

## Technical Data Sheet

### Mini Top View LED

**65-21/GHC-YS2U1G/2T**

#### Features

- White SMT package.
- Optical indicator.
- Wide viewing angle.
- Soldering methods: reflow soldering
- Available on tape and reel
- Pb-free
- The product itself will remain within RoHS compliant version.



#### Descriptions

- The 65-21 series is available in soft orange, green, blue, and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application.

#### Applications

- Optical indicators.
- Coupling into light guides.
- Backlighting (LCD, cellular phones, switches, keys, displays, illuminated advertising, general lighting).
- Coupling into light guides; Interior automotive lighting (e.g. dashboard backlighting, etc.).

#### Device Selection Guide

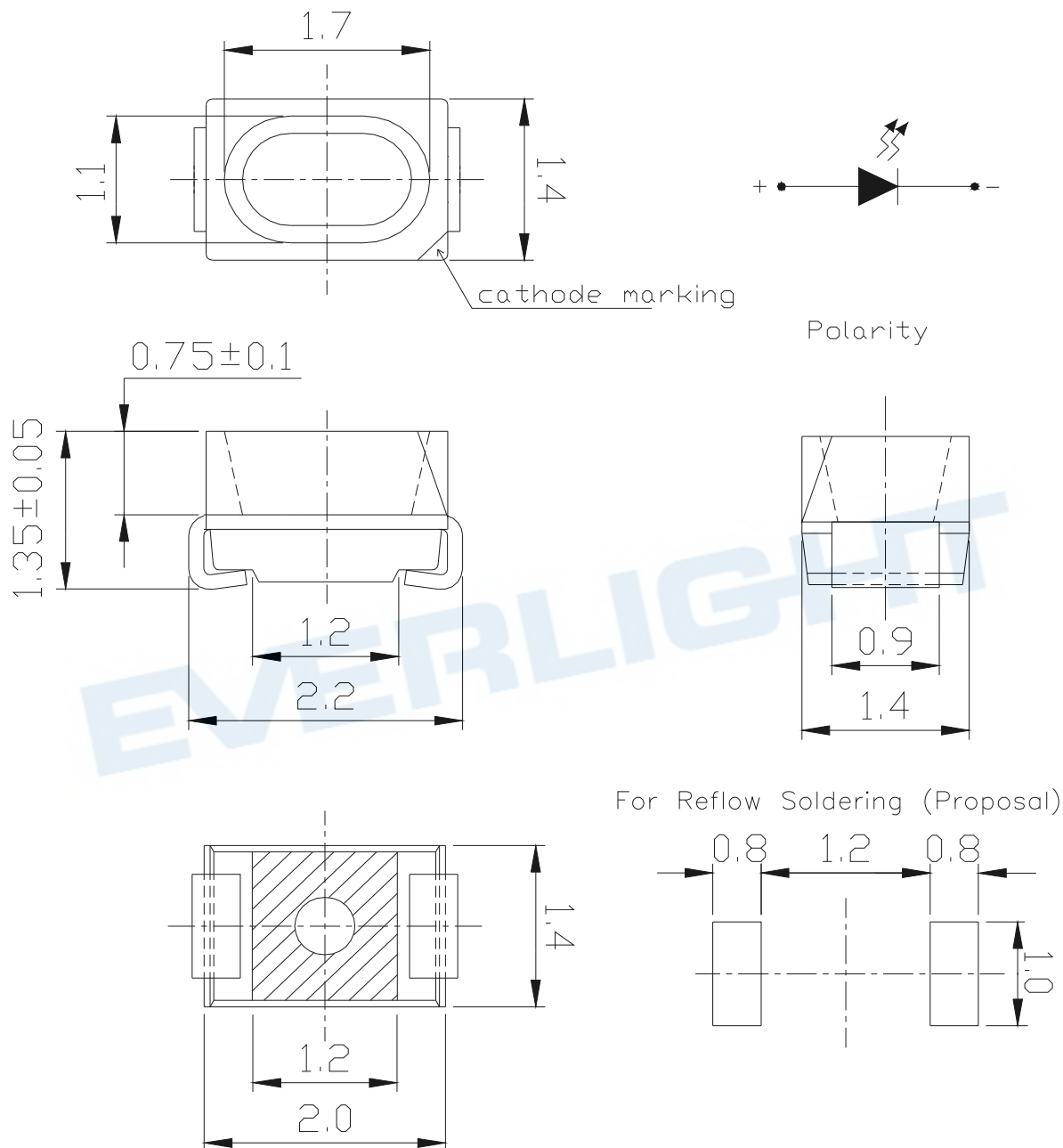
Chip	Emitted Color	Resin Color
Material		
InGaN	Brilliant Green	Water Clear

