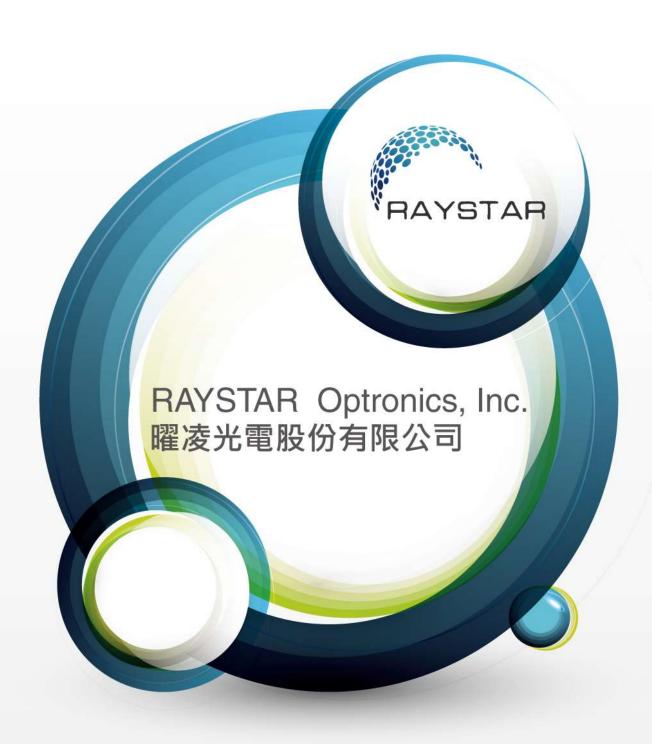
TFT DISPLAY SPECIFICATION





曜 凌 光 電 股 份 有 限 公 司 Raystar Optronics, Inc.

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RFM1500A-AYW-LNN

SPECIFICATION

CUSTOMER:

| APPROVED BY |
|-------------|
| PCB VERSION |
| DATE |

FOR CUSTOMER USE ONLY

| SALES BY | APPROVED BY | CHECKED BY | PREPARED BY |
|----------|-------------|------------|-------------|
| | | | |
| | | | |
| | | | |

Release DATE:

TFT Display Inspection Specification: https://www.raystar-optronics.com/download/products.htm
Precaution in use of TFT module: https://www.raystar-optronics.com/download/declaration.htm



Revision History

| VERSION | DATE | REVISED PAGE NO. | Note |
|---------|------------|------------------|-------------|
| 0 | 2017/10/19 | | First issue |



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- 12.Other



1.Module Classification Information

| R | F | М | 150 | 0A | - | Α | Υ | W | - | L | N | N |
|---|---|---|-----|----|---|---|---|---|---|---|----|----|
| 1 | 2 | 3 | 4 | 5 | - | 6 | 7 | 8 | - | 9 | 10 | 11 |

