

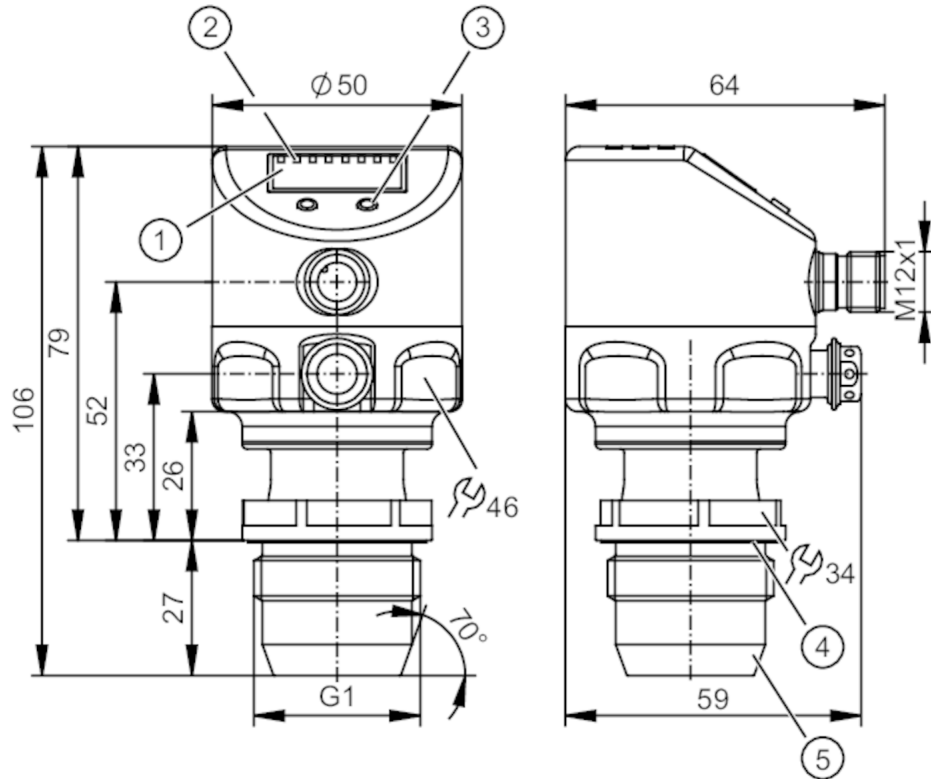


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Alternative articles: [PI1817](#)

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 groove with sealing ring
- 5 sealing contour external thread G1

Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1			
Measuring range	-0.1...1.6 bar	-100...1600 mbar	-1.46...23.2 psi	-10...160 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			

Application

Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	40000 mbar	580 psi	4000 kPa
Pressure rating	15000 mbar	215 psi	1500 kPa
Vacuum resistance [mbar]	-1000		
Vacuum resistance [MPa]	-0.1		



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Type of pressure	relative pressure			
No dead space	yes			
MAWP (for applications according to CRN) [bar]	15			
Electrical data				
Min. insulation resistance [MΩ]	100; (500 V DC)			
Protection class	III			
Reverse polarity protection	yes			
Integrated watchdog	yes			
2-wire				
Operating voltage [V]	20...32 DC			
Current consumption [mA]	3.6...21			
Power-on delay time [s]	1			
3-wire				
Operating voltage [V]	18...32 DC			
Current consumption [mA]	< 45			
Power-on delay time [s]	0.5			
Inputs / outputs				
Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1			
Outputs				
Total number of outputs	2			
Output signal	switching signal; analogue signal; IO-Link; (configurable)			
Electrical design	PNP/NPN			
Number of digital outputs	2			
Output function	normally open / normally closed; (parameterisable)			
Number of analogue outputs	1			
Analogue current output [mA]	4...20, invertible; (scalable)			
Short-circuit protection	yes			
Type of short-circuit protection	pulsed			
Overload protection	yes			
2-wire				
Max. load [Ω]	300			
3-wire				
Max. voltage drop switching output DC [V]	2			
Permanent current rating of switching output DC [mA]	250			
Switching frequency DC [Hz]	125			
Max. load [Ω]	(Ub - 10 V) / 20 mA			
Measuring/setting range				
Measuring range	-0.1...1.6 bar	-100...1600 mbar	-1.46...23.2 psi	-10...160 kPa
Set point SP	-96...1600 mbar	-1.4...23.2 psi	-9.6...160 kPa	
Reset point rP	-100...1598 mbar	-1.44...23.16 psi	-10...159.8 kPa	
Analogue start point	-100...1200 mbar	-1.46...17.42 psi	-10...120 kPa	



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Analogue end point	300...1600 mbar	4.34...23.2 psi	30...160 kPa
In steps of	2 mbar	0.02 psi	0.2 kPa
Factory setting		SP1 = 0.4 bar	rP1 = 0.368 bar
		SP2 = 1.2 bar	rP2 = 1.168 bar
		ASP = 0.0 bar	AEP = 1.6 bar
		dAP = 0.06 s	dAA = 0.03 s

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (Turn down 1:1)
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation [% of the span]	< ± 0,2; (Turn down 1:1 , linearity, incl. hysteresis and repeatability , limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)
Temperature coefficient zero point [% of the span / 10 K]	< ± 0,05; (0...70 °C)
Temperature coefficient span [% of the span / 10 K]	< ± 0,15; (0...70 °C)

Response times

Damping process value dAP [s]	0...30
Damping for the analogue output dAA [s]	0.01...99.99

2-wire

Step response time analogue output [ms]	45
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3-wire

Min. response time of switching output (dAP) [ms]	3
Step response time analogue output [ms]	7

Interfaces

Communication interface	IO-Link
Transmission type	COM2 (38,4 kBaud)
IO-Link revision	1.0
Profiles	no profile
SIO mode	yes
Required master port type	A
Process data analogue	1
Process data binary	2
Min. process cycle time [ms]	2.3
Supported DeviceIDs	Type of operation default
	DeviceID 727



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Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K
Tests / approvals		
EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF	[years]	154
Mechanical data		
Weight	[g]	380.5
Housing		cylindrical
Dimensions	[mm]	Ø 50 / L = 106
Materials		stainless steel (316L/1.4404); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)		ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles		100 million
Process connection		threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.
Displays / operating elements		
Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit		mbar; kPa; psi; inH ₂ O; mWS; % of the span
Remarks		
Pack quantity		1 pcs.
Electrical connection		
Connector: 1 x M12; coding: A; Contacts: gold-plated		

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Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation :
- OUT1 switching output
- OUT2 switching output
- analogue output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)