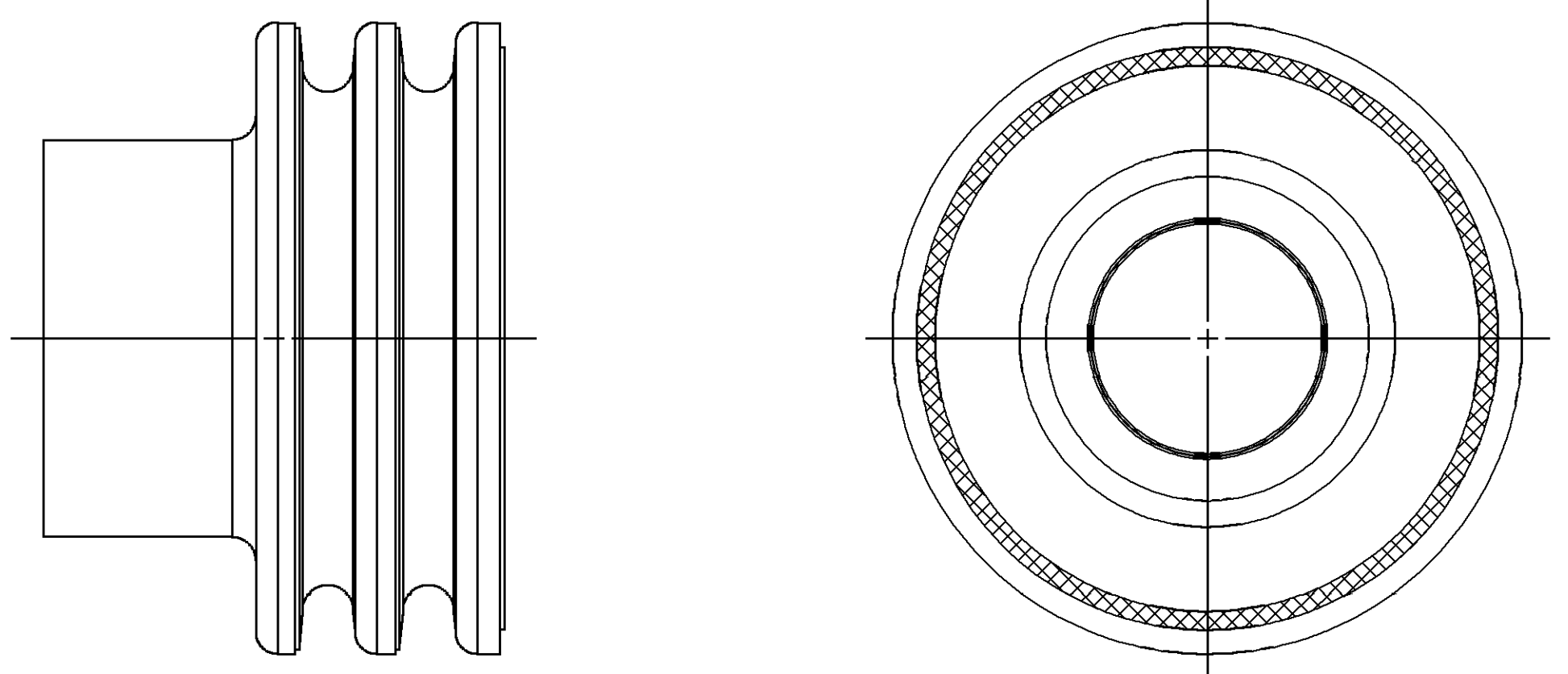
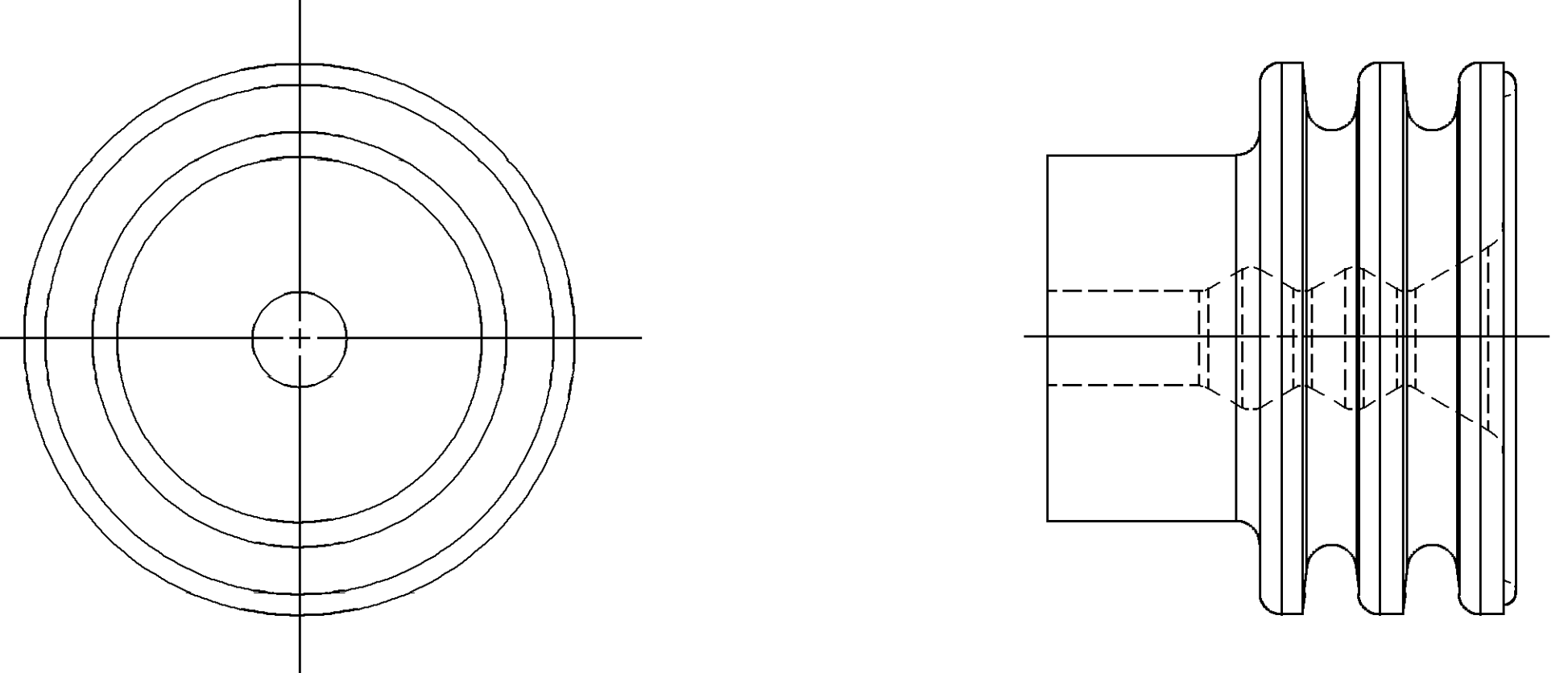