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### Package Outline Dimensions



**Notes:** All dimensions are in millimeters; Tolerances unspecified are  $\pm 0.1$  mm.

**Technical Data Sheet****Mini Top View LED****65-21/GHC-YS2U1G/2T****Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit
Reverse Voltage	$V_R$	5	V
Forward Current	$I_F$	25	mA
Power Dissipation	$P_d$	100	mW
Peak Forward Current (Duty 1/10 @ 1KHz)	$I_{FP}$	95	mA
Electrostatic Discharge(HBM)	ESD	150	V
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	$T_{stg}$	-40 ~ +90	°C
Soldering Temperature	$T_{sol}$	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

**Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	$I_v$	225	-----	565	mcd	$I_F=20mA$
Viewing Angle	2θ1/2	----	120	----	deg	
Peak Wavelength	$\lambda_p$	----	518	----	nm	
Dominant Wavelength	$\lambda_d$	520	----	535	nm	
Spectrum Radiation Bandwidth	$\Delta\lambda$	----	20	----	nm	
Forward Voltage	$V_F$	2.70	----	3.70	V	$V_R=5V$
Reverse Current	$I_R$	----	----	50	μA	

**Notes:**

- 1.Tolerance of Luminous Intensity :  $\pm 11\%$
- 2.Tolerance of Dominant Wavelength :  $\pm 1nm$
- 3.Tolerance of Forward Voltage :  $\pm 0.05V$

**Technical Data Sheet****Mini Top View LED****65-21/GHC-YS2U1G/2T****Bin Range of Luminous intensity:**

Bin	Min	Max	Unit	Condition
S2	225	285	mcd	I <sub>F</sub> =20mA
T1	285	360		
T2	360	450		
U1	450	565		

**Bin Range of Dominate Wavelength:**

Group	Bin	Min	Max	Unit	Condition
Y	X	520	525	nm	I <sub>F</sub> =20mA
	Y	525	530		
	Z	530	535		

**Bin Rang of Forward Voltage**

Group	Bin	Min	Max	Unit	Condition
G	34	2.70	2.80	V	I <sub>F</sub> =20mA
	35	2.80	2.90		
	36	2.90	3.00		
	37	3.00	3.10		
	38	3.10	3.20		
	39	3.20	3.30		
	40	3.30	3.40		
	41	3.40	3.50		
	42	3.50	3.60		
	43	3.60	3.70		

