# **Bellows suction cup HT1 (round)**

SAB 80 HT1-60 G1/4-IG

Part no.:10.01.06.02778

https://www.schmalz.com/10.01.06.02778



Homepage > Vacuum Technology for Automation > Vacuum Components > Vacuum Suction Cups > Suction Cups for Handling Sheet Metal > Bellows Suction Cups SAB (1.5 Folds) > SAB 80 HT1-60 G1/4-IG

### Bellows suction cup (round) for markless handling of workpieces



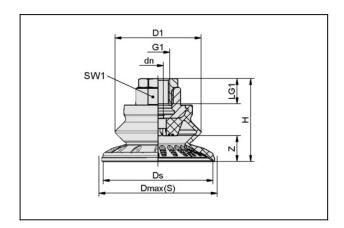
Size: 80

Suction cup material: High temp material HT1 Material hardness: 60 °Sh Vacuum connection: G1/4"-F

Number of folds: 1.5

Nipple material: Brass, nickel-plated

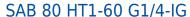
#### **Design Data**



Attribute	Value
dn	6 mm
D1	63.6 mm
Dmax(S)	89 mm
Ds	81.1 mm
G1	G1/4"-IG
Н	54.9 mm
LG1	20 mm
SW1	22 mm
Z (Stroke)	22.1 mm

#### **Technical Data**

## **Bellows suction cup HT1 (round)**



Part no.:10.01.06.02778

https://www.schmalz.com/10.01.06.02778



Attribute	Value
Suction force (-600mbar)	135 N
Pull-off force	221 N
Lateral force	145 N
Lateral force (oily surface)	140 N
Volume	56.5 cm <sup>3</sup>
Curve radius (min) (convex)	75 mm
Hose diameter (empf.) d	6 mm
Size	80
Number of folds	1.5
Suction cup material	High temp material HT1
Material hardness [Shore A]	60 Shore A
Weight	75.9 g
Product family	SAB

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a smooth, dry workpiece surface - they do not include a safety factor Lateral force: The specified lateral forces are values measured at a vacuum of -0.6 bar with a dry or oily, smooth, flat workpiece surface. Depending on the workpiece surface and its quality, the actual values may deviate from these values Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m