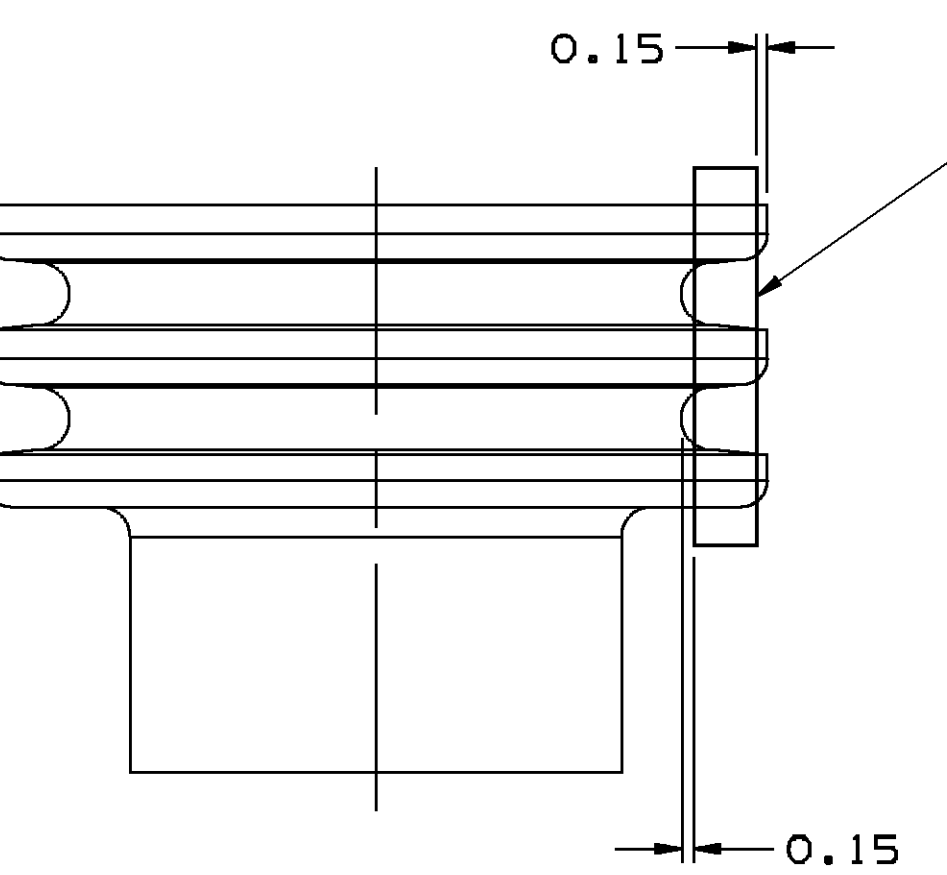