| Item | | | Des | scription | on | | | | | | | |
|------|-------------------------|---|----------|-----------|--------|-------------------|----------------|--------------|--|--|--|--|
| 1 | R : Raystar Opt | ronics Inc. | | | | | | | | | | |
| 2 | Display Type: F | →TFT Type, | J→ Cus | stom T | FT | | | | | | | |
| | Solution: A: 128 | x160 B:320 |)x234 | C:320 | 0x24 | 0 | D:480x234 | E:480x272 | | | | |
| 3 | F:800x | 480 G:640 | 0x480 | H:10 | 24x6 | 600 | I:320x480 | J:240x320 | | | | |
| | K:1280 | x800 L:240x400 M:1024x768 N:128x128 O:480x8 | | | | | | | | | | |
| | P:640x | 320 Q:800x600 S:480x128 T:800x320 | | | | | | | | | | |
| 4 | Display Size: 15.0" TFT | | | | | | | | | | | |
| 5 | Version Code. | | | | | | | | | | | |
| | Model Type: | Model Type: | | | | | | | | | | |
| | A: TFT LCD | CD 6: TFT+FR | | | | | | | | | | |
| | E:TFT+FR+C | T+FR+CONTROL BOARD H: TFT+D/V BOARD | | | | | | | | | | |
| 6 | J:TFT+FR+A/I | D BOARD | | | |) : - | ΓFT+FR+D/V | BOARD | | | | |
| | N:TFT+FR+A/ | D BOARD+C | ONTRO | L | | B: | TFT+POWE | R BD | | | | |
| | BOARD | BOARD | | | | | | | | | | |
| | S:TFT+FR+P0 | TFT+FR+POWER BOARD (DC TO DC) | | | | | | | | | | |
| | 1: TFT+CONT | ROL BOARE | | | | | | | | | | |
| | Polarizer | l→Transmiss | sive, W. | T, 6:00 | 0; | $C \rightarrow C$ | Transmissive | , N. T, 6:00 | | | | |
| | Type, | L→Transmis | sive, W | T,12:0 | 00; | F→ | Transmissive | , N.T,12:00 | | | | |
| 7 | Temperature | Y→Transmis | sive,W. | T, IPS | TFT | • ; | | | | | | |
| , | range, | A→Transmis | sive, N. | .T, IPS | TFT | _ | | | | | | |
| | View direction | Z→Transmis | sive, W | '.T, O-T | FT | | | | | | | |
| | VION GII GOLIGII | R→Transmis | ssive, S | uper W | /.T, (| D-TF | Т | | | | | |
| | | N→Transmis | ssive, S | uper W | /.T, 6 | 3:00; | | | | | | |
| | | Q→Transmis | ssive, S | uper W | ۷.T, ´ | 12:00 |) | | | | | |
| | | V→Transmis | sive, Su | uper W | /.T, \ | /A TI | - T | | | | | |
| 8 | Backlight | W: LED, W | nite | | H: | LED | , High Light V | Vhite | | | | |
| 0 | Dacklight | F: CCFL, White | | | | | | | | | | |
| 9 | Driver Method | D: Digital A: Analog L : LVDS M:MIPI | | | | | | | | | | |
| 10 | Interfere | N:without control board A:8Bit B:16Bit | | | | | | | | | | |
| 10 | Interface | S:SPI Interfa | ce_R | : RS23 | 32_ | U:L | JSB I: I2 | C | | | | |
| | | N: Without | ΓS | S : re | sistiv | ve to | uch panel | | | | | |
| 11 | TS | C : capacitive touch panel capacitive touch panel (G-F-F) | | | | | | | | | | |
| | | G : capacitiv | e touch | panel | (G-0 | 3) | | | | | | |



2.Summary

WF150A is a 15.0" TFT Liquid Crystal Display IAV module with LED Backlight units and 20 pins LVDS interface. This module supports 1024 x 768 XGA mode and can display 16.2M/262k colors.

The PSWG is to establish a set of displays with standard mechanical dimensions and select electrical interface requirements for an industry standard 15.0" XGA LCD panel and the LED driving device for Backlight is built in PCBA.



3.General Specifications

■ Size: 15.0 inch

■ Dot Matrix: 1024 x RGB x 768 (TFT) dots

■ Module dimension: 326.5 x 253.5 x9.1 mm

Active area: 304.1 x 228.1 mm

■ Dot pitch: 0.297 x 0.297 mm

■ LCD type: TFT, Normally Black, Transmissive

Viewing Angle: 88/88/88/88

■ Backlight Type: LED, Normally White

Interface: LVDS

With /Without TP: Without TP

Surface: Anti-Glare

*Color tone slight changed by temperature and driving voltage.



4.Interface

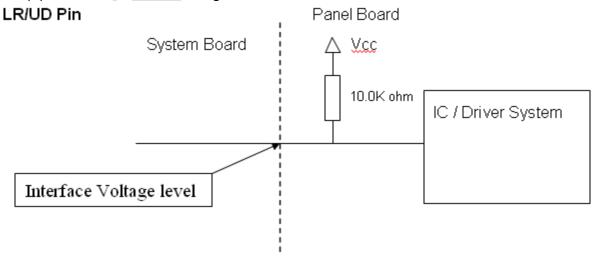
4.1. LCM PIN Definition

| Pin No. | Symbol | Function | Polarity | Note |
|---------|--------|---|----------|----------|
| 1 | VCC | Power Supply +3.3V(typical) | | |
| 2 | VCC | Power Supply +3.3V(typical) | | |
| 3 | NC | No Conncetion (Reserve for INX test) | | |
| 4 | LR/UD | Reverse Scan Control H or NC = Normal Mode. L = Horizonta/ Vertical Reverse Scan. | | |
| 5 | RX0- | LVDS Differential Data Input | Negative | |
| 6 | RX0+ | LVDS Differential Data Input | Positive | |
| 7 | GND | Ground | | |
| 8 | RX1- | LVDS Differential Data Input | Negative | |
| 9 | RX1+ | LVDS Differential Data Input | Positive | |
| 10 | NC | No Conncetion (Reserve for INX test) | | |
| 11 | RX2- | LVDS Differential Data Input | Negative | |
| 12 | RX2+ | LVDS Differential Data Input | Positive | |
| 13 | GND | Ground | | |
| 14 | RXCLK- | LVDS Differential Data Input | Negative | |
| 15 | RXCLK+ | LVDS Differential Data Input | Positive | |
| 16 | GND | Ground | | |
| 17 | RX3- | LVDS Differential Data Input | Negative | |
| 18 | RX3+ | LVDS Differential Data Input | Positive | |
| 19 | NC | No Conncetion (Reserve for INX test) | | |
| 20 | SEL68 | LVDS 6/8 bit select function control, High → 6bit Input Mode Low or NC→ 8bit Input Mode | | Note (3) |

