



6 to 35 mm, 2 mm + 3 mm steps - 1 pc

STEP DRILLS

- Step drills are ideal for drilling into the following materials: - Ferrous & non-ferrous sheets metals, profiles and pipes. - Copper, brass and aluminium. - Stainless steel. - Plastics. - Maximum material thickness 4 mm. - To ensure best lifetime we recommend the use of a coolant.
- Trades: - Electrical: drilling of panels and cabinets for cable gland installation. - Plumbing / HVAC: access holes for pipework and installation. - Metal workers / fabrication: various sizes and hole enlargement. - Automotive: holes for cable installation (mobile telephones, antennas, re-directing electrical wiring). - Maintenance repair operations: various applications, sizes and hole enlargement.
- Step Drill advantages over conventional drill bits: - One drill bit to drill multiple sizes - Do more carry less! - Best option for enlarging existing holes. - More durable than twist drill bits, thick core resists breakage. - More accurate and less walking, tip starts on contact. - Clean burr free holes, less reaming required. - Drills plastic without splitting or cracking.
- MILWAUKEE® Advantages
- Spot drill - Drill - Deburr - All in one go
- RAPID STRIKE TIP™: Accurate start without walking and fast drilling without the need to pre-drill the material.
- Special tip and step geometry for jam-free performance - less risk of drill snagging when used with high speed cordless tools and also prevents deformation of the drilled material.
- Optimised 2 flute ground sharpened edge geometry for 2 x faster and smoother cutting.
- Optimised for use with high speed cordless drills.



Article Number	48899335
No. of steps	14
Overall length (mm)	90
Pack quantity	1
Shank diameter (mm)	10