

Technical Data Sheet

Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

Features

- P-LCC-2 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Wide viewing angle.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Computable with automatic placement equipment.
- Available on tape and reel (12mm Tape).
- Pb-free.
- ESD Protection.
- The product itself will remain within RoHS compliant version



Descriptions

- The 67-11 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the Top View LEDs ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- Light pipe application.
- General use.

Device Selection Guide

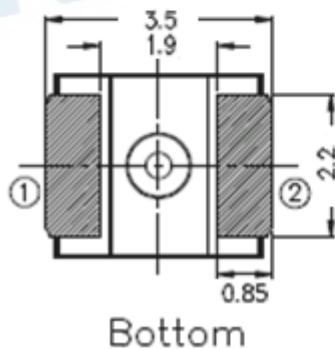
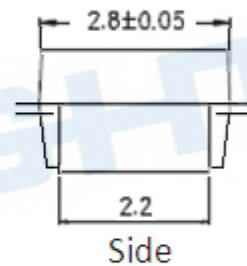
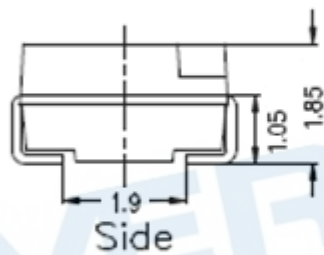
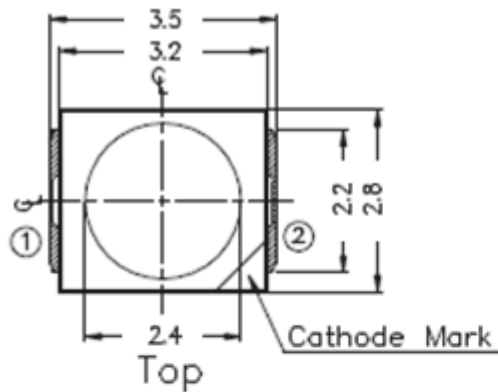
Chip	Emitted Color	Resin Color
Material		
InGaN	White	Water Clear

Technical Data Sheet

Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

Package Dimensions



Notes: The tolerances unless mentioned is ± 0.1 mm; Unit = mm

Technical Data Sheet**Reverse Package Top View LEDs****67-21UWC/S400-XX/TR8/EU****Absolute Maximum Ratings (Ta=25℃)**

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	25	mA
Operating Temperature	T _{opr}	-40 ~ +85	℃
Storage Temperature	T _{stg}	-40 ~ +90	℃
Electrostatic Discharge(HBM)	ESD	2000	V
Power Dissipation	P _d	110	mW
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	100	mA
Soldering Temperature	T _{sol}	Reflow Soldering : 260 ℃ for 10 sec. Hand Soldering : 350 ℃ for 3 sec.	

Technical Data Sheet**Reverse Package Top View LEDs****67-21UWC/S400-XX/TR8/EU****Electro-Optical Characteristics (Ta=25℃)**

Parameter	Symbol	*Chip Rank	Min.	Typ.	Max.	Units	Condition
Luminous Intensity	I _V	A4	100	290	--	mcd	I _F =20mA
		A5	200	360	--		
		A6	240	450	--		
		X7	400	630	--		
		X8	500	750	--		
		X9	600	900	--		
Forward Voltage	V _F	--	--	3.30	3.70	V	I _F =20mA
Viewing Angle	2θ 1/2	--	--	120	--	deg	I _F =20mA