Note (1) Connector Part No.: Cvilux CID520D1HR0-NH or equivalent.

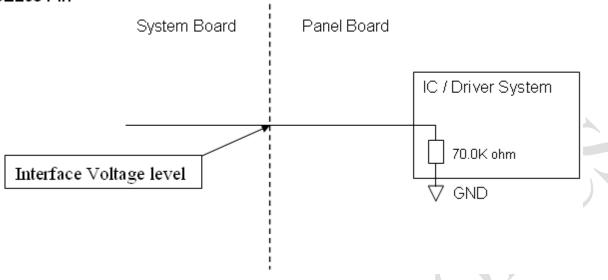
Note (2) User's connector Part No.: Entery H204K-D20N-12B or equivalent.

Note (3) "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connection".





SEL68 Pin

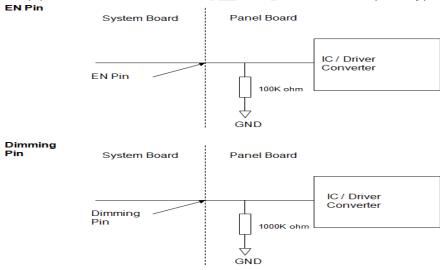


4.2. BACKLIGHT UNIT(Converter connector pin)

| Pin | Symbol | Description | Remark |
|-----|---------|-------------------------|------------------------------------|
| 1 | Vi | Converter input voltage | 12V |
| 2 | VGND | Converter ground | Ground |
| 3 | EN | Enable pin | 3.3V |
| 4 | Dimming | Backlight Adjust | PWM Dimming (Hi: 3.3VDC, Lo: 0VDC) |
| 5 | NC | Not Connect | |

Note (1) Connector Part No.: CI4205-M2HRP-NH (Cvilux) or equivalent.

Note (2) User's connector Part No.: H208K-D05N-22B (Entery) or equivalent





4.3. COLOR DATA INPUT ASSIGNMENT

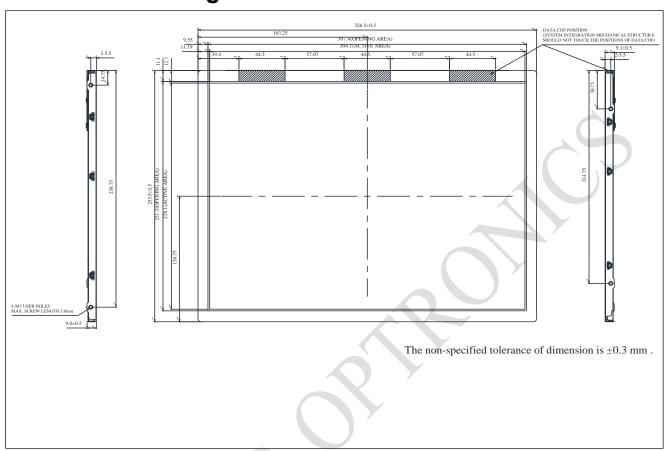
The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

| | | | | | | | | | | | | D | ata | Sig | nal | | | | | | | | | | |
|---------------|----------------|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|----|----|----|----|----|----|----|----|----|----|
| | Color | | | | Re | | | | | | | | Gre | | | | | | | | BI | | | | |
| | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | В7 | B6 | B5 | B4 | В3 | B2 | B1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red(0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Cross | Red(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale | : | : | : | : | : | : | : | : | : | 1 | : | : | 1 | : | : | : | : | : | : | : | : | 1 | : | : | : |
| Of Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Red | Red(252) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Red | Red(252) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(252) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Cross | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | 1 | : | : | : |
| Green | Green(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Orecii | Green(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Gray | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | 1 | : | : | : | : | : | : | : | : | : | : | : | 1 | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Blue | Blue(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 |
| Diue | Blue(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue(252) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