OPTIONAL CONSTRUCTION 1
(ANTI-STICK RING)

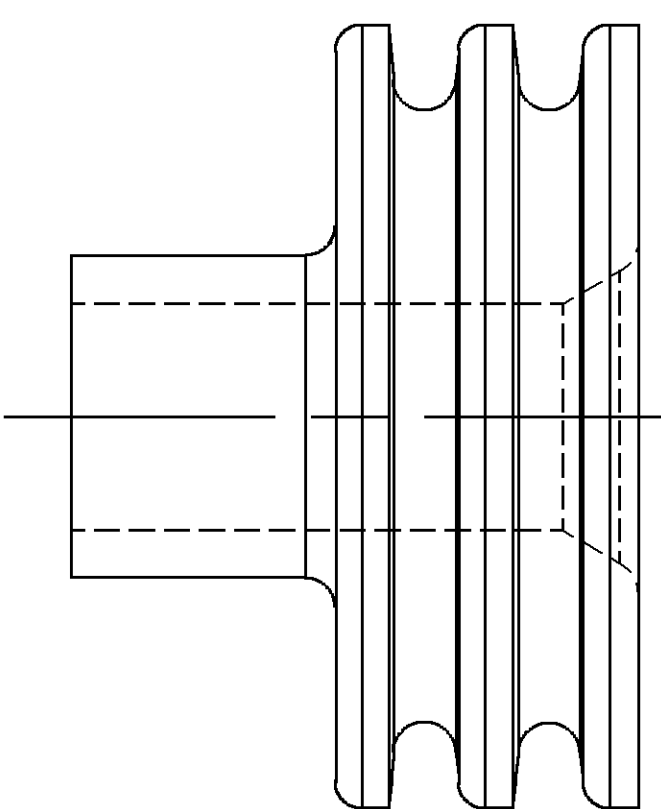
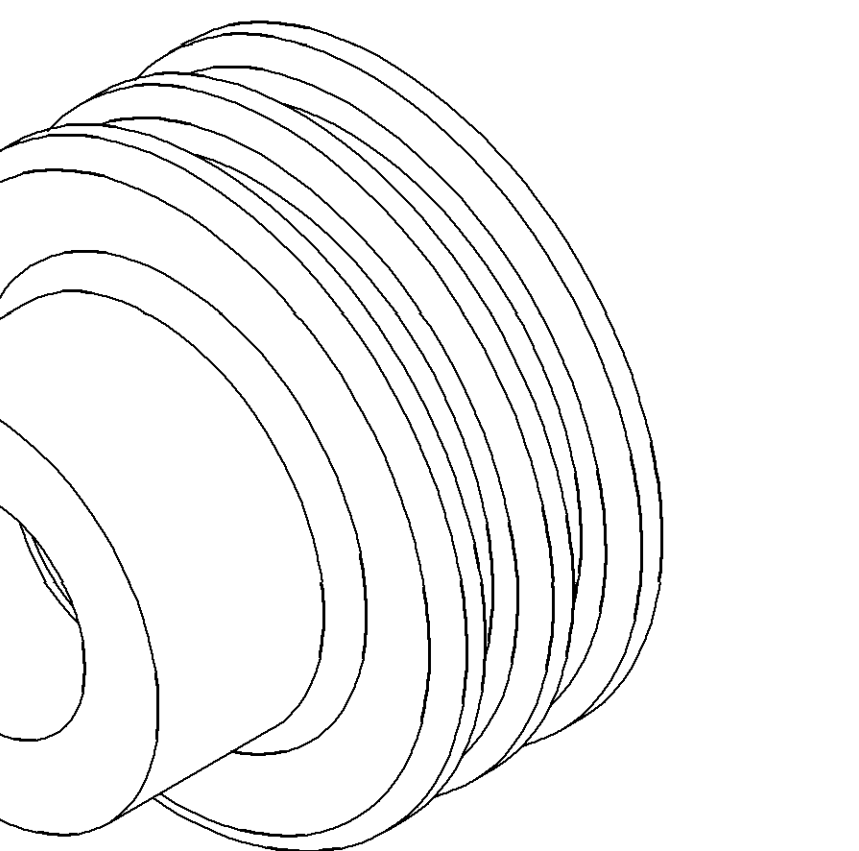


