gembird[®] 3DP-PETG1.75HY-01-R **High Speed PETG filament, red, 1.75 mm, 1 kg**

VERSATILE & EASY TO USE

- Polyethylene terephthalate (PETG) is an amorphous thermoplastic of the polyester family
- Perfect combination of clarity and strength. The clarity of PETG approaches that of Acrylic and impact resistance is close to Polycarbonate
- Easy to print with a variety of 3D printers



Specifications

Material: PETG, 1.75 mm diameter Weight: 1 kg/spool (2.2 lbs) Density at 25°C: 1.27 g/cm3 Melt Flow Index at g/10 min, 200°C/ 2.16kg: >14 Melt Point: 220 260 °C Heat-Deflection-Temperature at 0.455 MPa: 60 80 °C Yield Strength at 50 mm/min: 47 MPa Printing speed: 60-600 mm/s Impact Strength: 8.7 KJ/m2 Ensile Break: 3-4 % Diameter: 1.75 ± 0.05 mm Spool dimensions: 198 mm diameter x 67 mm height x 55 mm central hole

Features

- High speed filament for fast printers like Bambu Lab, Creality K1(max), FF 5M(PRO) and Voron printers
- Fits perfectly in Bambu Labs Automatic Material System
- Suitable for CoreXY machines
- Printing at the highest speed in sport and ludicrous mode
- The filament with improved melting possibility that helps to print with higher speed
- Very high strength filament
- Impact Resistant PETG is less brittle than acrylic, and is a lower cost alternative to polycarbonate
- Chemical Resistant offers superior chemical resistance when compared with many other transparent plastics

Packaging

Q'ty in crtn, pcs Crtn volume, CUM Crtn weight, kgs Individual package size LxWxH: Carton size LxWxH: Country of origin Barcode Customs code 8 0.033 11.11 213x72x215 mm 450x310x235 mm CN 8716309131711 3916909000

System requirements

A 3D printer with 1.75 mm extruder of temperature around 240 $^{\rm o}{\rm C}$, suitable for PETG filament

Certificates



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Gembird Europe B.V. Wittevrouwen 56, 1358CD Almere, The Netherlands. Phone: +31-36-5211588