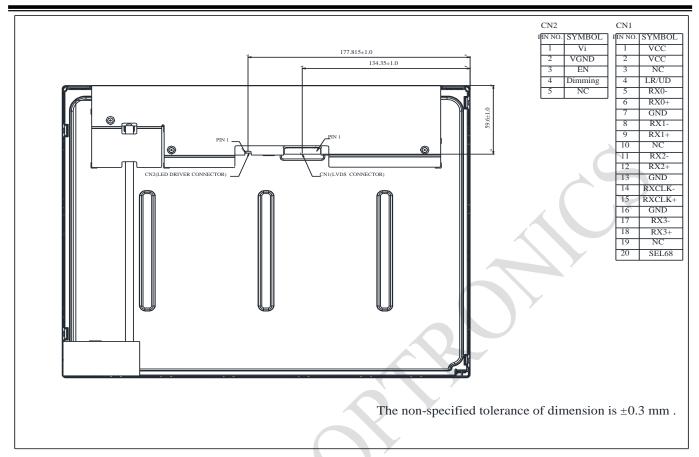
Note (1) 0: Low Level Voltage, 1: High Level Voltage



5.Contour Drawing

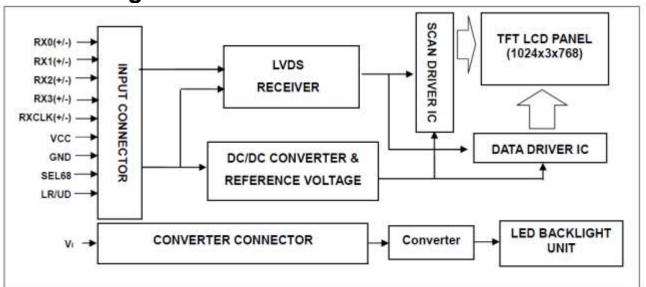








6.Block Diagram





7. Absolute Maximum Ratings

| Item | Symbol | Min | Тур | Max | Unit |
|-----------------------|--------|-----|-----|-----|------------------------|
| Operating Temperature | TOP | -20 | _ | +70 | $^{\circ}\mathbb{C}$ |
| Storage Temperature | TST | -30 | _ | +70 | $^{\circ}\!\mathbb{C}$ |

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\, \leq \! 60\,^{\circ}\! \rm C$, 90% RH MAX. Temp. $> \! 60\,^{\circ}\! \rm C$, Absolute humidity shall be less than 90% RH at $60\,^{\circ}\! \rm C$

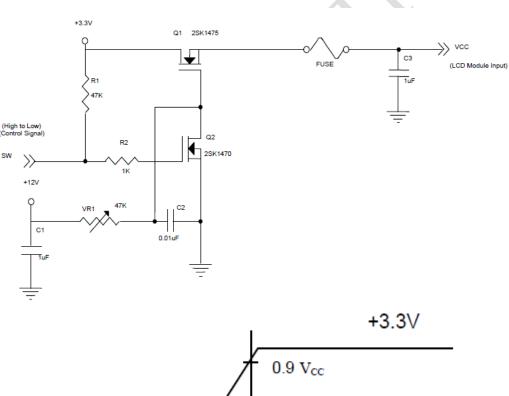


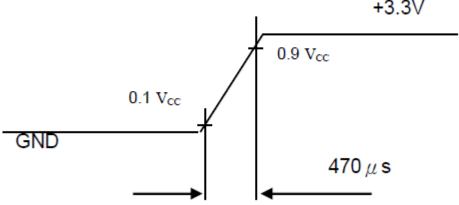
8.Electrical Characteristics

8.1. TFT LCD MODULE

| Paramete | r | | | Value | | | |
|---------------------------|----------------------|--------|------|-------|-------|------|------|
| Faramete | ı | Symbol | Min. | Тур. | Max. | Unit | Note |
| Power Supply Voltage | Power Supply Voltage | | | | 3.6 | V | - |
| Ripple Voltage | | VRP | - | • | 100 | mVp- | |
| Rush Current | | IRUS | - | - | (2.0) | Α | (2 |
| | White | | - | (800) | (960) | mA | (3)a |
| Power Supply Current | Black | lcc | - | (670) | (800) | mA | (3)b |
| LVDS differential input v | oltage | Vid | 200 | - | 600 | mV | , |
| LVDS common input vo | ltage | Vi | 1.0 | 1.2 | 1.4 | V | |
| Differential Input | "H" Level | VI | • | • | 100 | mV | - |
| Voltage for LVDS | "L" Level | VIL | -100 | _ | - | mV | - |
| Terminating Resistor | | RT | - | 100 | - | Ohm | - |