**Notes:**

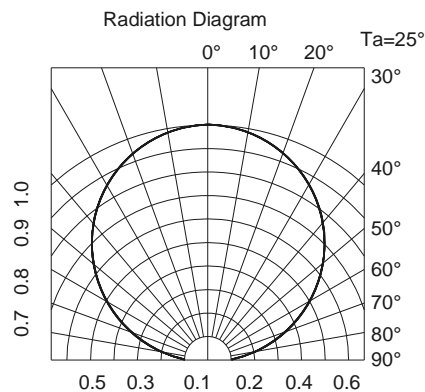
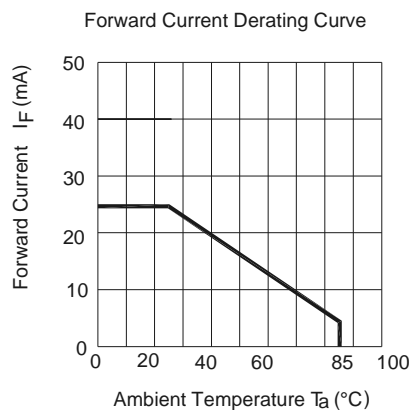
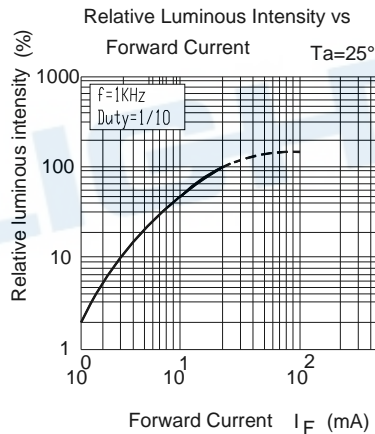
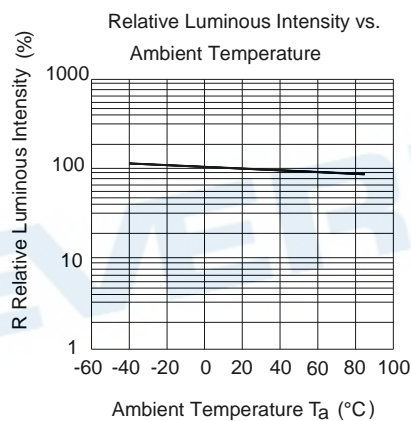
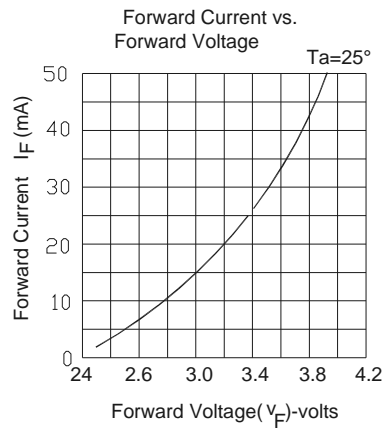
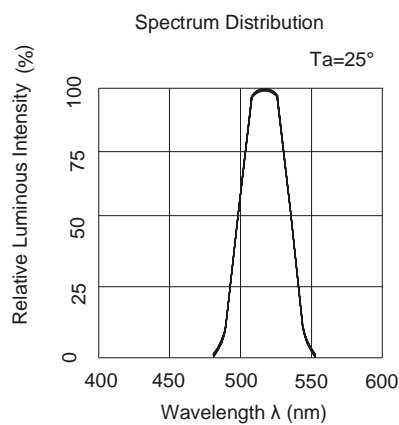
- 1.Tolerance of Luminous Intensity  $\pm 11\%$
- 2.Tolerance of Dominant Wavelength  $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage  $\pm 0.05\text{V}$

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## Mini Top View LED

**65-21/GHC-YS2U1G/2T**

### Typical Electro-Optical Characteristics Curves



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#### Label Explanation

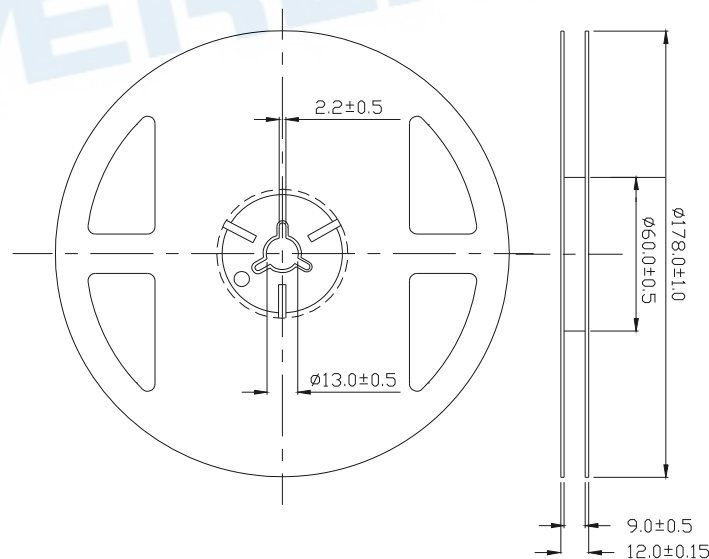
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank

	EVERLIGHT	
CPN : P/N : XXXXXXXXXX		
 XXXXXXXXXX		
QTY : XXX 		CAT : XX HUE : XX REF : XX
LOT NO : XXXXXXXXXX 		
Reference : XXXXXXXXXX 		
MADE IN TAIWAN		

#### Reel Dimensions



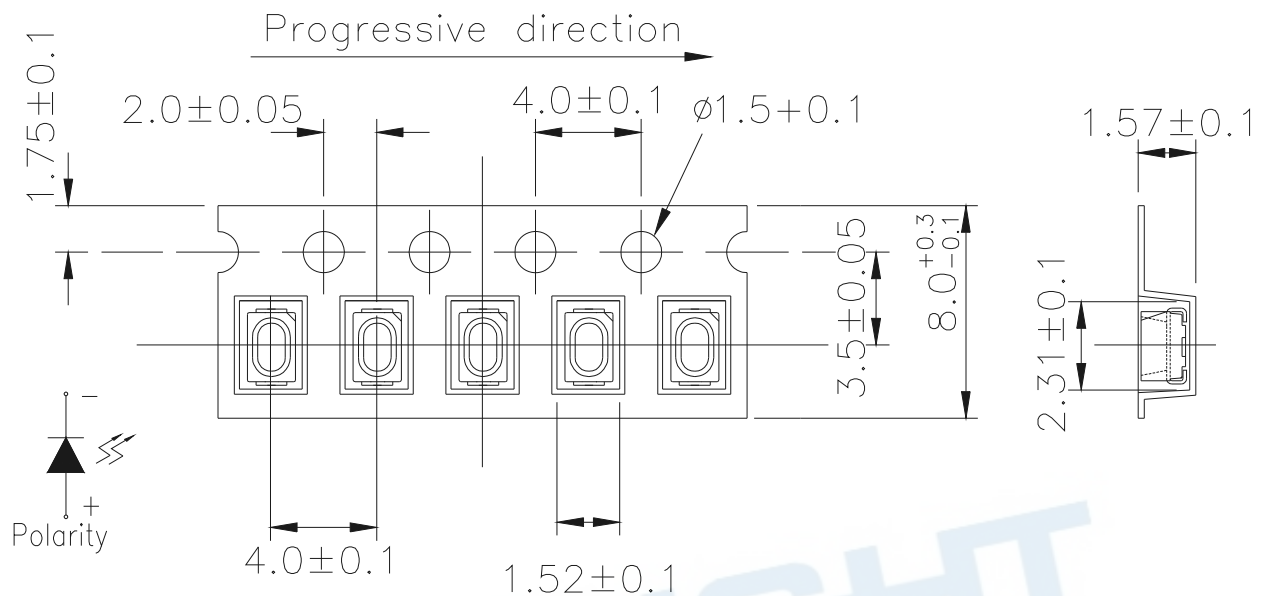
**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$  ; Unit = mm

