

Detector Switch > SPVE Series > SPVE110600

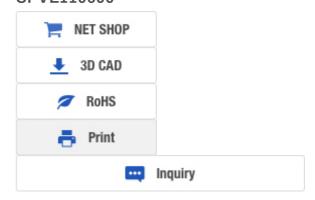
Compact One-way Operation Type SPVE Series

| <u>Dimensions</u> | <u>Land Dimensions</u> | <u>Terminal Layout</u> | <u>Circuit Diagram</u> |

| Packing Specifications | Soldering Conditions |



Part number <u>Series Common Info</u> **SPVE110600**



Poles 1

Positions 1

Terminal type For PC board (Reflow)

Operating force 0.3N max.

Slider height (mm) 3.8

ON start position (mm) 3.5

Total travel position (mm) 2.5

Style Standard

Location lug With

Operating temperature range -10°C to +60°C

Rating (max.)/(min.) (Resistive load) 0.1A 30V DC/50 μ A

3V DC

Contact resistance (Initial/After operating 500m Ω max./ 1Ω

life) max.

Electrical performance Insulation resistance $100M\Omega$ min. 100V

DC

Voltage proof 100V AC for 1 minute

Mechanical Terminal strength 0.5N for 1 minute

performance Actuator strength 5N

Operating life without load 50,000 cycles 1Ω

Durability max.

Operating life with load Rating (max.) 50,000 cycles 1Ω

(Resistive load) max.

Cold -20°C 96h

Environmental Dry heat 85°C 96h

performance 40°C 90 to 9

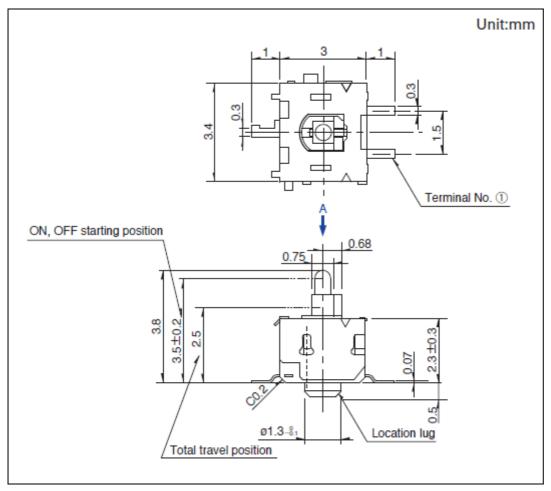
Damp heat 40°C, 90 to 95%RH

96h

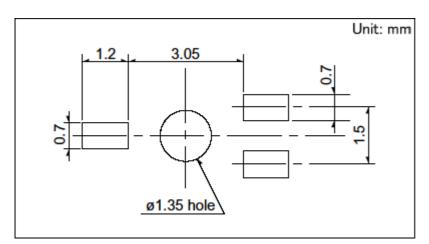
Japan 2,800 Minimum order unit (pcs.)

Export 22,400

Dimensions

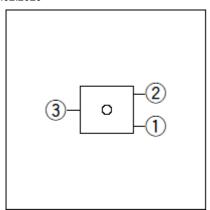


Land Dimensions

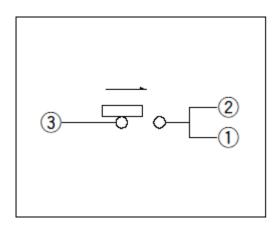


Viewed from direction A in the dimensions.

Terminal Layout

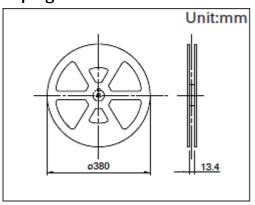


Circuit Diagram



Packing Specifications

Taping



1 reel 2,800

Number of 1 case / Japan 5,600

packages (pcs.) 1 case / export 22,400

packing 12

Export package measurements (mm) $406 \times 406 \times 190$

Soldering Conditions

Example of Reflow Soldering Condition

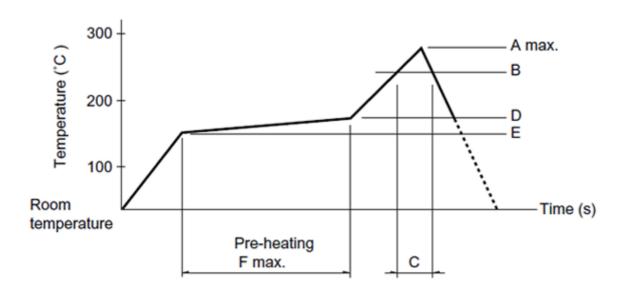
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2VCA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



A(°C) 3s max. B(°C)C(s)D(°C)E(°C)F(s) 260 230 40 180 150 120

- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Soldering temperature $350 \pm 5^{\circ}$ C Soldering time 3s max.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Standard type dimensions indicate "with location lug." version.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. Products other than those listed in the above chart are also available. Please contact us for details.

Inquiries about Products

<u>Inquiry</u>

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