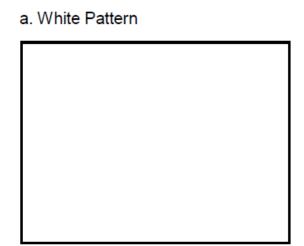
Note (1) The module should be always operated within above ranges. Note (2) Measurement Conditions:







Note (3) The specified power supply current is under the conditions at VDD =3.3V, Ta = 25 ± 2 °C, DC Current and f_V = 60 Hz, whereas a power dissipation check pattern below is displayed.



Active Area

b. Black Pattern



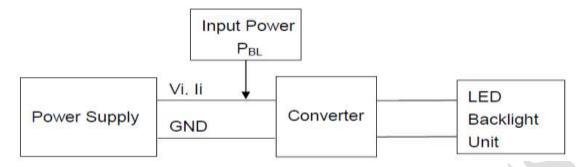
Active Area

8.2. BACKLIGHT UNIT

| Paran | notor | Symbol | | Value | | _ | |
|--------------------------------|----------------|--------|----------|----------|------|---------------------------|--------|
| Faiaii | ictei | Symbol | Min. | Тур. | Max. | Unit | Note |
| Converter Power | Vi | 10.8 | 12.0 | 13.2 | V | | |
| Converter Power | li | (0.36) | (0.46) | (0.56) | Α | @ Vi = 12V (Duty 100%) | |
| Backlight Powe | PBL | - | (5.52) | (6.72) | W | @ Vi = 12V (Duty 100%) | |
| EN Control Level | Backlight on | 7 | 2.0 | 3.3 | 5.0 | V | |
| EN COIIIOI Level | Backlight off | _ | 0 | | 0.8 | V | |
| PWM Dimming | PWM High Level | | 2.0 | 3.3 | 5.0 | V | |
| Control Level | PWM Low Level | _ | 0 | - | 0.15 | V | |
| PWM Dimming Control Duty Ratio | | - | 1 | - | 100 | % | @200Hz |
| PWM Dimming Co | fPWM | 190 | 200 | 20k | Hz | (2) | |
| LED Lif | e Time | LL | (50,000) | (70,000) | - | Hrs | (3) |

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:



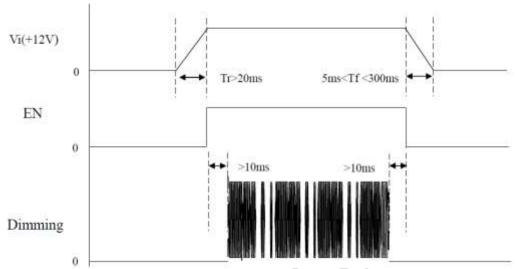




Note (2) At 20k Hz PWM control frequency, duty ratio range is restricted from 20% to 100%.

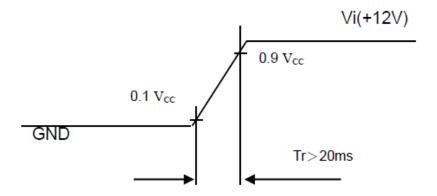
Note (3) The lifetime of LED is estimated data and defined as the time when it continues to operate under the conditions at $Ta = 25 \pm 2$ °C and Duty 100% until the brightness becomes $\leq 50\%$ of its original value. Operating LED under high temperature environment will reduce life time and lead to color shift.

Power sequence and control signal timing are shown in the following figure



Note: While system is turned ON or OFF, the power sequences must follow as below descriptions Turn ON sequence: Vi(+12V) → EN → Dimming Turn OFF sequence: Dimming → EN → Vi(+12V)

Note (4)





9.Interface timing

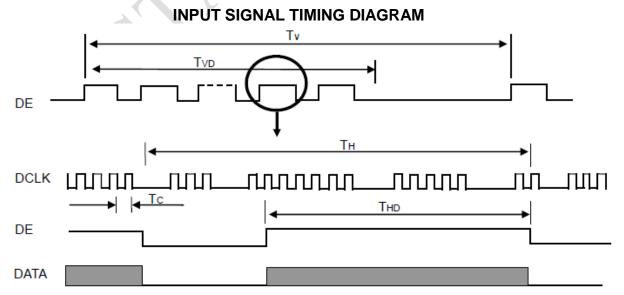
9.1. INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

