

Surface Mount Type TACT Switch<sup>™</sup> > SKHM Series > SKHMQKE010

## 6.2×6.5mm Type (Surface Mount) SKHM Series

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Soldering Conditions



Туре	Surface mount
Operating force	0.98N
Operating direction	Top push
Travel	0.25mm
Operating life (5mA 12V DC)	500,000 cycles
Initial contact resistance	$100m\Omega$ max.
Stem color	Black
Series type	Sharp feeling type
Operating temperature	-30°C to +85°C

7.02.2020		SKHM Series - Basic information
range		
Rating (max.)		50mA 12V DC
Rating (min.)		10µA 1V DC
Electrical performance	Insulation resistance	$100 M\Omega$ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
	Cold	-30±2°C for 96h
Environmental performance	Dry heat	80±2°C for 96h
	Damp heat	60±2°C, 90 to 95%RH for 96h
Minimum order unit (pcs.)		Japan 3,000
		Export 3,000

## Dimensions



## Land Dimensions



Viewed from mounting face.

## **Circuit Diagram**



## **Packing Specifications**





	1 reel	3,000
Number of	1 case / Japan	30,000
packages (pcs.)	1 case / export packing	30,000
Tape width (mm)		12
Export package measurements (mm)		$395 \times 395 \times 205$

# Soldering Conditions

### **Condition for Reflow**

1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2  $\Phi$  CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile



(1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.

(2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### **Manual Soldering**

ItemsConditionSoldering temperature350°C max.Duration of soldering3s max.Capacity of soldering iron60W max.

- 1. Do not washing the TACT Switch™.
- 2. Prevent flux penetration from the top side of the TACT switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.

### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 3. For  $\phi$  330mm diameter reel requirements, please contact us.
- 4. Please contact us for automotive use products.

## **Inquiries about Products**

<u>Inquiry</u>

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