

Slide Switch > SSAG Series > SSAG130200

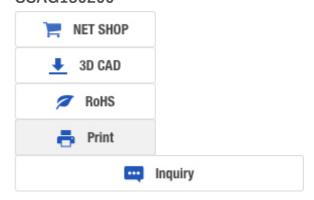
Recoil Type for Single-side and Both-sides SSAG Series

| <u>Dimensions</u> | <u>Land Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> |

| Soldering Conditions



Part number <u>Series Common Info</u> SSAG130200



Travel 1.5mm

Actuator directions Horizontal

Poles 1

Positions 3

Operating force 1N (Recoil side), 1.5N (Lock side)

Changeover timing Not specified

Soldering Reflow

Operation Left-side recoil

Shape of frame leg For PC board insert

Location lug With

7.	02.2020	SSAG Series - Basic information		
	Operating temperature range			-10°C to +60°C
	Rating (max.)/(min.) (Resistive load)			10mA 5V DC/50μA 3V DC
	Electrical performance	Contact resistance (Initial performance/After lifetime)		200m $Ω$ max. $/500$ m $Ω$ max.
		Insulation resistance		$100 M\Omega$ min. $100 VDC$
		Voltage proof		100V AC for 1 minute
		Terminal strength		3N for 1 minute
	Mechanical Actuator performance strength		Operating direction	10N
		Strength	Pulling direction	10N
		Operating life w	vithout load	100,000 cycles $500m\Omega$ max. (Recoil side)

Durability

100,000 cycles 500m Ω max. (Recoil

 $30,\!000$ cycles $500m\,\Omega$ max. (Lock

Operating life with load side)

(at max. rated load) $30,000 \text{ cycles } 500 \text{m} \Omega \text{ max. (Lock}$

side)

side)

-40°C 96h Cold

Environmental

Dry heat performance

85°C 96h

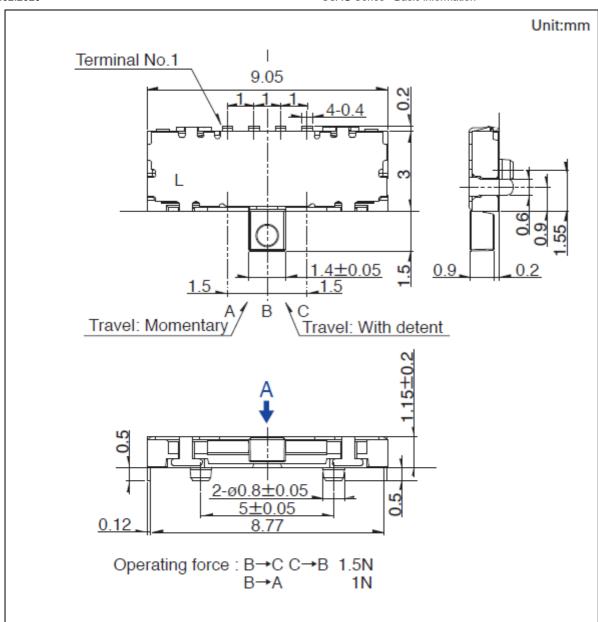
40°C, 90 to 95%RH 96h Damp heat

Japan 4,000

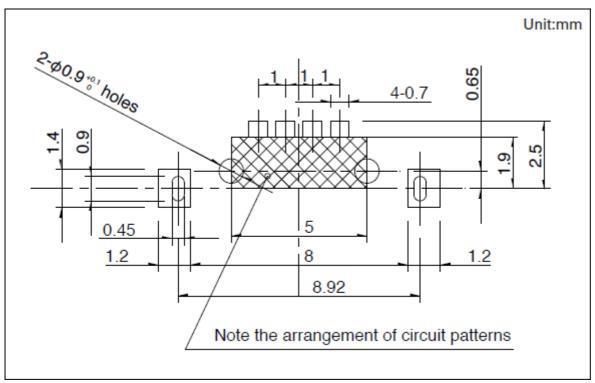
Minimum order unit (pcs.)

Export 16,000

Dimensions

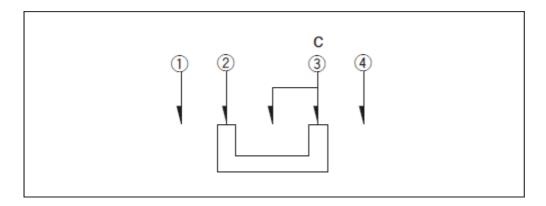


Land Dimensions



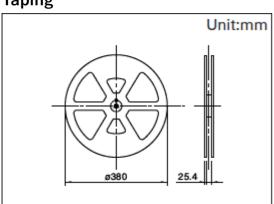
Viewed from direction A in the dimensions.

Circuit Diagram



Packing Specifications

Taping



	1 reel	4,000
Number of	1 case / Japan	8,000
packages (pcs.)	1 case / export packing	16,000
Tape width (mm)		24
Export package m	428 × 413 × 172	

Soldering Conditions

Example of Reflow Soldering Condition

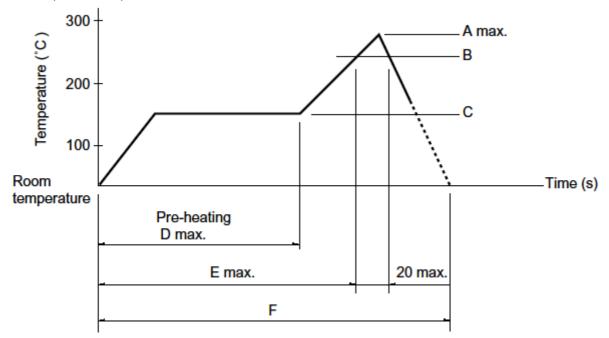
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2 Φ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



A(°C) 3s max. B(°C)C(s)D(°C)E(°C)F(s) 260 230 40 180 150 120

(1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch,

depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.

(2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Soldering temperature 350 ± 5 °C Soldering time 3s max.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders per minimum order unit (integer).

Inquiries about Products

<u>Inquiry</u>

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