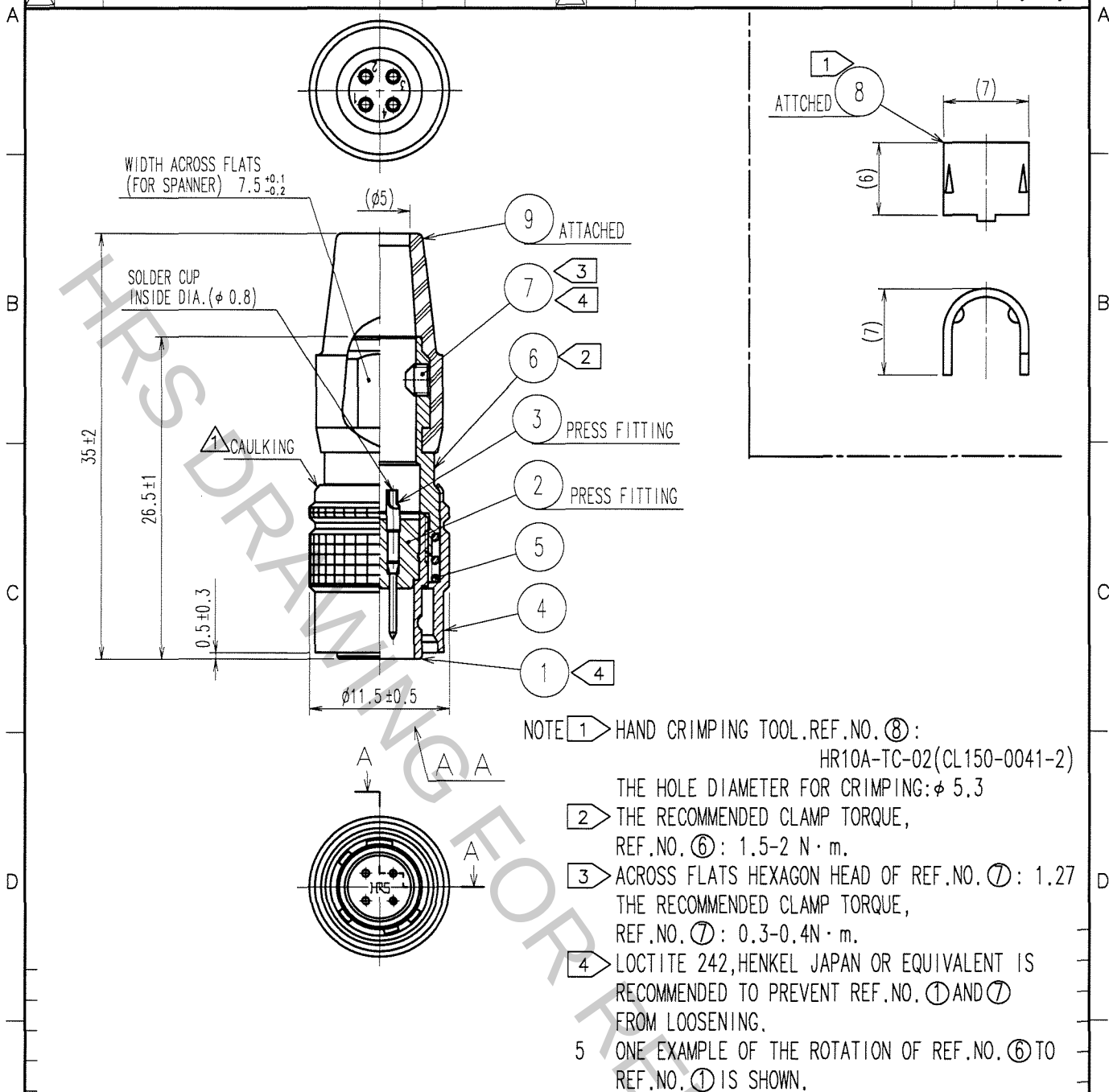


1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		
1	DIS-C-000409	D.M	M.S	06.12.19							



- NOTE 1 HAND CRIMPING TOOL. REF. NO. 8:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
2 THE RECOMMENDED CLAMP TORQUE,
REF. NO. 6: 1.5-2 N·m.
3 ACROSS FLATS HEXAGON HEAD OF REF. NO. 7: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. 7: 0.3-0.4 N·m.
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. 1 AND 7
FROM LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. 6 TO
REF. NO. 1 IS SHOWN.

5	STEEL	NICKEL PLATING					
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)		
3	BRASS	SILVER PLATING 2μm min.	8	BRASS			
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING	HEXAGON SOCKET SET SCREW M2.6×0.45×2	
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
CODE NO. (OLD) CL			DRAWN D. MATSUNE '05. 11. 15	DESIGNED D. MATSUNE '05. 11. 15	CHECKED E. KUNITI '05. 11. 16	APPROVED M. SATO '05. 11. 16	RELEASED
DRAWING NO. EDC4-020534-73			PART NO. HR10A-7P-4P(73)				
SACLE 2 : 1			CODE NO. CL110-0301-2-73				1 1
UNITS mm			HIROSE ELECTRIC CO., LTD.				