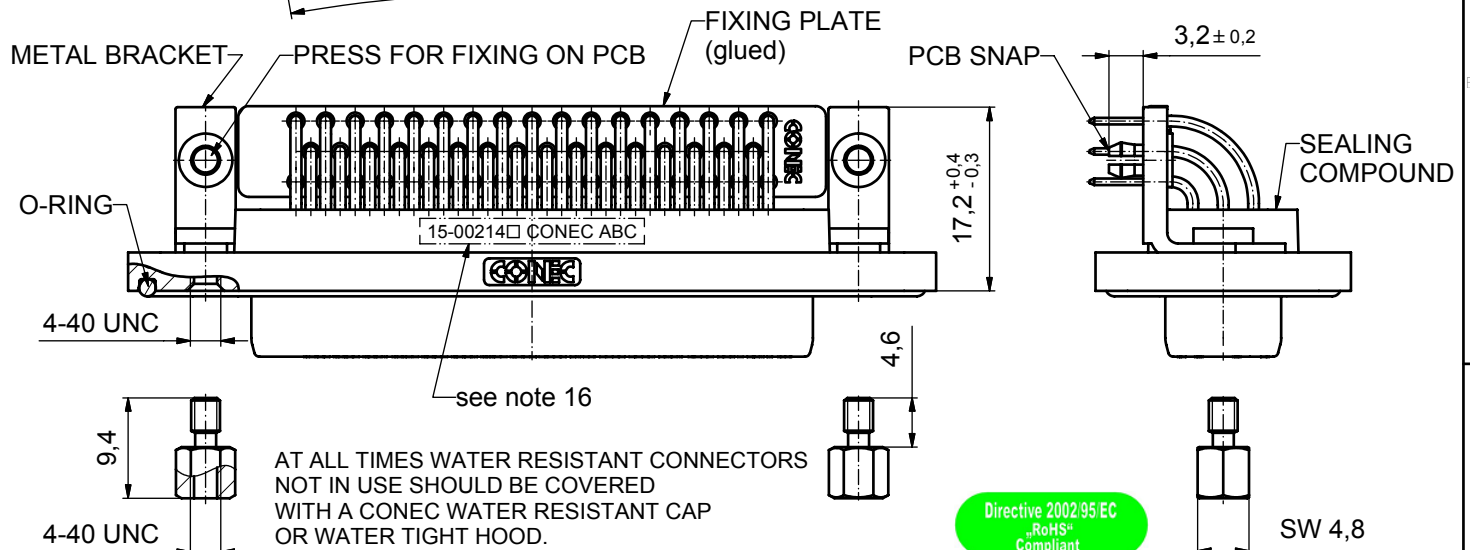
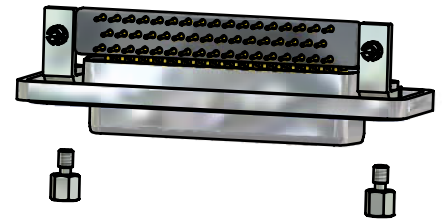
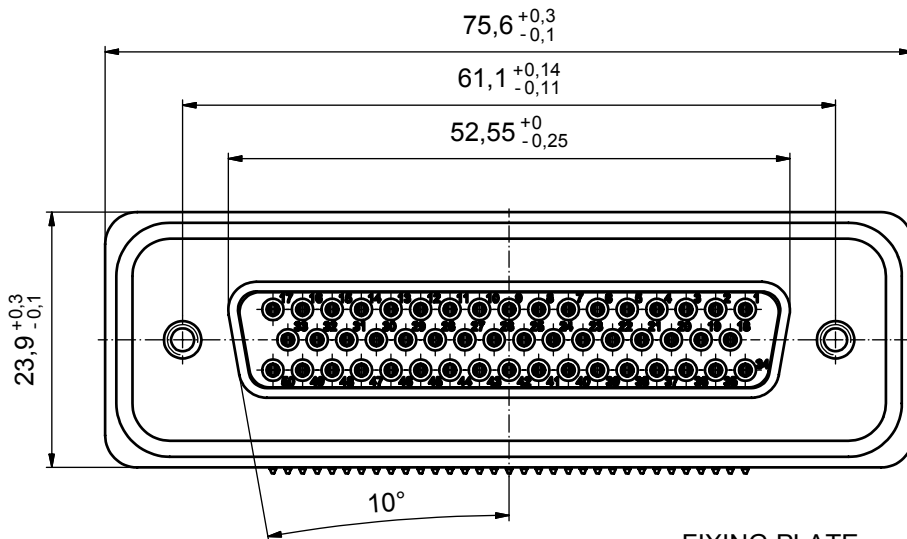
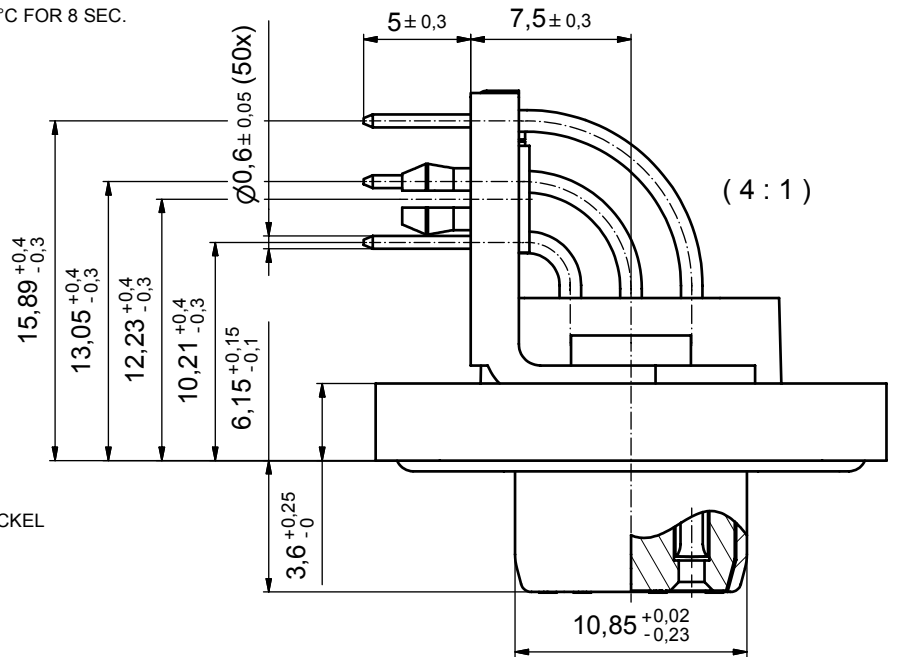


