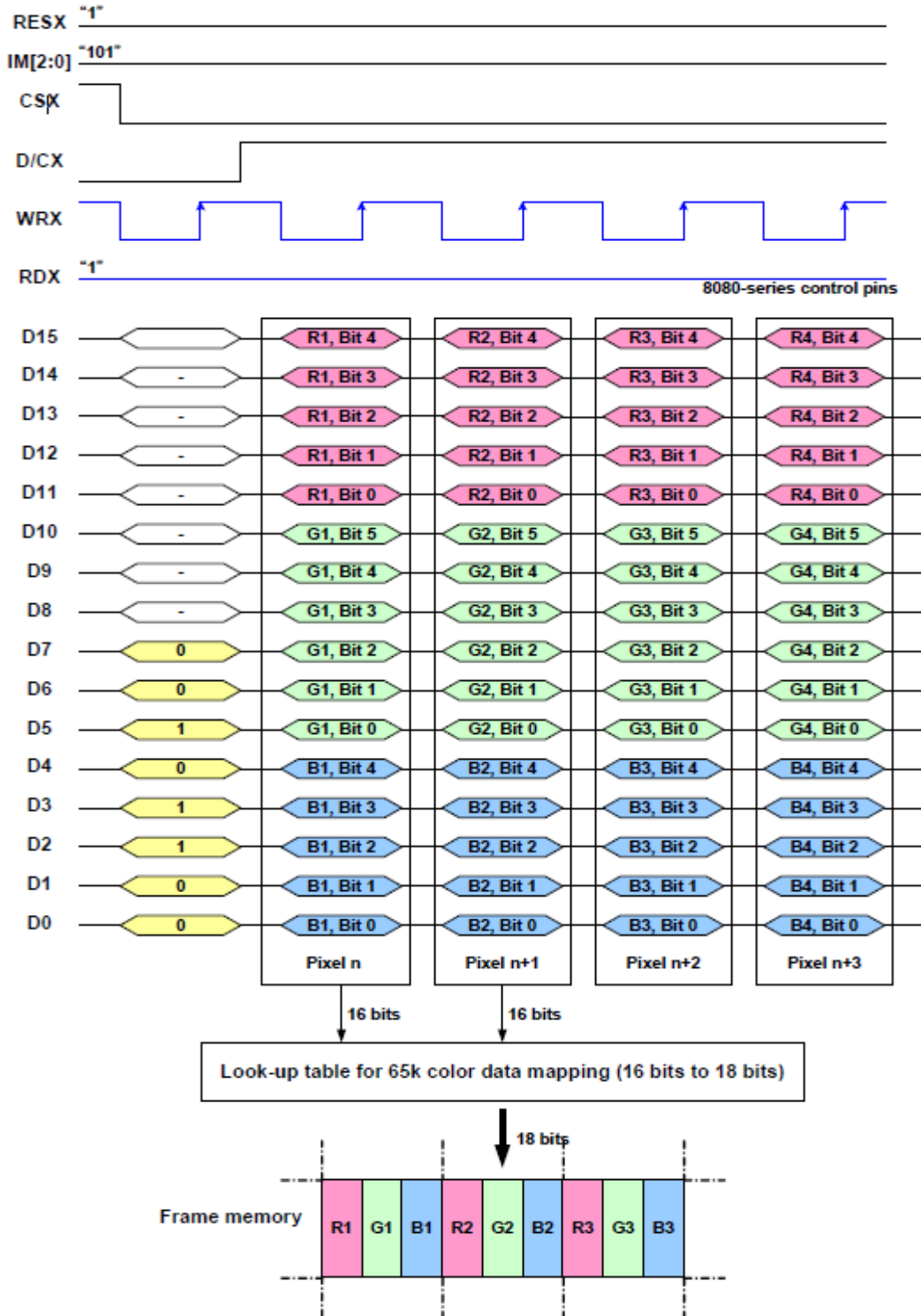


Note1: The data order is as follows, MSB=D11, LSB=D0 and picture data is MSB=Bit 3, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 1-times transfer (D11 to D0) is used to transmit 1 pixel data with the 12-bit color depth information.

