LF1D (IP67, IP67f, IP69K) & LF2D (IP67, IP67f) Series

Key features:

LF1D and LF2D LED units are the brightest in their class. With their rugged construction they are ideal for machine tools, and food and beverage processing equipment. Available in wide or slim packages, with either Standard or High-Luminance (brighter, wider range) options. The design of these LED lights provides equally brilliant light at the center or edges of the units.

- Brightness: Standard Models: up to 1,100lx at 1m High-Luminance Models: up to 1,450lx at 1m
- Life: 70% of initial luminance at 50,000 Hrs
- Rugged & durable for harsh environments
- Stainless steel cover (LF1D models), diecast aluminum housing
- LF1D: IP67, IP67f, IP69K (high pressure and high temperature washdown)
- LF2D: IP67 (Polycarbonate lens) or IP67f (Reinforced glass lens)
- UL Listed (wet locations)
- RoHS Compliant



Part Numbers

LF1D

Model			Slim Model (10) LEDs × 1 row)	Wide Model (7 LEDs × 2 rows)		
Cable Gland	Cable	Mounting Bracket	Clear Reinforced Glass	Clear Polycarbonate	Clear Reinforced Glass	Clear Polycarbonate	
Appearance							
(hole on the side)			LF1D-E@2F-2W LF1D-E@2F-2W-101	LF1D-E@3G-2W LF1D-E@3G-2W-101	LF1D-F@2F-2W LF1D-F@2F-2W-101	LF1D-F@3G-2W LF1D-F@3G-2W-101	
(hole on the back)	—	$\overline{\checkmark}$	LF1D-E@2F-2W-200 LF1D-E@2F-2W-201	LF1D-E@3G-2W-200 LF1D-E@3G-2W-201	LF1D-F@2F-2W-200 LF1D-F@2F-2W-201	LF1D-F@3G-2W-200 LF1D-F@3G-2W-201	
\checkmark	—	$\overline{\checkmark}$	LF1D-E@2F-2W-300 LF1D-E@2F-2W-301	LF1D-E@3G-2W-300 LF1D-E@3G-2W-301	LF1D-F@2F-2W-300 LF1D-F@2F-2W-301	LF1D-F@3G-2W-300 LF1D-F@3G-2W-301	
(Side)	\checkmark	$\overline{\checkmark}$	LF1D-E@2F-2W-350 LF1D-E@2F-2W-A	LF1D-E@3G-2W-350 LF1D-E@3G-2W-A	LF1D-F@2F-2W-350 LF1D-F@2F-2W-A	LF1D-F@3G-2W-350 LF1D-F@3G-2W-A	
√ (Back)	—	$\overline{\checkmark}$	LF1D-E@2F-2W-400 LF1D-E@2F-2W-401	LF1D-E@3G-2W-400 LF1D-E@3G-2W-401	LF1D-F@2F-2W-400 LF1D-F@2F-2W-401	LF1D-F@3G-2W-400 LF1D-F@3G-2W-401	
	\checkmark	$\overline{\checkmark}$	LF1D-E@2F-2W-450 LF1D-E@2F-2W-451	LF1D-E@3G-2W-450 LF1D-E@3G-2W-451	LF1D-F@2F-2W-450 LF1D-F@2F-2W-451	LF1D-F@3G-2W-450 LF1D-F@3G-2W-451	

LF2D

Model			Slim Model (10	D LEDs × 1 row)	Wide Model (7 LEDs × 2 rows)		
Cable Gland	Cable	Mounting Bracket	Clear Reinforced Glass	Clear Polycarbonate	Clear Reinforced Glass	Clear Polycarbonate	
Appearance							
(hole on the side)	—	—	LF2D-E@2F-2W	LF2D-E@3G-2W	LF2D-F@2F-2W	LF2D-F@3G-2W	
(hole on the back)	—	—	LF2D-E@2F-2W-200	LF2D-E@3G-2W-200	LF2D-F@2F-2W-200	LF2D-F@3G-2W-200	
	—	—	LF2D-E@2F-2W-300	LF2D-E@3G-2W-300	LF2D-F@2F-2W-300	LF2D-F@3G-2W-300	
(Side)			LF2D-E@2F-2W-A	LF2D-E@3G-2W-A	LF2D-F@2F-2W-A	LF2D-F@3G-2W-A	
\checkmark	—	—	LF2D-E@2F-2W-400	LF2D-E@3G-2W-400	LF2D-F@2F-2W-400	LF2D-F@3G-2W-400	
(Back)		—	LF2D-E@2F-2W-450	LF2D-E@3G-2W-450	LF2D-F@2F-2W-450	LF2D-F@3G-2W-450	

In place of ② specify Standard (blank) or High-Luminance models (H).