*67-11UWC/S400-XX/TR8/EU



Chip Rank

Technical Data Sheet

Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

Color Ranks

	A0			
x	0.280	0.264	0.283	0.296
y	0.248	0.267	0.305	0.276

	B3			
x	0.287	0.283	0.304	0.307
y	0.295	0.305	0.33	0.315

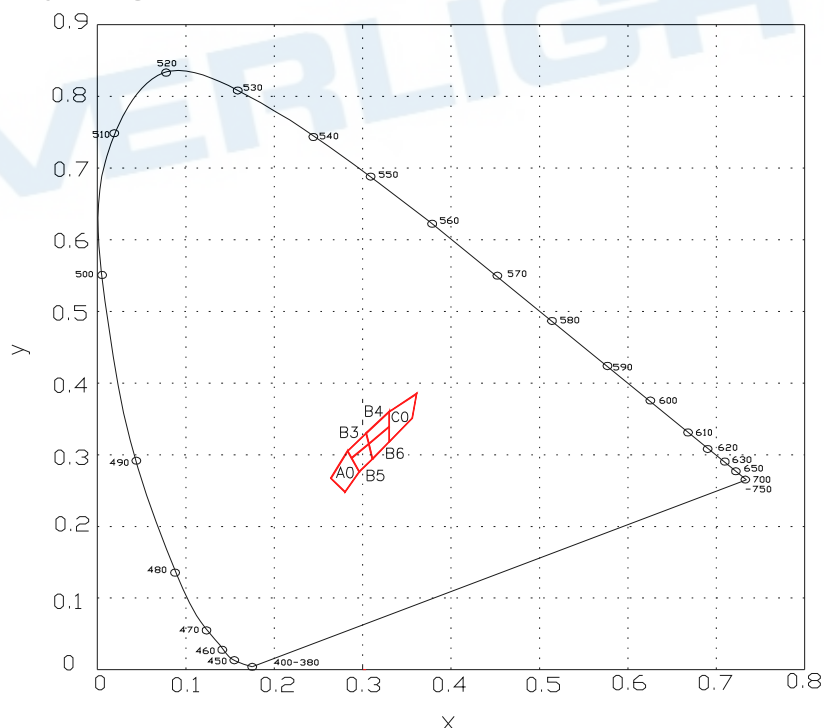
	B4			
x	0.307	0.304	0.330	0.330
y	0.315	0.330	0.360	0.339

	B5			
x	0.296	0.287	0.307	0.311
y	0.276	0.295	0.315	0.294

	B6			
x	0.311	0.307	0.330	0.330
y	0.294	0.315	0.339	0.318

	C0			
x	0.330	0.330	0.361	0.356
y	0.318	0.360	0.385	0.351

CIE Chromaticity Diagram



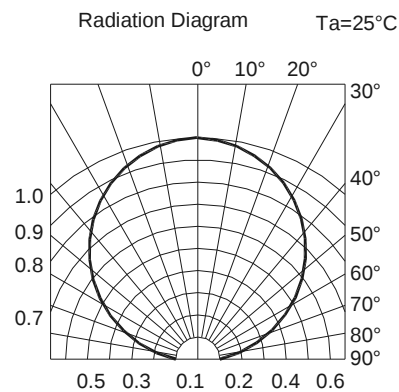
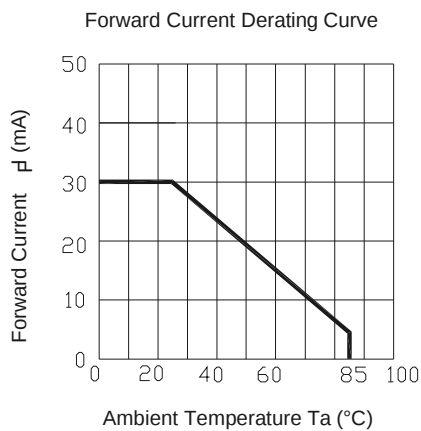
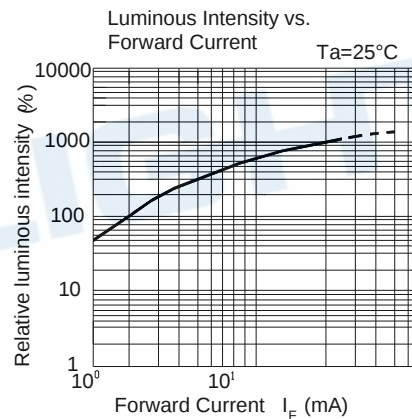
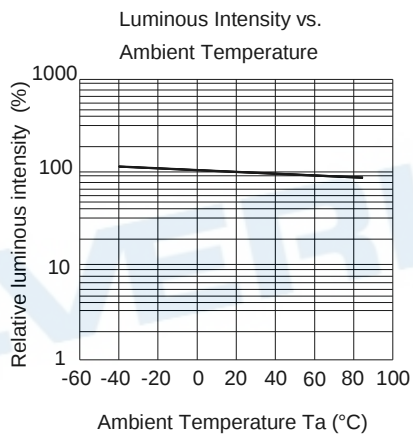
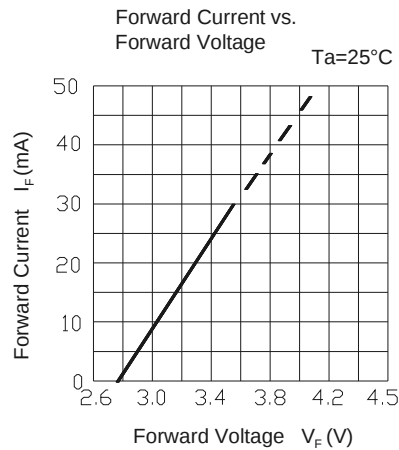
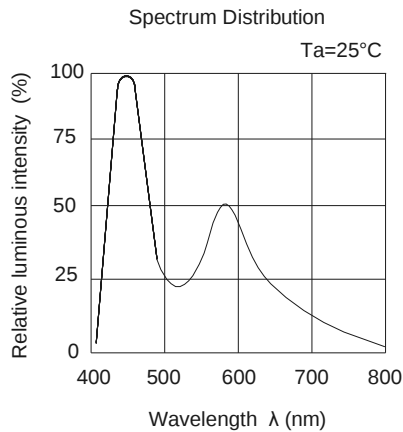
*The C.I.E. 1931 chromaticity diagram (Tolerance ± 0.02).

