

C3535RGBWC-002

3.5*3.5mm, 1W Multi Color LEDs

3535 Surface Mount LEDs Light Source

Technical Data Sheet

Features:

- Small SMT ceramic package with high efficiency.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Wide viewing angle.
- Suitable for automatic placement equipment.
- Available on tape and reel (12mm Tape).
- The product itself will remain within RoHS compliant Version

Descriptions:

- The C3535 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- business lighting
- Stage atmosphere light
- Decorative lighting
- Garden lighting

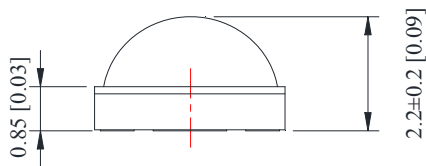
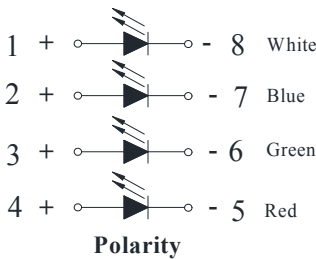
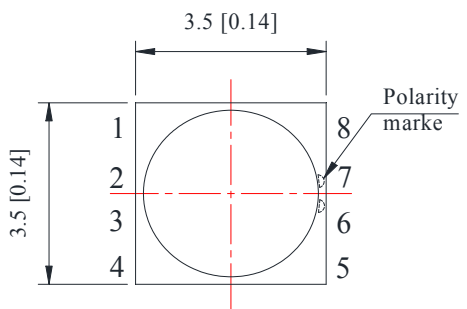
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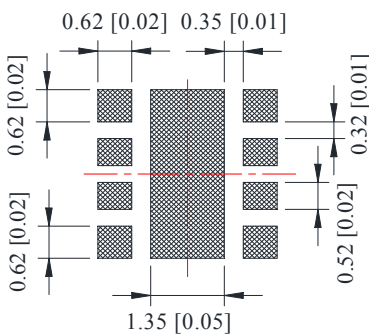
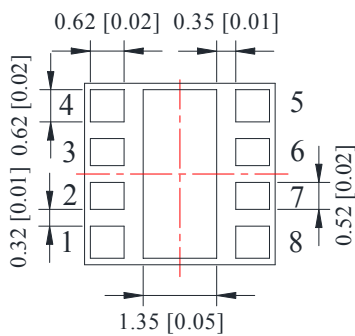
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| Part No. | Emitting Color |
|----------------|----------------|
| C3535RGBWC-002 | Multi Color |

Package Dimension:



Recommended Soldering Pad Dimensions



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.

Spec No.: C3535

Issue No.: G-Rev-1

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Absolute Maximum Ratings at Ta=25°C

| Parameters | Symbol | MAX | Unit |
|-------------------------------------|------------|----------------|------|
| Power Dissipation | Hyper Red | 910 | mW |
| | Pure Green | 1260 | |
| | Blue | 1260 | |
| | White | 1260 | |
| Peak Forward Current ^(a) | Hyper Red | 500 | mA |
| | Pure Green | 500 | |
| | Blue | 500 | |
| | White | 500 | |
| Continuous Forward Current | Hyper Red | 350 | mA |
| | Pure Green | 350 | |
| | Blue | 350 | |
| | White | 350 | |
| Reverse Voltage | VR | 5 | V |
| Operating Temperature Range | Topr | -40°C to +85°C | |
| Storage Temperature Range | Tstg | -40°C to +85°C | |

