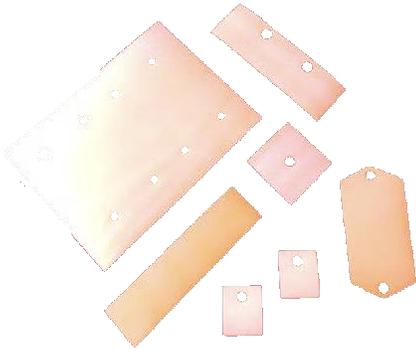


60°C/140°F PHASE-CHANGE TEMPERATURE



FEATURES AND BENEFITS

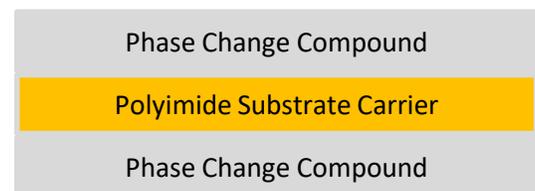
- Low Thermal Impedance
- Excellent Replacement for Thermal Greases
- Thixotropic / Prevents Compound Run-Out
- Excellent Mechanical & Dielectric Properties
- Cost Effective “Drop in Place” Solution
- RoHS and Halogen Free Compliant



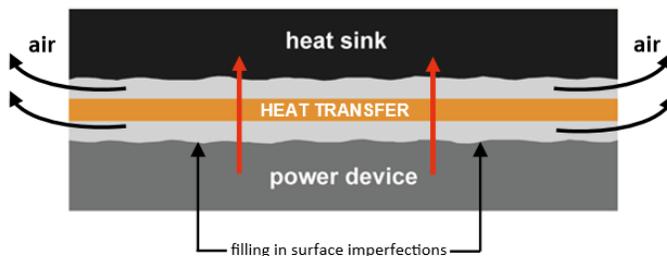
Wakefield-Vette's *ulTIMiFlux* line of thermal interface materials offer high performance, low cost, configurability and custom sizes for your thermal system needs. Thermal Interface Materials (TIM) are a secondary material installed between the heat sink and the device which are designed to improve the thermal transfer to the heat sink. Regardless of how flat or smooth the device and heat sink are, there will always be small air voids between the two surfaces. Since air is not a great conductor of heat, a TIM replaces the air and fills the voids. There are many types of TIMs and each has its best case usages. Wakefield-Vette's line of dielectric phase change thermal materials are intended to fill voids between a device and the heat sink and utilize a polyimide film to act as a thermally conductive carrier in order to deliver a uniform thickness coating of phase-change thermal compound on both sides.

Through the development of this unique formulation, Wakefield-Vette's phase change solution offers efficient thermal transfer by phase-changing during normal device operating temperatures while maintaining a uniform bond line thus driving out the air and adjusting for any surface imperfections or flatness conditions that may exist across the interface. This construction is useful in a wide range of electronic cooling applications from transistors, diodes or any type of heat generating non-isolated power device.

Standard Phase Change Pad Construction



A primary advantage of utilizing a phase-change system is the ability to drive out air from within the interface during initial device cycling causing phase change and surface wetting of the thermal compound coating. The phase-change compound is available in specific die cut patterns for common TO packages and can be placed instantly and immediately ready for component mounting. Due to its thixotropic formulation design, compound is held within the interface with no worries of run-out into unwanted areas during normal device/component operation.



Note: during initial phase-change, it is recommended to re-check your torque settings if device utilizes a screw mounting system. Applying additional torque during initial phase change will thin the material bond line slightly leading to improved thermal performance.

CD-02-05

Wakefield-Vette's phase-change product is a solvent free high performance dielectric thermal interface material that is designed to provide efficient thermal transfer by providing precision phase-change and a uniform bond line thickness across a device/component mounting interface. The pads are designed as a pre-formed thermally conductive “drop in place” solution that offers excellent thermal transfer characteristics. From an installation perspective, thermal greases are difficult to dispense as well as provide inadequate coverage and a uniform thickness across the interface most often leaving trapped air leading to poor thermal transfer. Not to mention the thermal grease clean up required in unwanted areas afterwards.

Wakefield-Vette offers the following pad sizes and die-cut TO package sizes for ease of installation:

Wakefield-Vette Part Number	Description	Size
CD-02-05-220	TO-220 Pad, 0.003” thick	0.70” x 0.50”, single mounting hole
CD-02-05-247	TO-247 Pad, 0.003” thick	0.95” x 0.75”, single mounting hole
CD-02-05-264	TO-264 Pad, 0.003” thick	1.05” x 0.85”, single mounting hole
CD-02-05-025	1” x 1” Square Pad, 0.003” thick	1” x 1”, no holes
CD-02-05-127	5” x 5” Square Pad, 0.003” thick	5” x 5”, no holes
CD-02-05-190	7.75” x 10.00” Rectangular Pad, 0.003” thick	7.75” x 10.00”, no holes

Wakefield-Vette's phase-change product physical properties / characteristics:

Property/Characteristic	Value
Base Phase Change Formulation	Proprietary
Electrical Isolation	9200V
Phase Change Temperature	60oC / 140oF
Viscosity @ Phase Change	Thixotropic
Overall Thickness	0.003” +/- 10%
Color	Orange
Separator Liner / Color	White
Total Mass Loss, % TML	0.138
Collectible Volatile, Condensable Matter, % CVC	0.130
Water Vapor Gain, % WVR	0.021
Storage Condition and Temperature	Cool Dry Location at or below 35oC / 95oF
Shelf Life	Indefinite if stored per conditions above
Transit Methods / Conditions	Due to temperature sensitive design, it is recommended to ship air freight during warmer months to prevent phase-change of thermal compound during long ground transit (May-September)
Thermal Impedence	0.107 oC-in ² / Watt (@ 100 PSI)
UL Flammability Rating	UL94V-0

Specific tests should be performed by the end user to determine the product suitability for the particular application. Contact Wakefield-Vette sales and engineering support with any inquiries.