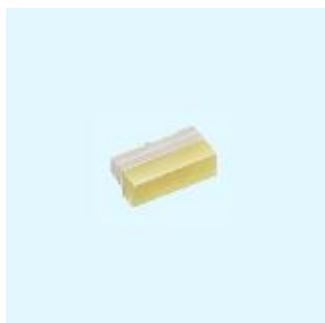


## SMD ■ B

## 16-916/T1D-AP1Q2QY/3T/EU

**Features**

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.
- The maximum height is 0.35mm
- Compliance with EU REACH.
- Compliance Halogen Free .(Br <900 ppm, Cl <900 ppm, Br+Cl < 1500 ppm).

**Description**

- The 16-916 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

**Applications**

- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

## Device Selection Guide

Chip Materials	Emitted Color	Resin Color
InGaN	Pure White	Yellow Diffused

## Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	$V_R$	5	V
Forward Current	$I_F$	25	mA
Peak Forward Current (Duty 1/10 @ 1KHz)	$I_{FP}$	100	mA
Power Dissipation	$P_d$	95	mW
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	$T_{stg}$	-40 ~ +90	°C
Electrostatic Discharge	$ESD_{HBM}$	150	V
Soldering Temperature	$T_{sol}$	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

## Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	$I_v$	45	-----	112.0	mcd	$I_F=5mA$
Viewing Angle	$2\theta_{1/2}$	-----	130	-----	deg	
Forward Voltage	$V_F$	2.7	----	3.2	V	$V_R=5V$
Reverse Current	$I_R$	-----	-----	50	μA	

Note:

1. Tolerance of Luminous Intensity: ±11%
2. Tolerance of Forward Voltage: ±0.05V
3. RA test @ 5mA

### Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
P1	45.0	57.0	mcd	$I_F = 5\text{mA}$
P2	57.0	72.0		
Q1	72.0	90.0		
Q2	90.0	112.0		

### Bin Range of Luminous Voltage

Group	Bin Code	Min.	Max.	Unit	Condition
Q	29	2.7	2.8	V	$I_F = 5\text{mA}$
	30	2.8	2.9		
	31	2.9	3.0		
	32	3.0	3.1		
	33	3.1	3.2		

Note:

1. Tolerance of Luminous Intensity:  $\pm 11\%$
2. Tolerance of Forward Voltage:  $\pm 0.05\text{V}$

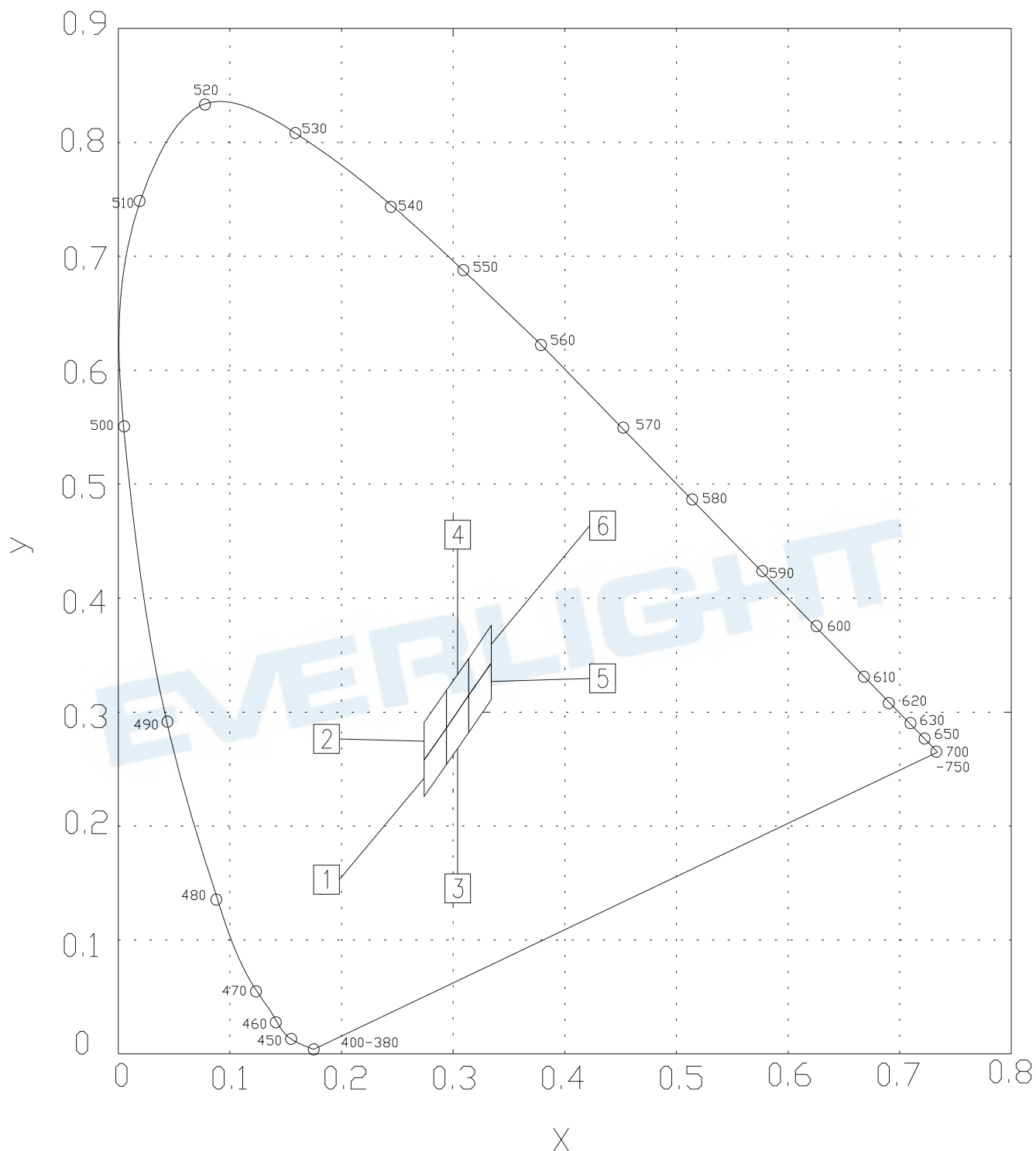
## Chromaticity Coordinates Specifications for Bin Grading

