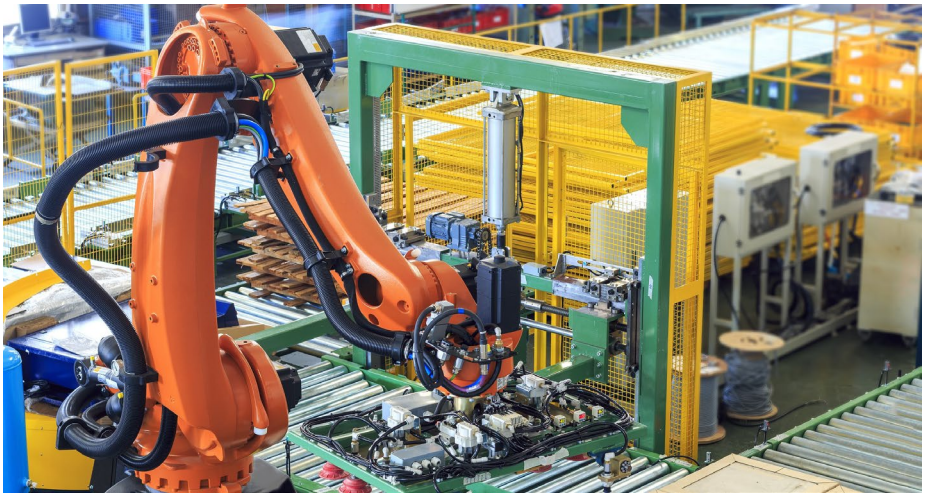
# SLC4 SAFETY LIGHT CURTAIN

Installation, use and maintenance guide



# SLC4 SAFETY LIGHT CURTAIN

## SUMMARY

# ABBREVIATIONS AND SYMBOLS USED IN THIS MANUAL

**FE =** Functional earth (earth connection)
**M/S =** Master/Slave System
**OSSD =** Output Signal Switching Device = Light curtain's solid state safety outputs
**TX** = Safety light curtain emitter.
**RX** = Safety light curtain receiver.

Hand protection light curtains

Arm and leg protection light curtains.

Full body protection light grids.

This symbol indicates an important warning for **personal safety.** Failure to comply with this warning may result in high level risk for exposed personnel.

This symbol indicates an important warning.

# INTRODUCTION

The SLC4 light curtain is an optoelectronic safety device belonging to the category of Type 4 electro-sensitive protective equipment for the protection of personnel exposed to risks inherent in the use of hazardous machines or plants, complying with the EN 61496-1 and IEC 61496-2 standards.

## SLC4 (With integrated control functions)

Type 4 light curtain consisting of emitter plus receiver with integration of additional functions such as control of feedback from external contactors and management of manual/automatic operation.

A set of indicator LEDs on the emitter and receiver provide the information needed for a correct use of the device and for the assessment of malfunction. The automatic fault sensing system permits independent detection by the SLC4 light curtain of dangerous fault in a time equal to the light curtain response time.

- For safety problem, if necessary, consult the safety authorities of the country of use or the competent industrial association.
- For applications in the food industry, consult the manufacturer to verify compatibility of light curtain materials with the chemical agents used.
- The protection capability of optoelectronic safety devices is not effective in cases:
  - The machine stopping device cannot be actuated electrically and it is not possible to stop all dangerous machine movements immediately and at any time during the operating cycle.
  - The hazardous condition is associated with the falling of objects from above or ejection of these from the machine.
  - Anomalous forms of light radiation are present (for example, use of cablelless control devices on cranes, radiation from weld spatter, etc).

  In this case additional measures may be necessary to ensure that the ESPE does not fail to danger.

# PRINCIPLE OF OPERATION

If the protected area is clear, the two outputs on the receiver are active and enable the machine to which they are connected to operate normally.

Each time that an object bigger than or equal in size to the resolution of the system intercepts the optical path of one or more beams, the receiver deactivates its own outputs. This condition enables hazardous machine movements to be stopped (by means of an adequate machine emergency stop circuit).

➔ Resolution is the smallest sized object that, passing through the protected area, interrupts at least one of the beams generated by the light curtain (Figure 1), causing certain intervention of the device and consequent stopping of the hazardous movement of the machine.

**P = Pitch between two lenses**

**D = Diameter of a lens**

**R = Resolution = P+D**

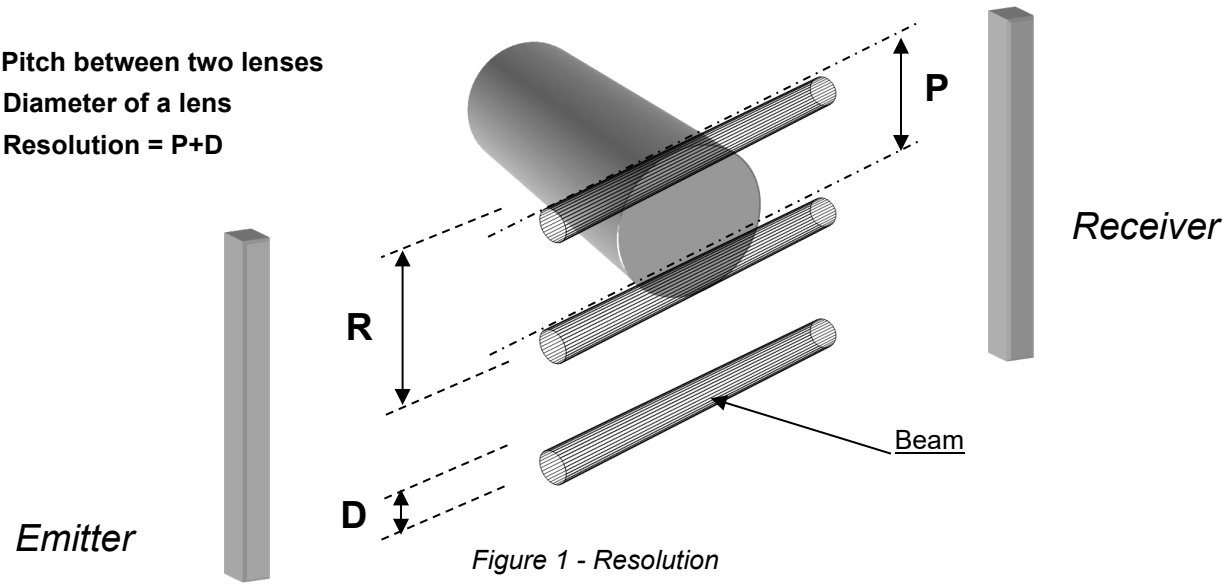



*Figure 1 - Resolution*

Resolution remains constant regardless of working conditions as it depends only on the geometric characteristics of the mirrors and on the centre distance between two adjacent lenses.

**The height of the protected area** is the effective height protected by the safety light curtain. If the curtain is positioned horizontally, this value indicates the depth of the protected area.

**The working range** indicates how far the emitter and receiver can be separated and function properly.

SLC4 is available with the following resolutions:

- 14mm (protected heights from 160mm to 1960mm): PROTECTION OF THE FINGERS.
- 20mm (protected heights from 160mm to 1960mm): PROTECTION OF THE FINGERS.
- 30mm (protected heights from 160mm to 2260mm): PROTECTION OF THE HANDS.
- 40mm (protected heights from 310mm to 2260mm): PROTECTION OF THE HANDS.
- 50mm and 90mm (protected heights from 310mm to 2260mm): PROTECTION OF THE LIMBS.

The SLC4 is also available in a Multibeam version with a distance between the mirrors of:

- 500mm (2 beams), 400mm (3 beams), 300mm (4 beams). PROTECTION OF THE BODY.

# INSTALLATION

Before installing the SLC4 safety system, check all the conditions listed below:

- The level of protection of SLC4 (Type 4, SIL3, SILCL3 PLe) must be compatible with the level of danger of the system to be protected.
- The safety system is used only as a stopping device and not to control the machine.
- The machine movement is actuated electrically.
- All dangerous movements of the machine can be interrupted immediately. In particular, the machine stopping times must be known and, if necessary, measured.
- The machine must not generate hazards due to projection or falling of materials from above; otherwise, additional mechanical guarding must be provided.
- The smallest size object to be detected must be greater than or equal to the resolution of the selected model.

Knowing the shape and dimensions of the dangerous area, it is possible to calculate the width and height of the related access area:

- Compare these dimensions with the maximum working range and the height of the protected area of the model used.

Before positioning the safety device, comply with the following general indications:

- Check that the temperature of the environment in which the system is installed is compatible with the operating temperature parameters indicated on the product label and in the technical data.
- Do not position the emitter and the receiver close to very bright or flashing sources of light.
- Particular operating conditions may affect the sensing level of photo-electric devices. In environments characterised by fog, rain, fumes or dust, to always guarantee correct operation of the appliance, it is advisable to apply suitable correction factors Cf so as to maximum working range values. In these cases:

$$Pu = Pm \times$$

where Pu and Pm are, respectively, the working and maximum range expressed in metres.

The recommended correction factors CF are indicated in the table below.

| OPERATING CONDITIONS | CORRECTION FACTOR Cf |
|---|---|
| Fog | 0.25 |
| Vapours | 0.50 |
| Dust | 0.50 |
| Dense fumes | 0.25 |

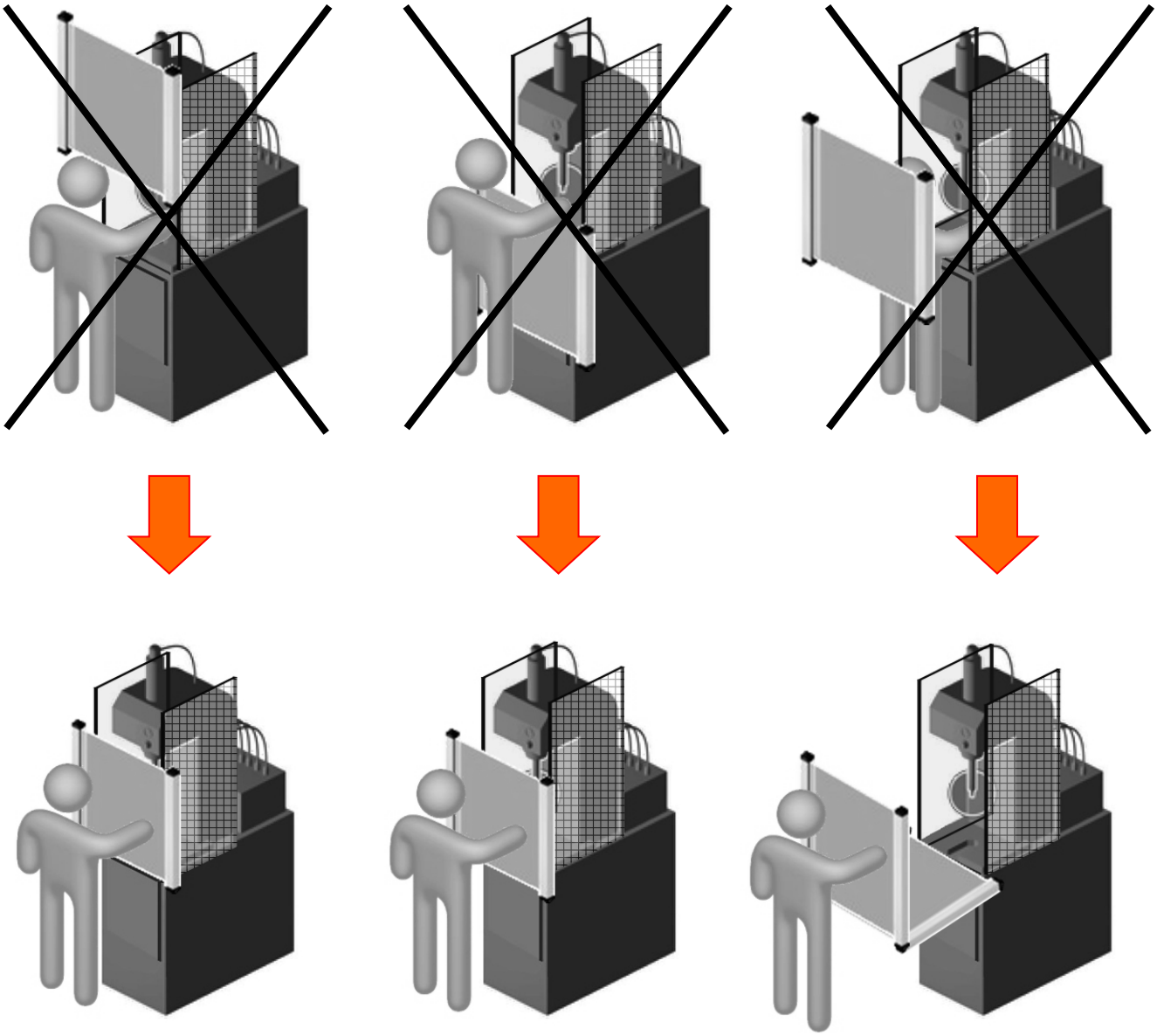
*Table 1 – CF correction factors*

- If the device is installed in environments characterised by sudden changes in temperature, suitable precautions must be taken to prevent the formation of condensation on the mirrors, which could impair detection capability.

