

Dual-in-line Package Type Switch > SSGM Series > SSGM740101

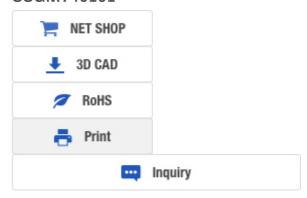
2 to 10 Circuits-designed Type SSGM Series

| <u>Dimensions</u> | <u>Land Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> |

| Soldering Conditions



Part number <u>Series Common Info</u> **SSGM740101**



Soldering Reflow

Actuator configuration Flat

Operating force 3.5 ± 2.5 N

Packaging style Taping

Poles 4

Operating temperature range

Ratings (max.)/(min.) (Resistive load)

-40°C to +85°C

25mA 24V DC (at opening

and closing)

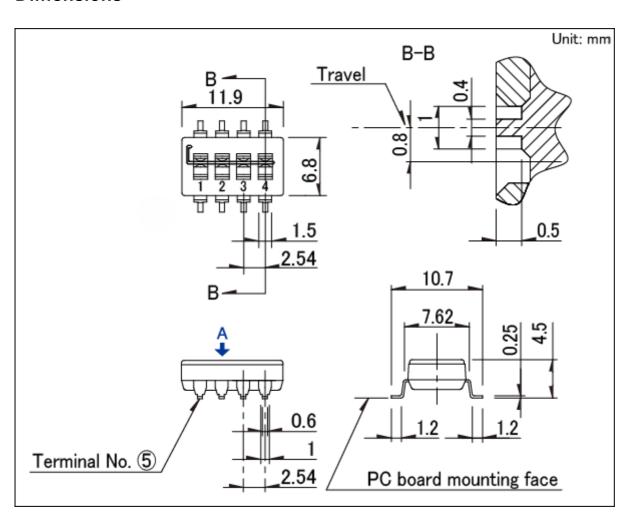
0.1A 50V DC (when

energized)

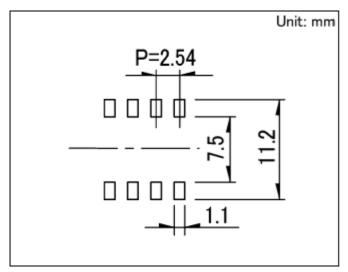
 $50 \mu A 3V DC$

.02.2020		330 W Series - Dasic illiornation	ı
Electrical performance	Contact resistance (Initial performance/After lifetime)		50 m Ω max. $/100$ m Ω max.
	Insulation resistance		$100 M\Omega$ min. $500 VDC$
	Voltage proof		500V AC for 1 minute
Mechanical performance	Terminal strength		5N for 1 minute
	Actuator strength	Operating direction	10N
		Pulling direction	10N
Durability	Operating life	Without load	3,000 cycles
		With load	3,000 cycles (25mA 24V DC)
Environmental performance	Cold		-40°C 250h
	Dry heat		85°C 250h
	Damp heat		60°C, 90 to 95%RH 250h
Minimum order unit (Japan 1,000		
willilliam order utilit (Export 4,000		

Dimensions

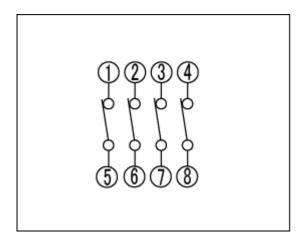


Land Dimensions



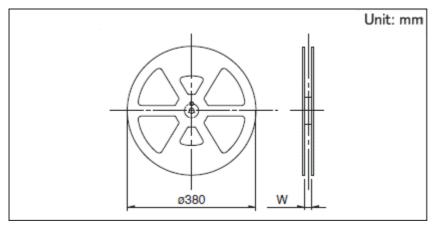
Viewed from direction A in the dimensions.

Circuit Diagram



Packing Specifications

Taping



	1 reel	1,000
Number of	1 case / Japan	2,000
packages (pcs.)	1 case / export packing	4,000
Reel width W(mm)		25.4
Tape width (mm)		24

Export package measurements (mm) $406 \times 406 \times 190$

Soldering Conditions

Example of Reflow Soldering Condition

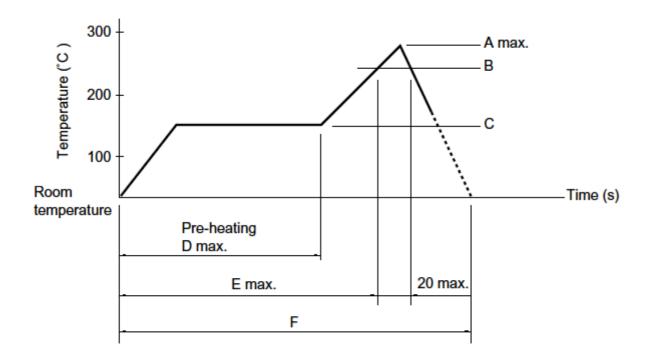
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2Φ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Soldering temperature $350 \pm 5^{\circ}$ C Soldering time 5s max.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders per minimum order unit (integer).
- 3. Products other than those listed in the above chart are also available. Please contact us for details.

Inquiries about Products

<u>Inquiry</u>

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