Notes:

a. Duty Factor = 10%, Frequency = 1 kHz

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Electrical Optical Characteristics at Ta=25℃

| Parameters | Symbol | Emitting Color | Min. | Typ. | Max. | Unit | Test Condition |
|------------------------------------|-----------------|----------------|------|-------|------|---------|----------------|
| Luminous Flux ^(a) | Φ_v | Hyper Red | 40 | 50 | --- | Lm | IF=350mA |
| | | Pure Green | 80 | 100 | --- | | |
| | | Blue | 20 | 35 | --- | | |
| | | White | 90 | 110 | --- | | |
| Viewing Angle | 2 θ 1/2 | Hyper Red | --- | 120 | --- | Deg | IF=350mA |
| | | Pure Green | --- | 120 | --- | | |
| | | Blue | --- | 120 | --- | | |
| | | White | --- | 120 | --- | | |
| Peak Emission Wavelength | λ_p | Hyper Red | --- | 632 | --- | nm | IF=350mA |
| | | Pure Green | --- | 520 | --- | | |
| | | Blue | --- | 468 | --- | | |
| Dominant Wavelength ^(b) | λ_d | Hyper Red | --- | 624 | --- | nm | IF=350mA |
| | | pure Green | --- | 525 | --- | | |
| | | Blue | --- | 470 | --- | | |
| Color Temperature ^(b) | CCT | White | --- | 6500k | --- | K | |
| Spectral Line Half-Width | $\Delta\lambda$ | Hyper Red | --- | 20 | --- | nm | IF=350mA |
| | | Pure Green | --- | 35 | --- | | |
| | | Blue | --- | 25 | --- | | |
| Forward Voltage ^(c) | VF | Hyper Red | 1.80 | 2.10 | 2.60 | V | IF=350mA |
| | | Pure Green | 2.80 | 3.20 | 3.60 | | |
| | | Blue | 2.80 | 3.20 | 3.60 | | |
| | | White | 2.80 | 3.20 | 3.60 | | |
| Reverse Current | IR | Hyper Red | --- | --- | 50 | μ A | VR=5V |
| | | Pure Green | | | 50 | | |
| | | Blue | | | 50 | | |
| | | White | | | 50 | | |

Notes:

- Luminous flux measurement tolerance: $\pm 10\%$.
- Color coordinates measurement tolerance: ± 0.015 Wavelength measurement tolerance: $\pm 1\text{nm}$
- Forward voltage measurement tolerance: $\pm 0.1\text{V}$