| Signal | Item | Symbol | Min. | Тур. | Max. | Unit | Note |
|-------------------------|--------------------------------------|------------|----------|-------|----------|------|------------|
| | Frequency | Fc | 53.35 | 65 | 80 | MHz | - |
| | Period | Tc | 12.5 | 15.38 | 18.75 | ns | |
| | Input cycle to cycle jitter | Trcl | | | 200 | ns | (a) |
| LVDS Clock | Input Clock to data skew | TLVCCS | -0.02*Tc | - | 0.02*Tc | ps | (b) |
| | Spread spectrum modulation range | Fclkin_mod | - | - | 1.02*Fc | MHz | |
| | Spread spectrum modulation frequency | Fssm | - | - | 200 | KHz | (c) |
| | Frame Rate | Fr | | 60 | / | Hz | Tv=Tvd+Tvb |
| Vertical Diapley Term | Total | Tv | 780 | 806 | 1200 | Th | - |
| Vertical Display Term | Active Display | Tvd | 768 | 768 | 768 | Th | - |
| | Blank | Tvb | Tv-Tvd | 38 | Tv-Tvd | Th | - |
| | Total | Th | 1140 | 1344 | 1600 | Тс | Th=Thd+Thb |
| Horizontal Display Term | Active Display | Thd | 1024 | 1024 | 1024 | Тс | - |
| | Blank | Thb | Th-Thd | 320 | Th-Thd | Tc | - |

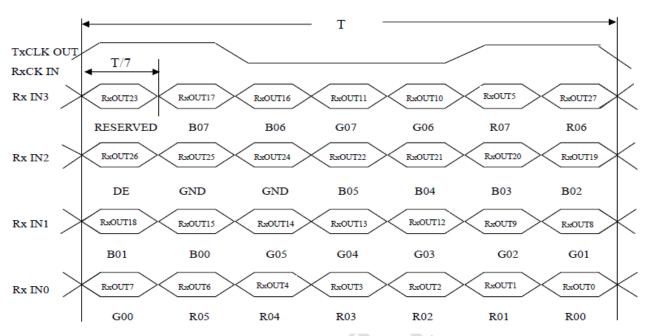
Note (1) Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

Note (2) The Tv(Tvd+Tvb) must be integer, otherwise, the module would operate abnormally.

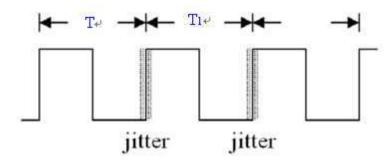




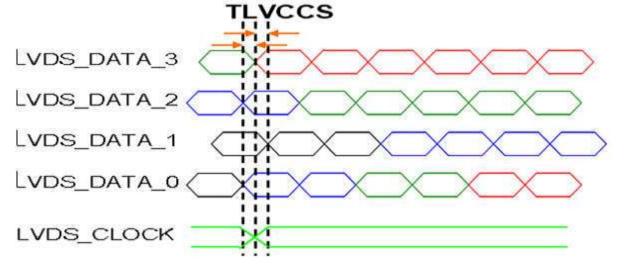
TIMING DIAGRAM of LVDS



Note (a) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = IT1 - TI

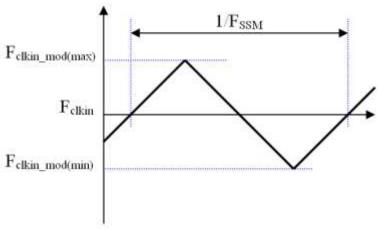


Note (b) Input Clock to data skew is defined as below figures.



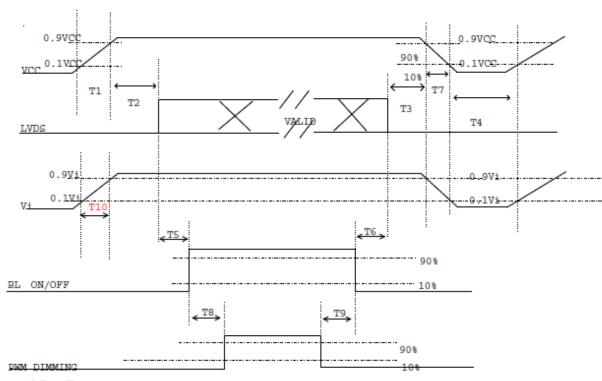


Note (c) The SSCG (Spread spectrum clock generator) is defined as below figures.