LED Machine Lighting





Code	Cable Gland	Cable Gland Hole Location	Cable	Mounting Bracket	
Blank	-	side	-	-	
А	\checkmark	side		√*	
101	-	side	-	$\sqrt{*}$	
200	-	back	-	-	
201	-	back	-	√*	
300	\checkmark	side	-	-	
301	\checkmark	side	-	$\sqrt{*}$	
350**	\checkmark	side		-	
400	\checkmark	back	-	-	
401	\checkmark	back	-	√*	
450	\checkmark	back	-	-	
451	\checkmark	back	\checkmark	√*	



**Available for LF1D only.

Specifications

Model	Stan	dard	High-Luminance				
Wodel	Slim	Wide	Slim	Wide			
Rated Voltage	24V DC						
Voltage Range	21.6 to 26.4V DC						
Rated Power (typ.)	9W	12.5W	11W	12.5W			
Insulation Resistance		1MΩ minimum (500V DC megger)				
Dielectric Strength		1,000V AC, 50/	/60Hz, 1 minute				
Vibration Resistance (damage limits)		Frequency 5 to 55H	z, amplitude 0.5mm				
Shock Resistance (damage limits)		1000)m/s²				
Operating Temperature	-30 to +55°C (no freezing)						
Operating Humidity	45 to 85% RH (no condensation)						
Storage Temperature	-35 to +70°C (no freezing)						
Operating Environment		No corrosive gases					
Life 1	50,000 hours (The illumination duration in which the illuminance maintains a minimum of 70% of the initial value at 25°C.)						
Degree of Protection ²	IF	P67f (LF2D: reinforced glass), IP67 (LF	F2D: polycarbonate), IP67, IP69K (LF1	D)			
Material ³	Housing: Diecast aluminum (LF1D/LF2D) Lens: Reinforced glass or polycarbonate (LF1D/LF2D) Cover: Stainless steel (LF1D) Flange cover: Diecast aluminum (LF2D)						
Weight (approx.)	LF1D-E*-2W*: 750gLF1D-F*-2W*: 800gLF1D-E*-2W-A*: 950gLF1D-F*-2W-*: 1,000gLF2D-E*-2W*: 850gLF2D-F*-2W*: 900gLF2D-E*-2W-A*: 1,000gLF2D-F*-2W-A*: 1,050g		LF1D-E*-2W*: 750g LF1D-E*-2W-A*: 950g LF2D-E*-2W*: 850g LF2D-E*-2W-A*: 1,000g	LF1D-F*-2W*: 800g LF1D-F*-2W-*: 1,000g LF2D-F*-2W*: 900g LF2D-F*-2W-A*: 1,050g			

1. LED life depends on the operating environment.

2. Waterproof or oil-proof characteristics specified by IEC 60529 and JEM1030. For illumination units without accessories, use a cable gland and cables that satisfy IP67f or IP67 degree of protection. 3. The reinforced glass and polycarbonate illumination surfaces have the same appearance, but have different degrees of protection (IP67).

LED Optical Specifcations

Madal	Standard				High-luminance			
Model	Slim		Wide		Slim		Wide	
Illumination Surface	Clear Diffused		Clear	Diffused	Clear	Diffused	Clear	Diffused
Illumination Color		Cool White						
Luminous Flux (Typ.)	ninous Flux (Typ.) 600lm		840lm 1,000lm			1,260lm		
Color Temperature		5700K						
Reference Illuminance at 1.0m	1,100lx	1,000lx	1,100lx	1,000lx	1,450lx	1,200lx	1,450lx	1,200lx
Note: LED modules and illumination units may yarv in color and brilliance. Luminous flux, color temporature, and illuminance values shown above are twiced.								