Group	Bin Code	CIE_X	CIE_Y	Condition
A	1	0.274	0.226	I <sub>F</sub> =5mA
		0.274	0.258	
		0.294	0.286	
		0.294	0.254	
	2	0.274	0.258	
		0.274	0.291	
		0.294	0.319	
		0.294	0.286	
	3	0.294	0.254	
		0.294	0.286	
		0.314	0.315	
		0.314	0.282	
	4	0.294	0.286	
		0.294	0.319	
		0.314	0.347	
		0.314	0.315	
	5	0.314	0.282	
		0.314	0.315	
		0.334	0.343	
		0.334	0.311	
	6	0.314	0.315	
		0.314	0.347	
		0.334	0.376	
		0.334	0.343	

### Notes:

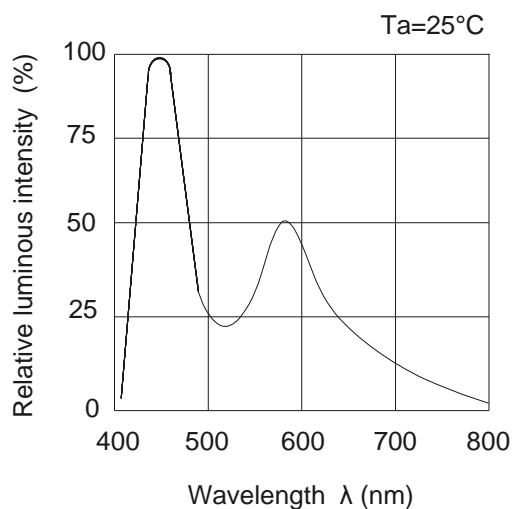
1. The C.I.E. 1931 chromaticity diagram (Tolerance  $\pm 0.01$ ).
2. The products are sensitive to static electricity and care must be fully taken when handling products.