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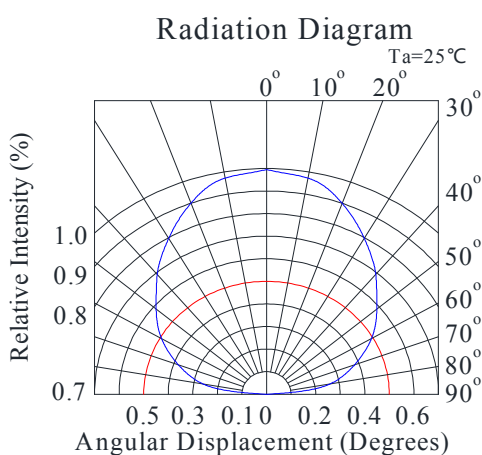
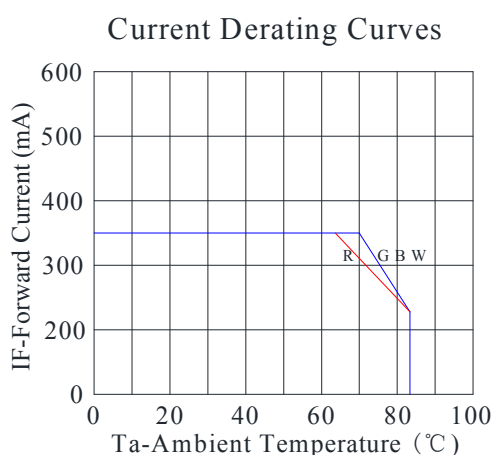
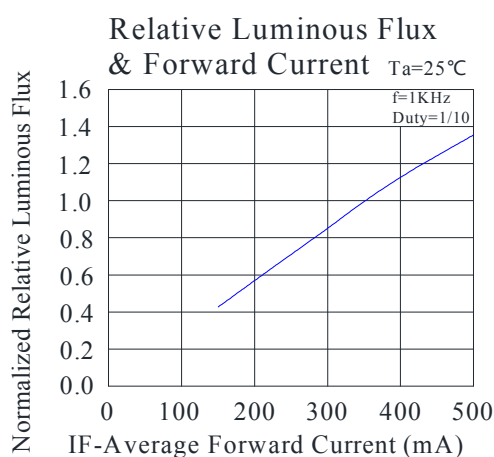
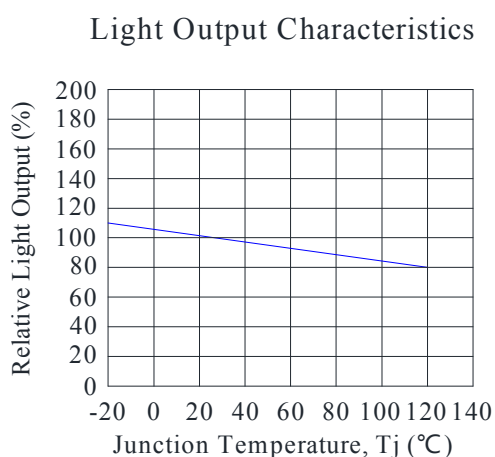
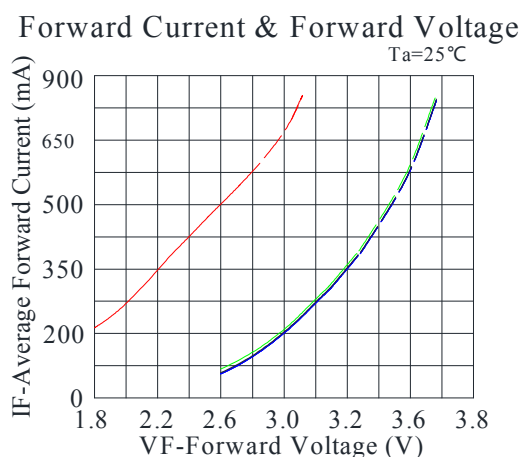
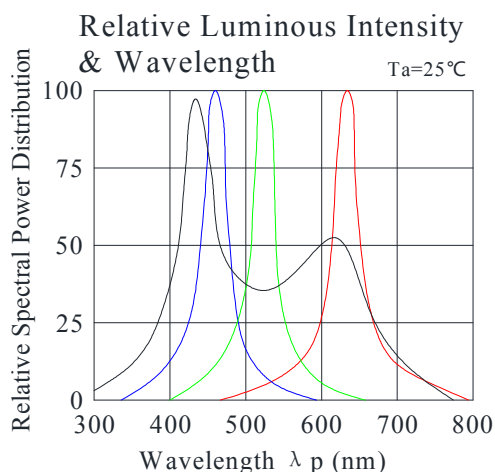
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Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