NOTES:

- FOR WAVE SOLDERING (SOLDER BATH TEMPERATURE 265°C FOR 8 SEC. AND SOLDER PREHEAT 150°C FOR 180 SEC.)
- IP RATING: IP 67
- SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER HIGH TEMPERATURE EXPOSURE
- METAL SHELL:
ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
- INSULATORS: PBT GF UL 94 V-0, BLACK
- O-RING: SILICONE PER ASTM D2000 70 SHORE A
- SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
- CONTACTS: COPPER ALLOY; PLATING (SEE PART NO):
☐ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL
☐ PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL
- METAL BRACKETS: ZINC DIE CAST;
300µin COPPER/40-120µin NICKEL/120-200µin TIN
- WASHERS: COPPER ALLOY; 80µin NICKEL
- HEXLOCKING SCREWS: STAINLESS STEEL
- FIXING PLATE: PBT GF UL 94 V-0; BLACK
- PCB-SNAPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
PCB-HOLE: $\varnothing 3.1 \pm 0.1$; PCB THICKNESS 1.6mm
- P.C.B. HOLE DRILLINGS and RECOMMENDED PANEL CUT-OUT ON SHEET 2
- RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
- CONNECTOR IS PART MARKED: 15-00214 CONEC ABC



Directive 2002/95/EC
"RoHS"
Compliant

APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

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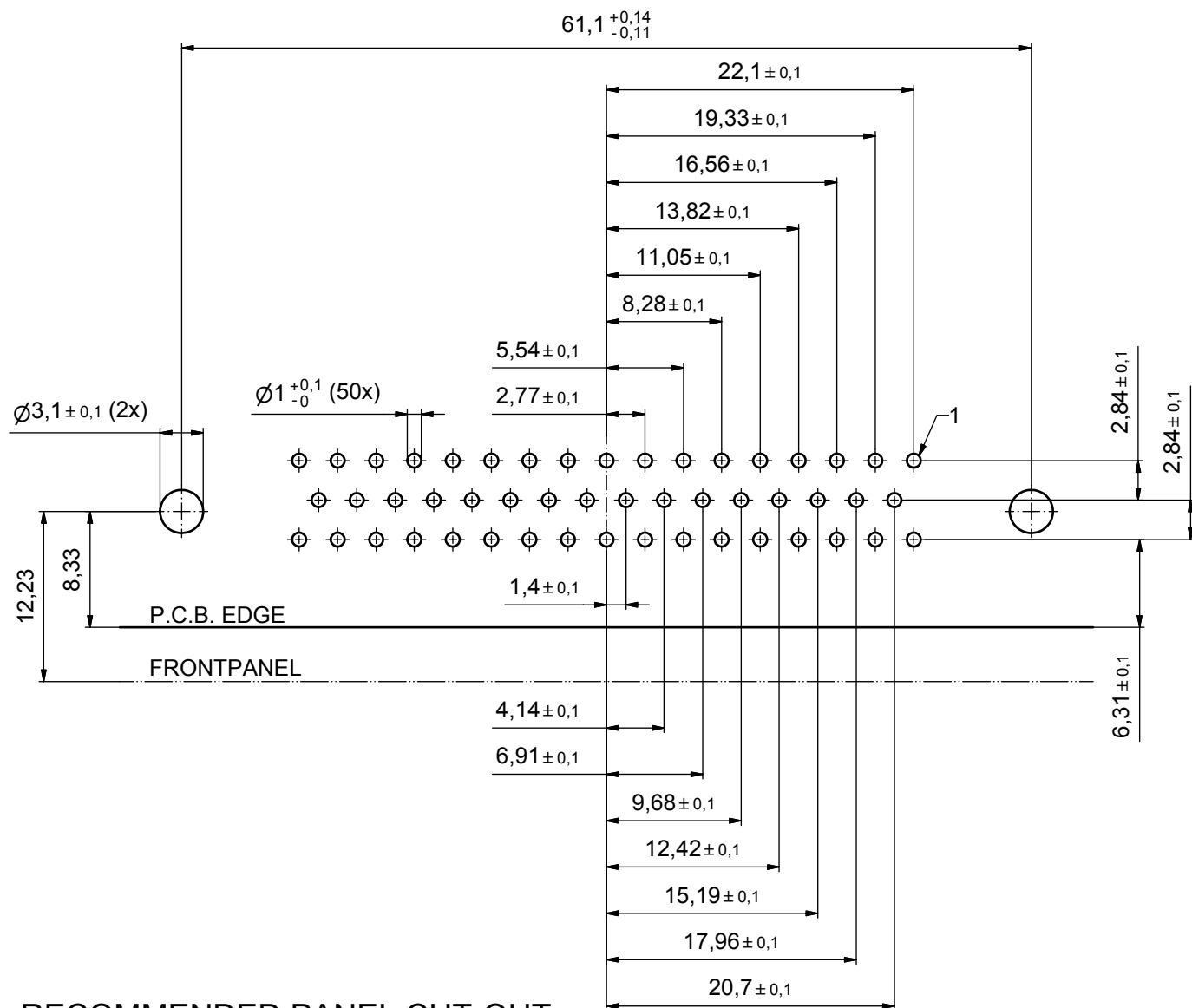
DO NOT ALTER CAD DRAWING BY HAND			
rev.	description	date	name
a	Origin		