## CIE Chromaticity Diagram

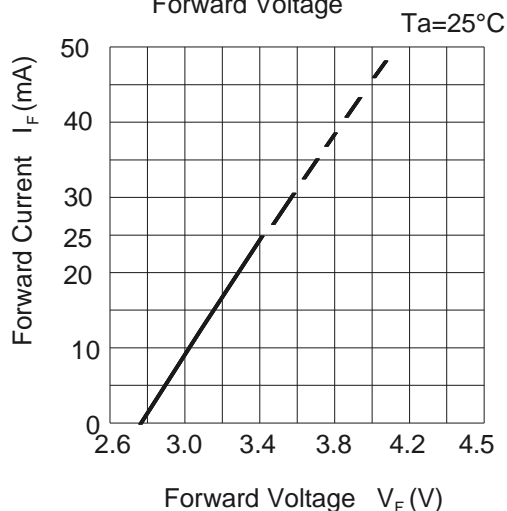


## Typical Electro-Optical Characteristics Curves

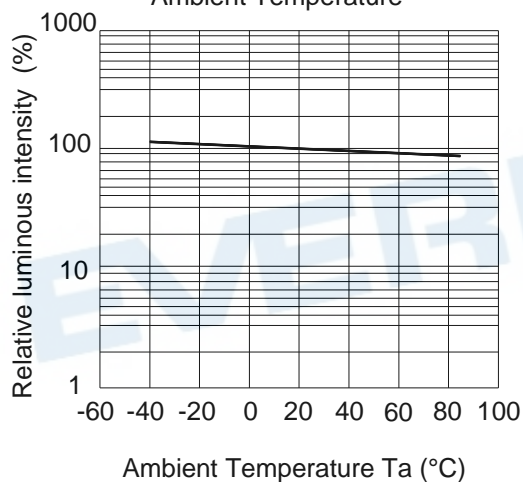
Spectrum Distribution



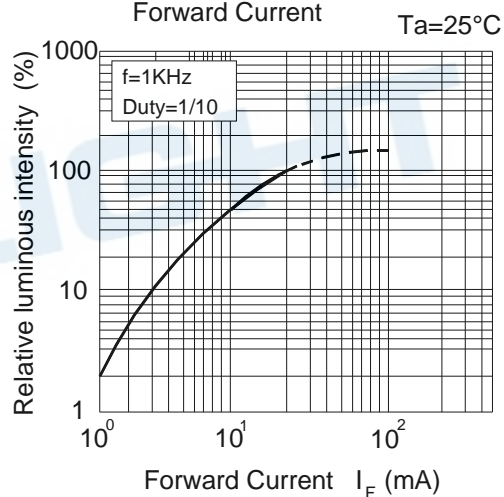
Forward Current vs.  
Forward Voltage



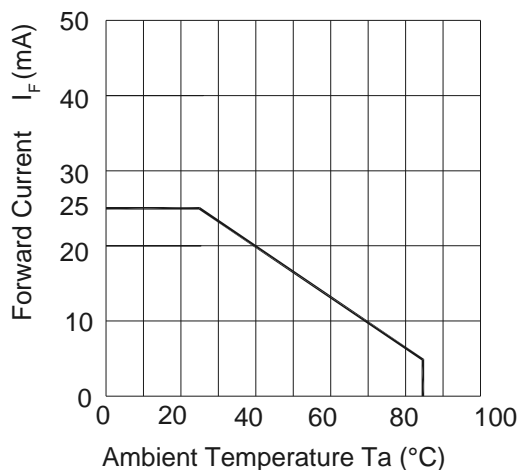
Luminous Intensity vs.  
Ambient Temperature



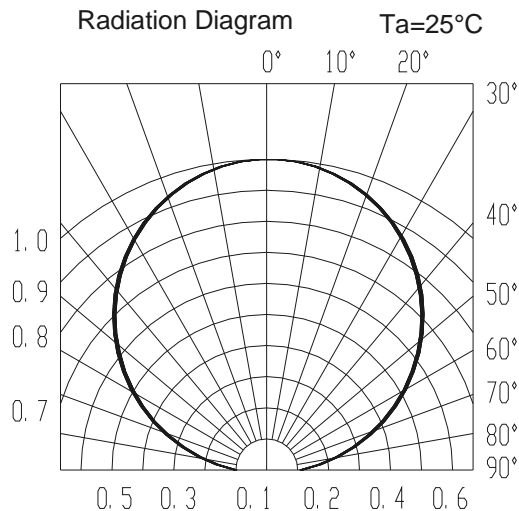
Luminous Intensity vs.  
Forward Current