Technical Data Sheet

Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

Typical Electro-Optical Characteristics Curves



Technical Data Sheet

Reverse Package Top View LEDs

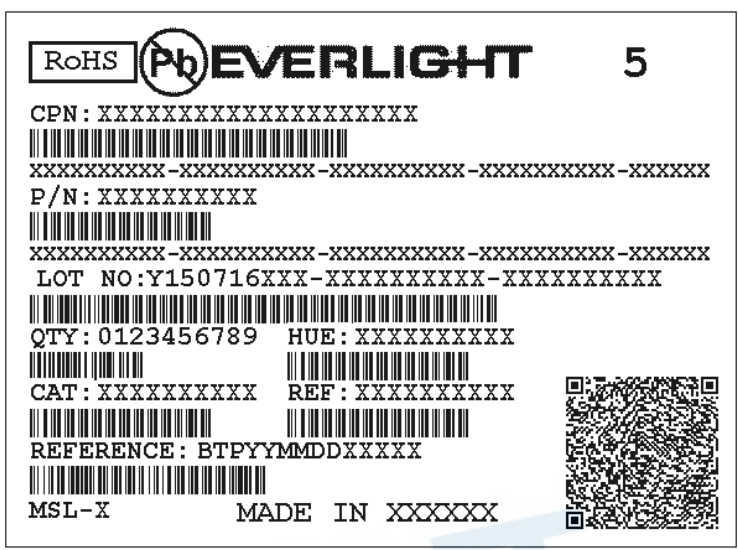
67-21UWC/S400-XX/TR8/EU

Label Explanation

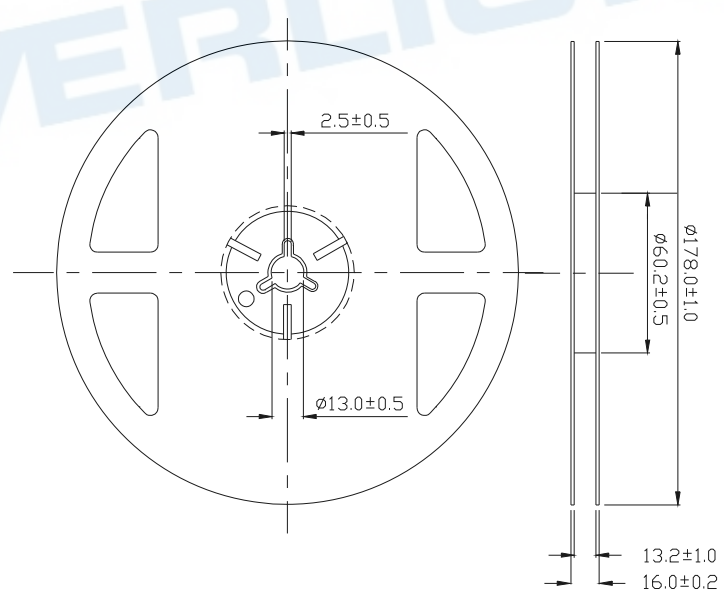
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



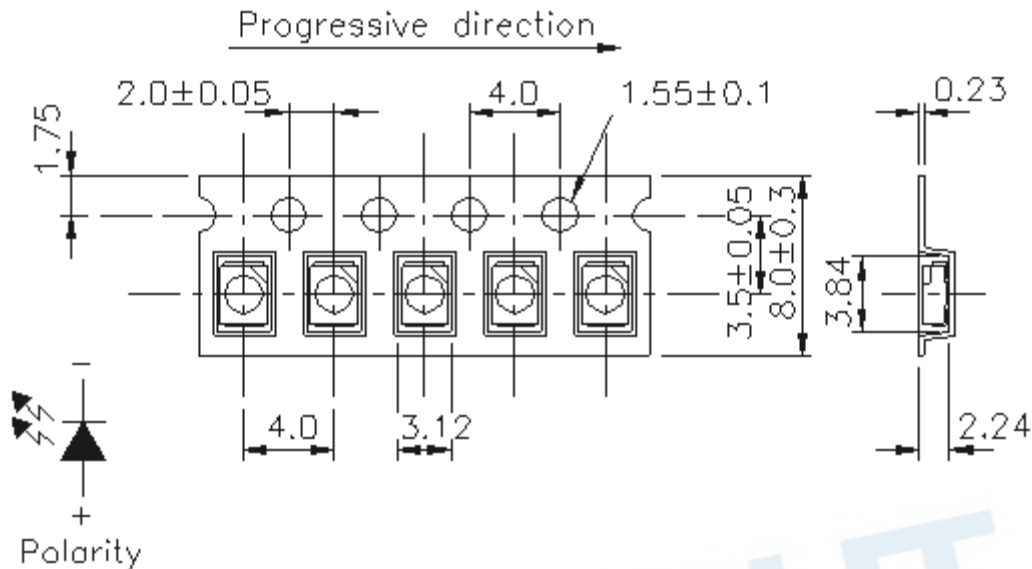
Note: Tolerance unless mentioned is $\pm 0.1\text{mm}$; Unit = mm