tolerance		
dim. in mm	date	name
drawn	10.11.09	Schmidt
appd.	08.12.09	Fischer
norm		
d-old		

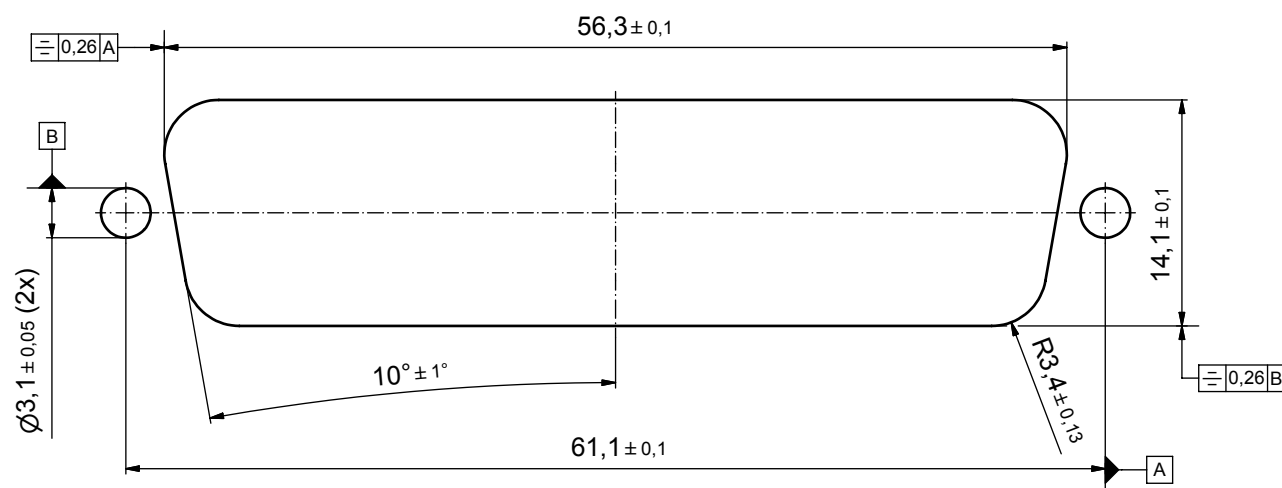
scale:	2:1 (4:1)
material:	see notes
title:	
D-SUB FEMALE 90°	
50pos. SOLDER PIN ANGLED	
metal bracket, fixing plate, hexlocking screw, snap	
dwg no:	Inventor 10
15K1A471	DIN-A3
part no:	15-00214 (see note 8)

P.C.B. HOLE DRILLINGS

(P.C.B. TOP SIDE)



RECOMMENDED PANEL CUT-OUT



APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

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DO NOT ALTER CAD DRAWING BY HAND

rev.	description	date	name
a	Origin		

tolerance		
dim. in mm		
drawn	10.11.09	Schmidt
appd.	08.12.09	Fischer
norm		
d-old		

scale:	3:1
material:	see sheet 1
title: P.C.B. HOLE DRILLINGS PANEL CUT-OUT D-SUB Female 50pos. Solder pin angled 90°	
dwg no:	Inventor 10
15K1A471	DIN-A3
part no:	see sheet 1
	sh: 2