16-bit Data Bus for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH= "05h"

There is 1 pixel (3 sub-pixels) per 1 byte



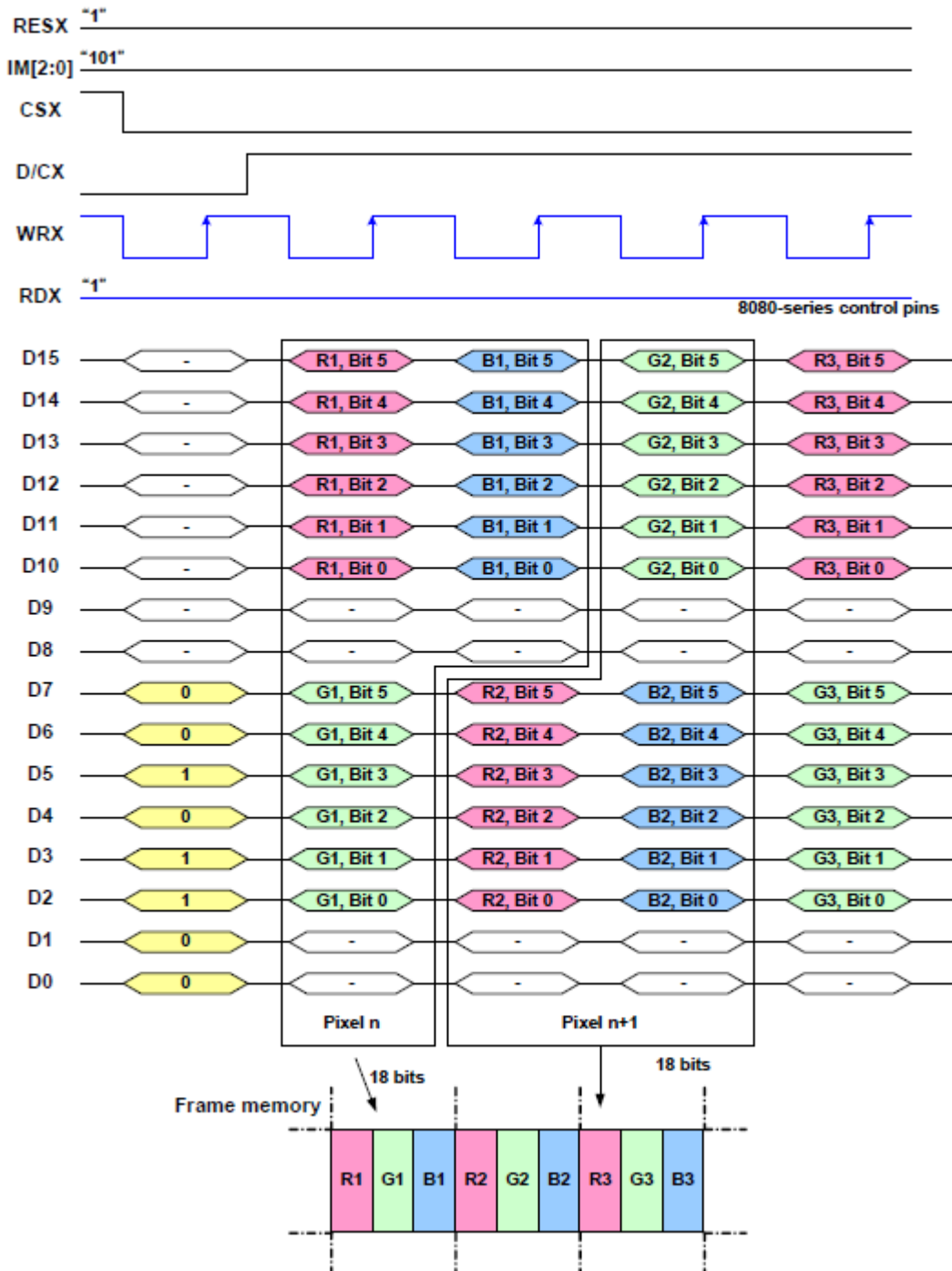
Note1: The data order is as follows, MSB=D15, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Green, and MSB=Bit 4, LSB=Bit 0 for Red and Blue data.