Note: LED modules and illumination units may vary in color and brilliance. Luminous flux, color temperature, and illuminance values shown above are typical.

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Distribution Characteristics (reference value at 1.0m)

Standard Slim and Wide Models (Clear Surface) (lx) 1100 800 400 400 (mm) -400 Slim (Illuminates area directly below) Wide (Illuminates wide-ranging area)

Standard Clear and Diffused Surface (Slim)



Standard Clear and Diffused Surface (Wide)







High-Luminance (slim) (Illuminates directly below and the surrounding area)







Illuminance Charts



Easy Maintenance Spring-clamp Terminal Blocks

Removable direct plug-in terminal blocks, with spring clamp connections, ensure a high-quality connection. This provides for easy installation or replacement of the LED illumination unit.



Terminal Block Wiring

Slim Type





Applicable ferrules: 0.25 to 0.75 mm2 Recommended source - Phoenix Contact: AI 0,25-12 BU, AI 0,34-12 TQ, AI 0,5-12 WH, AI 0,75-12 GY



X: long side Y: short side

400

Lumifa

Dimensions (mm)





LF2D Slim









4-M5 Pa.8 screw: 10mm





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Cable Gland Cable ltem Mounting Bracket Part No. LF9Z-1MB1 LF9Z-1MA1 LF9Z-B12 LF9Z-B11 LF9Z-1MDE1 LF9Z-1MDF1 LF9Z-1SE1 LF9Z-A11 LF9Z-C05 Applicable LF1B-NA, -B, -C LF1A-A, -B, -D LF1D (Slim) LF1D (Wide) LF1E LF1D LF1D Unit (-D not applicable) Material Stainless Steel Brass PVC M8, applicable 1 pair Notes 1 piece wire size (10-12 Length: 5m Left and Right AWG)

Accessories

Dimensions (mm)





Part No.	ļ	4	В		С		D	
F di l'NU.	mm	inch	mm	inch	mm	inch	mm	inch
LF9Z-1MB1	27.5	1.08	35.2	1.39	27	1.06	50.5	1.99
LF9Z-1MA1	55	2.17	37.9	1.49	33	1.30	80	3.15











LF9Z-1SE1



LF9Z-1MDE1





LF9Z-1MDF1



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LED Machine Lighting

Safety Precautions

- To avoid electric shock, fire, or malfunction do not disassemble, repair, or modify the unit.
- Turn power off before wiring. To prevent electric shock or damage, ensure wiring is correct.
- Do not stare directly into the LF1B-N unit while it is lit, and do not project the light towards other people, as their eyes may be injured.
- The LF1B-N is a general-purpose industrial electric device. Do not use with electronic equipment which may cause harm or injury to anyone in case a malfunction or failure occurs.
- Please adhere to the operating temperature specification. A rise in internal temperature may damage the product.

Instructions

- LED modules may vary slightly in color and brightness.
- Before designing equipment and powering up units, confirm the specifications described in the instruction sheet.
- Apply voltage within the rated values, otherwise the LED elements may be damaged.
- The unit is vulnerable to static electricity. Take sufficient measures for protection against static electricity and voltage surges.
- Make sure that the unit is not dropped during transportation, installation, and operation, otherwise damage may result.
- Do not pull or push the cable, otherwise damage may result. Allow sufficient slack to the cable while wiring.
- Do not apply excessive force. Do not leave a damaged unit unattended or use a damaged unit.
- Ensure the correct operating temperature, as rise in internal temperature may result in damage to the unit.
- Do not use or store in a location subject to vibration and shock.
- Do not use in the following locations:
 - Exposure to direct sunlight, near heaters, high temperatures
 - Subject to chemicals, and corrosive gases
 - Cold storage warehouses (make sure that no freezing occurs)
 - Places with high humidity such as basements and greenhouses
- Do not loosen screws, otherwise, the protection characteristics will be impaired.
- To clean the cover use a soft cloth with water or neutral detergent. Do not use solvents such as thinners, benzene, or alkaline, otherwise discoloration, deterioration, or decrease in strength may occur.
- The edge of the cable sheath is not waterproof. Moisture may be drawn in to the unit if water splashes directly onto the cable sheath.

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