## Positioning

The emitter *SLC4E* and the receiver *SLC4R* must be positioned so that it is impossible to access the dangerous area from above, from below and from the sides without intercepting one of the beams. Useful indications for correct positioning of the light curtain are provided in the figure below.

**Incorrect positioning of the light curtain**



**Correct positioning of the light curtain**

Figure 2 - Positioning

## Calculation of safety distance

The light curtain must be positioned at a distance equal to or greater than the minimum safety distance **S** so that the dangerous point can be reached only after stopping the dangerous movement of the machine (Figure 5).

According to the EN13855:2010 European standards, the minimum safety distance **S** must be calculated using the following formula:

$$S = K (t1 + t2) + C$$

$$C = 8 (d-14)$$

where:

| | | |
|---|---|---|
| **S** | Minimum safety distance | mm |
| **K** | Operator approach speed to the dangerous area | mm/sec |
| **t1** | Total response time of the light curtain, in seconds | sec |
| **t2** | Response time of the machine in seconds, i.e. the time taken by the machine to stop the dangerous movement from the moment in which the stop signal is transmitted | sec |
| **C** | Additional distance that varies according to the application[1] | mm |
| **d** | Resolution | mm |

*Table 2 – Safety distance*

- Failure to comply with the safety distance reduces or impairs the protection function of the light curtain.
- If positioning of the light curtain does not prevent the operator from accessing the dangerous zone without being detected, additional mechanical guards must be installed.

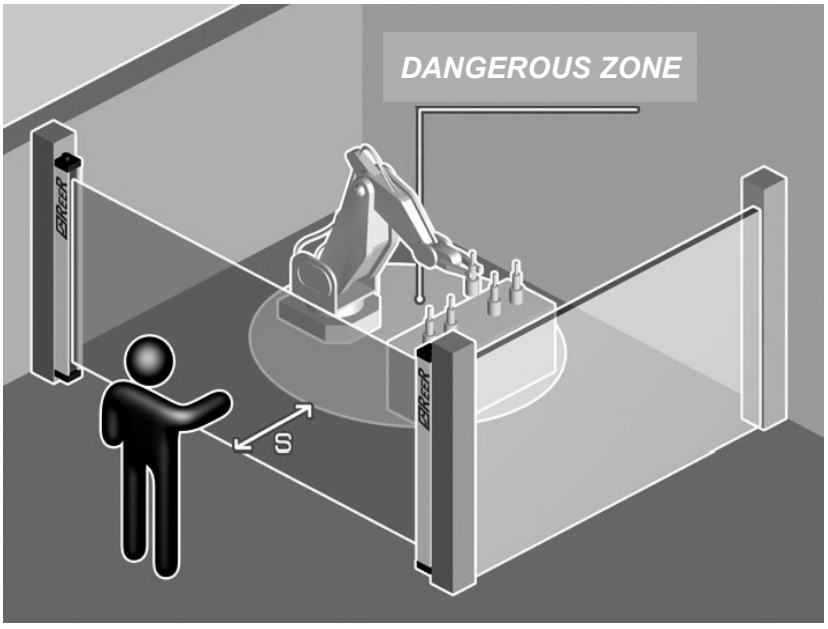


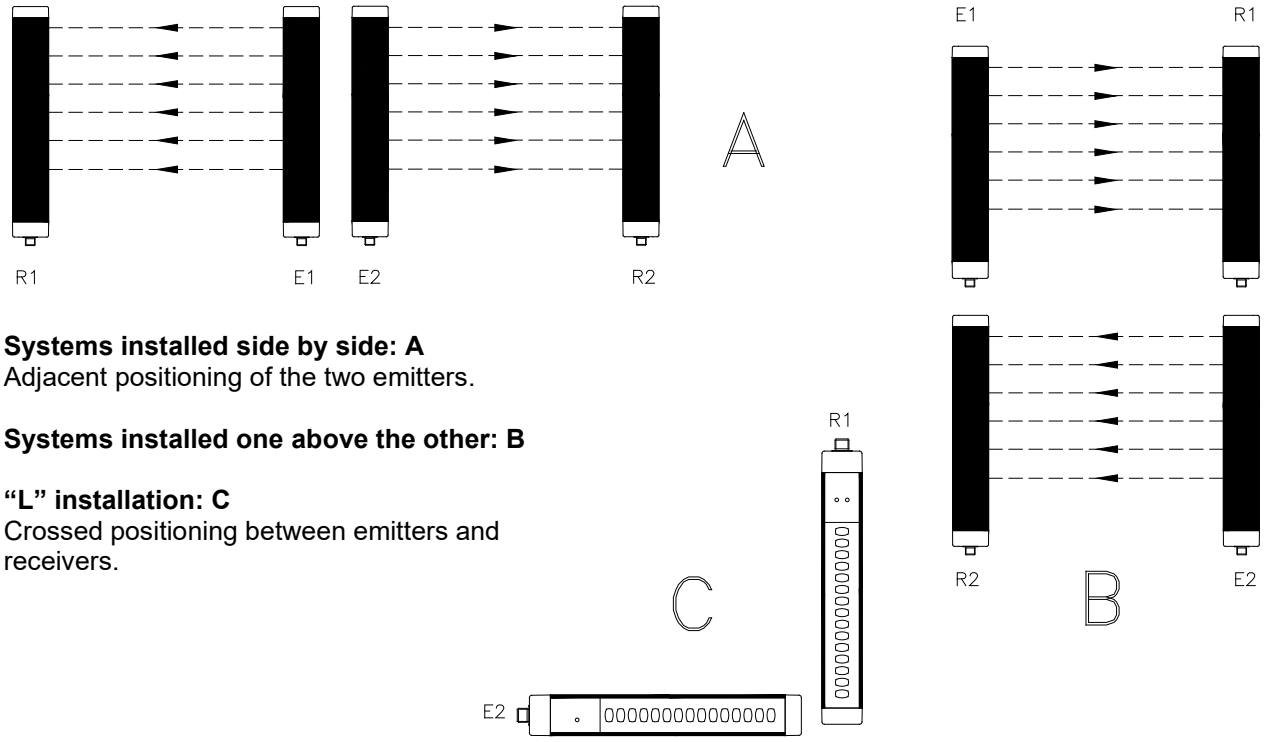

*Figure 3 – Safety distance **S***

[1] For further information on additional safety distance, refer to EN13855:2010.

## Multiple systems

When several SLC4 are used, precautions must be taken to prevent optical interference between these: position the elements so that the beam of the emitter of one system is received only by its respective receiver.

Figure 4 provides examples of correct positioning of two photo-electric systems. Incorrect positioning may cause interference, with possible malfunction of the system.




**Systems installed side by side: A**
Adjacent positioning of the two emitters.

**Systems installed one above the other: B**

**“L” installation: C**
Crossed positioning between emitters and receivers.

*Figure 4 – Multiple systems*

➔ This precaution is not necessary in the case of MASTER/SLAVE systems.

## Use of deflecting mirrors

For protection or control of areas accessible from several sides, one or more deflecting mirrors can be used in addition to the emitter and receiver.

Deflecting mirrors make it possible to redirect the beams generated by the emitter on several sides.

Wishing to deflect the beams generated by the emitter by 90°, the perpendicular to the surface of the mirrors must form an angle of 45° with the direction of the beams.

An application in which two deflecting mirrors have been used for "U" shaped protection is illustrated in the figure below.

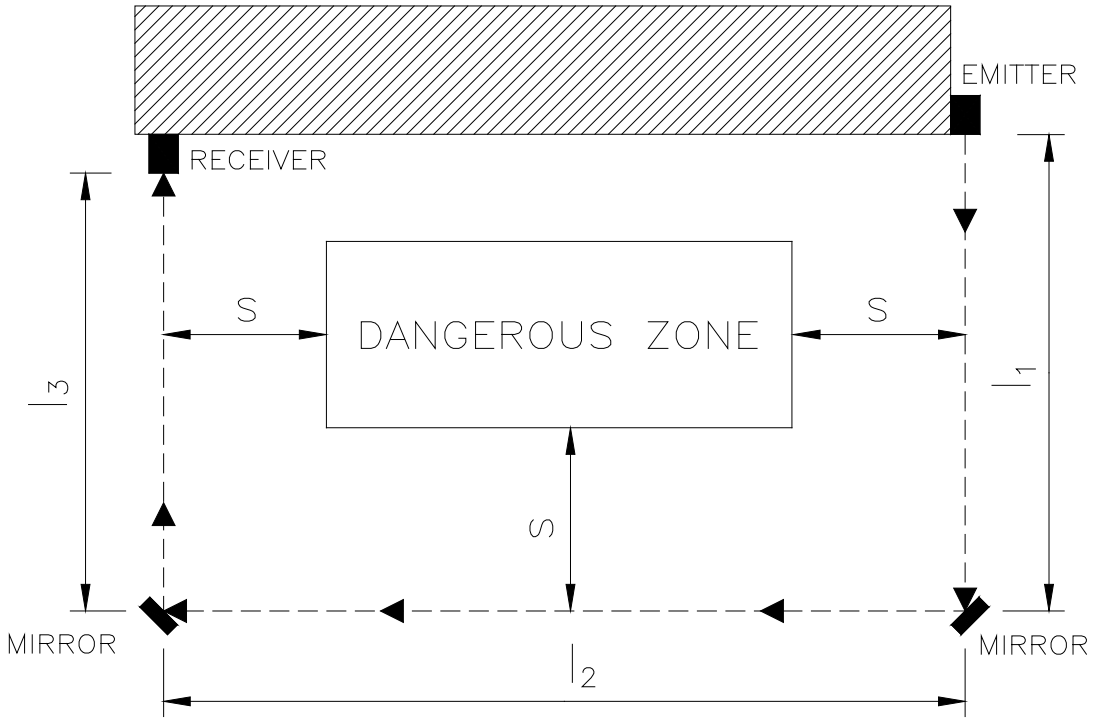



*Figure 5 – Deflecting mirrors*

When using deflecting mirrors, comply with the following rules:

- Position the mirrors so as to comply with the minimum safety distance ***S*** (Figure 5) on each side of access to the dangerous area.
- The working distance (working range) is given by the sum of the lengths of all the access sides to the protected area. (Note that the maximum working range between the emitter and receiver is reduced by 15% for each mirror used).
- In the installation phase, take care to avoid twisting along the longitudinal axis of the mirror.
- Standing close to and in axis the receiver, check that the **entire shape** of the emitter is visible on the first mirror.
- It is advisable not to use more than three deflecting mirrors.

## Distance from reflective surfaces

The presence of reflective surfaces close to the light curtain may cause occasional reflections that prevent sensing. Referring to Figure 6, object **A** is not detected due to surface **S** that, reflecting the beam, closes the optical path between the emitter and receiver. Therefore, a minimum distance *d* must be maintained between reflecting surfaces and the guarded area. We recommend calculating the minimum distance *d* using the values for Type 4 devices as set forth in IEC/EN 61496-2.

