# RoHS

# Specification

Customer Name :\_\_\_\_\_

Customer P/N : OF-SMD2012W

Factory P/N:

Sending Date :\_\_\_\_\_

#### **Features**

- Extremely wide viewing angle.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Moisture sensitivity level: Level 3.
- Package:3000pcs/reel.
- RoHS compliant.



The White LED which was fabricated using a blue chip and the phosphor



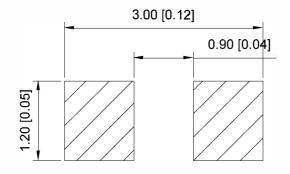
# **ATTENTION**

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

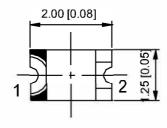
# **Applications**

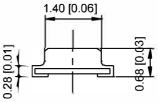
- Optical indicator
- Indoor display
- Automotive lighting
- Backlight for LCD, switch and Symbol, display
- Tubular light application
- General use

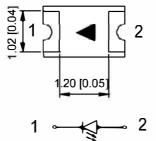
#### **Recommended Soldering Pattern**



### **Package Dimensions**







#### Notes:

- 1, All dimension units are millimeters.
- 2.All dimension tolerance is  $\pm 0.15$ mm unless otherwise noted.

#### **Selection Guide**

Part No.	Dice	Lens Type	Luminous inter \@ 2	, ,	Viewing Angle
			Min	Тур	2q1/2
OF-SMD2012W	White (InGaN)	Yellow Diffused	1000	1400	120°

#### Note:

- 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2. the above luminous intensity measurement allowance tolerance  $\pm 10\%.$

# Electrical / Optical Characteristics at Ta=25°C

Parameter	Symbol	Min.	Tvp.	Max.	Units	Test Conditions
Forward Voltage	VF	2.8		3.4	V	I=20mA
Reverse Current	lR			10	μA	VR = 5V
Color Coordinates	×		0.31			I=20mA
	Y		0.32			I=20mA
Color Temperature	Tc		6500		К	I=20mA
Color Rendering Index	CRI	65			Ra	I=20mA

# Absolute Maximum Ratings at Ta=25°C

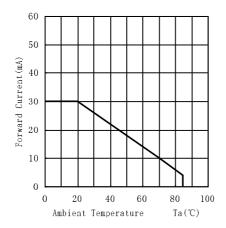
Parameter	Symbol	Rating	Units
Power Dissipation	Pd	105	mW
Forward Current	lF	30	mA
Peak Forward Current [1]	<b>I</b> FP	100	mA
Reverse Voltage	VR	5	V
Electrostatic Discharge (HBM)	ESD	1000	V
Operating Temperature	Topr	- <b>4</b> 0 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +100	°C

#### Note:

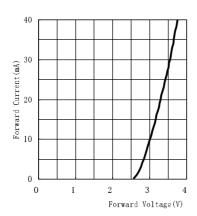
- 1. 1/10 Duty cycle, 0.1ms pulse width.
- 2. The above forward voltage measurement allowance tolerance is ±0.1V.
- 3. The above color coordinates measurement allowance tolerance is  $\pm 0.003$ .

