

Made from top quality high speed steel giving a much longer tool life, the RECA Ultra Twist drill is manufactured using the latest techniques, which reduces breaking and blunting of the drill tip.



- 50% faster than most conventional twist drills 0624.
- 135° split point angle, helps to centre the drill accurately and reduce wander.
- This point angle is ideal is for sheet steel with reduced burring of edges.
- Ideal for drilling in most common materials like mild steel, high tensile steel, stainless steel, aluminium, brass, copper and plastic.
- There is a multifunctional steam oxide (FE2 04) coating on the drills which helps a drill to retain lubricant, to help wear resistance of the drill and chip flow.
- Quality control is checked after each operation and during final inspection.
- Colour coded for easy reference and storage.



| Art. No. | Ø | Length | Flute | Pack Qty |
|----------|-------|--------|-------|----------|
| 0620 20 | 2.00 | 50 | 25 | 10 |
| 0620 25 | 2.50 | 57 | 30 | 10 |
| 0620 30 | 3.00 | 61 | 33 | 10 |
| 0620 32 | 3.20 | 65 | 36 | 10 |
| 0620 35 | 3.50 | 70 | 39 | 10 |
| 0620 40 | 4.00 | 75 | 43 | 10 |
| 0620 42 | 4.20 | 75 | 43 | 10 |
| 0620 45 | 4.50 | 80 | 47 | 10 |
| 0620 50 | 5.00 | 86 | 52 | 10 |
| 0620 55 | 5.50 | 93 | 57 | 10 |
| 0620 60 | 6.00 | 93 | 57 | 10 |
| 0620 65 | 6.50 | 101 | 63 | 10 |
| 0620 68 | 6.80 | 109 | 69 | 10 |
| 0620 70 | 7.00 | 109 | 69 | 10 |
| 0620 75 | 7.5 | 109 | 69 | 10 |
| 0620 80 | 8.00 | 117 | 75 | 1 |
| 0620 90 | 9.00 | 125 | 81 | 1 |
| 0620 100 | 10.00 | 133 | 87 | 1 |
| 0620 102 | 10.2 | 133 | 87 | 1 |
| 0620 105 | 10.50 | 133 | 87 | 1 |
| 0620 110 | 11.00 | 142 | 94 | 1 |
| 0620 120 | 12.00 | 151 | 101 | 1 |
| 0620 130 | 13.00 | 151 | 101 | 1 |
| 0620 135 | 13.5 | 160 | 108 | 1 |
| 0620 140 | 14.0 | 160 | 108 | 1 |
| 0620 145 | 14.5 | 169 | 114 | 1 |
| 0620 155 | 15.5 | 178 | 120 | 1 |
| 0620 160 | 16.0 | 178 | 120 | 1 |

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