

4

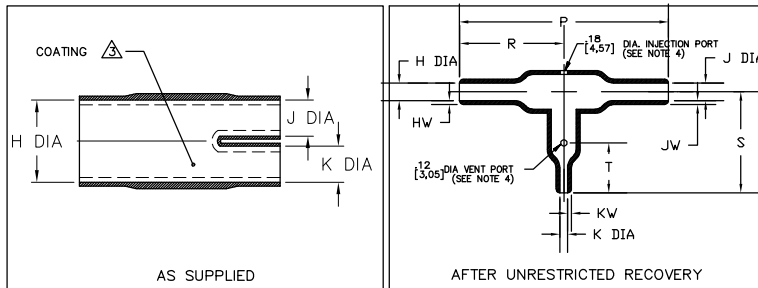
3

2

1

## NOTES

1. All dimensions are in inches [millimeters]
2. Dimensions appearing in table are as follows:  
a - As Supplied  
b - After Unrestricted Recovery
3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Molding ports are optional. When -00 modification number is specified molding ports will be located as shown. On size 322A112 the vent port will be eliminated.



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## ORDERING INFORMATION

Base part number 322A1XX -25 -XX /225  
Material dash number (See Compatibility Chart)  
Modification number (If necessary, see front of sdc binder for a complete list)  
Adhesive slash number (If necessary, see Compatibility Chart)

## COMPATIBILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S. NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RW-2070	/225	S-1206	Adhesive

## TABLE OF DIMENSIONS

PART NUMBER	H & J		K		P	R	S	T	HW & JW	KW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±20%	±20%
322A112	.52 [13,2]	.23 [5,8]	.26 [6,6]	.12 [3,0]	2.06 [52,3]	1.03 [26,2]	.76 [19,3]	N/A	.06 [1,52]	.04 [1,02]
322A123	1.06 [26,9]	.49 [12,4]	.26 [6,6]	.12 [3,0]	3.28 [83,3]	1.64 [41,7]	1.07 [27,2]	.42 [10,7]	.10 [2,54]	.04 [1,02]
322A134	1.06 [26,9]	.50 [12,7]	.52 [13,2]	.23 [5,8]	4.24 [107,7]	2.12 [53,8]	1.52 [38,6]	.80 [20,3]	.10 [2,54]	.06 [1,52]
322A148	2.19 [55,6]	1.00 [25,4]	.52 [13,2]	.23 [5,8]	7.11 [180,6]	3.56 [90,4]	2.26 [57,4]	1.00 [25,4]	.18 [4,57]	.06 [1,52]
322A158	2.19 [55,6]	1.00 [25,4]	1.06 [26,9]	.49 [12,4]	8.75 [222,3]	4.38 [111,3]	3.06 [77,7]	1.50 [38,1]	.18 [4,57]	.10 [2,54]

Roychem Molded parts

## CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.

DECIMAL TOLERANCES

XXX ± 0.005 (0.13 mm)

XX ± 0.01 (0.25 mm)

X ± 0.1 (2.54 mm)

ANGLE TOLERANCE

X ± 1 DEG

TYCO ELECTRONICS RESERVES THE RIGHT TO ANGLE THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

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DRAWN

M.MAZARIEGOS

APPROVED

S.GRAVANO

TITLE

B

SIZE

06090

CODE IDENT. NO.

322A1XX-25/225

DWG. NO.

DO NOT SCALE THIS DRAWING

SHEET 1 OF 1

TE Connectivity

Transition, 90° Side Breakout

B

06090

322A1XX-25/225

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SHEET 1 OF 1