Note 2: 1-times transfer (D15 to D0) is used to transmit 1 pixel data with the 16-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

16-bit Data Bus for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH= "06h"

There are 2 pixels (6 sub-pixels) per 3 bytes



Note1: The data order is as follows, MSB=D15, LSB=D0 and picture data is MSB=Bits 5, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-times transfer is used to transmit 1 pixel data with the 18-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

8.3. 3-line Serial Interface

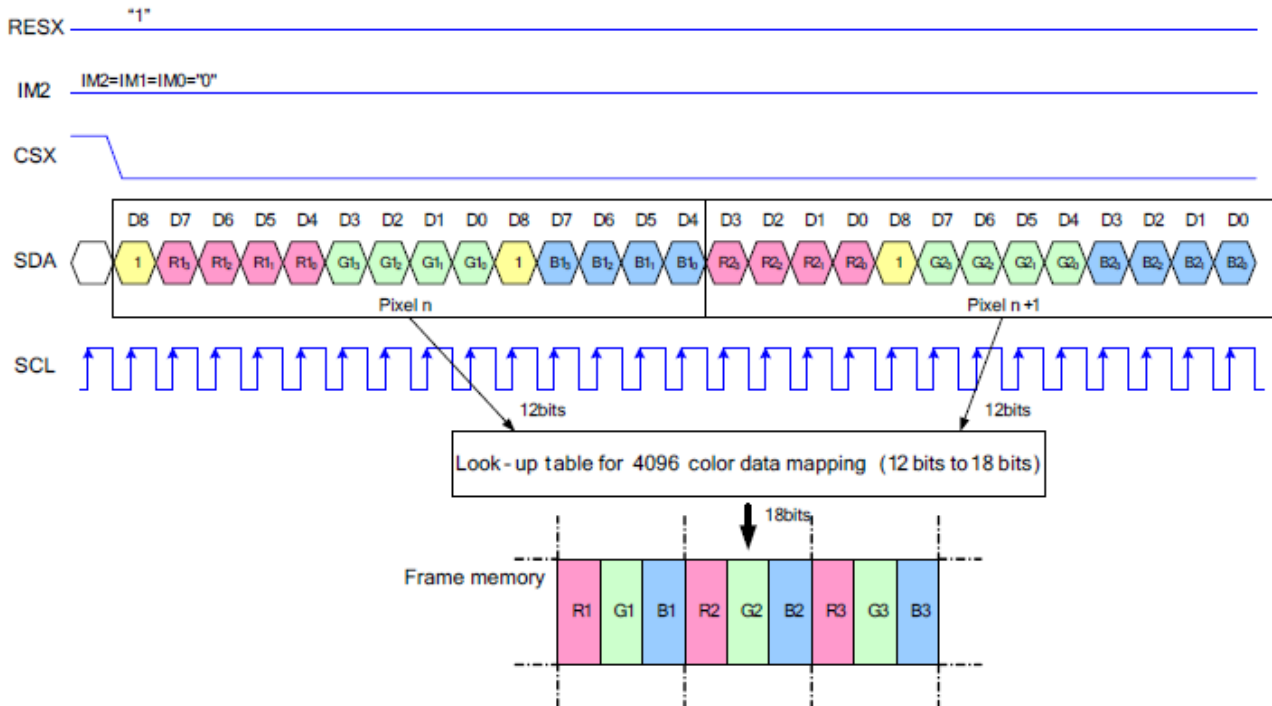
Different display data formats are available for three colors depth supported by the LCM listed below.