9.2. POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



Power ON/OFF sequence

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

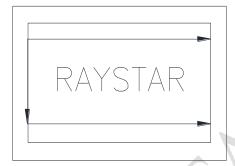


| Parameter | | Units | | |
|-----------|-----|-------|-----|-------|
| | Min | Тур | Max | Units |
| T1 | 0.5 | - | 10 | ms |
| T2 | 0 | - | 50 | ms |
| Т3 | 0 | - | 50 | ms |
| T4 | 500 | - | - | ms |
| T5 | 200 | - | - | ms |
| T6 | 200 | - | - | ms |
| T7 | 5 | - | 300 | ms |
| Т8 | 10 | - | - | ms |
| T9 | 10 | - | - | ms |
| T10 | 20 | | | ms |

SCANNING DIRECTION

The following figures show the image see from the front view. The arrow indicates the direction of scan.

Fig.1 Normal Scan Fig.2 Reverse Scan



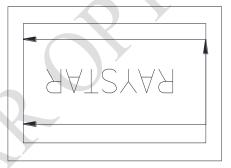


Fig. 1 Normal scan (pin 4, LR/UD = High or NC)

Fig. 2 Reverse scan (pin 4, LR/UD = Low)



10.Optical Characteristics

| Item | | Symbol | Condition. | Min | Тур. | Max. | Unit | Remark |
|----------------|---------|--------|----------------------------|-------|-------|-------|-------------------|-------------------|
| Response time | | Tr | θ=0° \ Φ=0° | - | 16 | - | .ms | Note 3,5 |
| | | Tf | | - | 7 | - | .ms | 11010 0,0 |
| Contrast ratio | | CR | At optimized viewing angle | 1300 | 2000 | - | - | Note 4,5 |
| Color | White | Wx | θ=0° \ Φ=0 | 0.263 | 0.313 | 0.363 | | Note 2,6,7 |
| Chromaticity | vviiito | Wy | | 0.279 | 0.329 | 0.379 | | |
| Viewing angle | Hor. | ΘR | CR≧10 | 80 | 88 | - | Deg. | Note 1 |
| | | ΘL | | 80 | 88 | | | |
| | Ver. | ΦТ | | 80 | 88 | - > | | |
| | | ФВ | | 80 | 88 | | | |
| Brightness | | - | - | 240 | 300 | - | cd/m ² | Center of display |

Ta=25±2°C

Note 1: Definition of viewing angle range

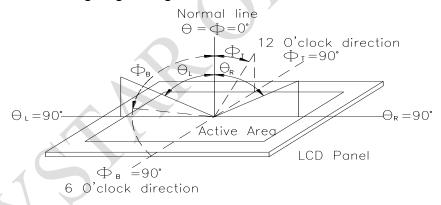
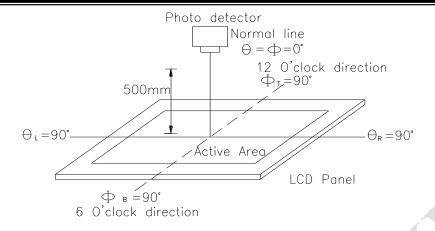


Fig.10.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

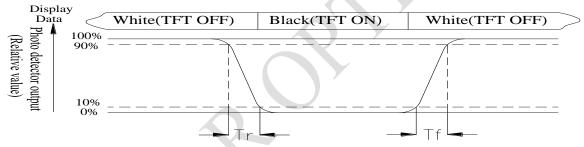




Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, Tr. is the time between photo detector output intensity changed from 90% to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10%to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

Note 5: White $Vi = Vi50 \pm 1.5V$

Black $Vi = Vi50 \pm 2.0V$

"±" means that the analog input signal swings in phase with VCOM signal.

"±" means that the analog input signal swings out of phase with VCOM signal.

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 6: Definition of color chromaticity (CIE 1931) Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



