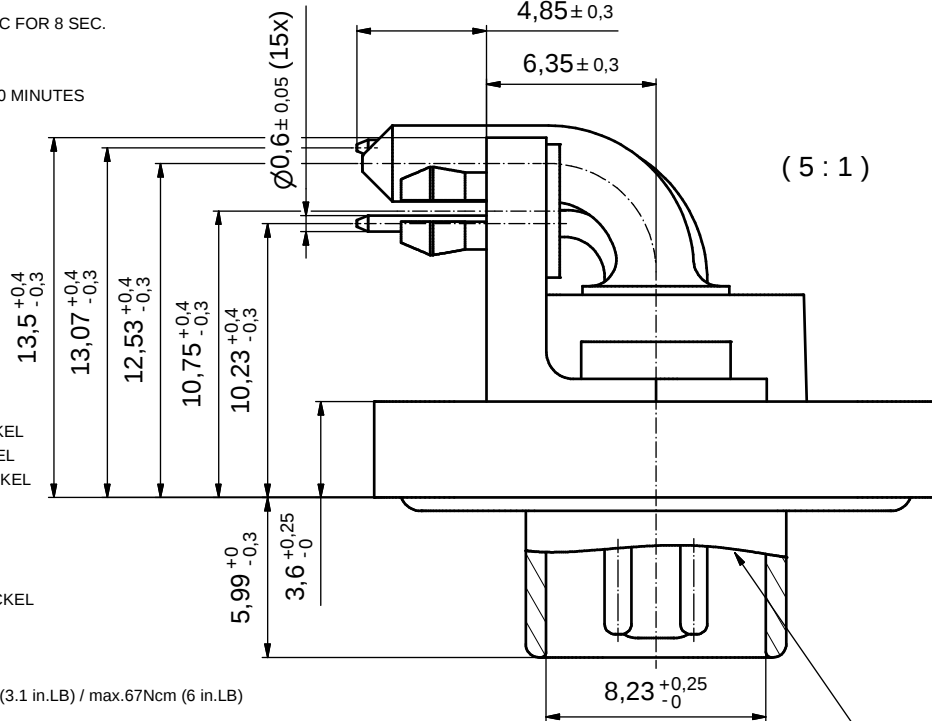
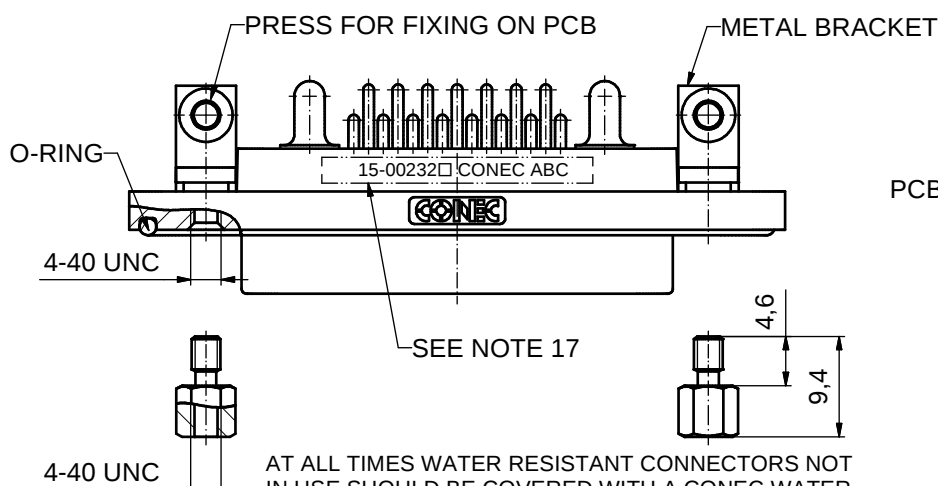
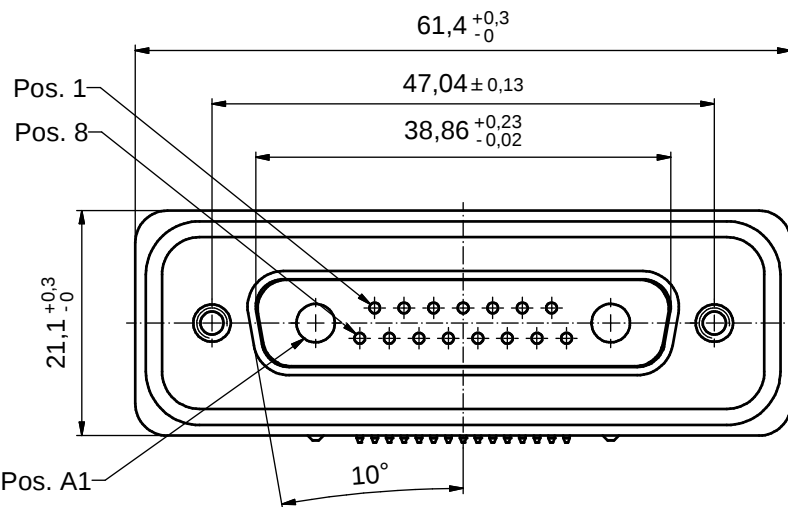
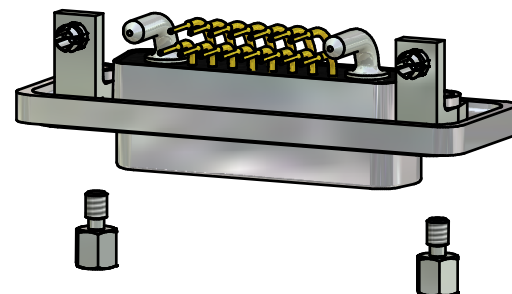