OPTIONAL CONSTRUCTION 2
THIS IS THE PREFERRED CONSTRUCTION FOR NEW TOOL BUILDS
(ANTI-STICK RING)

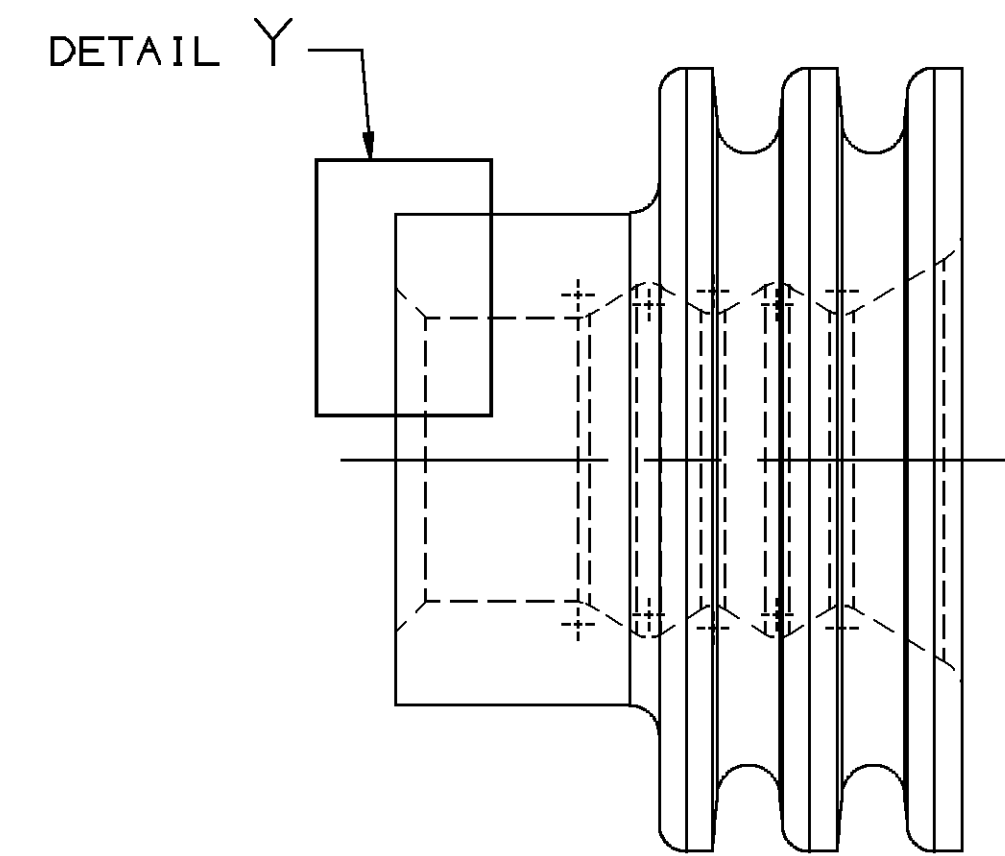


SEALING RIBS MUST BE FREE OF SINKS, VOIDS, KNIT LINES AND FLASH