Horizontal type suitable for multiple circuits





Ite	ms	Specifications	
Rating (max.)/(mi (Resistive load)	n.)	0.1A 30V DC / 50μA 3V DC	
Contact resistance (Initial/After operating life)		20mΩ max. / 40mΩ max.	
Operating forces	2-pole	1.5±1N	
Operating forces	4-pole	2.3±1N	
Operating life	Without load	10,000 cycles	
Operating life	With load	10,000 cycles (0.1A 30V DC)	

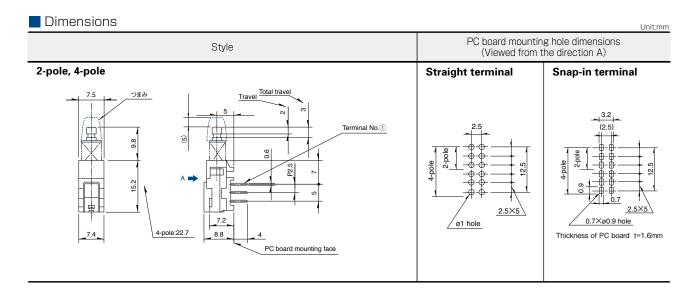
Product Line

Changeover	Travel	Total travel	Mounting	Poles	Operation	Terminal	Minimum ord	er unit (pcs.)	Product No.
timing	(mm)	(mm)	method	T 0.00 Operation	type	Japan	Export	110000110.	
Non shorting 2						Straight			SPUJ190900
				Latching	Snap-in	000	0.000	SPUJ191000	
				2	Managatan	Straight	600	3,000	SPUJ191500
	2 3	3 PC board		Momentary	Snap-in			SPUJ191900	
				Latching	Straight			SPUJ193700	
				4	Latering	Snap-in	400	2,000	SPUJ193900
						Momentary	Straight		

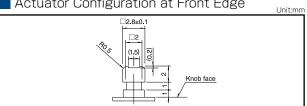
Packing Specifications

Bulk

Product No.	Number of pa	Export package measurements (mm)	
Floudet No.	1 case / Japan 1 case / export packing		
SPUJ190900, SPUJ191000, SPUJ191500, SPUJ191900	600	3,000	400×270×290
SPUJ193700, SPUJ193900, SPUJ194500	400	2,000	400^2/0^290



Actuator Configuration at Front Edge



■ Circuit Diagram (Viewed from Direction A)

2-pole	4-pole	②→ПП—①
(4)——(1) (5)——(2) (6)——(3)		8-\ \ \ -2 9-\ -3 0-4 11-5 2-6

Attached Parts

Attached Laits		Unit:mm
Knob outline drawing		Model
4.6	Color:Black	UJ206022

Notes

- 1. Other knob varieties are also available. Please inquire.
- 2. We recommend the use of adhesive to secure the knob when mounting onto switches.



			Horizontal						
	Series		SPPJ3	SPPJ2	SPUJ	SPUN	SPUN medium current		
	Photo								
	W		5 or 6.6	7.2	7.5		10		
Dimensio (mm)	ins	D	1	2	15.2 22.7	24 36			
	Н		8.3	9.6	8.8 13				
Tra	vel (mm)		2	.5	2	2	2.5		
Total	travel (m	m)	3	.5	3	3	3.5		
Numb	er of pol	es	1 2	2		2 4			
	perating rature rai	nge	-40℃ to +85℃		-10℃ to	0 +60℃			
Auto	motive us	se	•	•	_				
Li	fe cycle		*3	**3	*3	★ 3			
Rati (Resi	Rating (max.) (Resistive load) 0.2A 30V DC 0.1A 30V DC			1A 25V DC					
Rat (Resi	ng (min.) stive loa) d)		50μA 3V DC —					
Durability		ting life ut load	10,000 cycles 40m Ω max. 30,000 cycles 40m Ω max.			10,000 cycles 40mΩ max.			
Durability		ife with load rated load)	10,000 cycles 40mΩ max.				5,000 cycles 40mΩ max.		
		contact tance			20mΩ max.				
Electrical performance	Insulation resistance			100MΩ min. 500V DC					
	Voltag	e proof			500V AC for 1minute				
		ninal ngth		5N for 1minute					
Mechanical performance	Actuato	Operating direction	50N	30N		50N			
	strength	Pulling direction	_	_		50N			
	Cold		-40℃ 96h -20℃ 96h						
Environmental performance	Dry heat		85°C 96h						
	Damp heat			40°C, 90 to 95%RH 96h					
	Page		111	113	115	1	17		

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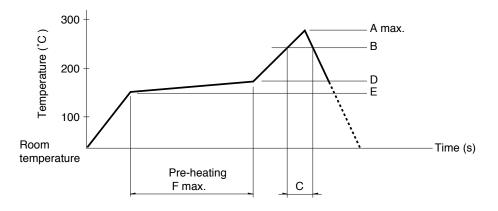
• Indicates applicability to all products in the series.

■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Push Switches / Soldering Conditions

3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F(s)
SPEJ						
SPEF	260	230	40	180	150	120
SPEH						

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc.

 The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPPJ3, SPPJ2, SPUN, SPPH4, SPPH1	350±10℃	3+1/0s
SPED2, SPED4	350±10℃	3±0.5s
SPEJ	350±10℃	4s max.
SPEF	350±5℃	3s max.
SPEH	350°C max.	3s max.
SPUJ	300±10℃	3+1/0s

Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jenes	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SPPJ3	100℃ max.	60s max.	260±5℃	5±1s	
SPUN	100°C max.	60s max.	260±5℃	10±1s	
SPUJ, SPPH4	_		260±5℃	5±1s	
SPPJ2, SPPH1, SPED2, SPED4, SPEF	_		260±5℃	10±1s	