4k Colors, RGB 4-4-4-bit Input

65k Colors, RGB 5-6-5-bit Input

262k Colors, RGB 6-6-6-bit Input

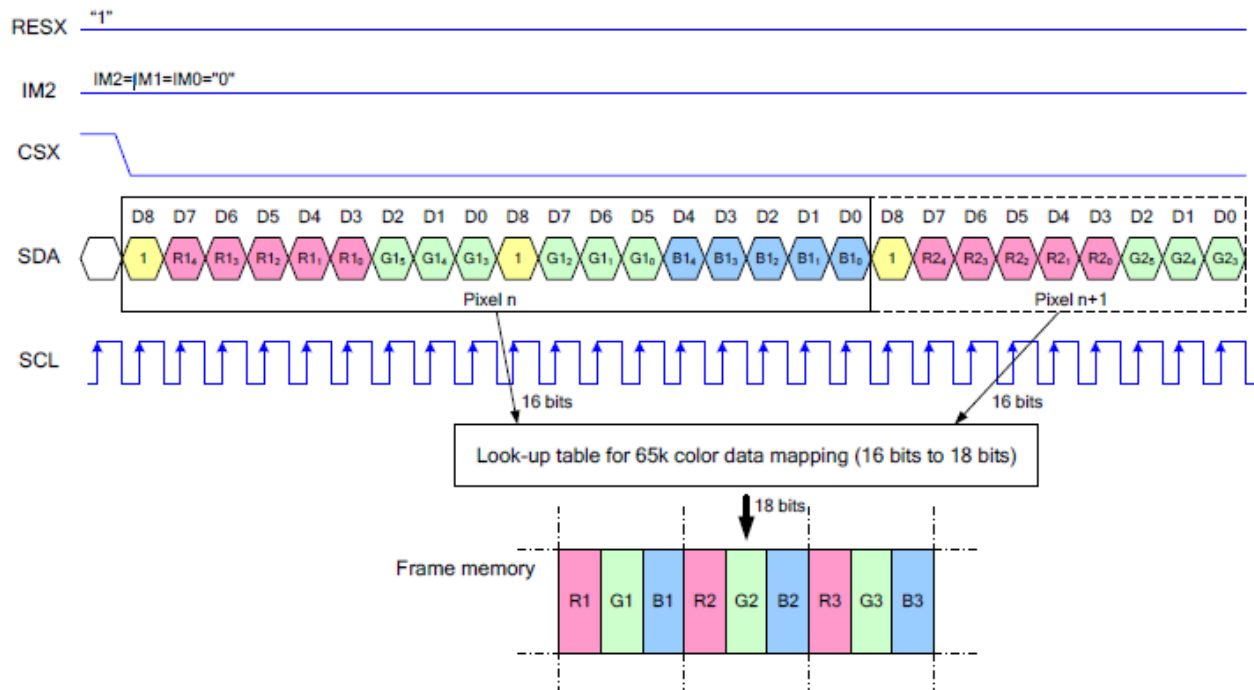
Write Data for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH="03h"



Note 1: Pixel data with the 12-bit color depth information

Note 2: The most significant bits are: Rx3, Gx3 and Bx3

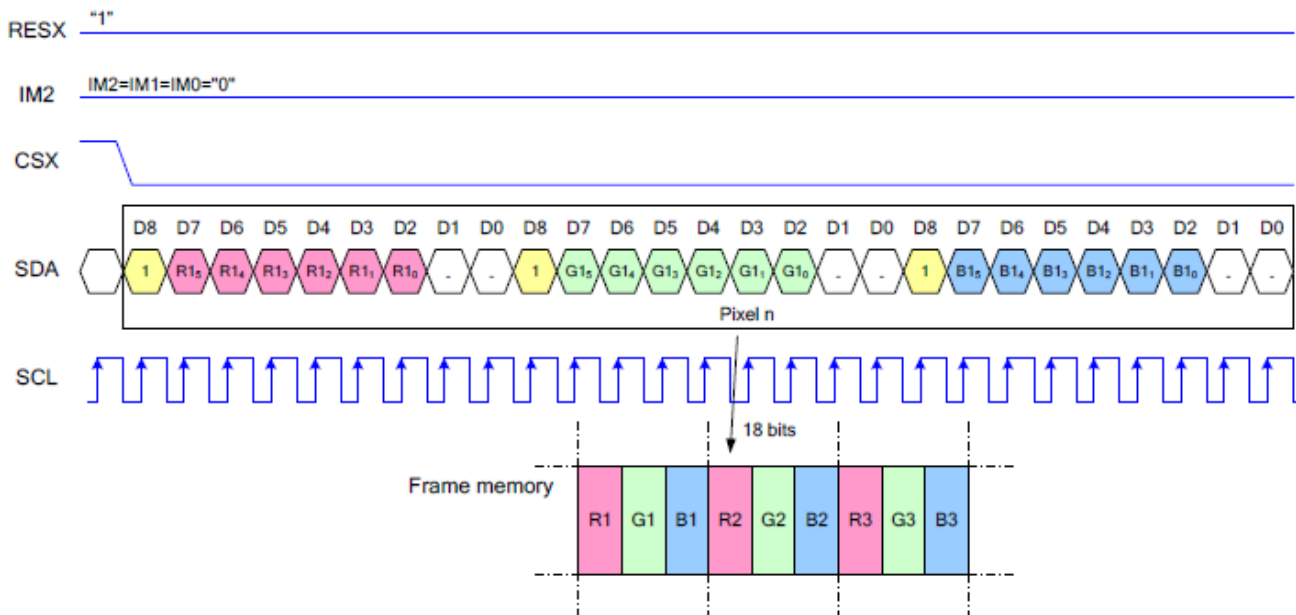
Note 3: The least significant bits are: Rx0, Gx0 and Bx0