IN THE AREA SHOWN ALL AROUND PART.

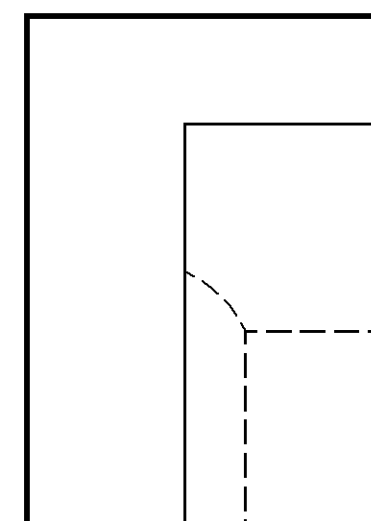
SEE VPS A-121 FOR ADDITIONAL INFORMATION.



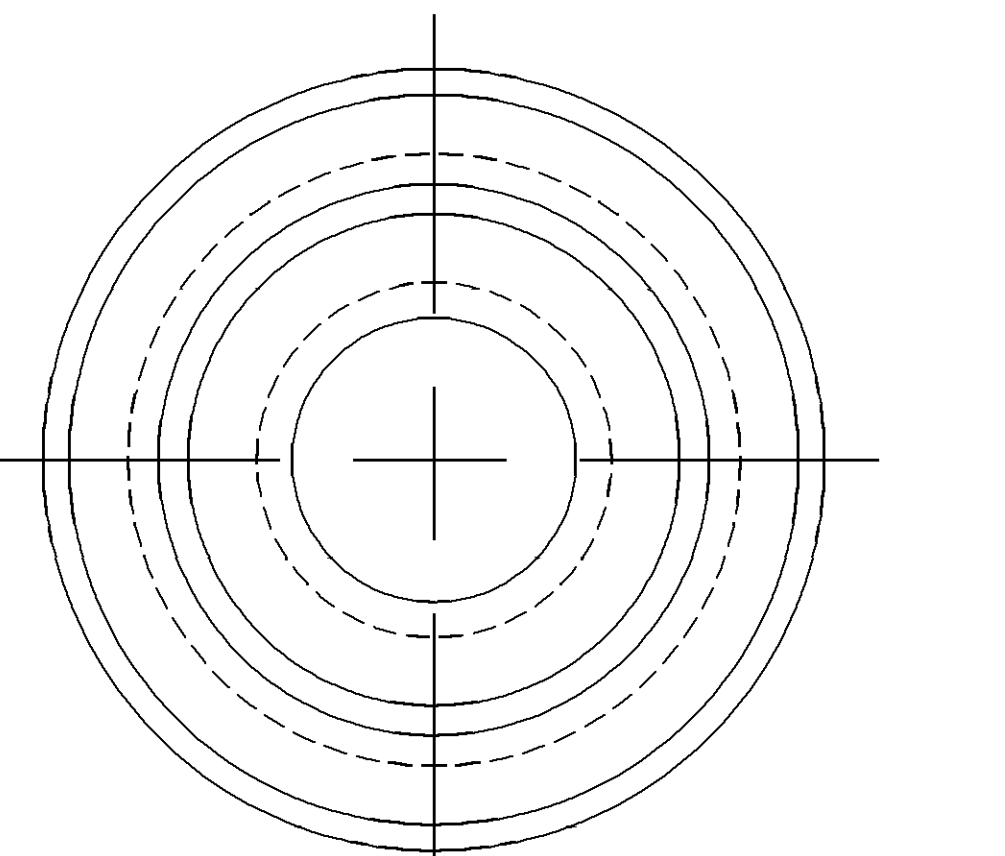
TYPE 302
SAME AS TYPE 301
EXCEPT AS SHOWN