Technical Data Sheet

Reverse Package Top View LEDs

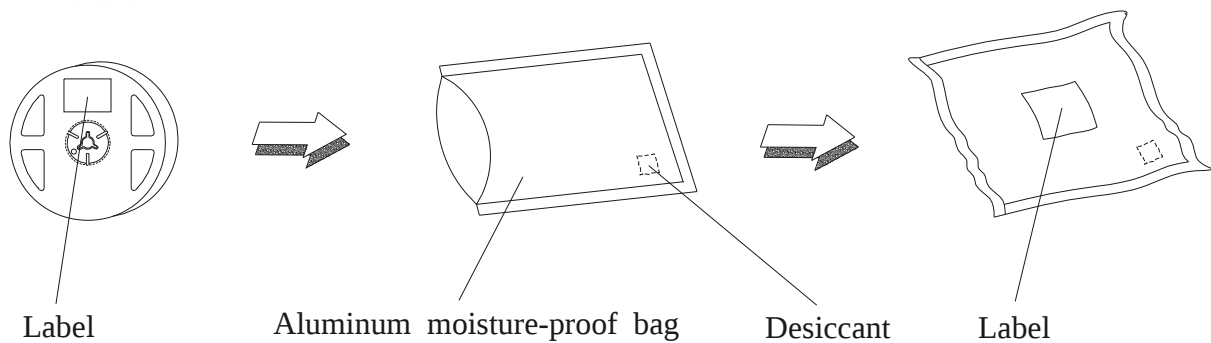
67-21UWC/S400-XX/TR8/EU

Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel.



Note: Tolerance unless mentioned is $\pm 0.1\text{mm}$; Unit = mm

Moisture Resistant Packaging



Technical Data Sheet

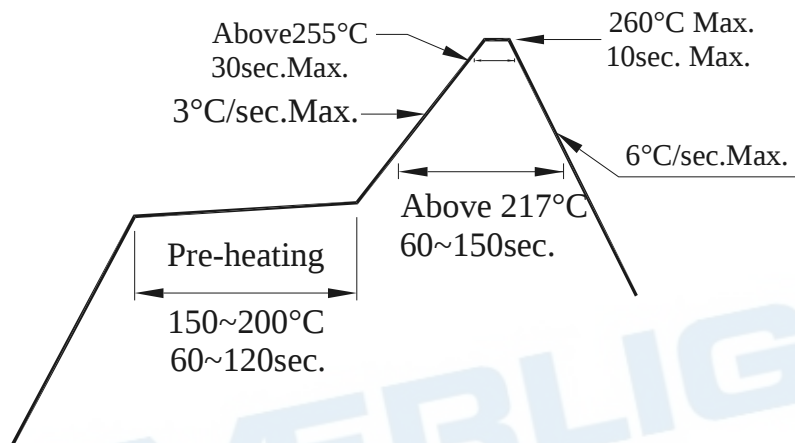
Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

Precautions for Use

1. Over-current-proof

1.1 Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).



2. Storage

- 2.1 Moisture proof bag should only be opened immediately prior to usage.
- 2.2 Environment should be less than 30°C and 60% RH when moisture proof bag is opened.
- 2.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.
- 2.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60deg +/-5deg for 24 hours.

3. Soldering Condition

- 3.1 Pb-free solder temperature profile
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

Technical Data Sheet

Reverse Package Top View LEDs

67-21UWC/S400-XX/TR8/EU

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

Technical Data Sheet**Reverse Package Top View LEDs**

67-21UWC/S400-XX/TR8/EU**DISCLAIMER**

1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
5. These specification sheets include materials protected under copyright of EVERLIGHT. Reproduction in any form is prohibited without obtaining EVERLIGHT's prior consent.
6. This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or life saving applications or any other application which can result in human injury or death. Please contact authorized Everlight sales agent for special application request.

Revision History

Rev.	Modified date	File modified contents
1	2016.08.26	New Spec
2	2017.02.23	To add to Disclaimer