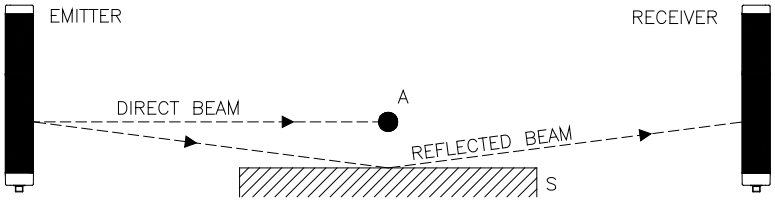



*Figure 6 - Reflective surfaces*

In Figure 7 these values are shown as a function of the distance *l* between the emitter and the receiver.

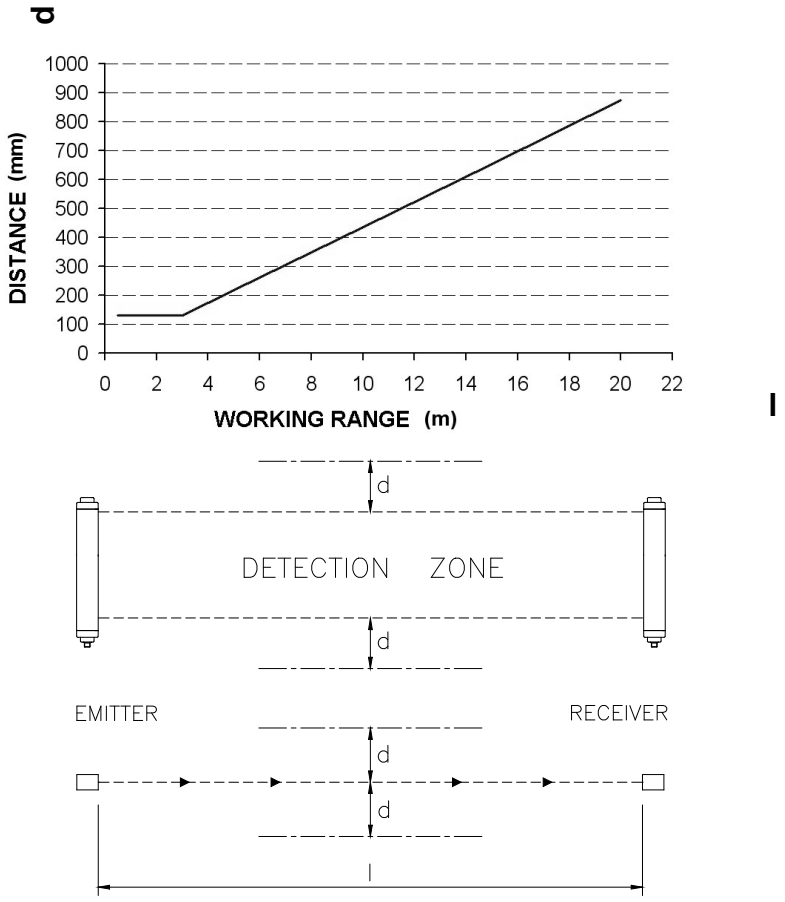



*Figure 7 - Minimum distance **d***

After installing the system, check for reflective surface that intercepts the beams, first of all at the centre and then close to the emitter and receiver. During this procedure, the red LED on the receiver must never switch off.

## Mechanical assembly and optical alignment

The emitter and receiver must be installed facing each other, at a distance equal to or less than that indicated in the technical data. Using the provided **inserts and fastening brackets**, place the emitter and receiver so that they are aligned and parallel to each other, and with the connectors facing the same side.

Perfect alignment of the emitter and receiver is essential for efficient functioning of the light curtain; this operation is facilitated observing the indicator leds of the emitter and of receiver.

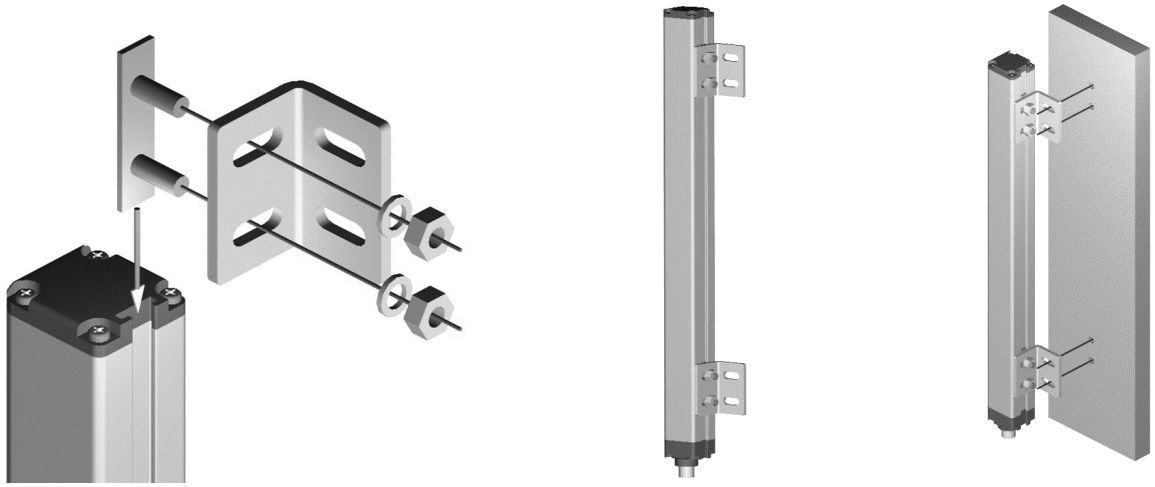


*Figure 8 – Mechanical assembly*

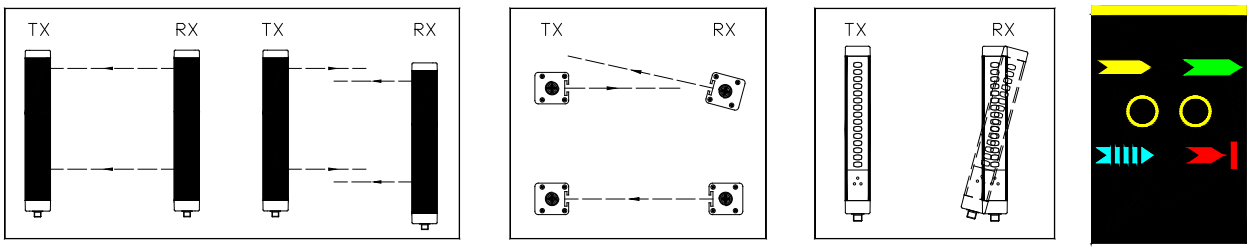



*Figure 9 – Optical alignment*

- Position the optical axis of the first and last beam of the emitter on the same axis as that of the corresponding beams on the receiver.
- Move the emitter in order to locate the area within which the green LED on the receiver remains on, then position the first beam of the emitter (that close to the indicator LED) at the centre of this area.
- Using this beam as pivot, with minor movements of the opposite end, establish the free protected area condition which, in this situation, will be indicated by lighting up of the green LED on the receiver.
- Lock the emitter and the receiver in place.

During these operations it may be useful to check the presence of the **blue LED weak signal (only for 14mm and H models)** on the receiver display. Upon completion of alignment, this LED must be off.

➔ If the emitter and receiver are installed in areas subject to strong vibrations, **vibration-damping supports must be used** (for the order code, see the ACCESSORIES/SPARES paragraph) so as not to impair operation of the circuits.

## Vertical positioning of the light curtain

## Models with 14, 20mm resolution

These models are suitable for fingers detection.

## Models with 30, 40mm resolution

These models are suitable for hand detection.

The minimum safety distance ***S*** is calculated according to the following formula:

$$S = 2000 (t_1 + t_2) + 8(D-14)$$

*(D=resolution)*

This formula is valid for distances ***S*** between 100 and 500 mm. If, according to the calculation, ***S*** exceeds 500 mm, the distance can be reduced to a minimum of 500 mm using the following formula:

$$S = 1600 (t_1 + t_2) + 8(D-14)$$

If, in view of the particular configuration of the machine, the dangerous zone can be reached from above, the highest beam of the light curtain must be at a height ***H*** (from resting surface ***G***) whose value is determined by using the *ISO 13855 Standard.*

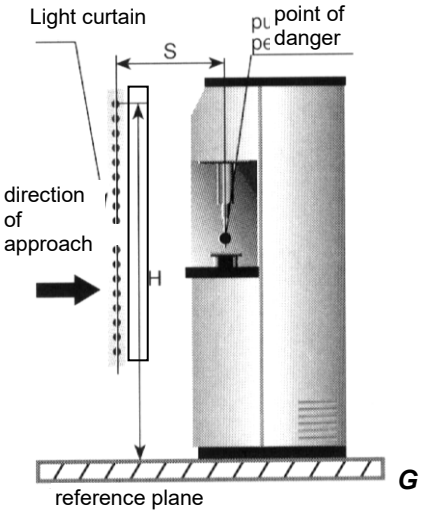



*Figure 10 - Vertical positioning 14mm, 20mm, 30mm, 40mm*

## Models with 50, 90mm resolution

These models are suitable for detecting the arm or the leg and must not be used to detect fingers or hands.

The minimum safety distance ***S*** is determined according to the following formula:

$$S = 1600 (t_1 + t_2) + 850$$

➔ In every case the height ***H*** of the highest beam from resting surface ***G*** must not be smaller than 900 mm, while the height of the lowest beam ***P*** must not be bigger than 300 mm *(ISO 13855 Standard).*

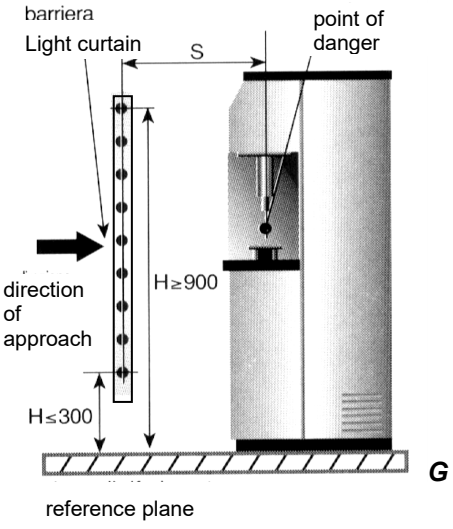



*Figure 11 - 50mm, 90mm*

## Multibeam Models

These models are suitable for whole body detection and must not be used to detect arms or legs.

The minimum safety distance ***S*** is determined according to the following formula:

***S = 1600 ($t_1$ + $t_2$) + 850***

The recommended height H from the reference surface ***G*** (ground) is as follows *(ISO 13855 Standard)*:

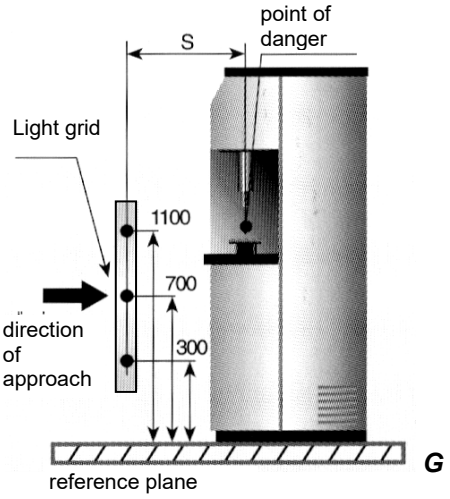



*Figure 12 - Multibeam*

| MODEL | BEAMS | Recommended height H (mm) |
|---|---|---|
| SLC4-B2B | 2 | 400 – 900 |
| SLC4-B3B | 3 | 300 – 700 – 1100 |
| SLC4-B4B | 4 | 300 – 600 – 900 - 1200 |

*Table 3 - Height **H of** Multibeam models*

# Horizontal positioning of the light curtain

When the direction of approach of the body is parallel to the plane of the protected area, the light curtain must be positioned so that the distance between the far end of the dangerous area and the outermost beam is equal to or greater than the minimum safety distance ***S*** calculated as follows:

***S = 1600($t_1$ + $t_2$) + 1200 – 0.4H***

where ***H*** is the height of the protected surface from the machine reference plane;

***H = 15(D-50)***

(D=resolution)

**In this case, *H* must always be less than of 1m** *(ISO 13855 Standard)***.**

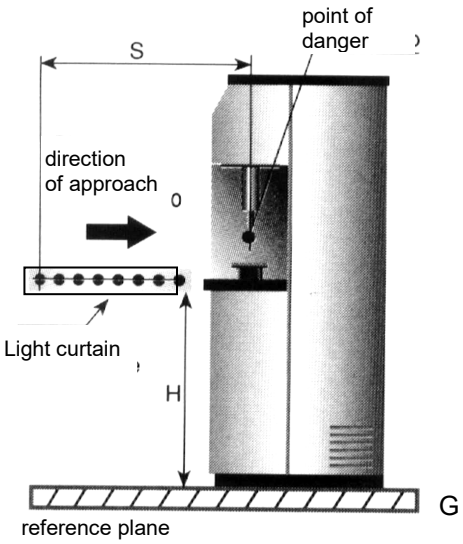



*Figure 13 - Horizontal positioning*

# Electrical connections

## WARNINGS

Before making electrical connections, make sure that the mains voltage matches the one indicated in the technical data.