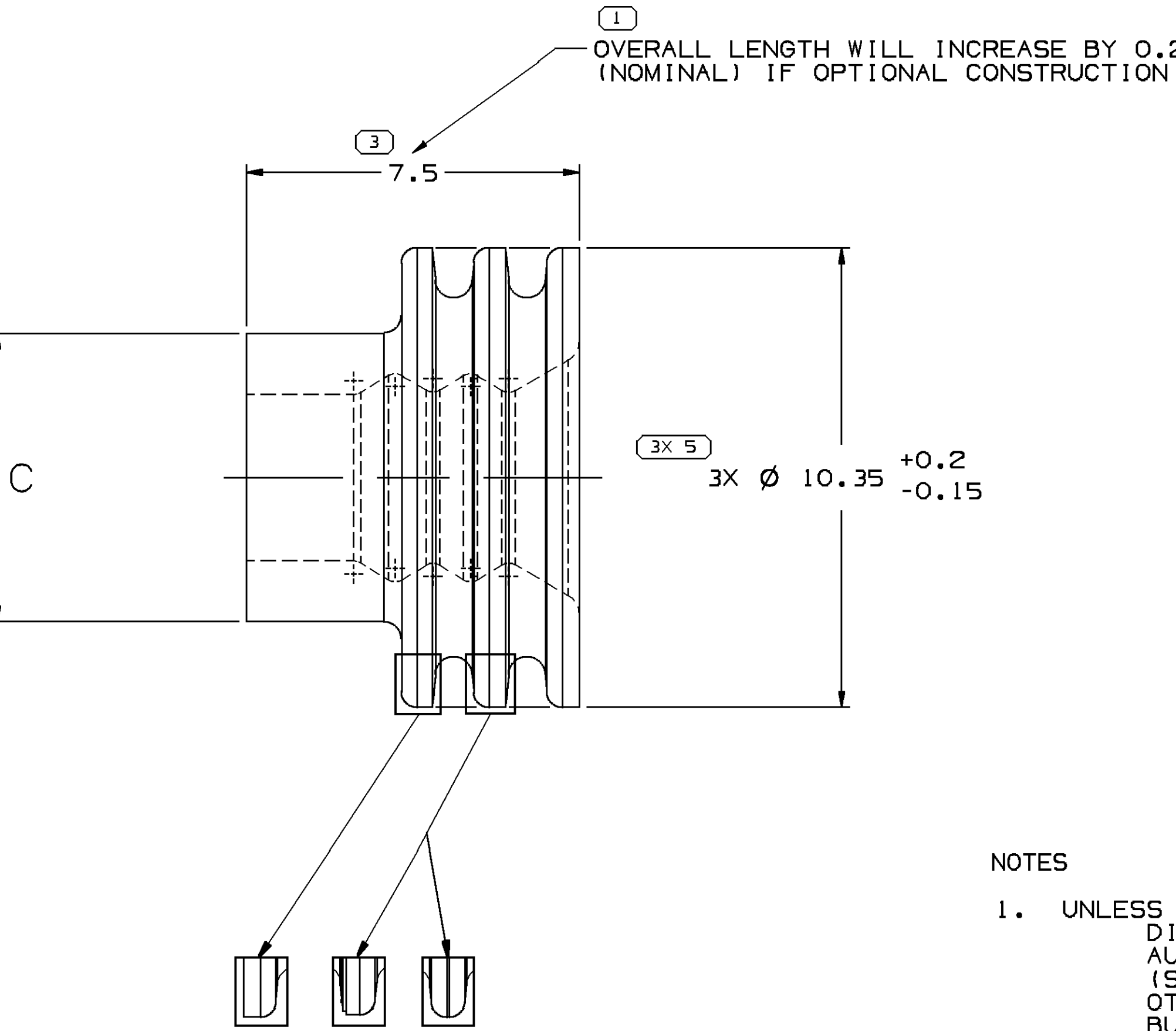
TYPE 303
SAME AS TYPE 301
EXCEPT AS SHOWN