## Technical Data Sheet

### Mini Top View LED

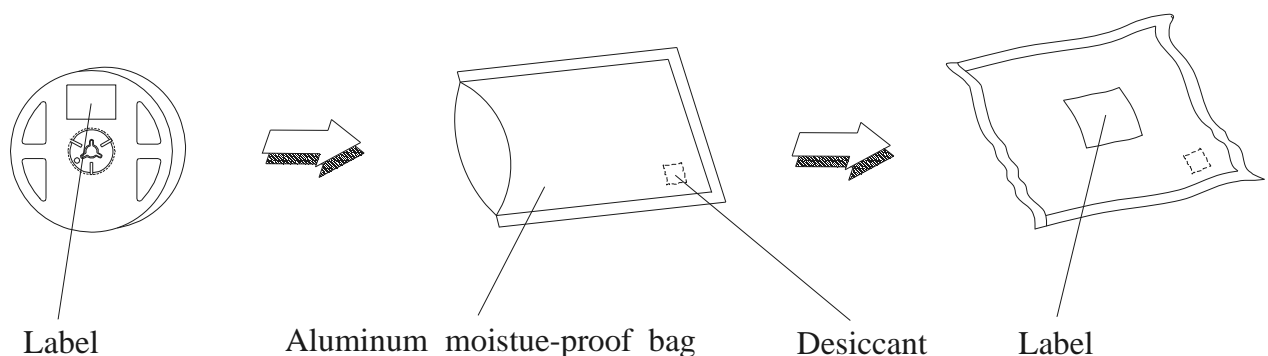
**65-21/GHC-YS2U1G/2T**

**Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel.**



**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$  ; Unit = mm

### Moisture Resistant Packaging



**Technical Data Sheet****Mini Top View LED****65-21/GHC-YS2U1G/2T****Reliability Test Items and Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I <sub>F</sub> = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1



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#### Precautions for Use

##### 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

##### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

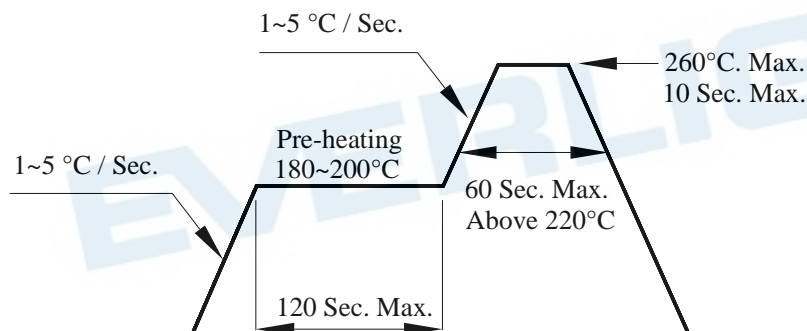
2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5°C for 24 hours.

##### 3. Soldering Condition

###### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

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### Mini Top View LED

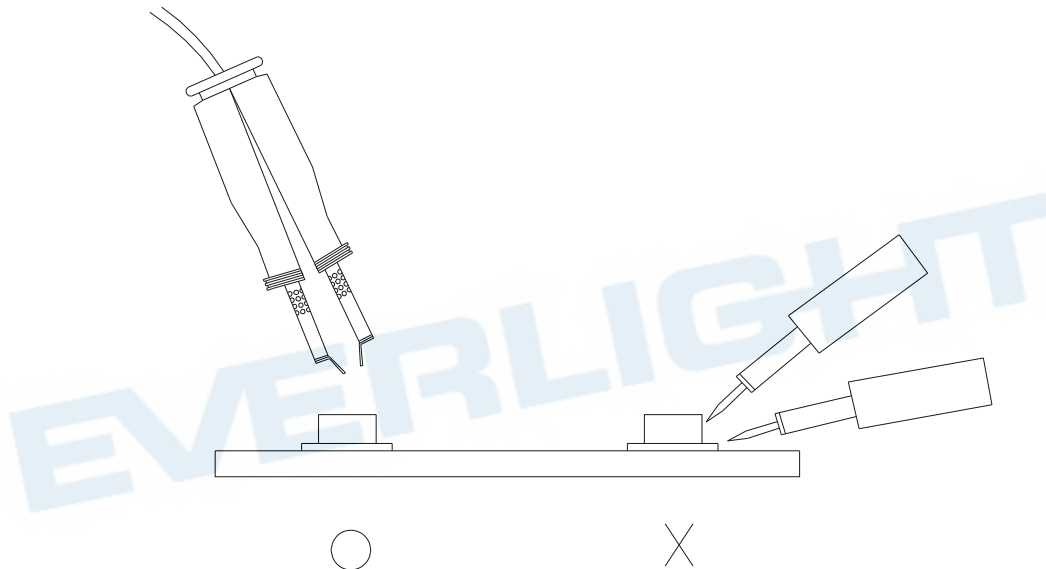
**65-21/GHC-YS2U1G/2T**

#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 280°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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