# Typical optical characteristics curves

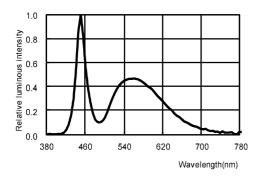
Ambient Temperature vs. Forward Current



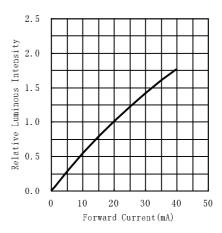
Forward Voltage VS. Forward Current



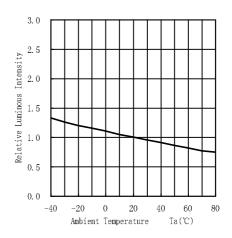
Relative spectral emission



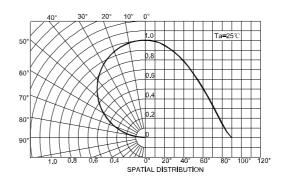
Forward Current VS. Relative Intensity

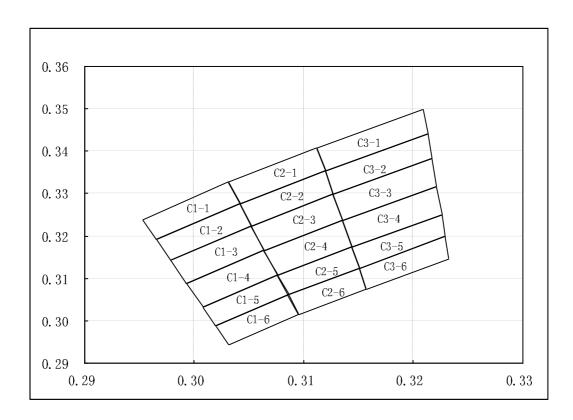


Ambient Temperature VS. Relative Intensity



Radiation diagram





С1-1 7000-7500К			С1—2 7000—7500К				C1-3 7000-7500K							
х	0. 2953	0. 3031	0.3042	0. 2966	Х	0. 2966	0.3042	0.3052	0. 2978	X	0. 2978	0. 3052	0. 3064	0. 2993
у	0.3240	0. 3327	0. 3276	0. 3192	у	0.3192	0. 3276	0. 3224	0.3143	у	0. 3143	0. 3224	0.3166	0. 3088
	C1-4	7000-7	7500K		С1-5 7000-7500К			C1-6 7000-7500K						
X	0. 2993	0. 3064	0. 3076	0.3008	X	0.3008	0. 3076	0.3086	0.3020	X	0.3020	0. 3086	0. 3095	0.3031
у	0.3088	0. 3166	0.3108	0.3033	у	0.3033	0.3108	0.3062	0. 2989	у	0. 2989	0. 3062	0.3015	0. 2944
	C2-1 6500-7000K				C2-3 6500-7000K									
X	0.3031	0.3112	0.3120	0. 3042	X	0. 3042	0.3120	0.3127	0. 3052	X	0. 3052	0. 3127	0.3136	0. 3064
у	0. 3327	0. 3408	0. 3354	0. 3276	у	0. 3276	0. 3354	0. 3299	0. 3224	у	0. 3224	0. 3299	0. 3237	0.3166
	C2-4	6500-7	000K			C2 <del>-</del> 5	6500-7	000K		С2-6 6500-7000К				
X	0.3064	0. 3136	0.3144	0. 3076	X	0. 3076	0.3144	0.3151	0.3086	X	0. 3086	0. 3151	0.3157	0. 3095
У	0.3166	0. 3237	0. 3174	0.3108	у	0.3108	0. 3174	0.3124	0.3062	У	0. 3062	0. 3124	0.3074	0. 3015
	C3-1	6000-6	500K			C3-2	6000-6	500K		C3-3 6000-6500K				
X	0.3112	0. 3209	0. 3213	0.3120	X	0.3120	0. 3213	0. 3217	0.3127	X	0. 3127	0. 3217	0. 3221	0. 3136
У	0.3408	0. 3498	0. 3440	0. 3354	у	0. 3354	0. 3440	0. 3382	0. 3299	у	0. 3299	0. 3382	0.3317	0. 3237
	C3-4	6000-6	500K		C3-5 6000-6500K			C3-6 6000-6500K						
X	0.3136	0. 3221	0. 3226	0. 3144	X	0. 3144	0. 3226	0. 3229	0. 3151	X	0. 3151	0. 3229	0. 3232	0. 3157
у	0. 3237	0. 3317	0.3251	0. 3174	у	0. 3174	0.3251	0.3198	0.3124	у	0. 3124	0.3198	0.3145	0. 3074

# **Reliability Test Items And Conditions**

μ					
Test Items	Ref.Standard	Test Condition Time		Quantity	Ac/Re
Reflow	JESD22-B106	Temp:260°Cmax T=10 sec	3 times.	22Pcs.	0/1
Temperature Cycle	JESD22-A104	100℃±5℃ 30 min. ↑↓5 min -40℃±5℃ 30 min.	100 Cycles	22Pcs.	0/1
High Temperature Storage	JESD22-A103	Temp:100℃±5℃	1000Hrs.	22Pcs.	0/1
Low Temperature Storage	JESD22-A119	Temp:-40°C±5°C	1000Hrs.	22Pcs.	0/1
Life Test	JESD22-A108	Ta=25℃±5℃ IF=20mA	1000Hrs.	22Pcs.	0/1
High Temperature High Humidity	JESD22-A101	85℃±5℃/ 85%RH	1000Hrs.	22Pcs.	0/1

# **Criteria For Judging Damage**

Test Items	Symbol	Test Condition	Criteria For Judgement	
			Min.	Max.
Forward Voltage	VF	IF=20mA		U.S.L*)x1.1
Reverse Current	IR	VR = 5V		U.S.L*)x2.0
Luminous Flux	lm	IF=20mA	L.S.L*)x0.7	

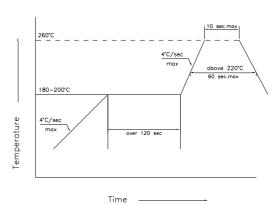
U.S.L: Upper standard level

L.S.L: Lower standard level

<sup>\*</sup>The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.

#### **SMT Reflow Soldering Instructions**

- 1.Reflow soldering should not be done more than two times.
- 2.When soldering , do not put stress on the LEDs during heating

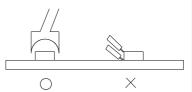


## Soldering iron

- 1. When hand soldering, keep the temperature of iron below less 300℃ less than 3 seconds
- 2. The hand solder should be done only one times

#### Repairing

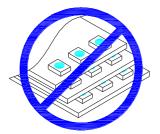
Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or will not be damaged by repairing.



#### **Cautions**

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper.

- 3.Do not stack together assembled PCBs containing LEDs. Impact may scratch the silicone lens or damage the internal circuitry
- 4.Not suitable to operate in acidic environment. PH<7





#### Label

IV: Luminous intensity rank

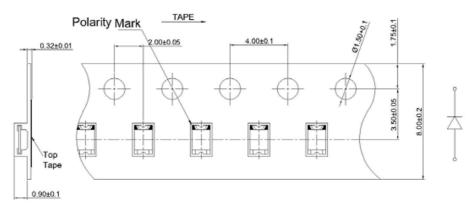
VF: Forward voltage rank

X/Y: Coordinate rank

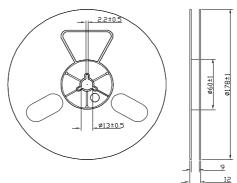
TC: Color temperature

# 

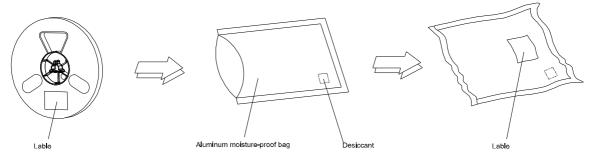
# Tape Specifications (Units: mm)



#### **Reel Dimensions**



# **Moisture Resistant Packaging**



Note: The tolerances unless mentioned is  $\pm 0.1 \text{mm}$ , Unit: mm