11.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

| Environmental Test | | | | | |
|-------------------------|--|------------------------|------|--|--|
| Test Item | Content of Test | Test Condition | Note | | |
| High Temperature | Endurance test applying the high storage | 70℃ | 2 | | |
| storage | temperature for a long time. | 200hrs | | | |
| Low Temperature | Endurance test applying the low storage | -30℃ | 1,2 | | |
| storage | temperature for a long time. | 200hrs | | | |
| High Temperature | Endurance test applying the electric stress | 70℃ | | | |
| Operation | (Voltage & Current) and the thermal stress to the element for a long time. | 200hrs | | | |
| Low Temperature | Endurance test applying the electric stress | -20℃ | 1 | | |
| Operation | under low temperature for a long time. | 200hrs | | | |
| High Temperature/ | The module should be allowed to stand at 60 | 60℃,90%RH | 1,2 | | |
| Humidity Operation | ℃,90%RH max | 96hrs | | | |
| Thermal shock | The sample should be allowed stand the | -20℃/70℃ | | | |
| resistance | following 10 cycles of operation | 10 cycles | | | |
| | -20℃ 25℃ 70℃ | | | | |
| | | | | | |
| | 30min 5min 30min | | | | |
| | 1 cycle | | | | |
| Vibration test | Endurance test applying the vibration during | Total fixed | 3 | | |
| | transportation and using. | amplitude : 1.5mm | | | |
| | | Vibration | | | |
| | | Frequency: | | | |
| | | 10~55Hz | | | |
| | | One cycle 60 | | | |
| | | seconds to 3 | | | |
| | Y | directions of X,Y,Z | | | |
| 04-4:14::-:4-44 | | for Each 15 minutes | | | |
| Static electricity test | Endurance test applying the electric stress to | v>=±600v(contact) | | | |
| | the terminal. | , +800v(air) | | | |
| | | ±800v(air), RS=330Ω | | | |
| | | CS=150pF | | | |
| | | 10 times | | | |
| | | 10 01100 | | | |

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.



Page: 1

| LCM Sample Estimate Feedback Sheet | | | | | |
|--|--------|--------|--|--|--|
| Module Number : | | | | | |
| 1 · Panel Specification : | | | | | |
| 1. Panel Type: | □ Pass | □ NG , | | | |
| 2. View Direction: | □ Pass | □ NG , | | | |
| 3. Numbers of Dots: | □ Pass | □ NG , | | | |
| 4. View Area: | □ Pass | □ NG , | | | |
| 5. Active Area: | □ Pass | □ NG , | | | |
| 6.Operating Temperature: | □ Pass | □ NG , | | | |
| 7.Storage Temperature: | □ Pass | □ NG , | | | |
| 8.Others: | l | | | | |
| 2 · Mechanical Specification : | | | | | |
| 1. PCB Size : | □ Pass | □ NG , | | | |
| 2.Frame Size : | □ Pass | □ NG , | | | |
| 3.Materal of Frame: | □ Pass | □ NG , | | | |
| 4.Connector Position: | □ Pass | □ NG , | | | |
| 5.Fix Hole Position: | □ Pass | □ NG , | | | |
| 6.Backlight Position: | □ Pass | □ NG , | | | |
| 7. Thickness of PCB: | □ Pass | □ NG , | | | |
| 8. Height of Frame to PCB: | □ Pass | □ NG , | | | |
| 9.Height of Module: | □ Pass | □ NG , | | | |
| 10.Others: | □ Pass | □ NG , | | | |
| 3 · Relative Hole Size : | | | | | |
| 1.Pitch of Connector: | □ Pass | □ NG , | | | |
| 2.Hole size of Connector: | □ Pass | □ NG , | | | |
| 3.Mounting Hole size: | □ Pass | □ NG , | | | |
| 4.Mounting Hole Type: | □ Pass | □ NG , | | | |
| 5.Others: | □ Pass | □ NG , | | | |
| 4 · Backlight Specification : | | | | | |
| 1.B/L Type: | □ Pass | □ NG , | | | |
| 2.B/L Color: | □ Pass | □ NG , | | | |
| 3.B/L Driving Voltage (Reference for LED Type) : □ Pass □ NG , | | | | | |
| 4.B/L Driving Current: | □ Pass | □ NG , | | | |
| 5.Brightness of B/L: | □ Pass | □ NG , | | | |
| 6.B/L Solder Method: | □ Pass | □ NG , | | | |
| 7.Others: | □ Pass | □ NG , | | | |

>> Go to page 2 <<



Page: 2 **Module Number**: 5 · Electronic Characteristics of Module : 1.Input Voltage: □ NG ,_____ □ Pass 2.Supply Current: □ Pass □ NG ,_____ □ NG ,_____ 3.Driving Voltage for LCD: □ Pass 4.Contrast for LCD: □ NG ,_____ □ Pass 5.B/L Driving Method: □ Pass □ NG ,_____ □ NG ,_____ 6.Negative Voltage Output: □ Pass □ NG ,____ 7.Interface Function: □ Pass □ NG ,____ 8.LCD Uniformity: □ Pass 9.ESD test: □ Pass □ NG ,_____ 10.Others: □ Pass □ NG ,_____ 6 \ Summary : Sales signature : _____ Date: / / Customer Signature : _____