The emitter and receiver must be powered at a 24Vdc±20% (PELV, in compliance with the standard EN 60204-1 (Chapter 6.4)).

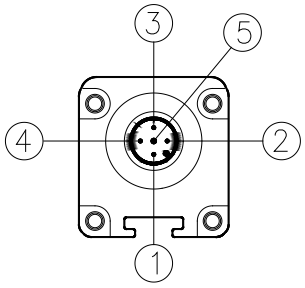
The electrical connections must be made according to the wiring diagrams provided in this manual.

In particular, do not connect other devices to the connectors of the emitter and receiver.

To support reliable operation using a diode bridge power supply unit, its output capacity must be at least 2000μF for each A absorbed.

## Emitter connections

**SLC4 (with integrated control functions) - M12 5-pin primary connectors.**




| PIN | COLOUR | NAME | TYPE | DESCRIPTION |
|---|---|---|---|---|
| 1 | *Brown* | **24VDC** | INPUT | 24VDC power supply |
| 2 | *White* | **RANGE0** | | Light curtain configuration complying with the EN61131-2 standard (ref. Table 5) |
| 3 | *Blue* | **0VDC** | | 0VDC power supply |
| 4 | *Black* | **RANGE1** | | Light curtain configuration complying with the EN61131-2 standard (ref. Table 5) |
| 5 | *Grey* | **FE** | | Ground connection |

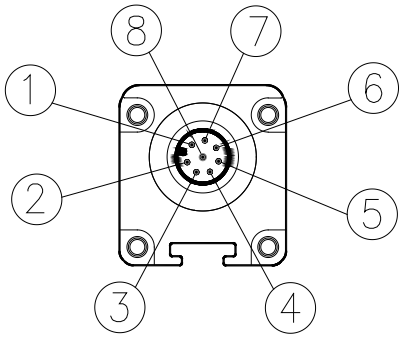
*Table 4 - M12, 5 pin*
*Master/Standard/with integrated control functions TX*

| **RANGE AND TEST SELECTION - *(PRIMARY CONNECTOR M12, 5 PIN)*** | | |
|---|---|---|
| **PIN 4** | **PIN 2** | **MEANING** |
| 24V | 0V | Selection **HIGH** Range |
| 0V | 24V | Selection **LOW** Range |
| 0V | 0V | Emitter in **TEST** |
| 24V | 24V | Selection error |

*Table 5 – Range and TEST selection*

For correct operation of the light curtain, pins 2 and 4 of the emitter must be connected as indicated in Table 5.

## Receiver connections




**SLC4 (models with integrated control functions) - M12, 8-pin connector.**

| PIN | COLOUR | NAME | TYPE | DESCRIPTION | OPERATION |
|---|---|---|---|---|---|
| 1 | *White* | **OSSD1** | OUTPUT | Static safety output 1 | PNP active high |
| 2 | *Brown* | **24VDC** | - | 24VDC power supply | - |
| 3 | *Green* | **OSSD2** | OUTPUT | Static safety output 2 | PNP active high |
| 4 | *Yellow* | **K1_K2/RESTART** | INPUT | Feedback from external contactors | Complying with the EN61131-2 standard (ref. Par. *"Configuration and operating modes" page 17*) |
| 5 | *Grey* | **SEL_A** | INPUT | Light curtain configuration | |
| 6 | *Pink* | **SEL_B** | INPUT | | |
| 7 | *Blue* | **0VDC** | - | 0VDC power supply | - |
| 8 | *Red* | **FE** | - | Ground connection | - |

*Table 6 - M12, 8 pins RX*

## Warnings regarding connection cables

- For connections with a length of more than 50m, use cables having a cross-section of at least 1mm$^2$.
- It is good practice to keep the power supply of the light curtain separate from that of other electric power equipment (electric motors, inverters, frequency variators) or other sources of disturbance.
- Connect the emitter and receiver to the ground outlet.
- The connection cables must follow a different route from that of other power cables.

# Configuration and operating modes (Master Models / With integrated control functions)

The operating mode of the SLC4 light curtain is set by making suitable connections on the M12 – 8-pin connector of the receiver (Table 7).

| CONNECTIONS | | | OPERATING MODE |
|---|---|---|---|
| K1_K2/restart (PIN 4) connected to : 24VDC | SEL_A (PIN 5) connected to : 24VDC | SEL_B (PIN 6) connected to : 0VDC | ***AUTOMATIC*** *(*Figure 14*)* |
| K1_K2/restart (PIN 4) connected to : 24VDC *(via set of NC contacts of K1K2)* | SEL_A (PIN 5) connected to : 24VDC | SEL_B (PIN 6) connected to : 0VDC | ***AUTOMATIC with control K1K2*** *(*Figure 15*)* |
| K1_K2/restart (PIN 4) connected to : 24VDC *(via RESTART button)* | SEL_A (PIN 5) connected to : 0VDC | SEL_B (PIN 6) connected to : 24VDC | ***MANUAL*** *(*Figure 16*)* |
| K1_K2/restart (PIN 4) connected to : 24VDC *(via RESTART button and set of NC contacts of K1K2)* | SEL_A (PIN 5) connected to : 0VDC | SEL_B (PIN 6) connected to : 24VDC | ***MANUAL with control K1K2*** *(*Figure 17*)* |

*Table 7 –Setting of manual/automatic mode*

## Automatic operation

If the SLC4 light curtain is used in AUTOMATIC mode, it will not be equipped with a start/restart interlock circuit. In most applications, this safety function is compulsory. Carefully assess the risks analysis of your own application.

In this operating mode, the OSSD1 and OSSD2 safety outputs follow the status of the light curtain:

- with guarded area free, the outputs are ON.
- with guarded area occupied, they are OFF.

## Manual operation

Use in manual mode (start/restart interlock ON) is compulsory if the safety device controls an opening in order to protect a dangerous area and if a person, after passing through the opening, can remain in the dangerous area without being detected (use as 'trip device' according to IEC 61496). Failure to comply with this regulation may result in very serious hazards for the persons exposed.

In this operating mode, the safety outputs OSSD1 and OSSD2 are activated in a condition of free protected area and after having received the RESTART signal via push-button or a specific command on the K1K2/RESTART input).

Following occupation of the protected area, the outputs will be disabled. For re-activation, repeat the sequence described above.

The RESTART command is active with transition **0Vdc -> 24Vdc -> 0Vdc.**

The duration of the command must be within **100ms and 5s.**

The Restart command must be installed outside the danger area in a position where the danger area and the entire work area concerned are clearly visible.

It must not be possible to reach the control from inside the danger area.

## Connection of external contactors K1 and K2

In both operating modes, it is possible to activate control of the external contactors K1/K2 (series of contacts). If this control is to be used, it is necessary to connect pin 4 of the M12 8-pin connector of the receiver with the power supply (24VDC) via a set of NC contacts (feedback) of the external contactors.

- In the case of manual operation, the RESTART button in series with the NC contacts (feedback) of the external contactors K1/K2 (Figure 17) must also be present.
- If the application requires it, the response time of the external contactors must be verified by an additional device.