Write Data for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH="05h"


Note 1: Pixel data with the 16-bit color depth information

Note 2: The most significant bits are: Rx4, Gx5 and Bx4

Note 3: The least significant bits are: Rx0, Gx0 and Bx0

Write Data for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH="06h"


Note 1: Pixel data with the 18-bit color depth information

Note 2: The most significant bits are: Rx5, Gx5 and Bx5

Note 3: The least significant bits are: Rx0, Gx0 and Bx0

9. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time	Tr	$\theta=0^\circ$ 、 $\phi=0^\circ$	-	2	4	.ms	Note 3,
	Tf			6	12	.ms	
Contrast ratio	CR	At optimized viewing angle	400	500	-	-	Note 4,
Color Chromaticity	White	$\theta=0^\circ$ 、 $\phi=0$	0.26	0.31	0.36		Note 2,6,7
	Wy		0.28	0.33	0.38		
Viewing angle (Gray Scale Inversion Direction)	Hor.	θ_R	35	45		Deg.	Note 1
		θ_L	35	45			
	Ver.	ϕ_T	35	45			
		ϕ_B	10	20			
Brightness	-	-	450	500	-	Cd/m ²	Center of display
Uniformity	(U)	-	75	-	-	%	Note 5

Ta=25±2℃

Note 1: Definition of viewing angle range

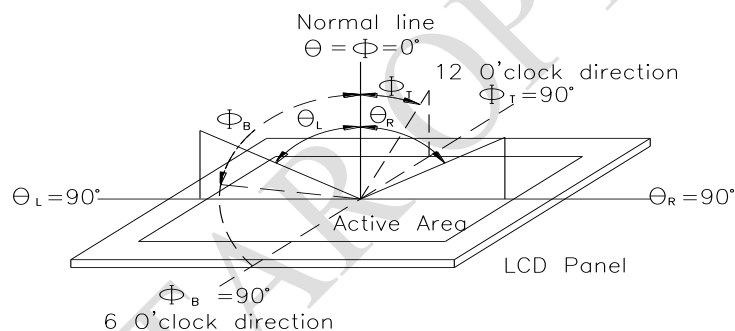


Fig.9.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

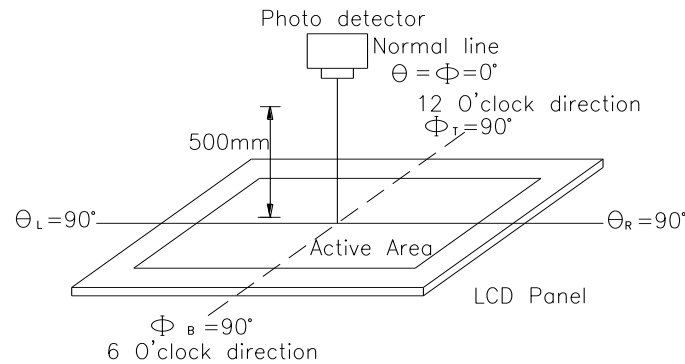
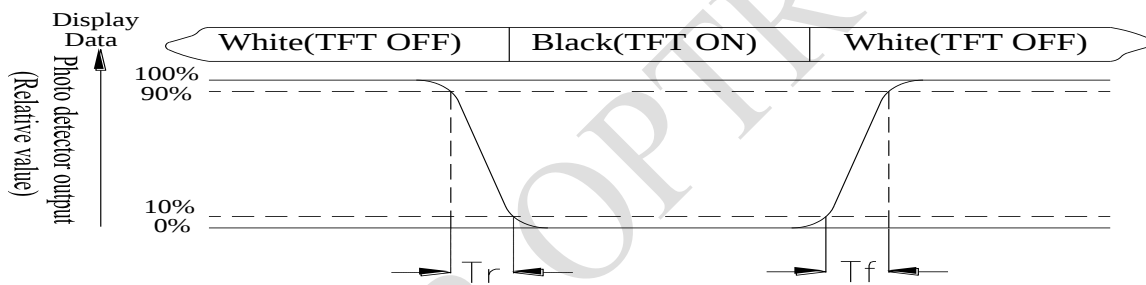


