



## INSTALLATION INSTRUCTIONS FOR PART 95-8223

### APPLICATIONS

**Toyota Corolla 2009 - up**

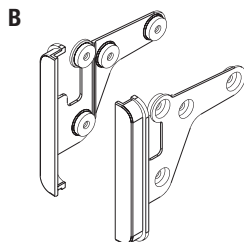
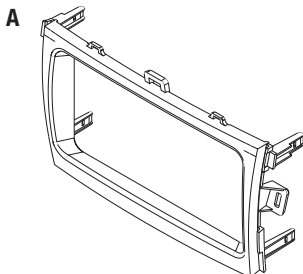
**95-8223/  
95-8223S**

### KIT FEATURES

- Double DIN radio provision
- Stacked ISO mount units provision
- Painted to match factory dash  
95-8223 = Black  
95-8223S = Silver

### KIT COMPONENTS

- A) Radio Housing Trim Plate • B) Double Din Trim Plate



### WIRING & ANTENNA CONNECTIONS (Sold Separately)

Wiring Harness:

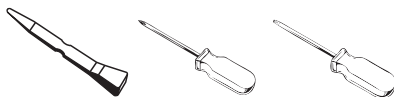
- 70-1761 - 1987-up Toyota harness
- TYTO-01 - 2003-up Toyota amp interface

Antenna Adapter:

- Not Required

### TOOLS REQUIRED

Panel Removal Tool • Phillips Screwdriver • Small Flat Blade Screwdriver



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95-8223

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### Caution

*Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.*

*\*NOTE: Refer also to the instructions included with the aftermarket radio.*



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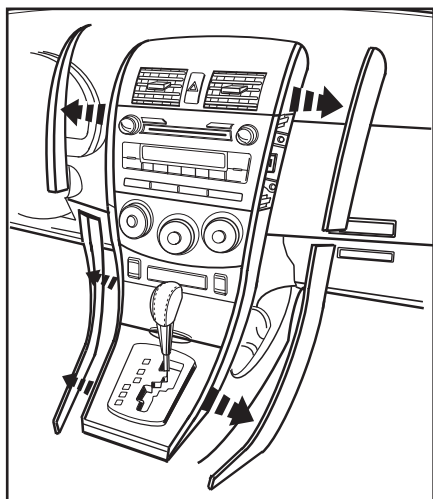


**Metra recommends MECP  
certified technicians**

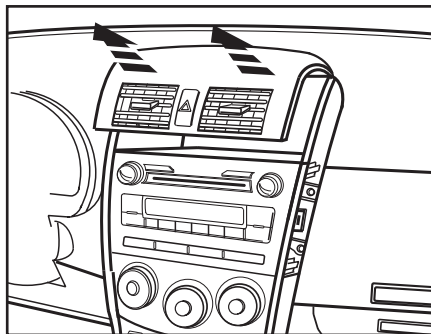
## Dash Disassembly

1. Unclip and remove the (4) side trim panels from the right and left side of the radio and a/c controls. (Figure A)
2. Unclip and remove the a/c vent panel above the factory radio. (Figure B)
3. Remove (4) 10 mm bolts securing the radio. (Figure C)
4. Remove (8) screws securing the brackets to the factory radio and remove the brackets for re-use during kit assembly.) (Figure D)
5. Remove (4) plastic clips from the back of the factory radio. (Retain the clips for re-use during kit assembly.)

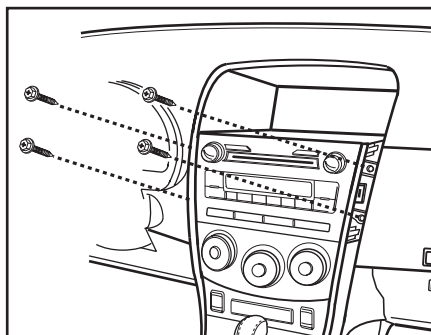
*Continue to kit assembly*



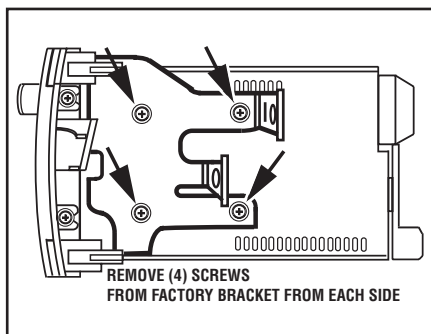
(Figure A)



(Figure B)



(Figure C)



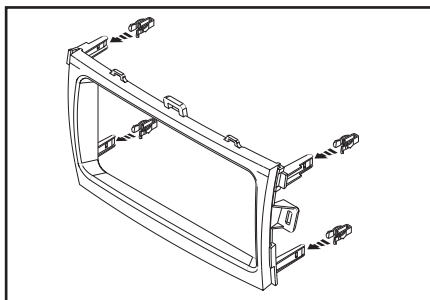
(Figure D)



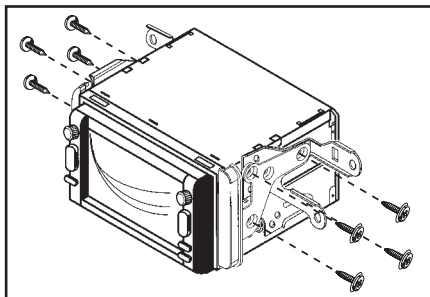
## Kit Assembly 95-8223

### Double DIN/stacked ISO mount unit provisions

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
2. Attach the clips removed from the factory radio to the back of the radio housing trim plate. (Figure A)
3. Attach the factory mounting brackets and the Double DIN trim plates to the Double DIN or the stacked ISO mount unit(s) using the screws supplied with the unit(s). (Figure B)
4. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)





## Notes



## Notes

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REV. 5/13/11



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