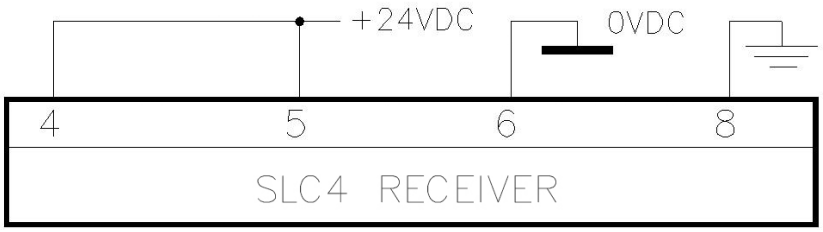



*Figure 14 - Automatic*

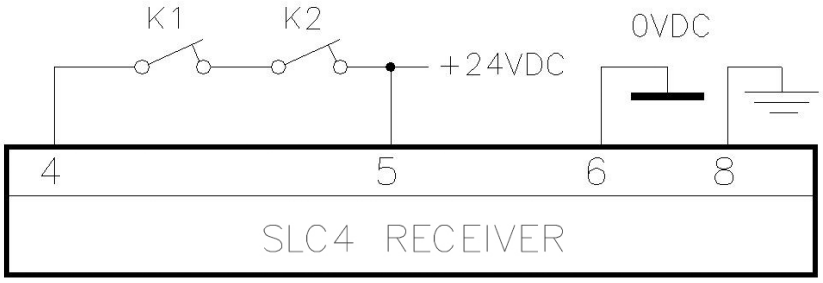



*Figure 15 – Automatic with K1K2 feedback*

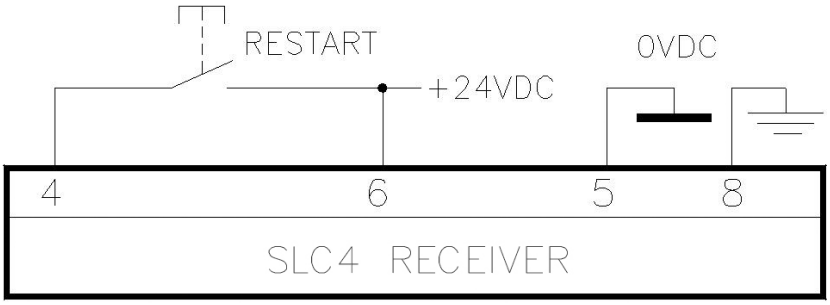



*Figure 16 - Manual*

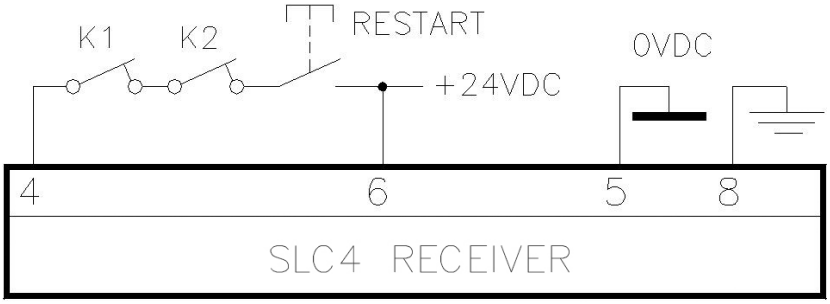



*Figure 17 – Manual with K1K2 feedback*

## Examples of connection with TE safety modules

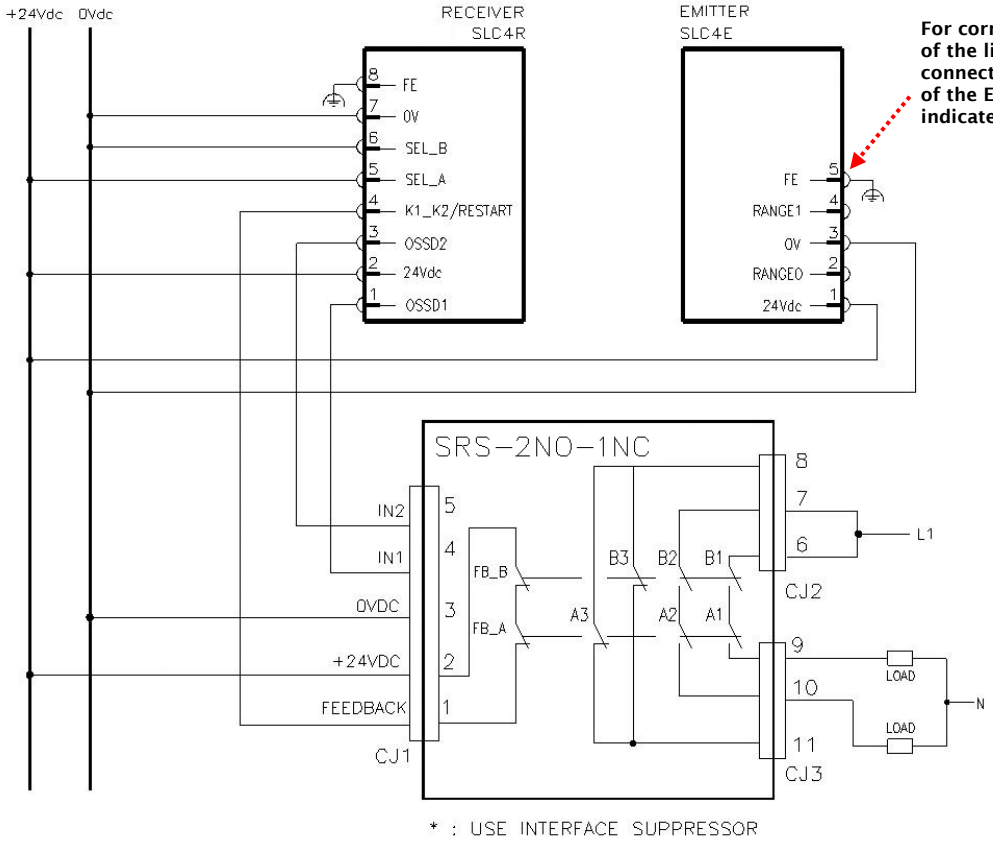



*Figure 18 - SLC4: Automatic operation with SRS-2NO-1NC module*

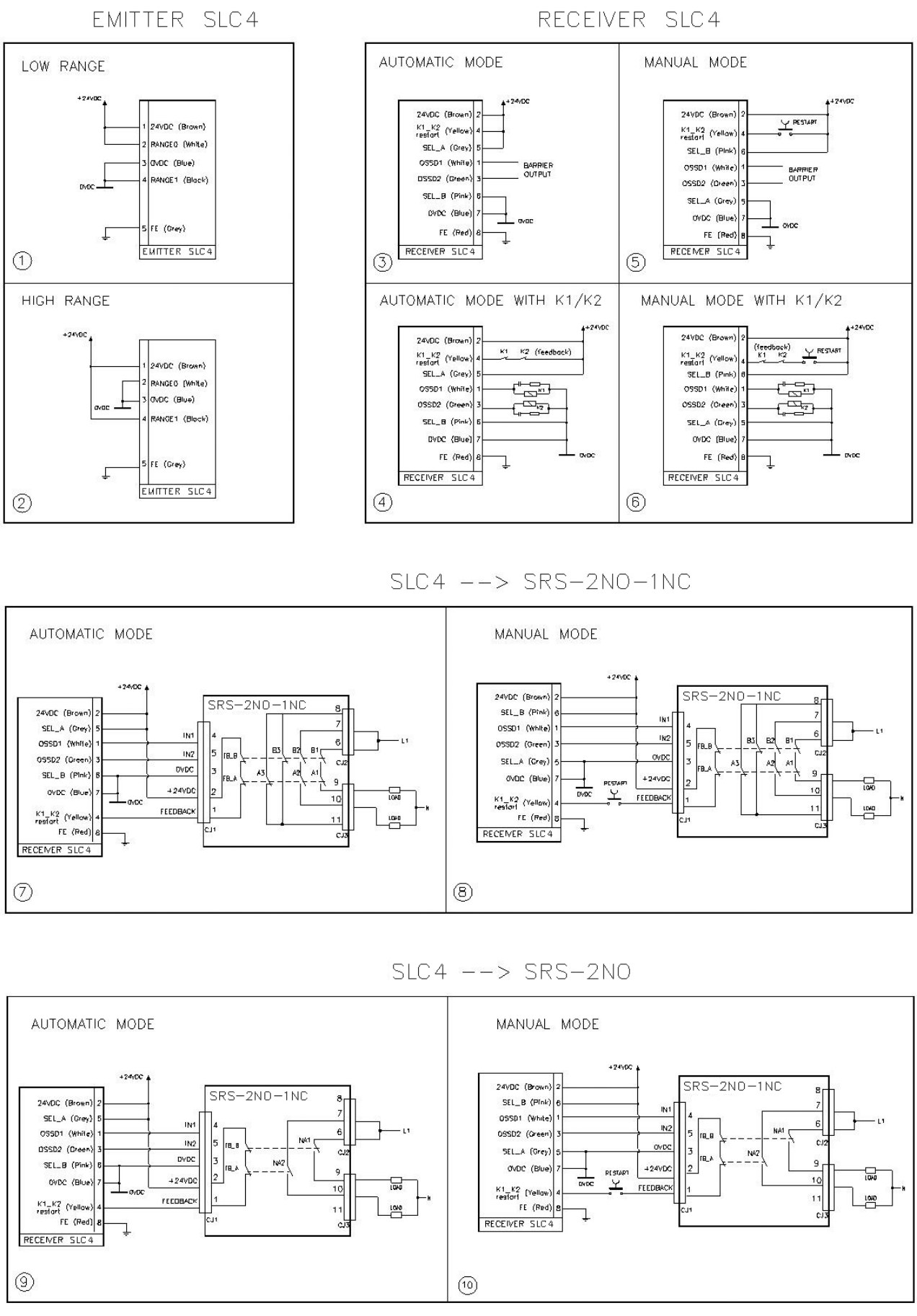



*Figure 19 - SLC4: Connection examples*

# OPERATION AND TECHNICAL DATA

## Light signals

The LEDs on the emitter and receiver light up according to system operating conditions. Refer to the tables below to identify the various indications (ref. Figure 20).

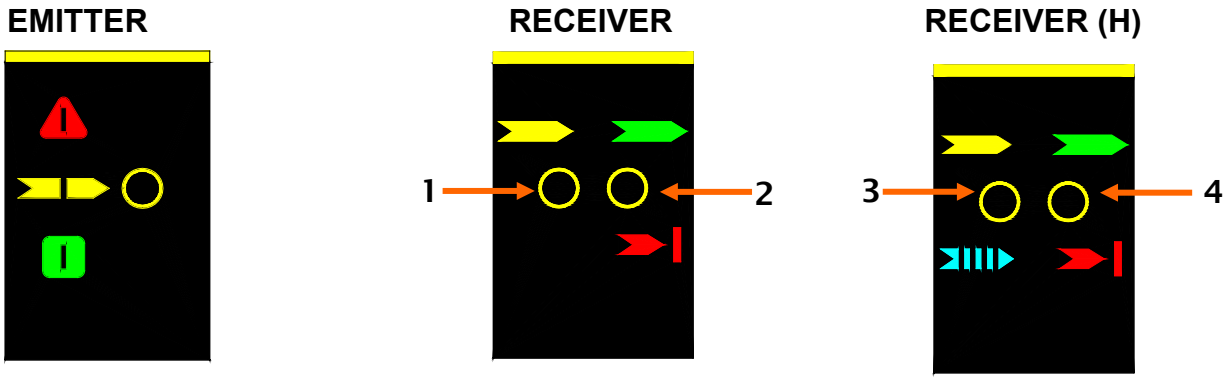



*Figure 20 - Light signals*

### Emitter light signals

| MEANING | THREE-COLOUR LED (Red/Green/Orange) |
|---|---|
| System power-on. Initial TEST. | RED |
| System power-on. HIGH working range selected. | 2 GREEN BLINKINGS |
| FAIL condition (Table 11) | RED BLINKING [2] |
| TEST condition | ORANGE |
| Normal operating condition | GREEN |

*Table 8 – TX light signals*

### Receiver light signals

| MEANING | LED | |
|---|---|---|
| | TWO-COLOUR (Red/Green) (2) | YELLOW (1) |
| System power-on. Initial TEST | RED | ON |
| BREAK condition (A) | RED | OFF |
| CLEAR condition (B) | OFF | ON |
| GUARD condition (C) | GREEN | OFF |
| BREAK_K condition (D) | YELLOW BLINKING | YELLOW BLINKING |
| FAIL condition (Table 11) | RED BLINKING [2] | OFF |

*Table 9 – RX light signals **SLC4 (With integrated control functions)***

**(A) Light curtain occupied - outputs disabled**
**(B) Light curtain free - outputs disabled - awaiting restart**
**(C) Light curtain free - outputs enabled**
**(D) Light curtain free - outputs disabled - awaiting feedback K1_K2 OK**

[2] The type of fault is identified by the number of flashes (see ***Troubleshooting** chapter*)

## TEST function

The test function simulates the occupation of the protected area, allowing checking by an external supervisor (e.g. PLC, control module, etc.) of the correct operation of the entire system. Via an automatic fault detection system, the SLC4 light curtain is able to verify occurrence of a fault independently within the response time (declared for each model).

This fault detection system is always active and does not require an external intervention. The TEST command is available in the case the user wishes to check the devices connected downstream of the light curtain (without physically intervening inside the guarded area). This command interrupts emission of the beams on the emitter and makes it possible to switch the OSSD from ON to OFF status as long as the command is active.

➔ The minimum duration of the TEST command must be at least 4 msec.

## Status of the outputs

On the receiver of the SLC4 there are two PNP static outputs whose status depends on the condition of the protected area.

- *The maximum permissible load for each output is 400mA@24VDC, corresponding to a resistive load of 60Ω.*
- *The maximum OFF-state voltage is < 0,5VDC.*
- *The maximum output current in OFF-state (leakage current) is <2mA.*
- *The maximum load capacity corresponds to 0.82μF@24VDC.*

The meaning of the status of the outputs is illustrated in the table below. Short-circuit between the outputs or between the outputs and 24VDC or 0VDC power supply is detected by the light curtain.

| SIGNAL NAME | CONDITION | MEANING |
|---|---|---|
| OSSD1 | *24VDC* | Light curtain free condition. |
| OSSD2 | | |
| OSSD1 | *0VDC* | Light curtain occupied<br>or fault detected condition |
| OSSD2 | | |

*Table 10 - Status of the outputs*

In free protected area conditions, the receiver provides a voltage of 24VDC on both outputs. Therefore, the established load must be connected between the output terminals and the 0VDC (Figure 21).