NOTES:

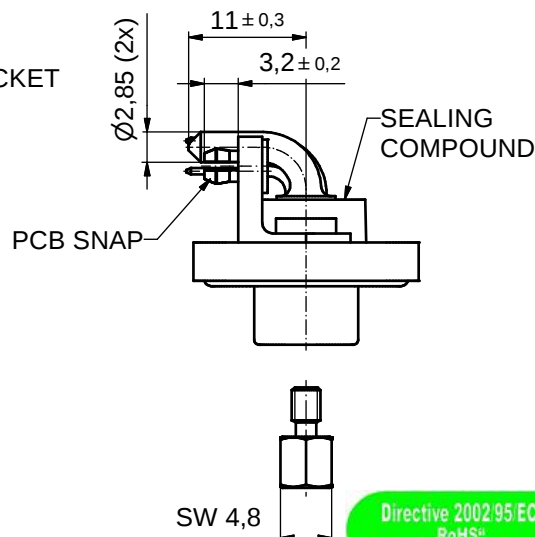
- FOR WAVE SOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
- IP RATING: IP 67
- SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
- METAL SHELL:
ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
- INSULATORS: PBT GF UL 94 V-0, GREEN
- O-RING: SILICONE PER ASTM D2000 70 SHORE A
- RUBBER GASKET: TPE
- SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
- SIGNAL CONTACTS: COPPER ALLOY
PLATING (SEE PART NO):
30µin HARD GOLD over min. 50µin NICKEL if 1□ in PART NO.
8µin HARD GOLD over min. 50µin NICKEL if 3□ in PART NO.
- HIGH POWER CONTACTS 20A: COPPER ALLOY
PLATING MATING SIDE (SEE PART NO):
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
□ PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL
PLATING TERMINATION SIDE: 160-240µin TIN over 80µin NICKEL
- METAL BRACKETS: ZINC DIE CAST;
300µin COPPER/40-120µin NICKEL/120-200µin TIN
- WASHERS: COPPER ALLOY; 80µin NICKEL
- HEXLOCKING SCREWS: STAINLESS STEEL
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: $\varnothing 3.1 \pm 0.1$; PCB THICKNESS 1.6mm
- P.C.B. HOLE DRILLINGS and
RECOMMENDED PANEL CUT-OUT ON SHEET 2
- RECOMMENDED TORQUE FOR MOUNTING SCREW 35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
- CONNECTOR IS PART MARKED: 15-00232□ CONEC ABC



