# 3DP-PLA1.75HY-01-W High Speed PLA filament, white, 1.75 mm, 1 kg

# **VERSATILE & EASY TO USE**

gembird®

- PLA (polylactide) is a biodegradable thermoplastic polyester, which is easy to print for variety 3D printers.
- It has no odor, a lower melting point and good flowbility, no need to post-treatment.



## Specifications

Material: PLA, 1.75 mm diameter Weight: 1 kg/spool (2.2 lbs) Length: approx. 330 m Density at 21.5 °C: 1.25 g/cm3 Melt Flow Index at 10min, 2.16kg: >60g Melt Point: 210 240 °C Heat-Deflection-Temperature at 0.455 MPa: 50 °C Yield Strength at 50mm/min: 35 MPa Impact Strength: 5 KJ/m2 Printing speed: 60-600 mm/s Ensile Break: 3-5 % Diameter: 1.75 ± 0.05 mm Spool dimensions: 198 mm diameter x 67 mm height x 55 mm central hole

#### Features

- High speed filament for fast printers like Bambu Lab, Creality K1(max), FF 5M(PRO) and Voron printers
- Fits perfectly in Bambu Labs Automatic Material System
- Suitable for CoreXY machines
- Printing at the highest speed in sport and ludicrous mode
- The filament with improved melting possibility that helps to print with higher speed
- High precision roundness enables higher printing quality
- No bubbles, vivid colors
- Can be applied to a variety of 3D printers

### Packaging

Q'ty in crtn, pcs Crtn volume, CUM Crtn weight, kgs Individual package size LxWxH: Carton size LxWxH: Country of origin Barcode Customs code 8 0.033 11.11 210x75x215 mm 450x310x235 mm CN 8716309131575 3916909000

# System requirements

A 3D printer with 1.75 mm extruder of temperature around 230  $^{\rm o}{\rm C}$  , suitable for PLA filament

## Certificates



Copyright © 2009–2024, Gembird Software Ltd.

Gembird Europe B.V. Wittevrouwen 56, 1358CD Almere, The Netherlands. Phone: +31-36-5211588