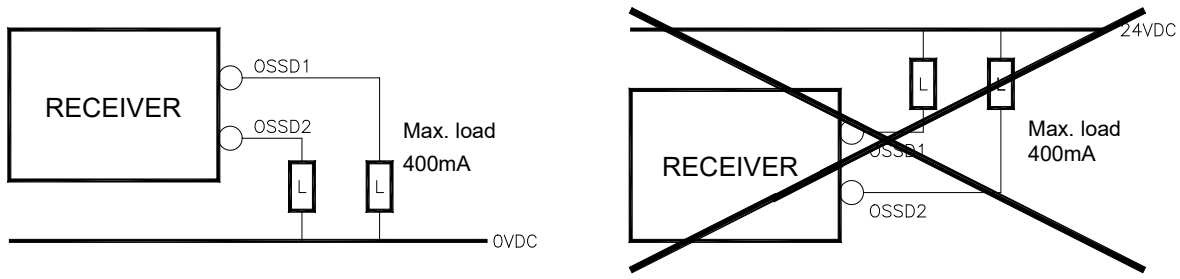



*Figure 21 – Correct load connection on the outputs*

# Technical specifications

| TECHNICAL SPECIFICATIONS SLC4 LIGHT CURTAINS | | | | |
|---|---|---|---|---|
| Protected height | mm | 160 – 2260 | | |
| Resolutions | mm | 14 - 20 - 30 – 40 - 50 - 90 | | |
| No. of beams (Multibeam Models) | | 2/3/4 beams | | |
| Working range (selectable) | m | 14mm Models | 0 ÷ 3 (low) / 1 ÷ 6 (high) | |
| | | 30-40-50-90-Multibeam Models | 0 ÷ 4 (low) / 0 ÷ 12 (high) | |
| | | 20-30-40-50-90-Multibeam Models **H** | 0 ÷ 10 (low) / 3 ÷ 20 (high) | |
| Safety outputs | | 2 PNP – 400mA @ 24VDC | | |
| Response time | ms | 2,5 ÷ 26,5 (see models tables) | | |
| Power supply | VDC | 24 ± 20% | | |
| Connections | | M12 (5/8 pin) connectors | | |
| Max. length of connections | m | 100 (50 between Master and Slave) | | |
| Operating temperature | °C | 14mm models and **H** models | -20 ÷ 55°C | |
| Operating temperature | °C | 30-40-50-90-Multibeam | -30 ÷ 55°C | |
| Protection rating * | | IP 65 - IP 67 | | |
| Section dimensions | | 28 x 30 | | |
| Max. consumption | W | 1 (emitter) | 2 (receiver) | |
| Light curtain lifetime | | 20 years | | |
| Safety level | | Type 4 | EN IEC 61496-1:2020<br>EN IEC 61496-2:2020 | |
| | | SIL 3 | IEC 61508-1:2010<br>IEC 61508-2:2010<br>IEC 61508-3:2010<br>IEC 61508-4:2010 | |
| | | SILCL 3 | IEC 62061:2005/A2:2015 | |
| | | PL e - Category 4 | EN ISO 13849-1:2015 | |

**) Devices are not suitable for outdoor use without supplementary measures*

| Modèles 14mm Resolution | 151 | 251 | 301 | 451 | 601 | 751 | 901 | 1051 | 1201 | 1351 | 1501 | 1651 | 1801 | 1951 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 15 | 25 | 30 | 45 | 60 | 75 | 90 | 105 | 120 | 135 | 150 | 165 | 180 | 195 |
| Response time ms | 4 | 5 | 5,5 | 7,5 | 9 | 11 | 13 | 14,5 | 16,5 | 18 | 20 | 22 | 23,5 | 25 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | |
| Protected height mm | 160 | 260 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 |
| PFHd * | 1,11E-08 | 1,23E-08 | 1,24E-08 | 1,38E-08 | 1,51E-08 | 1,65E-08 | 1,78E-08 | 1,91E-08 | 2,04E-08 | 2,18E-08 | 2,31E-08 | 2,45E-08 | 2,57E-08 | 2,71E-08 |
| DCavg # | 95,7% | 95,6% | 95,6% | 95,5% | 95,5% | 95,4% | 95,3% | 95,3% | 95,2% | 95,2% | 95,1% | 95,1% | 95,1% | 95,1% |
| MTTFd # years | 529,1 | 486,6 | 476,4 | 431,5 | 395,8 | 364,3 | 338,5 | 315,2 | 295,8 | 277,8 | 262,6 | 248,3 | 236,1 | 224,5 |
| CCF # | 80% | | | | | | | | | | | | | |

| 30 mm Resolution Models | 153 | 253 | 303 | 453 | 603 | 753 | 903 | 1053 | 1203 | 1353 | 1503 | 1653 | 1803 | 1953 | 2103 | 2253 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 8 | 13 | 16 | 23 | 31 | 38 | 46 | 53 | 61 | 68 | 76 | 83 | 91 | 98 | 106 | 113 |
| Response time ms | 4 | 5 | 5,5 | 7,5 | 9 | 10,5 | 12,5 | 14 | 15,5 | 17 | 19 | 20,5 | 22 | 23,5 | 25 | 26,5 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{master}) + 0,9376] * 2$ | | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{slave2} + Nr_{master}) + 1,0508] * 2$ | | | | | | | | | | | | | | | |
| Protected height mm | 160 | 260 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | 8,39E-09 | 9,37E-09 | 9,52E-09 | 1,08E-08 | 1,19E-08 | 1,32E-08 | 1,43E-08 | 1,56E-08 | 1,67E-08 | 1,80E-08 | 1,91E-08 | 2,04E-08 | 2,15E-08 | 2,28E-08 | 2,39E-08 | 2,51E-08 |
| DCavg # | 96,7% | 96,9% | 97,0% | 97,2% | 97,3% | 97,4% | 97,5% | 97,6% | 97,6% | 97,7% | 97,7% | 97,7% | 97,8% | 97,8% | 97,8% | 97,8% |
| MTTFd # years | 516,1 | 419,9 | 403,5 | 328,5 | 278,9 | 240,9 | 213,1 | 190,2 | 172,5 | 157,1 | 144,8 | 133,8 | 124,8 | 116,6 | 109,7 | 103,3 |
| CCF # | 80% | | | | | | | | | | | | | | | |

| 40 mm Resolution Models | 154 | 254 | 304 | 454 | 604 | 754 | 904 | 1054 | 1204 | 1354 | 1504 | 1654 | 1804 | 1954 | 2104 | 2254 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 6 | 9 | 11 | 16 | 21 | 26 | 31 | 36 | 41 | 46 | 51 | 56 | 61 | 66 | 71 | 76 |
| Response time ms | 3,5 | 4 | 4,5 | 5,5 | 7 | 8 | 9 | 10 | 11 | 12,5 | 13,5 | 14,5 | 15,5 | 16,5 | 17,5 | 18,5 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{master}) + 0,9376] * 2$ | | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{slave2} + Nr_{master}) + 1,0508] * 2$ | | | | | | | | | | | | | | | |
| Protected height mm | 160 | 260 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | 8,14E-09 | 9,05E-09 | 9,07E-09 | 9,89E-09 | 1,08E-08 | 1,16E-08 | 1,26E-08 | 1,34E-08 | 1,43E-08 | 1,52E-08 | 1,61E-08 | 1,69E-08 | 1,79E-08 | 1,87E-08 | 1,96E-08 | 2,04E-08 |
| DCavg # | 96,5% | 96,7% | 96,7% | 97,0% | 97,1% | 97,2% | 97,3% | 97,4% | 97,5% | 97,5% | 97,5% | 97,6% | 97,6% | 97,6% | 97,7% | 97,7% |
| MTTFd # years | 570,6 | 465,5 | 463,3 | 391,5 | 337,8 | 298,0 | 265,9 | 240,6 | 219,2 | 201,7 | 186,4 | 173,6 | 162,2 | 152,4 | 143,5 | 135,8 |
| CCF # | 80% | | | | | | | | | | | | | | | |

| 50 mm Resolution Models | 155 | 305 | 455 | 605 | 755 | 905 | 1055 | 1205 | 1355 | 1505 | 1655 | 1805 | 1955 | 2105 | 2255 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 4 | 8 | 12 | 16 | 20 | 24 | 28 | 32 | 36 | 40 | 44 | 48 | 52 | 56 | 60 |
| Response time ms | 3 | 4 | 4,5 | 5,5 | 6,5 | 7,5 | 8,5 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{master}) + 0,9376] * 2$ | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{slave2} + Nr_{master}) + 1,0508] * 2$ | | | | | | | | | | | | | | |
| Protected height mm | 160 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | 7,83E-09 | 8,46E-09 | 9,15E-09 | 9,78E-09 | 1,05E-08 | 1,11E-08 | 1,18E-08 | 1,24E-08 | 1,31E-08 | 1,37E-08 | 1,44E-08 | 1,51E-08 | 1,57E-08 | 1,64E-08 | 1,71E-08 |
| DCavg # | 96,5% | 96,8% | 96,9% | 97,1% | 97,2% | 97,3% | 97,4% | 97,5% | 97,5% | 97,6% | 97,6% | 97,6% | 97,6% | 97,7% | 97,7% |
| MTTFd # years | 594,5 | 497,2 | 432,2 | 378,4 | 339,5 | 305,4 | 279,6 | 256,0 | 237,6 | 220,4 | 206,6 | 193,5 | 182,8 | 172,4 | 163,8 |
| CCF # | 80% | | | | | | | | | | | | | | |

**WITH:**

$t_{tot}$ = total response time

$N_{rslave1}$ = number of beams of slave1

$N_{rslave2}$ = number of beams of slave2

$N_{rmaster}$ = number of beams of master

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| 90 mm Resolution Models | | 309 | 459 | 609 | 759 | 909 | 1059 | 1209 | 1359 | 1509 | 1659 | 1809 | 1959 | 2109 | 2259 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 |
| Response time | | 3 | 3,5 | 4 | 4,5 | 5 | 5,5 | 5,5 | 6 | 6,5 | 7 | 7,5 | 8 | 8,5 | 9 |
| Response time (Master + 1 slave) | ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{master}) + 0,9376] * 2$ | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) | ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{slave2} + Nr_{master}) + 1,0508] * 2$ | | | | | | | | | | | | | |
| Protected height | mm | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | | 8,09E-09 | 8,63E-09 | 9,08E-09 | 9,62E-09 | 1,01E-08 | 1,06E-08 | 1,11E-08 | 1,16E-08 | 1,20E-08 | 1,26E-08 | 1,30E-08 | 1,36E-08 | 1,40E-08 | 1,46E-08 |
| DCavg # | | 96,5% | 96,6% | 96,7% | 96,8% | 96,9% | 96,9% | 97,0% | 97,1% | 97,1% | 97,1% | 97,2% | 97,2% | 97,2% | 97,3% |
| MTTFd # | years | 574,4 | 514,4 | 467,8 | 427,2 | 394,5 | 365,3 | 341,1 | 319,0 | 300,5 | 283,2 | 268,5 | 254,6 | 242,6 | 231,2 |
| CCF # | | 80% | | | | | | | | | | | | | |

| Multibeam Models | | 2B | 3B | 4B |
|---|---|---|---|---|
| Number of beams | | 2 | 3 | 4 |
| Distance between the beams | mm | 500 | 400 | 300 |
| Response time | ms | 2,5 | 3 | 3 |
| Response time (Master +1 slave) | ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{master}) + 0,9376] * 2$ | | |
| Response time (Master + 2 slaves) | ms | $t_{tot} = [0,11 * (Nr_{slave1} + Nr_{slave2} + Nr_{master}) + 1,0508] * 2$ | | |
| PFHd * | | 8,19E-09 | 8,85E-09 | 9,51E-09 |
| DCavg # | | 96,2% | 96,2% | 96,1% |
| MTTFd # | years | 607,3 | 560,5 | 520,4 |
| CCF # | | 80% | | |

**WITH:**

$t_{tot}$ = total response time

$N_{rslave1}$ = number of beams of slave1
$N_{rslave2}$ = number of beams of slave2
$N_{rmaster}$ = number of beams of master