RUBBER GASKET
PLACED ON TOP SURFACE
OF MALE INSULATOR



AT ALL TIMES WATER RESISTANT CONNECTORS NOT
IN USE SHOULD BE COVERED WITH A CONEC WATER
RESISTANT CAP OR WATER TIGHT HOOD.



Directive 2002/95/EC
RoHS
Compliant

APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

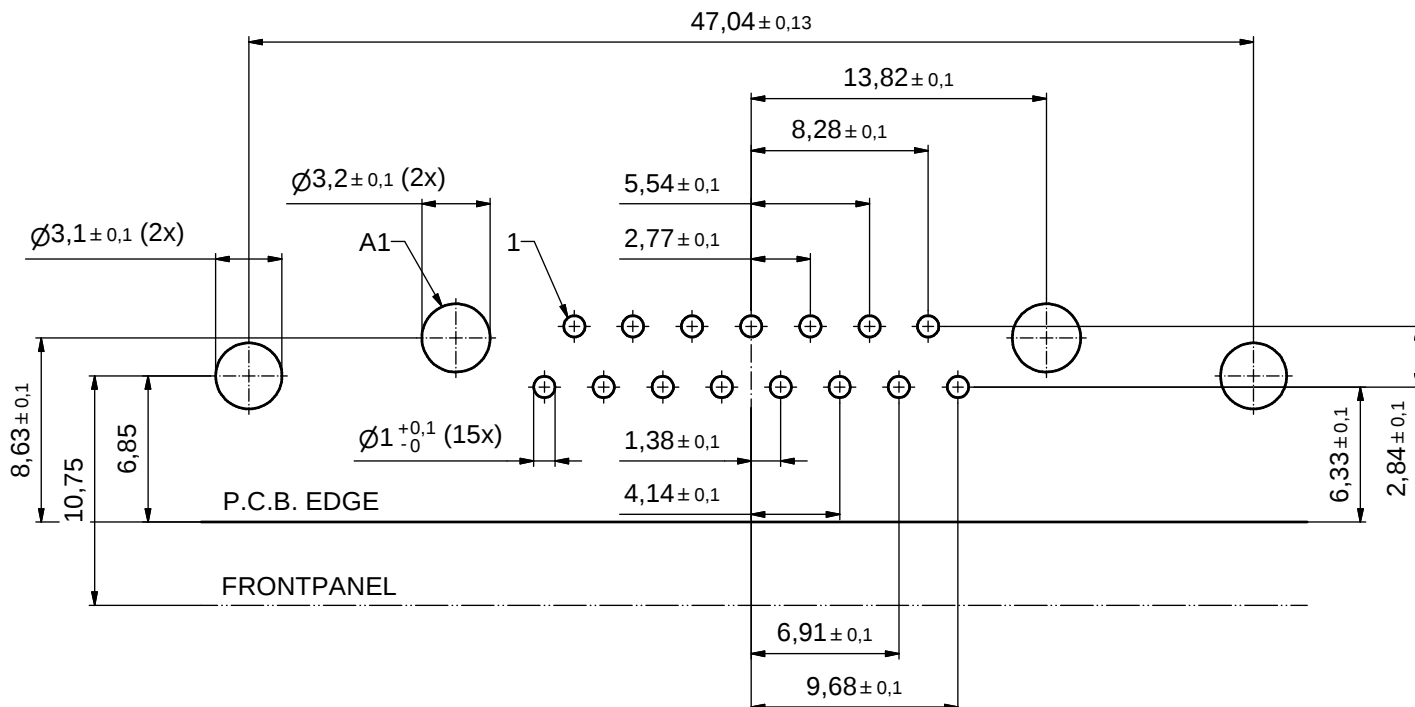
DO NOT ALTER CAD DRAWING BY HAND			
rev.	description	date	name
a	Origin		

