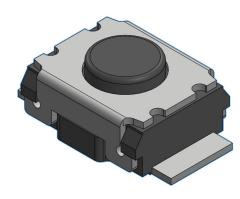
| Part Number | SWT0010 | | Rev | | А | Date | 30/04/25 |
|------------------------|---|--|-----|--|----------|------|----------|
| Product Description | Tactile Switch, 3.0 X 2.5mm, Top Actuated, SMT, SPST – NO | | | | | Page | 1 |
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Specification:

Material

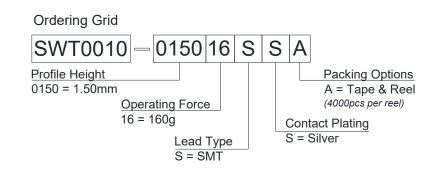
Housing: LCP, White Button: LCP, Black Terminal: Phosphor Bronze Contact: Stainless Steel Cover: Stainless Steel Film: PI, Yellow

Plating

Terminal: Silver Plated Contact: Silver Plated Features: Outline: 3.0 X 2.5mm Profile height: 1.50mm Actuated Orientation: Top Actuated Lead Type: SMT

Electrical Voltage rating: 12V DC Current Rating: 50mA Max. Contact Resistance: 500mΩ Max. Dielectric Withstanding Voltage: 250V AC Insulation Resistance: 100 MΩ Min Mechanical & Environmental Operating Temperature: -40°C to +85°C Operating Force: 160±40gf Travel: 0.15±0.1mm Durability: 100,000 cycles Solder Tails Co-planarity: 0.10mm Max.

Ordering Grid:





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Reflow Soldering Profile:

Pb-free reflow profile requirements

| Parameter | Reference | Specification |
|---------------------------------|-----------|-----------------|
| Average temperature gradient in | | 2.5°C/s |
| preheating | | |
| Soak time | tsoak | 2-3 minutes |
| Time above 217°C | t1 | 60 s |
| Time above 230°C | t2 | 50 s |
| Time above 250°C | t3 | 3 s |
| Peak temperature in reflow | Tpeak | 255°C (–0/+5°C) |
| Temperature gradient in cooling | | Max -5°C/s |

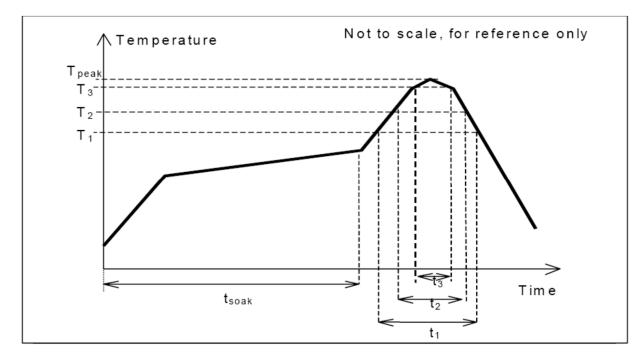


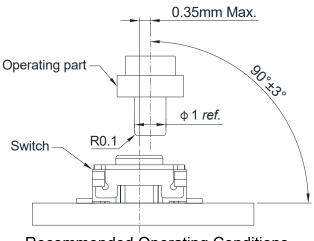
Fig. 1.0, this profile is the minimum requirement for evaluating soldering heat resistance of components. Heat transfer method used for reflow soldering is hot air convection. The actual air temperatures used to achieve the specified profile is higher and largely dependent on the reflow equipment.



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Precaution for Operating:

- 1. Deviation of operating part from the centre axis of the switch shall be within 0.35mm.
- 2. Allowable operating angle: 90 ±3 degrees.
- 3. Do not overload and shock the switch.
- 4. Avoid pressing on the film with sharp objects.
- 5. Cleaning after product soldering is not allowed.
- 6. Avoid switching on for a long time.



Recommended Operating Conditions

Precaution for Handling and Storage:

- 1. Products are vacuum sealed in plastic bag with desiccant.
- 2. Recommended storage conditions: -20 to +50°C, 20% to 85% humidity.
- 3. Avoid exposing to corrosive gas, direct sunlight.
- 4. After the packaging is opened, use the products as quickly as possible.
- 5. Products that have not been used up must be vacuum sealed in plastic bag with desiccant.



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| Revision details: | | | |
|-------------------|---------------|------|--------------|
| Revision | Information | Page | Release Date |
| 0.1 | First draft | - | 22/04/2025 |
| A | First Release | | 30/04/2025 |
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