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## 20m MODELS

| 20mm Resolution Models H | 152 | 252 | 302 | 452 | 602 | 752 | 902 | 1052 | 1202 | 1352 | 1502 | 1652 | 1802 | 1952 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 15 | 25 | 30 | 45 | 60 | 75 | 90 | 105 | 120 | 135 | 150 | 165 | 180 | 195 |
| Response time ms | 4 | 5 | 5,5 | 7,5 | 9 | 11 | 13 | 14,5 | 16,5 | 18 | 20 | 22 | 23,5 | 25 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | |
| Protected height mm | 160 | 260 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 |
| PFHd * | 1,11E-08 | 1,23E-08 | 1,24E-08 | 1,38E-08 | 1,51E-08 | 1,65E-08 | 1,78E-08 | 1,91E-08 | 2,04E-08 | 2,18E-08 | 2,31E-08 | 2,45E-08 | 2,57E-08 | 2,71E-08 |
| DCavg # | 95,7% | 95,6% | 95,6% | 95,5% | 95,5% | 95,4% | 95,3% | 95,3% | 95,2% | 95,2% | 95,1% | 95,1% | 95,1% | 95,1% |
| MTTFd # years | 529,1 | 486,6 | 476,4 | 431,5 | 395,8 | 364,3 | 338,5 | 315,2 | 295,8 | 277,8 | 262,6 | 248,3 | 236,1 | 224,5 |
| CCF # | 80% | | | | | | | | | | | | | |

| 30 mm Resolution Models H | 153 | 303 | 453 | 603 | 753 | 903 | 1053 | 1203 | 1353 | 1503 | 1653 | 1803 | 1953 | 2103 | 2253 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 8 | 16 | 23 | 31 | 38 | 46 | 53 | 61 | 68 | 76 | 83 | 91 | 98 | 106 | 113 |
| Response time ms | 3 | 4 | 5 | 6 | 6,5 | 7,5 | 8,5 | 9,5 | 10 | 11 | 12 | 13 | 14 | 14,5 | 15,5 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | | |
| Protected height mm | 160 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | 1,05E-08 | 1,11E-08 | 1,19E-08 | 1,25E-08 | 1,33E-08 | 1,39E-08 | 1,46E-08 | 1,53E-08 | 1,60E-08 | 1,67E-08 | 1,74E-08 | 1,80E-08 | 1,88E-08 | 1,94E-08 | 2,02E-08 |
| DCavg # | 95,8% | 95,8% | 95,7% | 95,6% | 95,6% | 95,5% | 95,5% | 95,4% | 95,4% | 95,4% | 95,3% | 95,3% | 95,2% | 95,2% | 95,2% |
| MTTFd # years | 558,9 | 527,5 | 498,3 | 473,1 | 449,5 | 428,9 | 409,4 | 392,3 | 375,9 | 361,4 | 347,5 | 335,0 | 323,0 | 312,3 | 301,8 |
| CCF # | 80% | | | | | | | | | | | | | | |

| 40 mm Resolution Models H | 154 | 304 | 454 | 604 | 754 | 904 | 1054 | 1204 | 1354 | 1504 | 1654 | 1804 | 1954 | 2104 | 2254 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | 6 | 11 | 16 | 21 | 26 | 31 | 36 | 41 | 46 | 51 | 56 | 61 | 66 | 72 | 78 |
| Response time ms | 3 | 3,5 | 4 | 4,5 | 5 | 6 | 6,5 | 7 | 7,5 | 8 | 8,5 | 9,5 | 10 | 10,5 | 11 |
| Response time (Master + 1 slave) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | | |
| Protected height mm | 160 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | 1,04E-08 | 1,10E-08 | 1,15E-08 | 1,20E-08 | 1,25E-08 | 1,30E-08 | 1,35E-08 | 1,41E-08 | 1,45E-08 | 1,51E-08 | 1,55E-08 | 1,61E-08 | 1,65E-08 | 1,71E-08 | 1,76E-08 |
| DCavg # | 95,8% | 95,7% | 95,7% | 95,6% | 95,6% | 95,5% | 95,5% | 95,4% | 95,4% | 95,3% | 95,3% | 95,3% | 95,3% | 95,2% | 95,2% |
| MTTFd # years | 567,2 | 539,8 | 521,7 | 498,5 | 483,0 | 463,0 | 449,6 | 432,2 | 420,5 | 405,3 | 395,0 | 381,5 | 372,4 | 360,4 | 352,2 |
| CCF # | 80% | | | | | | | | | | | | | | |

**WITH:**

$t_{tot}$ = total response time

$N_{rslave1}$ = number of beams of slave1
$N_{rslave2}$ = number of beams of slave2
$N_{rmaster}$ = number of beams of master

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| 50 mm Resolution Models H | | 155 | 305 | 455 | 605 | 755 | 905 | 1055 | 1205 | 1355 | 1505 | 1655 | 1805 | 1955 | 2105 | 2255 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | | 4 | 8 | 12 | 16 | 20 | 24 | 28 | 32 | 36 | 40 | 44 | 48 | 52 | 56 | 60 |
| Response time | ms | 2,5 | 3 | 3,5 | 4 | 4,5 | 5 | 5,5 | 6 | 6,5 | 7 | 7 | 8 | 8 | 9 | 9 |
| Response time (Master + 1 slave) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | | |
| Protected height | mm | 160 | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | | 1,02E-08 | 1,05E-08 | 1,09E-08 | 1,12E-08 | 1,16E-08 | 1,20E-08 | 1,24E-08 | 1,27E-08 | 1,31E-08 | 1,34E-08 | 1,38E-08 | 1,41E-08 | 1,46E-08 | 1,49E-08 | 1,53E-08 |
| DCavg # | | 95,9% | 95,8% | 95,8% | 95,7% | 95,7% | 95,7% | 95,6% | 95,6% | 95,6% | 95,5% | 95,5% | 95,5% | 95,5% | 95,4% | 95,4% |
| MTTFd # | years | 576,7 | 559,5 | 540,6 | 525,5 | 508,8 | 495,4 | 480,5 | 468,5 | 455,2 | 444,5 | 432,5 | 422,7 | 411,8 | 403,0 | 393,1 |
| CCF # | | 80% | | | | | | | | | | | | | | |

| 90 mm Resolution Models H | | 309 | 459 | 609 | 759 | 909 | 1059 | 1209 | 1359 | 1509 | 1659 | 1809 | 1959 | 2109 | 2259 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Number of beams | | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | 28 | 30 |
| Response time | ms | 2,5 | 3 | 3 | 3,5 | 3,5 | 3,5 | 4 | 4 | 4,5 | 4,5 | 5 | 5,5 | 6 | 6 |
| Response time (Master + 1 slave) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9636] * 2$ | | | | | | | | | | | | | |
| Response time (Master + 2 slaves) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0036] * 2$ | | | | | | | | | | | | | |
| Protected height | mm | 310 | 460 | 610 | 760 | 910 | 1060 | 1210 | 1360 | 1510 | 1660 | 1810 | 1960 | 2110 | 2260 |
| PFHd * | | 1,04E-08 | 1,08E-08 | 1,10E-08 | 1,14E-08 | 1,16E-08 | 1,20E-08 | 1,23E-08 | 1,26E-08 | 1,29E-08 | 1,33E-08 | 1,35E-08 | 1,39E-08 | 1,42E-08 | 1,45E-08 |
| DCavg # | | 95,8% | 95,7% | 95,7% | 95,6% | 95,6% | 95,5% | 95,5% | 95,4% | 95,4% | 95,3% | 95,3% | 95,3% | 95,2% | 95,2% |
| MTTFd # | years | 570,6 | 556,3 | 545,4 | 532,3 | 522,4 | 510,3 | 501,2 | 490,1 | 481,6 | 471,4 | 463,5 | 454,1 | 446,8 | 438,0 |
| CCF # | | 80% | | | | | | | | | | | | | |

| Multibeam H Models | | 2B | 3B | 4B |
|---|---|---|---|---|
| Number of beams | | 2 | 3 | 4 |
| Distance betweenthe beams | mm | 500 | 400 | 300 |
| Response time | ms | 2,5 | 2,5 | 2,5 |
| Response time (Master +1 slave) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rmaster}) + 0,9836] * 2$ | | |
| Response time (Master + 2 slaves) | ms | $t_{tot} = [0,06 * (N_{rslave1} + N_{rslave2} + N_{rmaster}) + 1,0336] * 2$ | | |
| PFHd * | | 1,10E-08 | 1,15E-08 | 1,21E-08 |
| DCavg # | | 95,6% | 95,5% | 95,4% |
| MTTFd # | years | 561,0 | 538,8 | 518,4 |
| CCF # | | 80% | | |

**WITH:**

$t_{tot}$ = total response time

$N_{rslave1}$ = number of beams of slave1

$N_{rslave2}$ = number of beams of slave2

$N_{rmaster}$ = number of beams of master

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**# ISO 13849-1**

# Dimensions (mm)

**SLC4 - (emitter and receiver)**

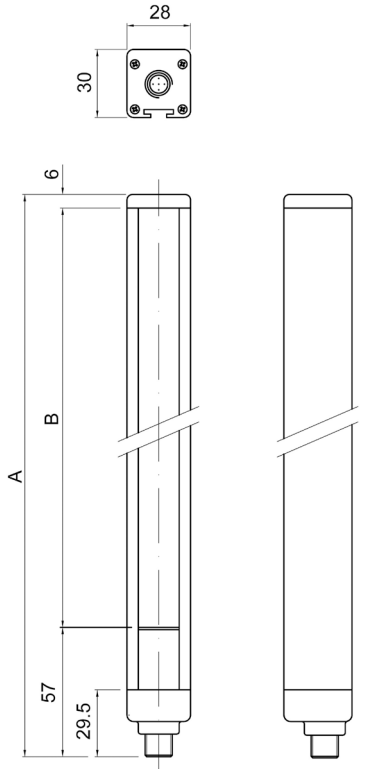



*Figure 22 - emitter and receiver*

| Height | Model | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 150 | 250 | 300 | 450 | 600 | 750 | 900 | 1050 | 1200 | 1350 | 1500 | 1650 | 1800 | 1950 | 2100 | 2250 |
| A (Standard/Slave) | 213 | 313 | 363 | 513 | 663 | 813 | 963 | 1113 | 1263 | 1413 | 1563 | 1713 | 1863 | 2013 | 2163 | 2313 |
| B | 150 | 250 | 300 | 450 | 600 | 750 | 900 | 1050 | 1200 | 1350 | 1500 | 1650 | 1800 | 1950 | 2100 | 2250 |
| Fastening | 2 LE TYPE brackets with 2 inserts | | | | | | | | 3 LE TYPE brackets with 3 inserts | | | | | | | |

| Height | Model | | |
|---|---|---|---|
| | 2B | 3B | 4B |
| A (Standard/Slave) | 653 | 953 | 1053 |
| B | 590 | 890 | 990 |
| Fastening | 2 LE TYPE brackets with 2 inserts | | |