tolerance		dim. in mm	
drawn	26.11.09	date	name
appd.	30.11.09		
norm			
d-old			

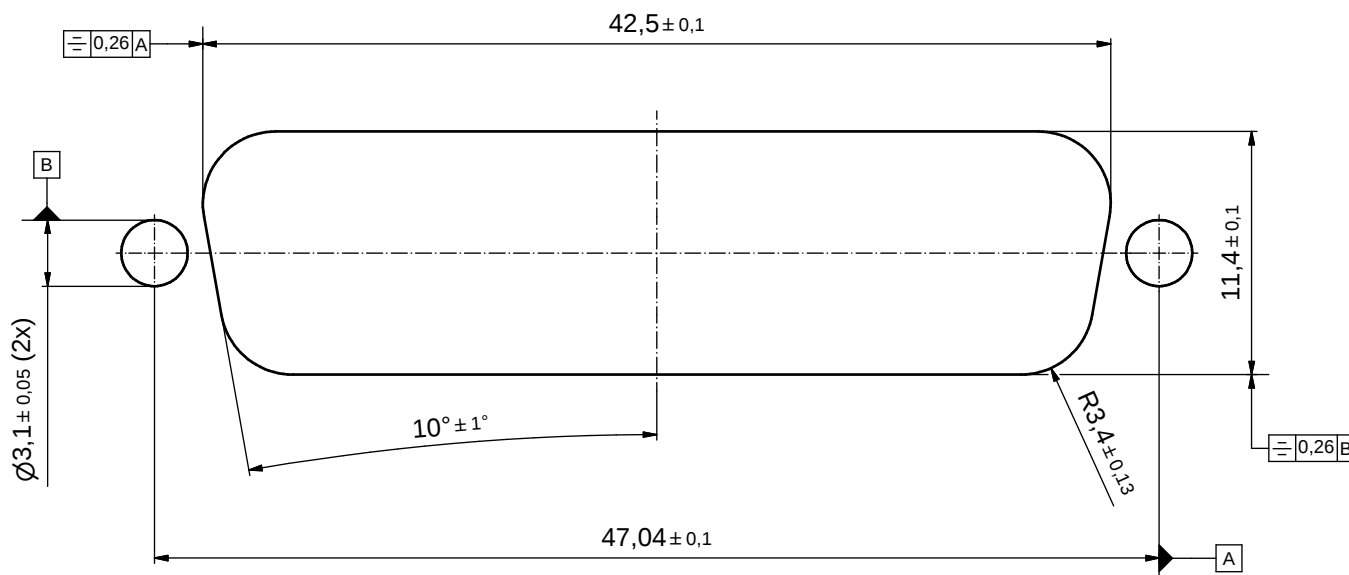
scale:	2:1 (5:1)
material:	see notes
title:	
D-SUB COMBINATION MALE 90°	
17W2P	
with metal bracket, snap and hexlocking screw	
dwg no:	Inventor 10
15K1A517	
part no:	15-00232□ (see note 10)

CONEC

P.C.B. HOLE DRILLINGS
(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

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DO NOT ALTER CAD DRAWING BY HAND				tolerance			scale:
rev.	description	date	name	date	name		
a	Origin			drawn	26.11.09	Petker	4:1
				appd.	30.11.09	Fischer	material: see sheet 1
				norm			title: P.C.B. HOLE DRILLINGS PANEL CUT-OUT D-SUB Combination Male 90° 17W2P
				d-old			dwg no: Inventor 10
							DIN-A3
							sh: 2

CONEC

part no: see sheet 1	
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