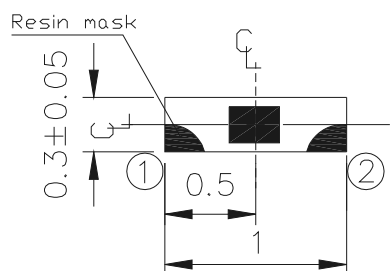
Forward Current Derating Curve



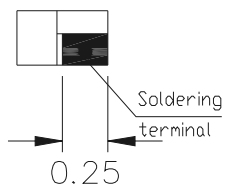
Radiation Diagram



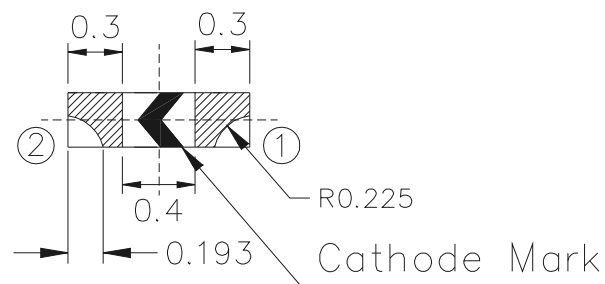
## Package Dimension



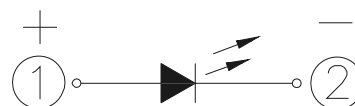
Top



Side

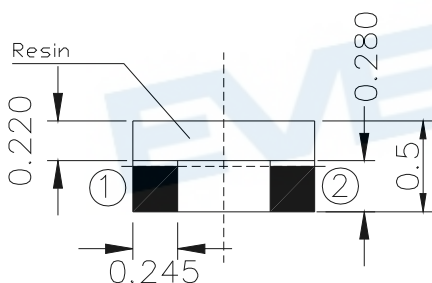


Bottom

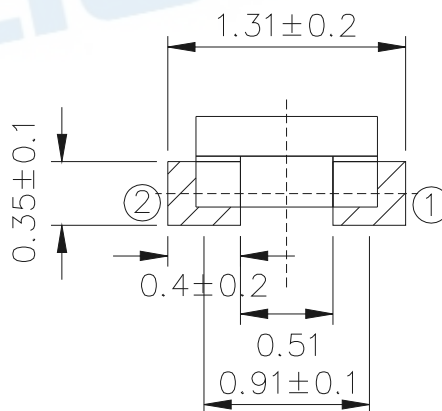


Polarity

Recommend soldering pad



Side

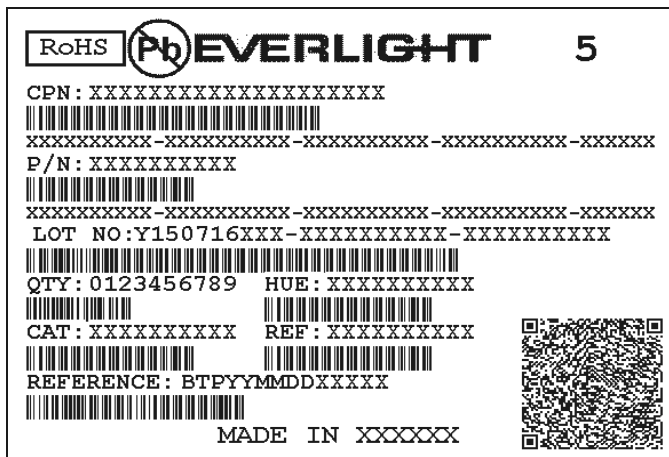


Suggested pad dimension is just for reference only.  
Please modify the pad dimension based on individual need.

