2.2x1.4mm, Super Bright Yellow LED Surface Mount PLCC-2 LED Indicator



Technical Data Sheet

Features:

- PLCC-2 package.
- High reliability LED package.
- Colorless clear window.
- Inter reflector.
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (8mm Tape).
- The product itself will remain within RoHS compliant Version.

Descriptions:

 The R2014 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- Decorative lighting
- Backlighting
- Safety signage
- Channel letters
- Traffic signals
- Electronic displays
- Switch push button backlighting

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Part No.	Emitting Color	Lens Color	
R2014YC-4C-AM	Super Bright Yellow	Water Clear	

Package Dimension:







Polarity

Recommended Soldering Pad Dimensions



Unit: mm Tolerance: ±0.10mm

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

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Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Max	Unit	
Power Dissipation	Pd	60	mW	
Peak Forward Current ^(a)	IFP	100	mA	
DC Forward Current ^(b)	IF	25	mA	
Reverse Voltage	VR	5	V	
Electrostatic Discharge (HBM)	ESD	2000	V	
Operating Temperature Range	Topr	-40°℃ to +105°℃		
Storage Temperature Range	Tstg	-40℃ to +105℃		
Soldering Temperature	Tsld	260 ℃ for 5 Seconds		

Notes:

a. Duty Factor = 10%, Frequency = 1 kHz

b. Derate linearly as shown in derating curve.

Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity ^(a)	IV	450	650		mcd	IF=20mA
Viewing Angle	201/2		130		Deg	IF=20mA
Peak Emission Wavelength	λр		592		nm	IF=20mA
Dominant Wavelength ^(b)	λd		590		nm	IF=20mA
Spectral Line Half-Width	Δλ		20		nm	IF=20mA
Forward Voltage ^(C)	VF	1.60	2.00	2.40	V	IF=20mA
Reverse Current	IR			10	μA	VR=5V

Notes:

a. Luminous Intensity measurement tolerance: ±10%.

b. Wavelength measurement tolerance: ±1nm

c. Forward voltage measurement tolerance: ±0.1V

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Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)





Luminous Intensity & Forward Current



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Reel Dimensions:



Unit: mm Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 3000 pcs per reel.



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Packing & Label Specifications:

Moisture Resistant Packaging:



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CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

3. Soldering Condition

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3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

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4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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