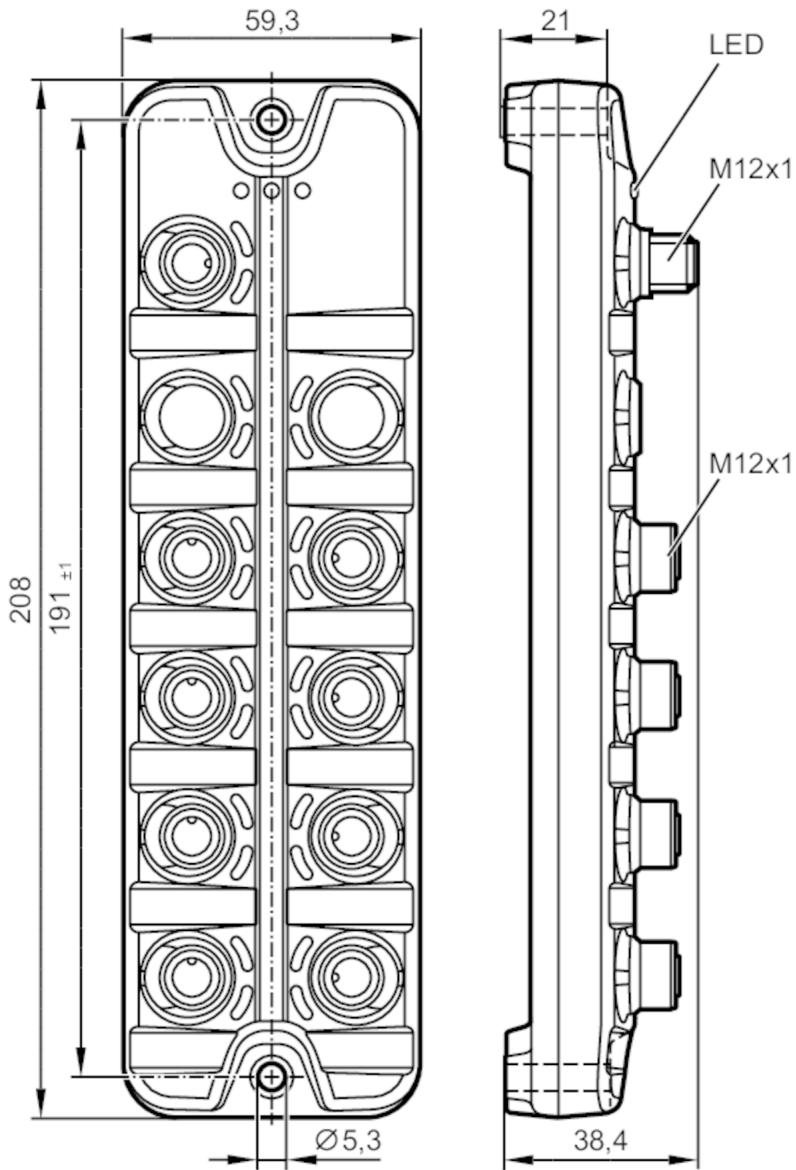


## IO-Link input/output module

IOL MOD SL 8XDX/DX B M12 IP67



Depending on the version some LEDs are inactive

CE IO-Link UK  
CA

### Electrical data

Operating voltage	[V]	18...30 DC
Current consumption	[mA]	100; (US)
Protection class		III
Additional voltage supply	[V]	18...30 DC; (UA)
Max. current consumption from additional supply	[mA]	3600; (UA)

### Inputs / outputs

Total number of inputs and outputs	16
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# AL2323

## IO-Link input/output module

IOL MOD SL 8XDX/DX B M12 IP67



Number of inputs and outputs

Number of digital inputs: 16; Number of digital outputs: 16

### Inputs

Number of digital inputs	16; (configurable)
Input circuit of digital inputs	PNP; (type 3 (IEC 61131-2))
Sensor supply of the inputs	UA
Power supply [V]	18...30
Input current High [mA]	2...15
Input current Low [mA]	0...1.5
Switching level high [V]	11...28
Switching level low [V]	0...5

### Outputs

Number of digital outputs	16; (configurable)
Max. current load per output [mA]	1800
Max. current load outputs [A] total	3.6; (max. current load per segment: 1800 mA)
Short-circuit protection	yes
Actuator supply outputs	UA

### Interfaces

Communication interface	IO-Link				
SDCI standard	IEC 61131-9				
Transmission type	COM3 (230,4 kBaud)				
IO-Link revision	1.1				
SIO mode	no				
Required master port type	B				
Min. process cycle time [ms]	4				
Supported DeviceIDs	<table border="1"><thead><tr><th>Type of operation</th><th>DeviceID</th></tr></thead><tbody><tr><td>default</td><td>1314</td></tr></tbody></table>	Type of operation	DeviceID	default	1314
Type of operation	DeviceID				
default	1314				
Note	For further information please see the IODD PDF file under "Downloads"				

### Operating conditions

Ambient temperature [°C]	-25...60
Storage temperature [°C]	-25...70
Max. relative air humidity [%]	90
Max. height above sea level [m]	2000
Protection	IP 65; IP 67
Protection rating (NEMA 250)	6P
Pollution degree	2
Chemical media	ISO 16750-5 NEMA 250 5.13.1
	AA, BA, BD, HLP, CC, DB, DC, DD, CA AA

### Tests / approvals

EMC	EN 61000-6-2 EN 61000-6-3 IEC 61131-9
Shock resistance	DIN EN 60068-2-27
Vibration resistance	DIN EN 60068-2-64 DIN EN 60068-2-6

# AL2323



## IO-Link input/output module

IOL MOD SL 8XDX/DX B M12 IP67

### Mechanical data

Weight	[g]	467.716
Housing		rectangular
Type of mounting		backplane mounting
Dimensions	[mm]	208 x 59.3 x 38.4
Materials		housing: PA orange; socket: brass nickel-plated
Sealing material		FKM

### Displays / operating elements

Display	operation	1 x LED, green
	fault	1 x LED, red
	function	1 x LED, yellow

### Accessories

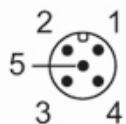
Accessories (optional)	protective cap for M12 sockets
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### Remarks

Pack quantity	1 pcs.
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### Electrical connection - IO-Link

Connector: 1 x M12; coding: A

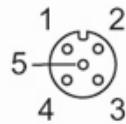


### X1

1	+ 24 V DC (US)
2	+ 24 V DC (UA)
3	GND (US)
4	IO-Link
5	GND (UA)

### Electrical connection - inputs / outputs

Connector: 8 x M12; coding: A; Sealing: FKM



### X1.0...X1.7

1	+ 24 V DC (UA)
2	I/O2
3	GND (UA)
4	I/O1
5	not used