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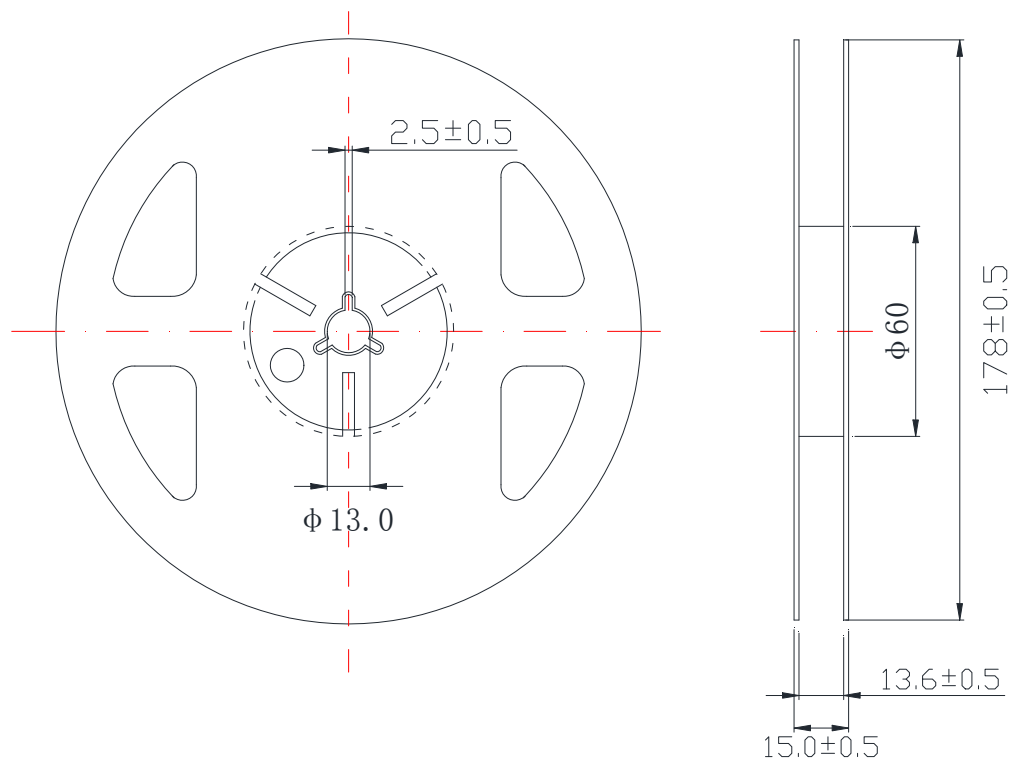
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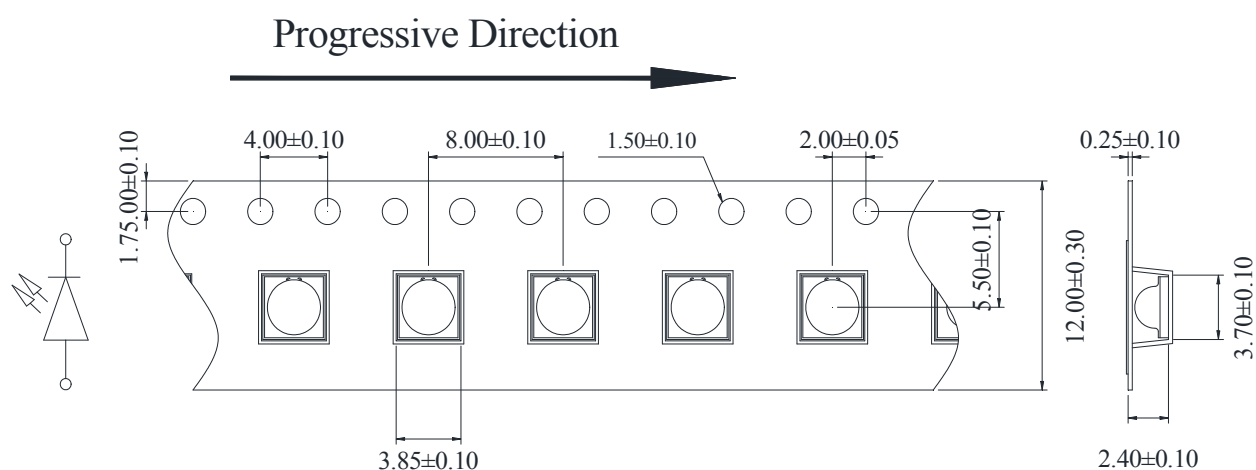
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Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 1000 pcs per reel.



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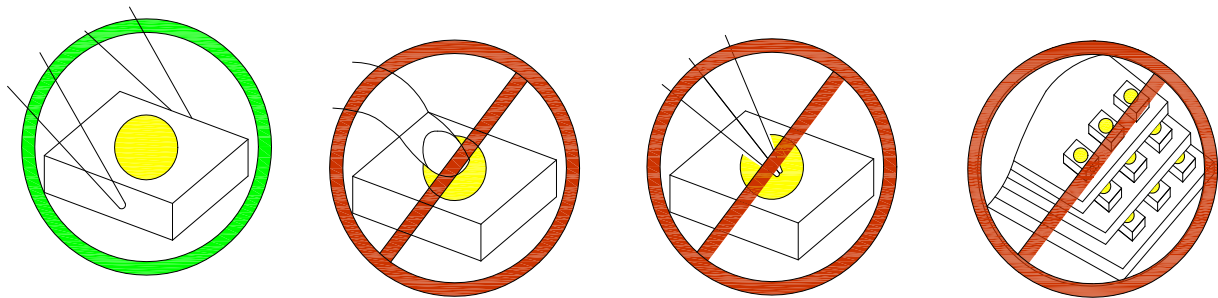
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CAUTIONS**1. Handling Precautions:**