Note: Tolerances unless mentioned ±0.1mm. Unit = mm

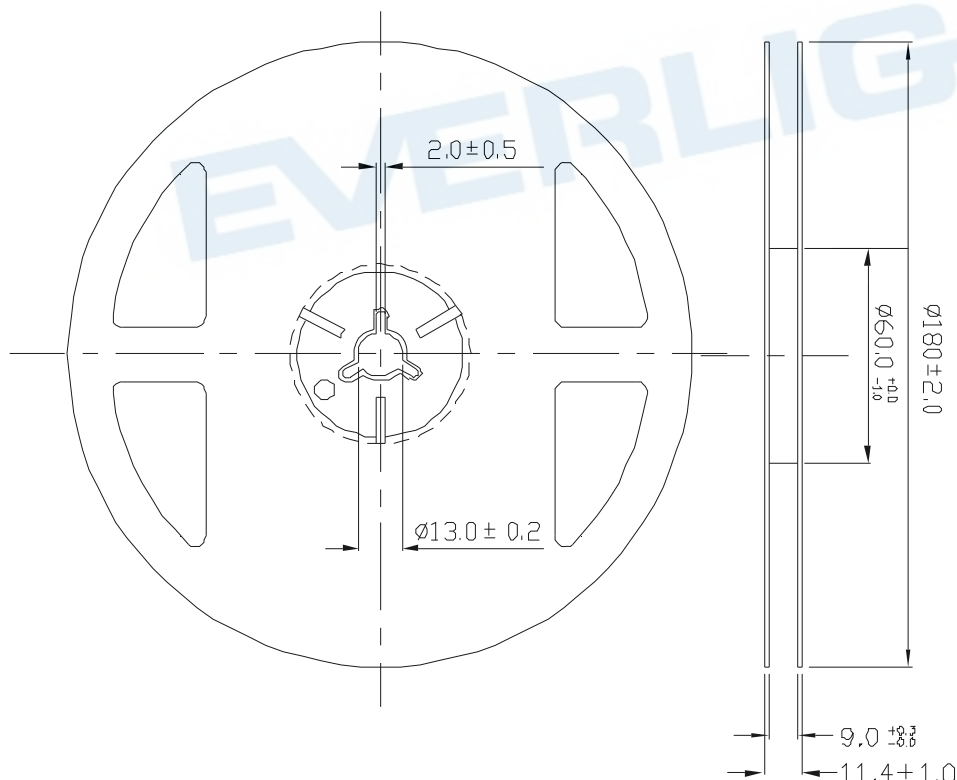
## Moisture Resistant Packing Materials

### Label Explanation



- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Chromaticity Coordinates & Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

### Reel Dimensions



Note: The tolerances unless mentioned is  $\pm 0.1\text{mm}$ , Unit = mm



Technical drawing of a mechanical part, showing front, top, and bottom views with dimensions.

**Front View:** Shows a vertical profile with a total height of 1.200. The top flange has a thickness of 0.20. The main body has a width of 0.51. A horizontal feature is located 0.600 from the bottom.

**Top View:** Shows a rectangular part with a width of 3.5 and a length of 8.0. The top edge has a fillet with a radius of  $+0.3$  to  $-0.2$ . The bottom edge has a fillet with a radius of 1.75. The part is divided into five sections by vertical lines, with widths of 2.0, 4.0, 1.50, 4.0, and 0.600. The part is labeled "Progressive direction" at the top.

**Bottom View:** Shows the underside of the part, with a width of 3.5 and a length of 8.0. The bottom edge has a fillet with a radius of 1.75. The part is labeled "Bottom" at the bottom.

Note: The tolerances unless mentioned is  $\pm 0.1\text{mm}$ , Unit = mm

Diagram illustrating the packaging process for a desiccant:

- Label**: A circular container with a label.
- Aluminum moisture-proof bag**: A rectangular bag with a label and a desiccant packet.
- Desiccant**: A small packet inside the aluminum moisture-proof bag.
- Label**: A rectangular label on the final packaged product.

## Precautions For Use

### 1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

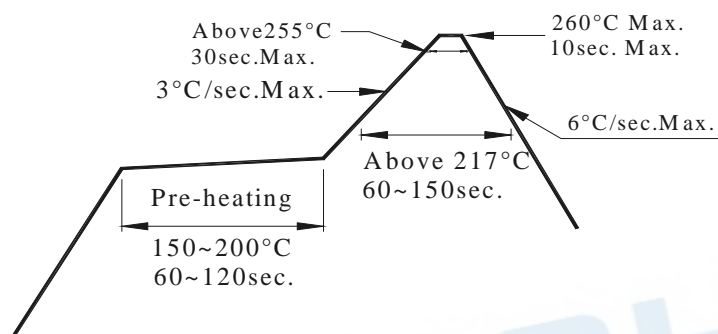
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

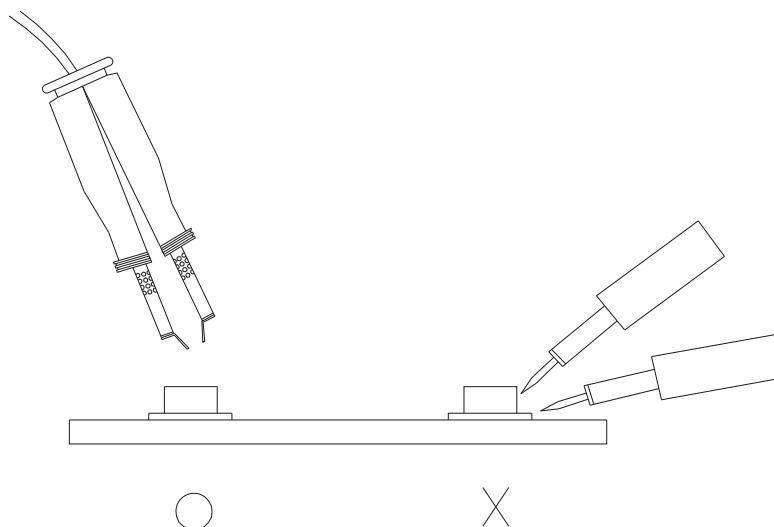
3.4 After soldering, do not warp the circuit board.

### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



## Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

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2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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