DETAIL Y
SCALE 20:1



TYPE 301



SEALING RIBS MAY DIFFER AS SHOWN

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
(SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - PARTS ARE TO BE PACKAGED IN SEALED PLASTIC BAGS. GROSS
WEIGHT INCLUDING CARTON IS NOT TO EXCEED 34 POUNDS.
 - TO IMPROVE SEAL TO LEAD PROCESSING ON SLIPPERY OR SMOOTH CABLE
INSULATION, THE APPLICATION ENGINEER MAY SPECIFY THE NEXT
SMALLER SEAL SIZE P/N IN PLACE OF THE INDICATED SEAL FOR
THE "CABLE O.D." LISTED IN THE CHART.
 - THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
 - SEE 12010295 SHEET 6 FOR MYLAR ASSEMBLY INFORMATION.

PART NO	REV	N/P	STATUS	MATERIAL SPECIFICATION AND COLOR	TYPE	CABLE O.D.	±0.05	SEE NOTE #3	C	EQUIVALENT CABLE SEAL	VOLUME	REPLACED BY
15397197	01	AC	-	SILICONE METHYL/VINYL BLACK	301	4.5-3.61	6	-	0.305	-	-	-
15324997	01	AD	-	SILICONE METHYL/VINYL TAN	301	2.15-1.65	6	12077759	0.363	-	-	-
15324996	01	AD	-	SILICONE METHYL/VINYL BLUE	301	4.5-3.61	6	12052668	0.305	-	-	-
15324995	01	AD	-	SILICONE METHYL/VINYL RED DK	301	2.85-2.01	6	12052388	0.357	-	-	-
15324994	01	AD	-	SILICONE METHYL/VINYL GRAY	301	3.75-2.81	6	12052387	0.335	-	-	-
15324993	01	AD	-	SILICONE METHYL/VINYL GREEN	301	5.15-4.4	6.5	12052386	0.293	-	-	-
12077759	B4	-	-	SILICONE METHYL/VINYL TAN	301	2.15-1.65	6	15324997	0.363	-	-	-
12052668	02	AD	OBSELETE	SILICONE METHYL/VINYL BLUE	301	4.5-3.61	6	15324996	0.305	15324996	-	-
12052388	A4	-	-	SILICONE METHYL/VINYL RED DK	301	2.85-2.01	6	15324995	0.357	-	-	-
12052387	03	AD	OBSELETE	SILICONE METHYL/VINYL GRAY	301	3.75-2.81	6	15324994	0.335	15324994	-	-
12052386	A4	-	-	SILICONE METHYL/VINYL GREEN	301	5.15-4.4	6.5	15324993	0.293	-	-	-
12045772	A2	-	OBSELETE	SILICONE METHYL/VINYL GREEN	302	4.21-3.5	4.25	-	0.275	-	-	-

SIZE	SCALE	FRAME NO	SHEET NO	TOTL SHEETS	REV	TRF
A1x3	10:1	12	OF 2	3	OF	R 10

PART DRAWING	
SEE CHART	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.	
ALL DIMENSIONS ARE IN MILLIMETERS	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
USE MATH DATA	
NX	
DRAWING NUMBER 12010295	
SCALE 10:1	
FRAME NO 12	
SHEET NO 3	
TITL R 10	

20501051