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours

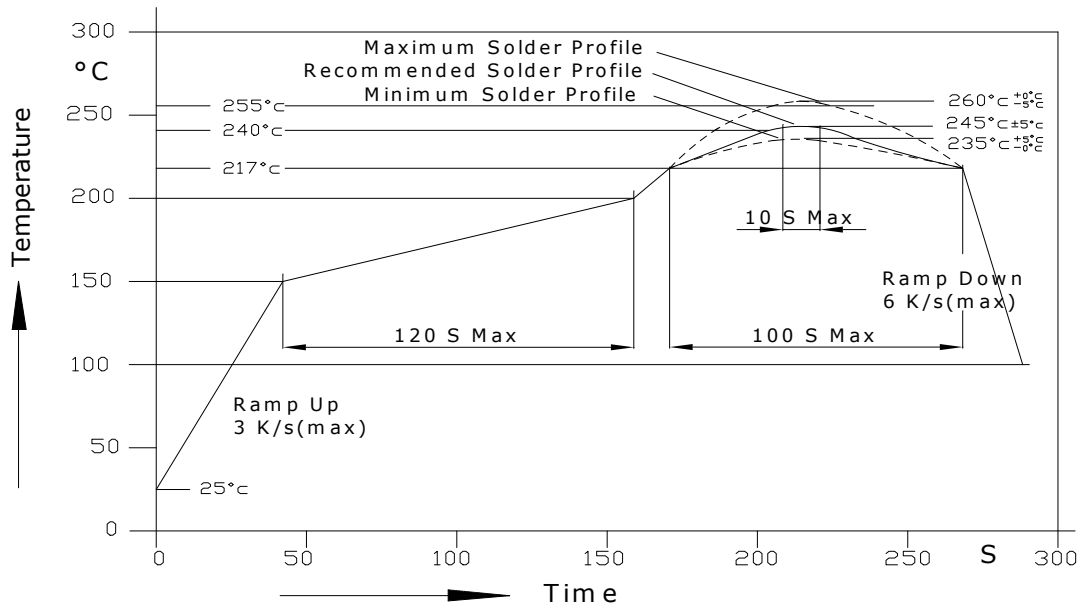
3. Soldering Condition

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3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

| Reflow soldering | | Soldering iron | |
|------------------|------------------------------|----------------|-----------------|
| Pre-heat | 150~200°C | Temperature | 300°C Max. |
| Pre-heat time | 120 sec. Max. | Soldering time | 3 sec. Max. |
| Peak temperature | 260°C Max. | | (one time only) |
| Soldering time | 10 sec. Max.(Max. two times) | | |

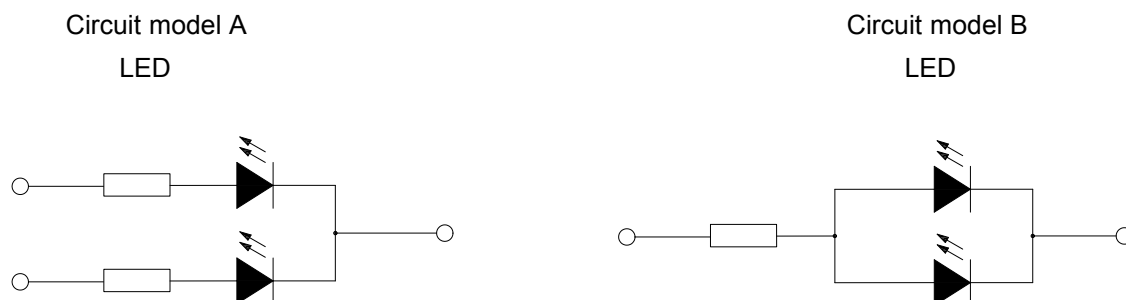
3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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4. Drive Method

- 4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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