Fig. 9.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = $L_{min}/L_{max} \times 100\%$

L = Active area length

W = Active area width

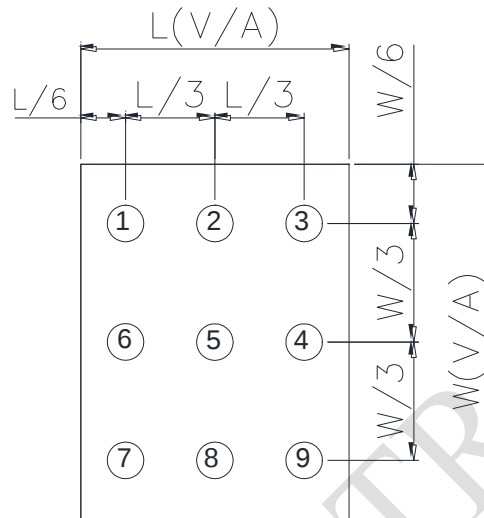


Fig9.3. Definition of uniformity

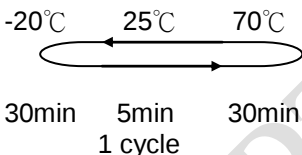
Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

10. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation 	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 3 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) ,±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

LCM Sample Estimate Feedback Sheet		
Module Number : _____		
1 、 <u>Panel Specification</u> :		
1. Panel Type :	☐ Pass	☐ NG , _____
2. View Direction :	☐ Pass	☐ NG , _____
3. Numbers of Dots :	☐ Pass	☐ NG , _____
4. View Area :	☐ Pass	☐ NG , _____
5. Active Area :	☐ Pass	☐ NG , _____
6. Operating Temperature :	☐ Pass	☐ NG , _____
7. Storage Temperature :	☐ Pass	☐ NG , _____
8. Others : _____		
2 、 <u>Mechanical Specification</u> :		
1. PCB Size :	☐ Pass	☐ NG , _____
2. Frame Size :	☐ Pass	☐ NG , _____
3. Material of Frame :	☐ Pass	☐ NG , _____
4. Connector Position :	☐ Pass	☐ NG , _____
5. Fix Hole Position :	☐ Pass	☐ NG , _____
6. Backlight Position :	☐ Pass	☐ NG , _____
7. Thickness of PCB :	☐ Pass	☐ NG , _____
8. Height of Frame to PCB :	☐ Pass	☐ NG , _____
9. Height of Module :	☐ Pass	☐ NG , _____
10. Others :	☐ Pass	☐ NG , _____
3 、 <u>Relative Hole Size</u> :		
1. Pitch of Connector :	☐ Pass	☐ NG , _____
2. Hole size of Connector :	☐ Pass	☐ NG , _____
3. Mounting Hole size :	☐ Pass	☐ NG , _____
4. Mounting Hole Type :	☐ Pass	☐ NG , _____
5. Others :	☐ Pass	☐ NG , _____
4 、 <u>Backlight Specification</u> :		
1. B/L Type :	☐ Pass	☐ NG , _____
2. B/L Color :	☐ Pass	☐ NG , _____
3. B/L Driving Voltage (Reference for LED Type) : ☐ Pass ☐ NG , _____		
4. B/L Driving Current :	☐ Pass	☐ NG , _____
5. Brightness of B/L :	☐ Pass	☐ NG , _____
6. B/L Solder Method :	☐ Pass	☐ NG , _____
7. Others :	☐ Pass	☐ NG , _____

>> Go to page 2 <<

Module Number : _____

5 、 Electronic Characteristics of Module :

1.Input Voltage :	☐ Pass	☐ NG , _____
2.Supply Current :	☐ Pass	☐ NG , _____
3.Driving Voltage for LCD :	☐ Pass	☐ NG , _____
4.Contrast for LCD :	☐ Pass	☐ NG , _____
5.B/L Driving Method :	☐ Pass	☐ NG , _____
6.Negative Voltage Output :	☐ Pass	☐ NG , _____
7.Interface Function :	☐ Pass	☐ NG , _____
8.LCD Uniformity :	☐ Pass	☐ NG , _____
9.ESD test :	☐ Pass	☐ NG , _____
10.Others :	☐ Pass	☐ NG , _____

6 、 Summary :
Sales signature : _____

Customer Signature : _____

Date : / /