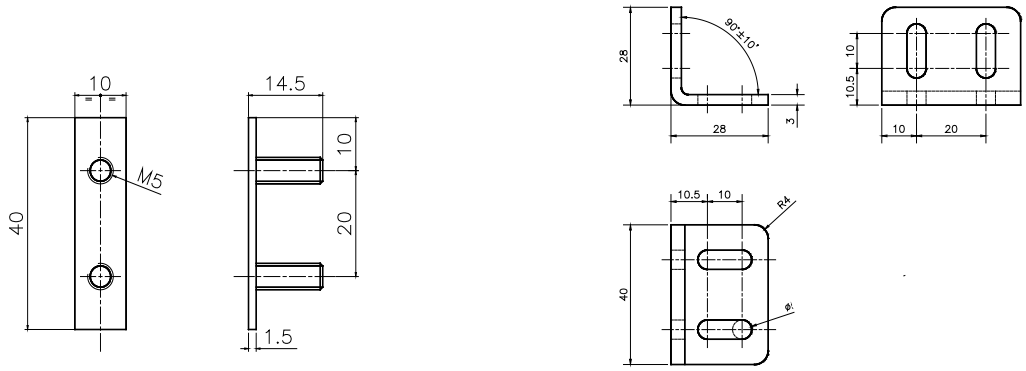



*Figure 23 - FIE inserts and LE fastening brackets (provided)*

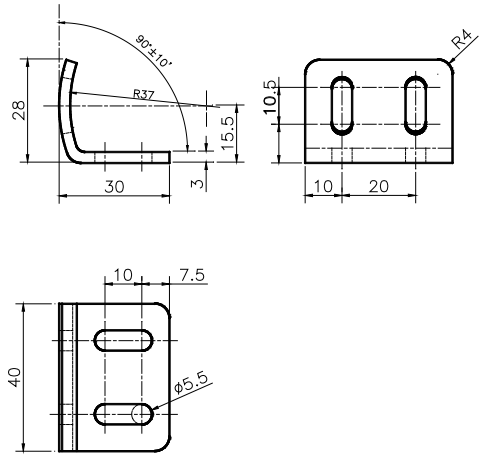



*Figure 24 - Fastening brackets SLC-B...*

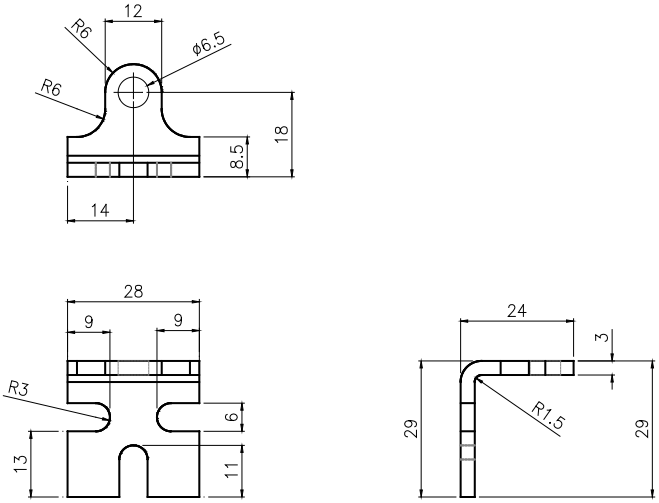
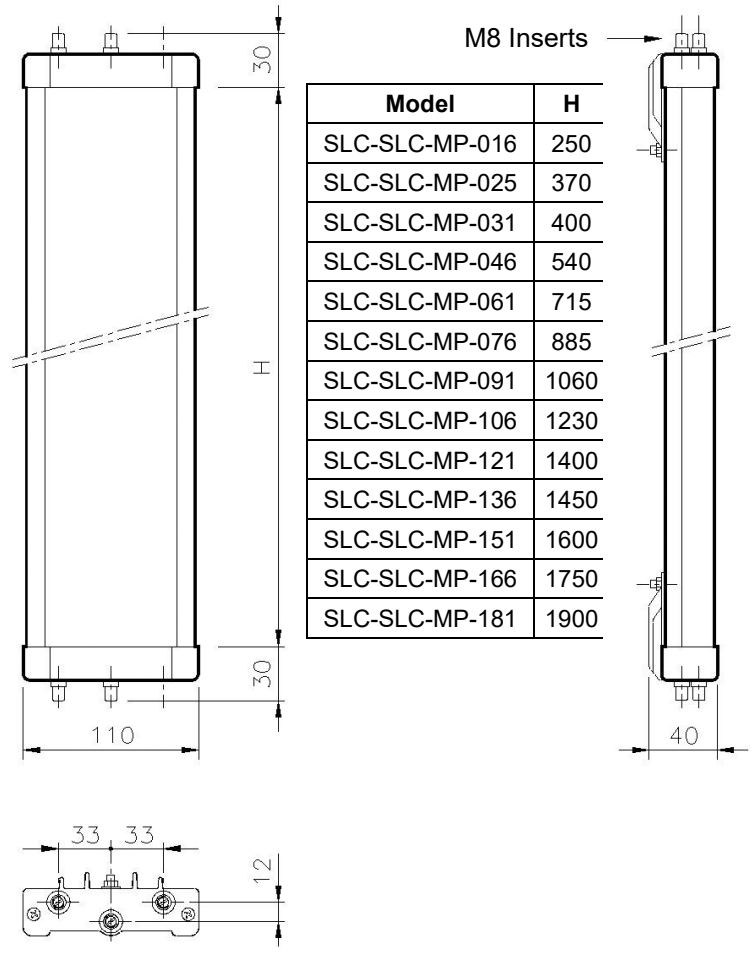



*Figure 25 - Fastening brackets SLC-B4-180*




| Model | H |
|---|---|
| SLC-SLC-MP-016 | 250 |
| SLC-SLC-MP-025 | 370 |
| SLC-SLC-MP-031 | 400 |
| SLC-SLC-MP-046 | 540 |
| SLC-SLC-MP-061 | 715 |
| SLC-SLC-MP-076 | 885 |
| SLC-SLC-MP-091 | 1060 |
| SLC-SLC-MP-106 | 1230 |
| SLC-SLC-MP-121 | 1400 |
| SLC-SLC-MP-136 | 1450 |
| SLC-SLC-MP-151 | 1600 |
| SLC-SLC-MP-166 | 1750 |
| SLC-SLC-MP-181 | 1900 |




*Figure 26 - Deflection mirrors*

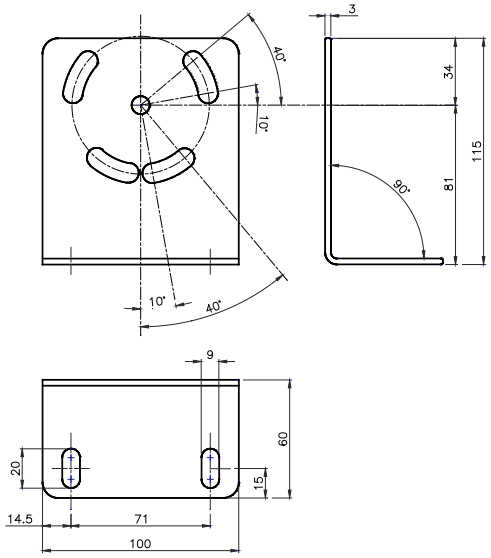



*Figure 27 - Fastening brackets for mirrors*

# CHECKOUTS AND MAINTENANCE

## Functional checks

Functional checks should be carried out on a frequent (e.g. daily) basis, depending on the risk.

To perform a functional check follow the method below which uses a test object.

The correct test object must be used for the test, depending on light curtain resolution. Refer to the ***Accessories/Spares*** *chapter* ***(page 33)*** for the correct ordering code.

Referring to Figure 28:

- Insert the test object in the protected area and move it slowly up and down, first at the centre and then close to both the emitter and receiver.
- For **Multibeam** models: using an opaque object, interrupt the beams one by one, first of all at the centre and then close to the emitter and receiver.
- Check that, in each phase of test object movement, the red LED on the receiver always remains ON.

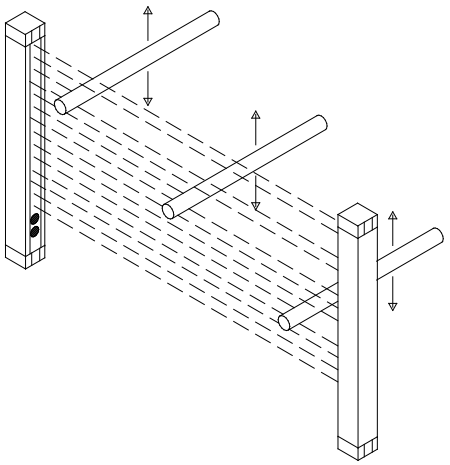


*Figure 28 – Efficiency check*

The SLC4 light curtain does not require specific maintenance; however, it is good practice to clean the front protective surfaces of the mirrors of the emitter and receiver. Clean with a damp cloth; in very dusty environments, after cleaning the front surface, spray with an anti-stat product.

**Never use abrasive or corrosive products, solvents or alcohol** that could damage the part to be cleaned or wool cloths in order to prevent electrifying the front surface.

Even very fine scratching of the front plastic surfaces may increase the width of the beam emitted by the light curtain, thereby impairing its efficiency in the presence of reflecting side surfaces.

Therefore, during cleaning, it is essential to dedicate particular attention to the front window of the light curtain, in particular in environments characterised by abrasive powders (e.g. cement works etc).

# Troubleshooting

The indications provided by the LEDs on the emitter and receiver make it possible to trace the cause of system malfunction. As indicated in the “LIGHT SIGNALS” paragraph of this manual, in the case of a fault, the system switches to stop status and the LEDs of each unit indicate the type of fault that has occurred. (See the tables below). The numbers of the LEDs are referred to Figure 20.

| **EMITTER** | | | |
|---|---|---|---|
| **MEANING** | **THREE-COLOUR LED (Red/Green/Orange)** | | **REMEDY** |
| **Irregular connection of pins 2 and 4** | RED | 2 consecutive flashes | - *Check connections of pins 2 & 4.* |
| **Internal failure** | RED | 3/4 consecutive flashes | - *Send to TE for repair.* |
| **Master and slave not compatible** | RED | 5 consecutive flashes | - *Check model compatibility* |
| **Awaiting communication Master/Slave**[3] | ORANGE | Flashing | - *Check condition of the Master.*<br>- *If in FAIL condition, check the type of fault.*<br>- *If the fault persists, send the device to TE for repair.* |

| **RECEIVER** | | | |
|---|---|---|---|
| **MEANING** | **TWO-COLOUR (Red/Green)** | | **REMEDY** |
| **Incorrect configuration** | RED | 2 consecutive flashes | - *Check connections.* |
| **Absence Feedback** | RED | 3 consecutive flashes | - *Check connections (pin 4).* |
| **Interfering emitter detected** | RED | 4 consecutive flashes | *Carefully locate the interfering emitter and take action in one of the following ways:*<br>- *Reduce the range of the interfering emitter from High to Low*<br>- *Swap over the position of emitter and receiver*<br>- *Move the interfering emitter so that it does not illuminate the receiver*<br>- *Shield the beams emitted by the interfering emitter using opaque protections* |
| **OSSD outputs error** | RED | 5 consecutive flashes | - *Check connections.*<br>- *If the fault persists, send to TE for repair.* |
| **Internal failure** | RED | 6/7 consecutive flashes | - *Send the device to TE for repair* |

*Table 11 - Troubleshooting*

[3] Indication present only on Slave light curtains

If a system stoppage occurs, switch the system off and on again to check whether the incorrect behaviour of the system is to be ascribed to transitory electromagnetic disturbances.

If the malfunction persists:

- Check that electrical connections are correct and undamaged;
- Check that supply voltage levels comply with those indicated in the technical data.
- Check that the emitter and the receiver are correctly aligned and that front surfaces are perfectly clean.
- It is advisable to keep the power supply of the light curtain separate from that of other electric power equipments (electric motors, inverters, frequency variators) or other sources of disturbance.

If it is not possible to trace the cause of the malfunction and eliminate this, stop the machine and contact the TE assistance service.

If the checks suggested are not sufficient to restore the correct operation of the system, please send the device, with all its parts, to the TE, clearly indicating:

- product code number (P/N field shown in the product label);
- serial number (S/N field shown in the product label);
- date of purchase;
- period of operation;
- type of application;
- detected fault.

## Accessories/Spares

| MODEL | ITEM | CODE |
|---|---|---|
| **SRS4-2NO** | Safety module | 2447940-3 |
| **SRS4M-2NO** | Safety module with muting function | 2447940-4 |
| **SRS-2NO-1NC** | Safety relay | 2447940-1 |
| **SRS-2NO** | Safety relay | 2447940-2 |
| **SLC-FC5-M12-5P** | Straight M12 5-pin female connector with 5-m cable | 2447912-1 |
| **SLC-FC5-M12 90-5P** | 90° M12 5-pin female connector with 5-m cable | 2447912-8 |
| **SLC-FC15-M12-5P** | Straight M12 5-pin female connector with 15-m cable | 2447912-3 |
| **SLC-FC15-M12-90-5P** | 90° M12 5-pin female connector with 15-m cable | 1-2447912-0 |
| **SLC-FC-M12-5P-CG9** | Straight M12 5-pin female connector PG9 | 1-2447912-1 |
| **SLC-FC-M12-90-5P-CG9** | 90° M12 5-pin female connector PG9 | 1-2447912-2 |
| **SLC-FC5-M12-8P** | Straight M12 8-pin female connector with 5m cable | 2447913-1 |
| **SLC-FC10-M12-8P** | Straight M12 8-pin female connector with 10m cable | 2447913-2 |
| **SLC-FC15-M12-8P** | Straight M12 8-pin female connector with 15m cable | 2447913-3 |
| **SLC-FC5-M12 90-8P** | 90° M12 8-pin female connector with 5m cable | 2447913-8 |
| **SLC-FC10-M12-90-8P** | 90° M12 8-pin female connector with 10m cable | 2447913-9 |
| **SLC-FC15-M12-90-8P** | 90° M12 8-pin female connector with 15m cable | 1-2447913-0 |
| **SLC-FC-M12-8P-CG9** | Straight M12 8-pin female connector PG9 | 1-2447913-3 |
| **SLC-FC-M12-90-8P-CG9** | 90° M12 8-pin female connector PG9 | 1-2447913-4 |
| **SLC-TR14** | Test rod diameter 14mm | 2447919-1 |
| **SLC-TR20** | Test rod diameter 20mm | 2447919-2 |
| **SLC-TR30** | Test rod diameter 30mm | 2447919-3 |
| **SLC-TR40** | Test rod diameter 40mm | 2447919-4 |
| **SLC-TR50** | Test rod diameter 50mm | 2447919-5 |
| **SLC-VD4** | Set of 4 vibration-damping supports (for models h=150) | 2447922-1 |
| **SLC-VD8** | Set of 8 vibration-damping supports (for models h=300÷1050) | 2447922-2 |

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